# TECHNICAL BROCHURE

**B4GVPLUS** 



Impeller: Cast iron multi-vane vortex style, with rip vane on the back edge of the impeller for removing stringy solids.

V model designation for vortex impeller

Casing: Cast Iron construction with large unobstructed passage way to pass large solids.

Efficient air-filled motor

Stand: Optional stand for mounting without slide rail configuration. Part number: 7482200 **Dual Mechanical Seals:** 

Up to 5 HP:

For standard pumps, Tungsten Carbide vs. Ceramic seal faces standard on outer seals. Carbon vs. Ceramic standard on inner seals.

Over 5 HP:

Tungsten Carbide vs. Tungsten Carbide faces standard on outer seals. Tungsten Carbide vs. Carbon standard on inner seals.

All elastomers shall be nitrile.

For All Explosion Proof:

Tungsten Carbide vs. Ceramic faces standard on outer and inner seals. < 5 HP use viton elastomers, > 5 HP use nitrile.

Seal Sensor / High Temperature Probe: Located in motor housing. If pumpage should begin to leak past lower seal it indicates to pump control panel a fault has occurred.

Requires MiniCAS device in the control panel.

Capable of running dry without damage to components.

Designed for continuous operation, when fully submerged.

Explosion-proof available as option. FM approved.

Shaft: Corrosion resistant, 400 series stainless steel. Taper lock and impeller bolt on all models to guard against component damage on accidental reverse rotation. Fasteners: 300 series stainless steel.

Grease for life bearings

# 4GV Plus

SUBMERSIBLE 4" SEWAGE PUMP - DUAL SEAL WITH SEAL SENSOR PROBE



#### **APPLICATIONS**

Specifically designed for the following uses:

- Sewage systems
- Dewatering/Effluent
- Water transfer
- Light industrial
- Commercial applications

Anywhere waste or drainage must be disposed of quickly, quietly and efficiently.

#### **SPECIFICATIONS**

### **Pump:**

• Maximum soft solid size: 3"

• Capacities: up to 1200 GPM

• Total heads: up to 80' TDH

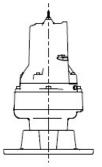
• Discharge size: 4" ANSI Flange

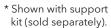
# **Motor:**

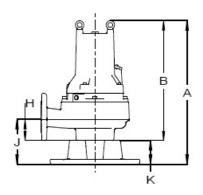
- Maximum ambient temperature: 104° F (40° C) continuous duty
- Rated for continuous duty when fully submerged
- Insulation: Class H
- 60 Hertz
- Single row ball bearings
- 400 Series stainless steel taper lock shaft
- Requires external motor components for single phase (not included)
- Requires overload protection in panel (not included)
- Includes high temperature sensor for winding protection

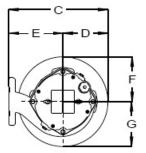
#### **AIR-FILLED MOTOR**

- Efficient heat dissipation
- Run dry capability
- Class H insulation
- Designed for Continuous Operation: Pump ratings are within the motor manufacturer's recommended working limits and can be operated continuously without damage when fully submerged.
- Bearings: Upper and lower heavy duty ball bearing construction for precision positioning of parts and to carry thrust loads.
- High temperature winding protection
- Cord: Severe duty rated, oil and water resistant. 30 foot standard.
- O-ring: Assures positive sealing against contaminants and oil leakage.









#### **DIMENSIONS**

Model No.	A	В	С	D	E	F	G	н	J	K
4GV	30.47"	26.54"	17.13"	7.48"	9.65"	7.48"	7.48"	4.84"	8.78"	3.94"
A, B, C, D Impeller	[774]	[674]	[435]	[190]	[245]	[190]	[190]	[123]	[223]	[100]
4GV	26.50"	22.56"	16.34"	7.48"	8.86"	7.48"	7.48"	4.72"	8.66"	3.94"
F, G, H Impeller	[673]	[573]	[415]	[190]	[225]	[190]	[190]	[120]	[220]	[100]

