



MARCH PUMPS

1819 PICKWICK AVE., GLENVIEW, IL 60026-1306, U.S.A

DESCRIPTION: SP-TE-7-MD series are centrifugal magnetic drive pumps eliminating the need for a shaft seal. Pumps can be serviced with an adjustable wrench. See the parts list for a breakdown of parts.

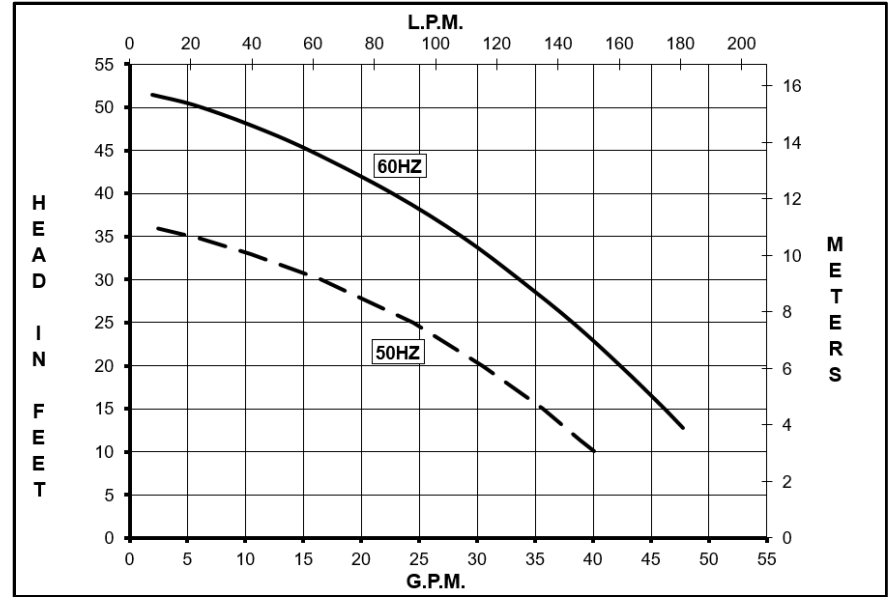
Model Abbreviations: SP: Self Priming, P: Polypropylene, K: Kynar

OPERATION: The housing container should be filled completely with liquid. The container holds approximately 1-3/4 gallons. After the container is full and the filler cap has been screwed tight, check all the connections for any leakage. Start the motor and continue to check for any leakage. The pump has the ability to pull up water a distance of 12 feet from the surface of your supply tank to the pump within one minute. If the unit does not self-prime, then check for leakage or for obstructions. Pumps **cannot be run dry** because the impeller requires the liquid being pumped for lubrication. The direction of the motor rotation should be counterclockwise when facing the motor end of the pump. A trimmed impeller may be necessary when pumping a liquid with a specific gravity or viscosity greater than water as well in cases of high liquid temperature. For application assistance, contact March Pump.

ELECTRICAL: Models are 115/230 V, 1 phase or 230/460 V, 3 phase, TEFC. Motors are totally enclosed fan cooled and are U.L. listed as well as rated for continuous operation. All motors have a conduit box for electrical connections.

DISASSEMBLY & REASSEMBLY: Drain all the liquid from the unit and flush with water. Examine the exploded view of the pump construction before starting to disassemble to become familiar with the unit. Loosen the hex nut on the "V" retainer clamp. Slide off the clamp. The housing container can now be removed. The front housing can now be pulled forward and removed. The impeller will slide off the shaft. Clean all the parts as necessary and replace any worn or damaged parts. Reassemble as shown in the exploded view. Make sure the "O" rings and thrust washer are in the proper position.

