A R O - F O R C E

AF0422 Series Pumps

22:1 Ratio, 4-1/4" Air Motor, 2-Ball Lower End



(Model shown w/ball valve regulator)

DIMENSIONS	
A ¹ in (mm)	42.18 (1071.47)
B in (mm)	18.91 (480.34)
C in (mm)	12.66 (321.59)

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)

For manuals, flow curves, and more

hingersollrandproducts.com/AFX

Pump Specifications	
Ratio	22:1
Stroke (double acting)	6″ (15.24 cm)
Material Inlet	1″ NPT(F) 2″ NPT(M)
Material Outlet	1" NPT(F)
Air Inlet (female)	1/2" NPT(F)
Air Inlet Pressure Range psi (bar)	30 - 150 (2 - 10.3)
Fluid Pressure Range psi (bar)	660 - 3412 (46 - 235)
Max Cycles/Minute	60
Displacement/Cycle cu in (cm3)	7.5 (122.9)
Cycles/gal (L)	30.9 (8.1)
Flow @ 60 Cycles gpm (L/min)	1.9 (7.2)
Noise Level @ 60 psi dBA	86.5
Weight* lb (kg)	42.9 (19.5)
Container Suitability	Remote Mounting





*Estimated weight. Contact Technical Support for exact weight.

Pump Model**	Plunger Material	Upper Packings	Lower Packings	Lower Pump Model	Pump Service Kit			
Lower Pump Material - 300 Series SS w/Tungsten Carbide Seat								
AF0422G11FF47	17-4 Stainless Steel w/Hard Chrome	UHMW-PE	UHMW-PE	66301-C43	637306-C43			
AF0422G11KK47	17-4 Stainless Steel w/Hard Chrome	Glass Filled PTFE	Glass Filled PTFE	66301-343	637306-343			
AF0422G11HH47	17-4 Stainless Steel w/Hard Chrome	UHMW-PE/Leather (Staggered)	UHMW-PE/Leather (Staggered)	66301-G43	637306-G43			
AF0422G11GF47	17-4 Stainless Steel w/Hard Chrome	UHMW-PE/Glass Filled PTFE (Staggered)	UHMW-PE	66301-P43	637306-P43			
AF0422G11RK47	17-4 Stainless Steel w/Hard Chrome	Glass Filled PTFE/ UHMW-PE (Staggered)	Glass Filled PTFE	66301-R43	637306-R43			
AF0422G11RK48	17-4 Stainless Steel Ceramic Coated	Glass Filled PTFE/ UHMW-PE (Staggered)	Glass Filled PTFE	66301-R4B	637306-R43			

**Add "-1" to Model No. for Ball Valve Regulator

RECOMMENDED ACCESSORIES

Wet-Sol Packing

Lubricant







23644-4006713667442637489ARO-StopFloor/FollowerBall ValveUniversal Air MotorValvePlate AdapterRegulatorService Kit



For simple pump selection or application assistance

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Muffler Kit