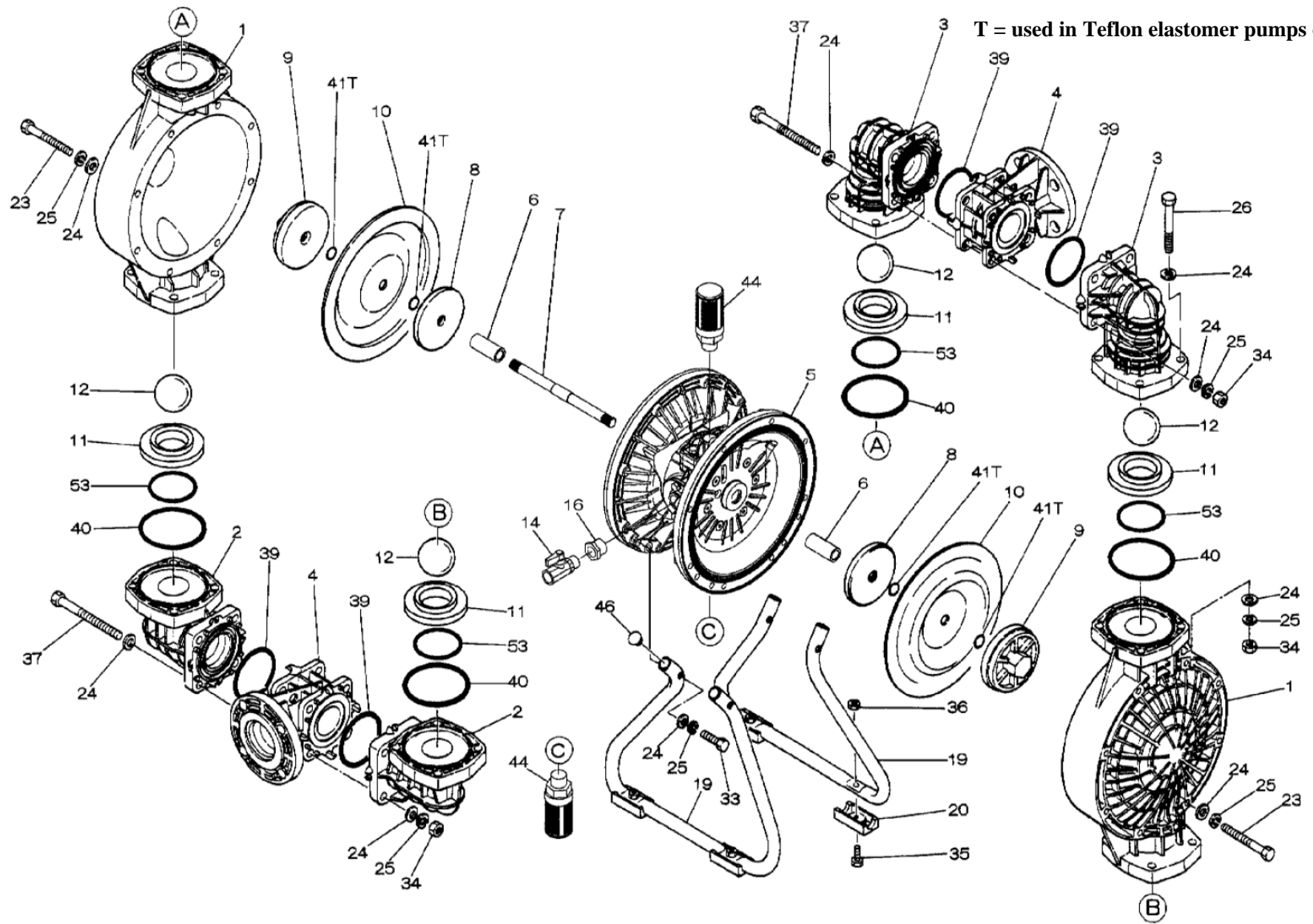


T = used in Teflon elastomer pumps only



Reference No.	Description	Q'ty	Part No.
1	Out Chamber	2	780147
2	In Manifold	2	780244
3	Out Manifold	2	780150
4	Center Manifold	2	780248
5	Body Assembly	1	804770
6	Center Bushing	2	716219
7T	Center Rod	1	716250
8T	Center Disk	2	707817
9T	Center Disk	2	771726
10	Diaphragm	2	770814
11	Valve Seat	4	772096
12	Ball	4	770692
14	Ball Valve	1	684321
16	Bushing	1	684339
19	Stand Body	2	711925
20	Cushion	4	771865
23	Bolt	16	686156
24	Plain Washer	68	631330
25	Spring Lock Washer	44	680257
26	Bolt	16	621183
33	Bolt	4	621179
34	Nut	24	628013
35	Bolt	4	621149
36	Nut with Flange	4	683837
37	Bolt	8	683542
39	O-ring	4	643060
40	O-ring	4	643064
41T	O-ring	4	643015
44	Silencer	2	804697
46	Cap	4	683641
53	O-ring	4	643136

