



2ED 50 Hz

SUBMERSIBLE EFFLUENT PUMP

DUAL SEAL WITH SEAL SENSOR PROBE

FEATURES

Impeller: Cast iron, semi-open, non-clog with pump-out vanes for mechanical seal protection. Balanced for smooth operation. Silicon bronze impeller available as an option.

Casing: Cast iron volute type for maximum efficiency. 2" NPT discharge.

Dual Mechanical Seals

- Lower: SILICON CARBIDE VS. SILICON CARBIDE sealing faces. Stainless steel metal parts, BUNA-N elastomers.
- Upper: CARBON VS. CERAMIC sealing faces. Stainless steel metal parts, BUNA-N elastomers.

Seal Sensor Probe: Located in oil-filled chamber. If pumpage should begin to leak past lower seal it indicates to pump control panel a fault has occurred. **Requires optional Seal Fail Circuit in the control panel.**

Shaft: Corrosion resistant, stainless steel. Threaded design. Locknut on all models to guard against component damage on accidental reverse rotation.

Fasteners: 300 series stainless steel.

Capable of running dry without damage to components.

Designed for continuous operation when fully submerged.

APPLICATIONS

Specifically designed for the following uses:

- Farms
- Trailer courts
- Effluent systems
- Motels
- Schools
- Hospitals
- Industry

SPECIFICATIONS

Pump:

- Solids handling capabilities: $\frac{3}{4}$ " maximum
- Discharge size: 2" NPT
- Capacities: up to 120 GPM
- Total heads: up to 85 feet TDH
- Temperature: 104° F (40° C) continuous, 140° F (60° C) intermittent.

MOTORS

- Fully submerged in high-grade turbine oil for lubrication and efficient heat transfer.

Class F insulation

Single phase:

- Built-in overload with automatic reset.
- All single phase models feature capacitor start motors for maximum starting torque.
- $\frac{1}{3}$ HP – 16/3 SJTOW with 115 V or 230 V
- $\frac{1}{2}$ HP – 16/3 SJTOW with 230 V
- $\frac{1}{2}$ HP – 14/3 SJTOW with 115 V

Three phase:

- Overload protection must be provided in starter unit.
- $\frac{1}{2}$ - 1 $\frac{1}{2}$ HP – 14/4 STOW with bare leads.

- **Designed for Continuous Operation:** Pump ratings are within the motor manufacturer's recommended working limits, can be operated continuously without damage when fully submerged.
- **Bearings:** Upper and lower heavy duty ball bearing construction.
- **Power and Control Cable:** Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. 20 foot standard with optional lengths available.
- **O-ring:** Assures positive sealing against contaminants and oil leakage.

50 Hz Wastewater

MODELS AND MOTOR INFORMATION

Order Number	HP	Phase	Volts	RPM	Impeller Dia. (in.)	Impeller Code	Maximum Amps	Weight (lbs.)
2ED55B6DA	1/3	3	380	2900	3.56	D	1.7	60
2ED55C6CA	1/2	3	380		4.06	C	2.1	70
2ED55E9AA	1	1	220		4.56	A	10.6	80
2ED55E6AA	1	3	380		4.56	A	2.8	80
2ED55E6GA	1	3	380		5.50	G	2.8	80
2ED55F6JA	1 1/2	3	380		5.12	J	3.8	83

APPLICATION DATA

Maximum Solid Size	3/4"
Minimum Casing Thickness	5/16"
Casing Corrosion Allowance	1/8"
Maximum Working Pressure	55 PSI
Maximum Submergence	50 feet
Minimum Submergence	Fully submerged for continuous operation 6" below top of motor for intermittent operation
Maximum Environmental Temperature	40°C (104°F) continuous operation 60°C (140°F) intermittent operation