Stand Optional, Part no. 15K80

# Goulds Water Technology

# Wastewater

# **MODEL AND MOTOR INFORMATION**

Model No.	НР	Volts	Phase/ Hz	Rated Cur- rent (Amps)	RPM	Imp. Dia. In (mm)	In- sula- tion Class	Run Cap. (mfd/ volt)	Start Cap. (mfd/ volt)	Resis- tance (Ohms)	Aux. Resis- tance (Ohms)	Start Cur- rent (LR Amps)	Rated Motor kVA [Code]	Rated Motor Eff. (%)	Rated Power Factor (cos phi)	Start- ing Torque (NM)	Max. Torque (NM)	Pump Weight (lbs.)	Cable Size with water detector and ther- mostats	Capaci- tor Kits	
4GV1022AD		200	200 230 460 575	31.0		"A"				0.505	5	157		85.1	0.83	60.0	98.3				
4GV1023AD	10.0			27.0		7.95"		N/A	N/A	0.500	N/A	136	5.4 [F]	84.7	0.82	58.0	97.4				
4GV1024AD	Kw)	460		14.0	(202 mm)		IVA	17/7	2.000	''''	68		0	0.02	30.0	//					
4GV1025AD		575		11.0		mm)				4.230		56	5.5 [F]	84.9	0.82	61.0	99.7				
4GV7528BD		208	1/60	40.0				105mfd/400v	655mfd/330v	0.325	0.650	123	3.4 [A]	82.7	0.87	36.0	125.0			CP-752GB	
4GV7521BD		230	1700	35.0		"B"		85mfg/400v	570mfd/330v	0.383	0.766	107	3.3 [A]	82.2	0.85	33.0	130.0			CP-754GB	
4GV7522BD	7.5 (5.6	200		23.5		7.28"				0.505		157		85.1	0.83	60.0	98.3				
4GV7523BD	(5.0 Kw)	230	3/60	21.2		(185 mm)		N/A	N/A	0.500	N/A	136	5.4 [F]	84.7	0.82	58.0	97.4	270	10AWG/		
4GV7524BD		460	3700	10.6		111111)		IV/A	IN/A	2.000	IN/A	68	04	04.7	0.02	30.0	77.4	270	3-2-1-GC		
4GV7525BD		575		8.3						4.230		56	5.5 [F]	84.9	0.82	61.0	99.7				
4GV6028CD		208 1/60	1/60	1/60	31.5				105mfd/400v	655mfd/330v	0.325	0.650	123	3.4 [A]	82.7	0.87	36.0	125.0			CP-752GB
4GV6021CD			230	28.5 85mfg/400v 570m	570mfd/330v	0.383	0.766	107	3.3 [A]	82.2	0.85	33.0	130.0			CP-754GB					
4GV6022CD	6.0	200	3/60	19.0		"C" 6.69"				0.505		157		85.1	0.83	60.0	98.3				
4GV6023CD	(4.5 Kw)	230		17.2	(170		NI/A	N/A N/A	0.500	H N/A ├─	136	5.4 [F]	84.7	0.82	58.0	97.4					
4GV6024CD		460		8.6		mm)		I IVA   IVA	2.000		68		04.7	0.02	30.0	77.4					
4GV6025CD		575		6.8	1750		H			4.230		56	5.5 [F]	84.9	0.82	61.0	99.7				
4GV5022FD		200		16.0	1730	1/30 "F"		N/A	N/A	1.430	1.430 1.300 N/A	83	5.8 [G]	80.3	0.82	42.0	51.6				
4GV5023FD	5.0	230	3/60	14.0	14.0	6.89"				1.300		67 5.4 [F]	5.4 [F]	80.2	0.85	38.0	47.9				
4GV5024FD	(3.7 Kw)	460	3700	6.8	(175		IN/A	IV/A	5.200	0	34	5.5 [F]	80.2	0.85	38.0	47.9					
4GV5025FD	·	575	5.8		mm)				11.900		30	6.0 [G]	79.8	0.81	42.0	52.4					
4GV4028GD		208 1/60	19.0				80mfd/400v	420mfd/330v	0.846	1.692	83	4.3 [D]	77.9	0.96	19.0	58.0			CP-42GB		
4GV4021GD		230	1700	17.0		"G"		65mfd/400v	350mfd/330v	1.130	2.260	77	4.4 [D]	78.1	0.98	19.0	53.0			CP-44GB	
4GV4022GD	4.0	200		14.8		6.30"				1.430		83	5.8 [G]	80.3	0.82	42.0	51.6				
4GV4023GD	(3.0 Kw)	230	3/60	12.6		(160 mm)		N/A	N/A	1.300	N/A	67	5.4 [F]	80.2	0.85	38.0	47.9	160	14AWG		
4GV4024GD		460	3/60	6.3	mm)		IN/A	IN/A	5.200	I IN/A	34	5.5 [F]	80.2	0.85	38.0	47.9	100	/7			
4GV4025GD		575		5.4						11.900		30	6.0 [G]	79.8	0.81	42.0	52.4				
4GV3128HD		208	1/60	17.4			80mfd/400v	420mfd/330v	0.846	1.692	83	4.3 [D]	77.9	0.96	19.0	58.0			CP-42GB		
4GV3121HD		230		14.7		<sub>"H"</sub>	6!	65mfd/400v	350mfd/330v	nfd/330v 1.130 2.260 77	77	4.4 [D]	78.1	0.98	19.0	53.0			CP-44GB		
4GV3122HD	3.1 (2.3	200		13.2		5.79"				1.430		83	5.8 [G]	80.3	0.82	42.0	51.6				
4GV3123HD	(2.3 (Kw)	230	3/40		(147		NI/A	N/A	1.300	N/A	67	5.4 [F]	80.2	0.85	38.0	47.9					
4GV3124HD		460	3/00		5.6	mm)		N/A	IV/A	5.200	IV/A	34	5.5 [F]	80.2	0.85	38.0	47.9				
4GV3125HD		575		4.8	8					11.900		30	6.0 [G]	79.8	0.81	42.0	52.4				

