

REF.NO.	PART NO.	DESCRIPTION	QTY	REORDER
NPT	855256	** NPT **		
Flange	855258	** Flange **		
1	643042	O-RING	4	
2	773419	BALL GUIDE 25	4	
3	770691	BALL 25T PTFE	4	
4	780317	BALL SEAT 25	4	
5	643041	O-RING	4	
6	832584	DIAPHRAGM	2	
7T	772620	CENTER DISK	2	
9	780312	OUT CHAMBER	2	
12	640154	O-RING	2	
13	710207	TIE ROD	4	
14	683541	BOLT	12	
15	804604	BODY ASSY	1	
15- 1	772929	BODY	1	
15- 2	780326	THROAT BEARING	2	
15- 3	685414	V-PACKING	2	
15- 4	685276	O-RING	2	
15- 5	772932	VALVE SEAT	2	
15- 6	640009	O-RING	2	
15- 7	802360	PILOT VALVE ASSY	2	
15- 8	708666	SPRING	2	
15- 9	772948	SPRING SEAT	2	
15-10	686030	TAPPING SCREW	13	
15-11	640132	O-RING	1	
15-12	772933	BUSHING	1	
16	714812	CENTER ROD	1	
18	771054	CUSHION	2	
19	780314	MANIFOLD NPT	2	
	780316	MANIFOLD FLANGE	2	
20	804608	VALVE BODY ASSY	1	
20- 1	772991	RESET BUTTON	1	
20- 2	640002	O-RING	1	
20- 3	772946	CAP A	1	
20- 4	640043	O-RING	2	
20- 5	771241	PACKING	1	
20- 6	802400	C SPOOL ASSY	1	
20-6-seal	771053	SEAL RING	5	
20- 7	804609	SLEEVE ASSY	1	
20-7-*1	686029	O-RING	6	
20- 8	832903	VALVE BODY	1	
20- 9	771914	CUSHION	1	
20-10	772947	CAP B	1	

REF.NO.	PART NO.	DESCRIPTION	QTY	REORDER
NPT	855256	** NPT **		
Flange	855258	** Flange **		
21	686031	BOLT	4	
22	686970	BALL VALVE 3/8	1	
24	772848	GASKET	1	
25	804697	MUFFLER	1	
26	621153	BOLT M8	4	
27	686032	NUT W/FLANGE	4	
28	771749	BASE 25V	2	
29	770551	FOOT RUBBER	4	
32	687229	NUT	12	
33	681300	SPRING WASHER	12	
34	631329	FLAT WASHER	12	
35	771244	TOOL	2	
36	686033	NUT W/FLANGE	12	
37	680257	SPRING WASHER	12	
38	631330	FLAT WASHER	12	
KIT	K25-VU-PP	LIQUID END KIT		
KIT	K225-AP	AIR MOTOR KIT		

General Tools:

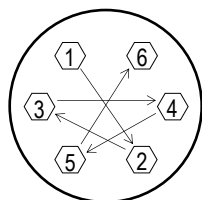
- Socket wrenches - 10mm, 12mm, 13mm, 17mm, 22mm
- Hexagonal box wrench - 5mm
- Open-end wrenches - 12mm, 13mm, 22mm
- Adjustable angle wrenches
- Phillips head screw driver

Special Tools:

- Accessory tool (2) 771244 (included) to remove the center disk.
- Sleeve remover 713148 (sold separately).

Miscellaneous:

- Assembly Oil - turbine oil class 1 (equivalent to ISO VG32 grade)
- Urea grease grade (NLGI) No. 2



Tightening torque:

Out Chambers
Manifold Retainer Nuts

15 ft-lbf {20 N-m}
9 ft-lbf {12 N-m}

Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____