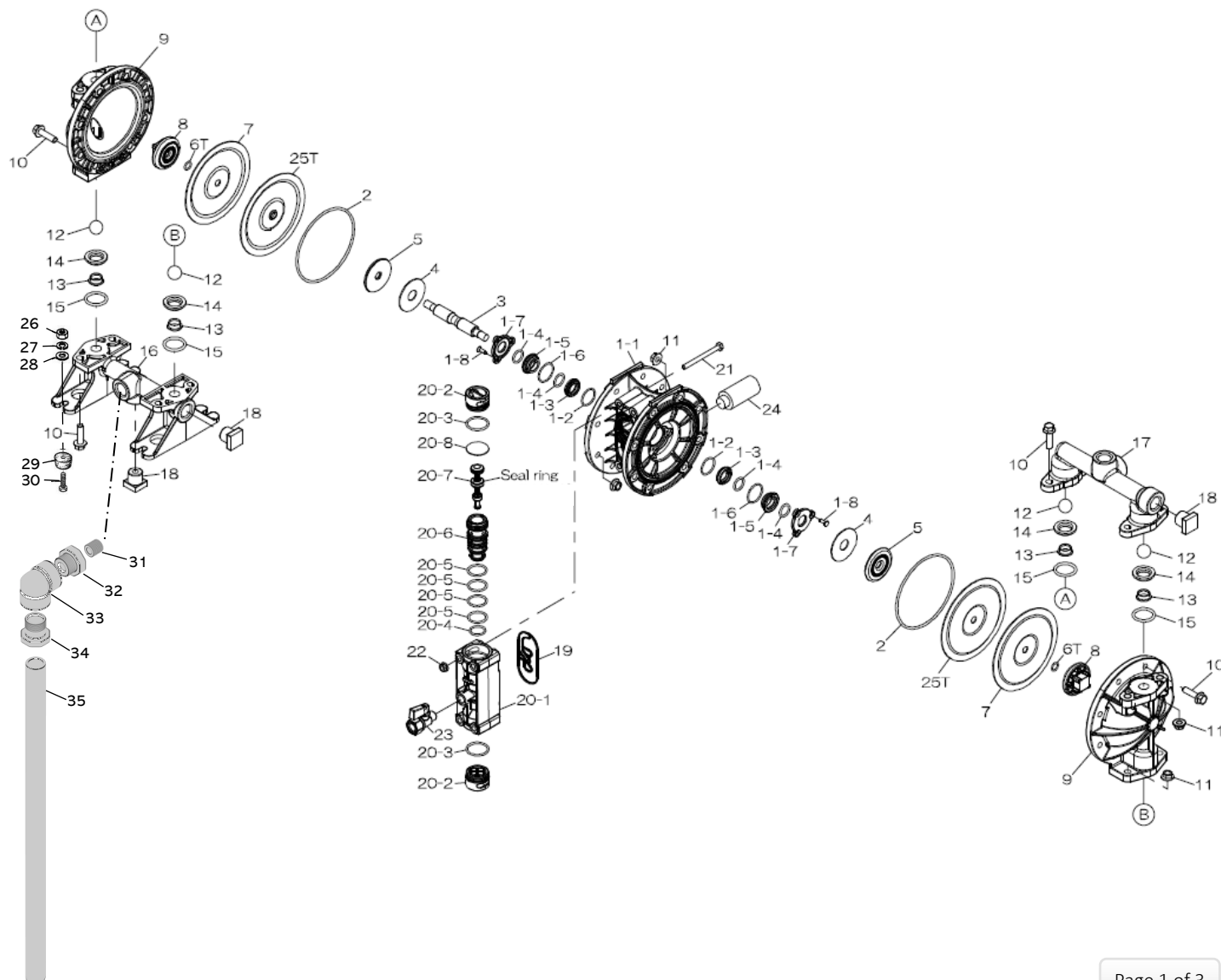




Air Operated Double Diaphragm Pump

	G15VH11-D	G15VS11-D	G15VT11-D			
REF. No.	PART No.	PART No.	PART No.	DESCRIPTION	QTY	REORDER
1	805217	805217	805217	BODY ASSY (G15P/V) NPT	1	
1-1	773410	773410	773410	BODY (G15P/V) NPT	1	
1-2	686893	686893	686893	O-RING	2	
1-3	773385	773385	773385	GUIDE BUSH A	2	
1-4	640015	640015	640015	O-RING	4	
1-5	780301	780301	780301	GUIDE BUSH B	2	
1-6	684900	684900	684900	O-RING	2	
1-7	773384	773384	773384	GUIDE BUSH STOPPER	2	
1-8	686894	686894	686894	TAPPING SCREW	6	
2	640147	640147	640147	O-RING	2	
3	717100	717100	717100	CENTER ROD SUS	1	
4	773278	773278	773278	CUSHION	2	
5	716923	716923	716923	CENTER DISK (INNER)	2	
6T	-	-	643007	O-RING	2	
7	773316	773315	773276	DIAPHRAGM	2	
8	773400	773400	773400	CENTER DISK (OUTER)	2	
9	780304	780304	780304	OUT CHAMBER	2	
10	686892	686892	686892	BOLT W/ FLANGE	24	
11	686032	686032	686032	NUT W/ FLANGE	24	
12	773374	773424	773423	BALL	4	
13	773432	773432	773432	SEAT B	4	
14	773431	773431	773431	SEAT A	4	
15	640025	684114	643025	O-RING	4	
16	780309	780309	780309	MANIFOLD B NPT	1	
17	773404	773404	773404	MANIFOLD A NPT	1	
18	773402	773402	773402	PLUG NPT	3	
19	773407	773407	773407	GASKET	1	
20	805210	805210	805210	VALVE BODY ASSY	1	
20- 1	833226	833226	833226	VALVE BODY NPT	1	
20- 2	773383	773383	773383	CAP	2	
20- 3	683112	683112	683112	O-RING	2	
20- 4	685453	685453	685453	O RING	1	
20- 5	685276	685276	685276	O-RING	4	
20- 6	780302	780302	780302	SLEEVE	1	
20- 7	805208	805208	805208	SPOOL ASSY	1	