#### APPLICATION DATA

Maniana Madria a Bassana	75 PSI (5 bar) - Standard					
Maximum Working Pressure	150 PSI (10 bar) - Explosion Proof					
Maximum Submergence	66 feet (20 m)					
Minimum Submergence	Fully submerged for continuous operation					
Maximum Environmental Temperature	40°C (104°F) continuous operation					

#### **CONSTRUCTION DETAILS**

Power / Sensor Cab	la.	10/3-2-1 GC, type: three phase - 5.1 HP and up							
Power / Sensor Cab	ie	10/3-2-1 GC, type: single and three phase - 5.0 HP and less							
Motor Cover		Gray Cast Iron - ASTM A48 Class 30							
Seal / Bearing Hous	sing	Gray Cast Iron - ASTM A48 Class 30							
Casing		Gray (	Cast Iron - ASTM A4	8 Class 30					
Impeller		Cast Ir	on						
Motor Shaft		AISI 4	00 Series Stainless S	Steel					
Motor Design		Air fille	Air filled Class H						
	HP	Volt	Run	Start					
C'a da Dhana	Up to	208	80 MFD / 400V	420 MFD / 330V					
Single Phase Capacitors	5.0 HP	230	65 MFD / 400V	350 MFD / 330V					
Capacitors	5.1 HP	208	105 MFD / 400V	655 MFD / 330V					
	and up	230	85 MFD / 400V	570 MFD / 330V					
Motor Overload Pro	tection	Single/Three Phase: require ambient com- pensated Class 10, quick trip overloads in the control panel.							
Motor Seal Fail / Hi Temp. Detection	gh	Seal fail sensor and high temp. in an oil- filled seal chamber. Connect to optional relays in control panel.							
External Hardware		300 Series Stainless steel							
Impeller Type		Vortex with pump out vanes on back shroud							
Oil Capacity - Seal Chamber		33.8 ounces							

#### **MATERIALS OF CONSTRUCTION**

Item No.	Part Nan	ne		Material Standard					
1	Impeller			Cast Iron					
2	Motor Co	over		Cast Iron					
3	Shaft			400 SS					
4	Fasteners	5		300 SS					
5	Ball Bear	ings		Steel					
6	Power Ca	ble		SOW, 30 feet					
7	O-Ring			BUNA-N					
	Service	Rotary	s	tationary	Elasto- mers	Metal Parts			
8	Inner	Carbo	n / C	eramic	Nitrile	300			
	Outer	Tungsten C	arbid	e / Ceramic	i widile	Series SS			

#### NOMENCLATURE DESCRIPTION

# 1st Character - Discharge Size

4 = 4" discharge

# 2nd and 3rd Characters - Series/Solids Size

GV = Vortex

### 4th Character - HP

31 = 3.1 HP

40 = 4.0 HP

50 = 5.0 HP

51 = 5.1 HP

60 = 6.0 HP

75 = 7.5 HP

10 = 10.0 HP

# **5th Character - Mechanical Seals**

2 = 60 Hz/1750 RPM

#### 6th Character - Phase/Voltage

1 = single phase, 230 V

8 = single phase, 208 V

2 = three phase, 200 V

3 = three phase, 230 V

4 =three phase, 460 V

5 =three phase, 575 V

#### 7th Character - Impeller Diameter

A = 8.50" E = 7.05"

B = 7.91" G = 6.57"

C = 7.24" H = 6.10"

D = 6.81"

#### 8th Character - Cord Length

D = 30' (standard)

J = 100' (optional)

# 9th Character

X = Explosion Proof



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