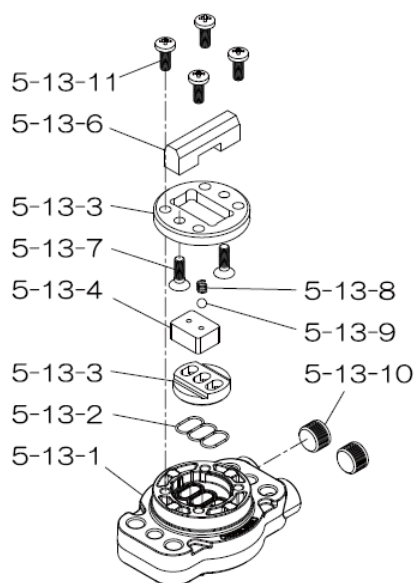
**Repair Kits**

**K40-PT Liquid Side Kit includes the following:**

10	Diaphragm	2	770814
40	O-ring	4	643064
53	O-ring	4	643136
41T	O-ring	4	643015
12	Ball	4	770692

**K45-AM-DP-HD Air Side Kit includes the following:**

5-3	Throat Bearing	2	773048
5-5	Center Rod Guide	1	773047
5-6	O-ring	2	640023
5-7	O-ring	2	640133
5-8	Gasket	2	773040
5-9	Gasket	2	773041
5-10	O-ring	2	640138
5-11	O-ring	8	640007
5-14	O-ring	2	640134
5-21	Bushing	4	773067
5-22	Spring	2	684537
5-24	Pin	2	700231



**804784 Valve Body Assembly**

Reference No.	Description	Q'ty	Part No.
5-13-1	Valve Body	1	716244
5-13-2	Gasket	1	773042
5-13-3	Valve Seat	1	716246
5-13-4	Block	1	773065
5-13-5	Block Holder	1	716245
5-13-6	Valve Guide	1	773064
5-13-7	Flat Head Screw	2	684384
5-13-8	Spring	1	706612
5-13-9	Ball	1	686271
5-13-10	Plug	2	772934
5-13-11	Screw	4	602299

XDP

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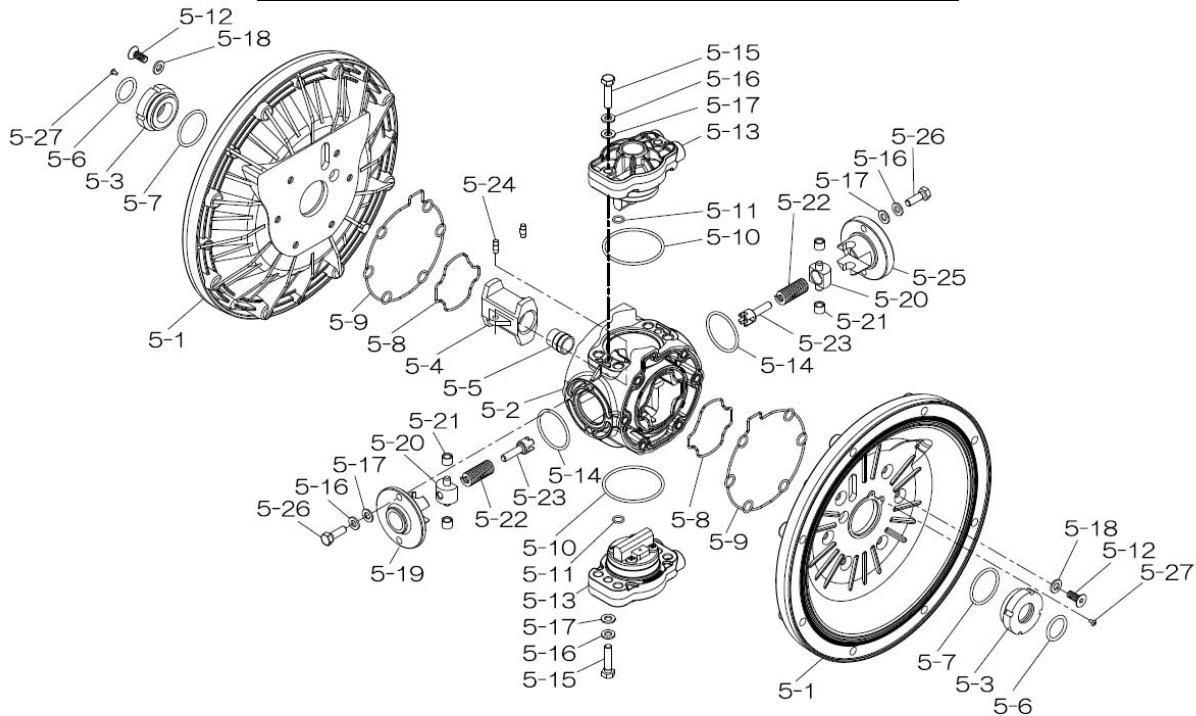
Yamada America, Inc.  
955 East Algonquin Rd  
Arlington Heights, IL 60005  
Phone: 847.631.9200  
Fax: 847.631.9273  
www.yamadapump.com



Part # 854399

804770 Body Assembly

Reference			
No.	Description	Q'ty	Part No.
5-1	Air Chamber	2	716215
5-2	Body	1	716256
5-3	Throat Bearing	2	773048
5-4	Valve Switcher	1	716214
5-5	Center Rod Guide	1	773047
5-6	O-ring	2	640023
5-7	O-ring	2	640133
5-8	Gasket	2	773040
5-9	Gasket	2	773041
5-10	O-ring	2	640138
5-11	O-ring	8	640007
5-12	Flat Head Bolt	12	683812
5-13	Valve Body Assembly	2	804784
5-14	O-ring	2	640134
5-15	Bolt	4	611153
5-16	Spring Washer	8	631420
5-17	Plain Washer	8	631013
5-18	Plain Washer	12	684987
5-19	Retainer B	1	716249
5-20	Spring Retainer	2	713620
5-21	Bushing	4	773067
5-22	Spring	2	684537
5-23	Trip Arm	2	714446
5-24	Pin	2	700231
5-25	Retainer A	1	716216
5-26	Bolt	4	611149
5-27	Tapping Screws	2	686337



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