CONSTRUCTION DETAILS

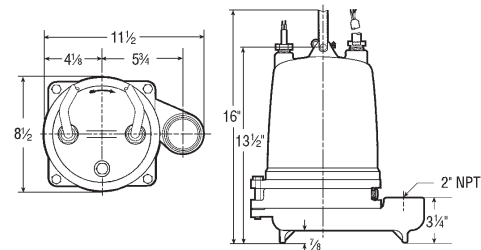
Power Cable – Type	14/4, type STOW: all three phase
Sensor Cable – Type	16/2, type SJTOW: seal sensor only 16/4, type SJTOW: optional seal/heat sensor
Motor Cover	Gray Cast Iron – ASTM A48 Class 30
Bearing Housing	Gray Cast Iron – ASTM A48 Class 30
Seal Housing	Gray Cast Iron – ASTM A48 Class 30
Casing	Gray Cast Iron – ASTM A48 Class 30
Impeller	Gray Cast Iron – ASTM A48 or Cast Bronze – ASTM B584 C87600
Motor Shaft	AISI 400 Series Stainless Steel
Motor Design	NEMA 48 Frame, oil filled with Class F Insulation Capacitor Start - Single Phase
Motor Overload Protection	Three Phase: require ambient compensated Class 10, quick trip overloads in the control panel.
Motor Seal Fail (Moisture) Detection	Seal fail sensor in an oil-filled seal chamber. Connect to an optional relay in control panel.
Optional Motor Thermal Protection	Normally closed on-winding thermostats open at 275° F (135 °C) and close at 112° F (78° C). Require terminal connection in the control panel.
External Hardware	300 Series Stainless Steel
Impeller Type	Semi-open with pump out vanes on back shroud
Oil Capacity – Seal Chamber	10 ounces
Oil Capacity – Motor Chamber	4.0 quarts

STANDARD PARTS

Ball Bearing – Upper	Single row ball – SKF™ 6203-2Z
Ball Bearing – Lower	Single row ball – SKF™ 6203-2Z
Mechanical Seals – Standard	Carbon/Ceramic Upper – Silicon Carbide/ Silicon Carbide Lower; Type 16
Mechanical Seals – Optional Lower	Silicon Carbide/Tungsten Carbide: Type 16
O-Ring – Stuffing Box	BUNA-N, AS 568A-163
O-Ring – Motor Cover	BUNA-N, AS 568A-166

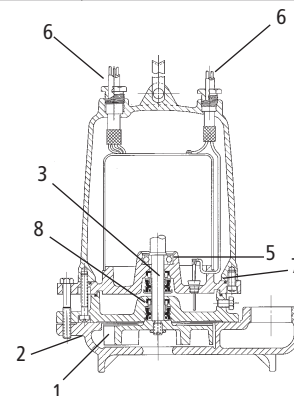
DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)



MATERIALS OF CONSTRUCTION

Item No.	Part Name	Material				
		Standard	Optional			
1	Impeller	1003	1179			
2	Castings	1003				
3	Shaft-threaded	400 Series SS				
4	Fasteners	300 Series SS				
5	Ball bearings	Steel				
6	Power cable	STOW, 20 feet		Additional lengths		
	Seal sensor cable					
7	O-ring	BUNA-N				
8	Outer Mech. Seal	Service	Rotary	Stationary	Elastomers	Metal Parts
	OPT	Heavy duty	Silicon Carbide	Tungsten Carbide	BUNA-N	300 Series SS
	STD	Mild abrasives	Silicon Carbide		BUNA-N	300 Series SS
Material Code		Engineering Standard				
1003		Cast iron — ASTM A48 Class 30				
1179		Silicon bronze — ASTM B584 C87600				



NOMENCLATURE DESCRIPTION

1st, 2nd and 3rd Character – Discharge Size and Type

2ED = 2" discharge, $\frac{3}{4}$ " solids handling, dual seal with seal fail probe in pump

4th Character – Mechanical Seals

5 = silicon carbide/silicon carbide/BUNA – lower seal and carbon/ceramic/BUNA – upper seal (standard)

3 = silicon carbide/tungsten carbide/BUNA – lower seal and carbon/ceramic/BUNA – upper seal (optional)

5th Character – Cycle/RPM

5 = 50 Hz/2900 RPM

6th Character – Horsepower

B = $\frac{1}{3}$ HP E = 1 HP

C = $\frac{1}{2}$ HP F = 1 $\frac{1}{2}$ HP

7th Character – Phase/Voltage/Enclosure

6 = three phase, 380 V

8th Character – Impeller Diameter

A = 4.56"

G = 5.5"

C = 4.06"

J = 5.12", 1.5 HP 50 Hz

D = 3.56"

9th Character – Cord Length (Power and Sensor)

A = 20' (standard)

F = 50'

D = 30'

J = 100'

10th Character – Options

B = Bronze impeller

E = Epoxy paint

F = Both epoxy paint and bronze impeller

Last Character – Option

H = Pilot duty thermal sensors



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