20- 8	773428	773428	773428	CUSHION	1	
21	621115	621115	621115	BOLT (SUS304)	4	
22	684086	684086	684086	FLANGE NUT SERRATED	4	
24	686762	686762	686762	SILENCER NPT 3/8"	1	
25T	-	-	773447	DIAPHRAGM BACKUP G15TP	2	
26	628012	628012	628012	HEX NUT	4	
27	681300	681300	681300	SPRING WASHER	4	
28	631329	631329	631329	WASHER	4	
29	770551	770551	770551	FOOT RUBBER	4	
30	621153	621153	621153	BOLT	4	
31	15V-NIPP	15V-NIPP	15V-NIPP	NIPPLE	1	
32	15V-BUSH	15V-BUSH	15V-BUSH	BUSHING	1	
33	15V-ELBO	15V-ELBO	15V-ELBO	ELBOW	1	
34	15V-BUNG	15V-BUNG	15V-BUNG	BUNG ADAPTER	1	
35	15V-PIPE	15V-PIPE	15V-PIPE	PIPE	1	
KIT	G15VD			DRUM PUMP KIT		
KIT	KG15-VH	KG15-VS	KG15-VT	LIQUID END		
KIT	KG15-AM-P			AIR MOTOR		

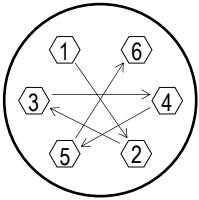
Air Operated Double Diaphragm Pump

General Tools:

- Socket wrench - 10mm, 12mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 12mm
- Phillips head screw driver
- Snap ring pliers
- Sleeve remover (713148) (sold separately)

Miscellaneous:

- Assembly Oil—turbine oil none additional class 1 (equivalent to ISO VG32 grade)
- Urea grease grade (NLGI) No. 2
- Thread locking agent (equivalent to LOCTITE® 243)

**Tightening torque for center rod and out chambers.**

Center Rod	177 in-lbf {20 N-m}
Out Chambers	89 in-lbf {10 N-m}

Tightening torque for manifold retainer bolts.

G15VH/S/T	89 in-lbf {10 N-m}
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Customer Notes

Model #: _____
Description: _____
Serial #: _____
Date Installed: _____
Department Location: _____
Tag/Project: _____