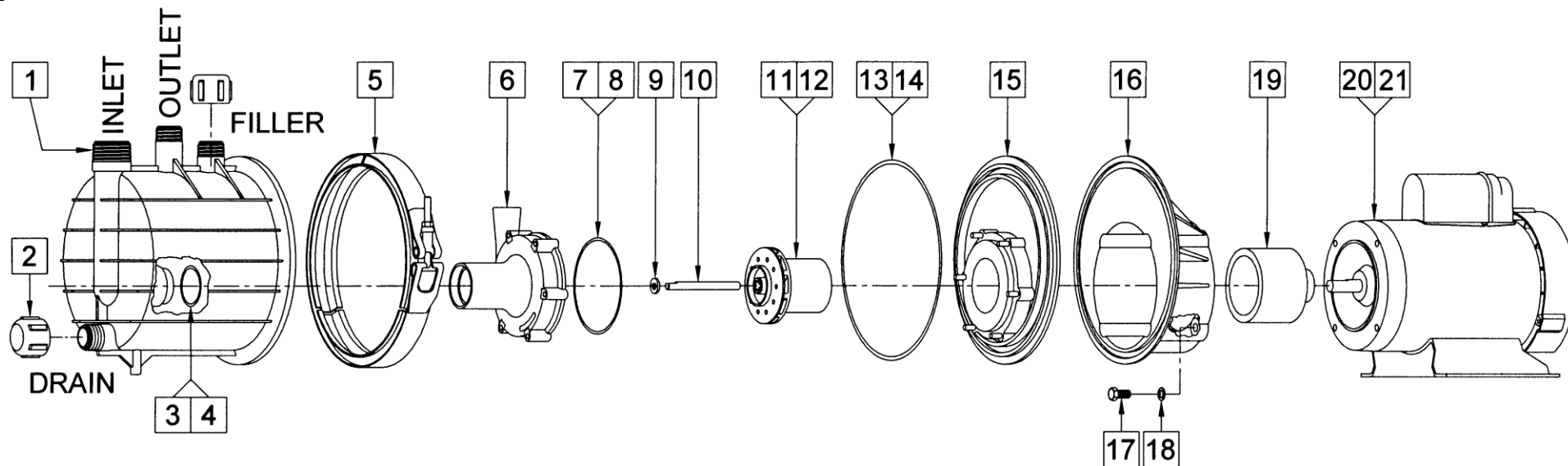
SP-TE-7P-MD, SP-TE-7K-MD



SPECIFICATIONS	SP-TE-7P-MD														SP-TE-7K-MD																	
	Max Suction Lift:																															
	12 Feet (3.6 Meters)																															
Product #	1 Phase		0155-0187-0100														0155-0188-0100															
	3 Phase		0155-0187-0200														0155-0188-0200															
Inlet - Outlet	1-1/2" MPT - 1" MPT														1-1/2" MPT - 1" MPT																	
Max Internal Pressure	40 psi (275 kPa)														40 psi (275 kPa)																	
Max Liquid Temperature	180 °F (82 °C)														180 °F (82 °C)																	
MODEL	60 Hz												50 Hz												Height		Width		Length		Packed Weight	
	Max Flow		Max Head		ELECTRICAL						Max Flow		Max Head		ELECTRICAL						Inches	cm	Inches	cm	Inches	cm	lbs	kg				
	gpm	lpm	ft	psi	m	Ph	V	A	Hp	kW	Rpm	gpm	lpm	ft	psi	m	Ph	V	A	Hp									kW	Rpm		
SP-TE-7P-MD	53	201	52	22.5	15.8	1	115	11.8	1	0.746	3450	47.6	180	36	15.6	11	1	110	12.4	1	0.746	2850	12.53	31.8	11.21	28.4	24.12	61.2	57	26		
	53	201	52	22.5	15.8	3	230	3.0	1	0.746	3450	47.6	180	36	15.6	11	3	230	3.0	1	0.746	2850	12.53	31.8	11.21	28.4	24.12	61.2	50	23		
SP-TE-7K-MD	53	201	52	22.5	15.8	1	115	11.8	1	0.746	3450	47.6	180	36	15.6	11	1	110	12.4	1	0.746	2850	12.53	31.8	11.21	28.4	24.12	61.2	57	26		
	53	201	52	22.5	15.8	3	230	3.0	1	0.746	3450	47.6	180	36	15.6	11	3	230	3.0	1	0.746	2850	12.53	31.8	11.21	28.4	24.12	61.2	50	23		

All specifications & data are based on pumping water & are intended as a guideline only. Specifications may vary with different motors.

