## Self-Priming Centrifugal Pedestal Pumps

\author{

- Cast Iron \& Stainless Steel Construction
}
- Buna-N Mechanical Seals on Cast Iron Models
- Viton ${ }^{8}$ Mechanical Seals on Stainless Steel Models
- Optional Silicon Carbide Mechanical Seals Available
- 1-1/4", 1-1/2" or 2" NPT Suction and Discharge Port Sizes
- Dual Volute Design Reduces Radial Load on Motors
- Maximum Temperature
- Buna-N 180 ${ }^{\circ}$ F
- Viton ${ }^{\text {® }} 200^{\circ}$ F
- Self-Cleaning, Semi-Open Impeller
- Heavy Duty Cast Iron Pedestal Drive with Sealed Ball Bearings

Model 2850-99

AMT Self-Priming Centrifugal Pedestal pumps are designed for a wide range of industrial, agricultural and commercial applications. Dual volute design reduces radial load on bearings and motor. Heavy duty cast iron construction with Buna-N seals or stainless steel with Viton ${ }^{\circledR}$ seals. Pumps are fitted with a self-cleaning, semiopen impeller and are coupled to a heavy duty cast iron bearing housing with a CNC machined keyed shaft extension and sealed ball bearings. The pump has been designed for either direct connection or belt drive. The maximum recommended RPM is 4,000 .


## Pump Dimensional \& Specification Data

| Model | $\mathbf{A}$ | $\mathbf{B}$ | $\mathbf{C}$ | $\mathbf{D}$ | $\mathbf{E}$ | $\mathbf{F}$ | $\mathbf{G}$ | $\mathbf{J}$ | $\mathbf{K}$ | $\mathbf{M}$ | $\mathbf{( D i a . )}$ | $\mathbf{L}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2850-99$ | $1.7[4.3]$ | $2.4[6.1]$ | $\mathrm{N} / \mathrm{A}$ | $3.2[8.1]$ | $2.8[7.1]$ | $0.7[1.7]$ | $0.5[1.2]$ | $8.4[21.3]$ | $1.3[3.3]$ | $5 / 8$ | $11.8[29.9]$ | $5.8[14.7]$ | $\mathbf{6 . 8 [ 1 7 . 2 ]}$ W

NOTE: Dimensions are in inches (centimeters) and have a tolerance of $\pm 1 / 8^{\prime \prime}$. Maximum Solids Handling Capacity: 3/8" Diameter

| Model | Curve | SUC* | DIS* | Keyway | Minimum BHP Required @ 3450 RPM | Construction Material | Ship Wt. (Lbs.) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2850-99 | A | $11 / 4$ " | 11/4" | $3 / 16^{\prime \prime} \times 1$ " | 1 | Cast Iron | 23 |
| 2820-99 | B | $11 / 2{ }^{\prime \prime}$ | 1112" | $3 / 16^{\prime \prime} \times 1$ " | 2 | Cast Iron | 32 |
| 2820-98 | B | $11 / 2^{\prime \prime}$ | $1112{ }^{\prime \prime}$ | $3 / 16^{\prime \prime} \times 1-7 / 8^{\prime \prime}$ | 2 | Stainless Steel | 32 |
| 2760-99 | C | 2 " | 2 " | $3 / 16{ }^{\prime \prime} \times 1-7 / 8{ }^{\prime \prime}$ | 3 | Cast Iron | 48 |
| 2761-99 | C | 2 " | 2 " | $3 / 16{ }^{\prime \prime} \times 1-7 / 8$ " | 3 | Stainless Steel | 48 |

$\left(^{*}\right)$ Standard NPT (Female) pipe thread.


## Standard Features

- Cast Iron \& Stainless Steel Construction
- Mechanical Seal:

Cast Iron Buna-N
Stainless Steel Viton ${ }^{\circledR}$

- Maximum Temperature:

Buna-N $\quad 180^{\circ} \mathrm{F}$
Viton ${ }^{\circledR} \quad 200^{\circ} \mathrm{F}$

- $1-1 / 4$ ", $1-1 / 2$ " or 2 " NPT Suction and Discharge Port Sizes
- Maximum Working Pressure 75 PSI
- Solids Handling to 3/8" Diameter
- Built-In Check Valve on 1-1/2" \& 2" Models
- Self-priming up to 20 Ft. @ 3450 RPM
- Dual Volute Design Reduces Radial Load on Motor
- QSP - Quick Ship Pump for Many Models


## Manufacturer of AMT \& IPT Pumps

400 Spring Street • Royersford, PA 19468 USA