PARTS LIST



# SP-TE-7P-MD				# SP-TE-7K-MD			
1	0155-0177-1000	1	Housing Container (Polypropylene)	1	0155-0196-1000	1	Housing Container (Kynar)
2	0155-0182-1000	2	Drain & Filler Cap (Polypropylene)	2	0155-0197-1000	2	Drain & Filler Cap (Kynar)
3	0155-0179-1000	1	1/8" CS x 2" OD "O" Ring (Viton)	3	0155-0179-1000	1	1/8" CS x 2" OD "O" Ring (Viton)
4	0155-0214-1000	1	1/8" CS x 2" OD "O" Ring (Viton/Teflon) – Option	4	0155-0214-1000	1	1/8" CS x 2" OD "O" Ring (Viton/Teflon) – Option
5	0155-0183-1000	1	V-Retainer Clamp (Stainless)	5	0155-0183-1000	1	V-Retainer Clamp (Stainless)
6	0155-0175-1000	1	Front Housing (Polypropylene)	6	0155-0195-1000	1	Front Housing (Kynar)
7	0155-0180-1000	1	1/8" CS x 4-3/4" OD "O" Ring (Viton)	7	0155-0180-1000	1	1/8" CS x 4-3/4" OD "O" Ring (Viton)
8	0155-0215-1000	1	1/8" CS x 4-3/4" OD "O" Ring (Viton/Teflon) – Option	8	0155-0215-1000	1	1/8" CS x 4-3/4" OD "O" Ring (Viton/Teflon) – Option
9	0155-0009-1000	1	Thrust Washer (Ceramic)	9	0155-0009-1000	1	Thrust Washer (Ceramic)
10	0155-0039-1000	1	Shaft (Ceramic)	10	0155-0039-1000	1	Shaft (Ceramic)
11	0155-0159-0200	1	Impeller w/Carbon Bushing (Polypropylene)	11	0155-0160-0200	1	Impeller w/Carbon Bushing (Kynar)
12	0155-0159-0400	1	Impeller w/Mica Teflon Bushing (Polypropylene) – Option	12	0155-0160-0400	1	Impeller w/Mica Teflon Bushing (Kynar) – Option
13	0155-0181-1000	1	3/16" CS x 9-7/8" OD "O" Ring (Viton)	13	0155-0181-1000	1	3/16" CS x 9-7/8" OD "O" Ring (Viton)
14	0155-0216-1000	1	3/16" CS x 9-7/8" OD "O" Ring (Viton/Teflon) – Option	14	0155-0216-1000	1	3/16" CS x 9-7/8" OD "O" Ring (Viton/Teflon) – Option
15	0155-0176-0100	1	Rear Housing w/Ceramic Thrust Washer (Polypropylene)	15	0155-0194-0100	1	Rear Housing w/Ceramic Thrust Washer (Kynar)
16	0155-0178-1000	1	Motor Bracket (Plastic)	16	0155-0178-1000	1	Motor Bracket (Plastic)
17	0155-0017-1000	4	3/8"-16 x 3/4" Lg. Screw (Stainless)	17	0155-0017-1000	4	3/8"-16 x 3/4" Lg. Screw (Stainless)
18	0155-0019-1000	4	3/8" ID x 5/8" OD Washer (Stainless)	18	0155-0019-1000	4	3/8" ID x 5/8" OD Washer (Stainless)
19	0155-0130-0200	1	Drive Magnet	19	0155-0130-0200	1	Drive Magnet
20	0155-0185-1000	1	Motor, TEFC, 1HP, 1 Phase, 115/230V, 50/60Hz	20	0155-0185-1000	1	Motor, TEFC, 1HP, 1 Phase, 115/230V, 50/60Hz
21	0155-0186-1000	1	Motor, TEFC, 1HP, 3 Phase, 230/460V, 50/60Hz (Not Shown)	21	0155-0186-1000	1	Motor, TEFC, 1HP, 3 Phase, 230/460V, 50/60Hz (Not Shown)
Materials in Contact with Solution				Materials in Contact with Solution			
Glass Reinforced Polypropylene, Viton, Ceramic, Carbon				Kynar/Glass Filled, Viton, Ceramic, Carbon			

When replacing impeller bushing in the field: The plastic bushing must be bored to size after they have been pressed into the impeller. Bore to 0.378/0.381 I.D. The carbon and ceramic bushings are to finished size and do not require boring. When attaching drive magnet to the motor shaft, position the face of the drive magnet 49/64 inch above the face of the motor bracket. When reassembling "V" retainer clamp, tighten down to 100-inch pounds.

LIMITED WARRANTY: March pumps are guaranteed only against defects in workmanship or materials for a period of one year from date of manufacture pumping water.

NOTE: Contact Factory for other materials and/or parts not listed.

0155-0198-1000 R15