TECHNICAL BROCHURE

B2WD-3WD



FEATURES

Impeller: Cast iron, semi-open or enclosed, non-clog, dynamically balanced with pump out vanes for mechanical seal protection. Optional silicon bronze impeller available.

Casing: Cast iron flanged volute type for maximum efficiency. Designed for easy installation on A10-20 guide rail.

Dual Mechanical Seals

- Lower: SILICON CARBIDE VS. SILICON CARBIDE sealing faces for superior abrasive resistance, stainless steel metal parts, BUNA-N elastomers.
- Upper: CARBON VS. CERAMIC sealing faces, stainless steel metal parts, BUNA-N elastomers.

Seal Sensor Probe: Located in oil-filled chamber. If pumpage should begin to leak past lower seal it indicates to pump control panel a fault has occurred. Requires optional Seal Fail Circuit in the control panel.

Shaft: Corrosion resistant, 400 stainless steel. Threaded design. Locknut on all models to guard against component damage on accidental reverse rotation.

Fasteners: 300 series stainless steel.

Capable of running dry without damage to components.

Designed for continuous operation when fully submerged.

AGENCY LISTINGS



Tested to UL 778 and CSA 22.2 108 Standards By Carradian -File #LR38549 By Canadian Standards Association

2WD/3WD

SUBMERSIBLE 2" NON-CLOG SEWAGE PUMP

DUAL SEAL WITH SEAL SENSOR PROBE



Goulds Water Technology

Wastewater

APPLICATIONS

Specifically designed for the following uses:

- Sewage systems Dewatering/Effluent
- Water transfer
- Commercial applications

Anywhere waste or drainage must be disposed of quickly, quietly and efficiently.

• Light industrial

SPECIFICATIONS

Pump:

- Solids handling capabilities: 2" maximum.
- Capacities: up to 183 GPM.
- Total heads: up to 52' TDH.
- Discharge size: 2" NPT threaded companion flange on 2WD. 3" NPT threaded companion flange on 3WD.
- Temperature: 104° F (40° C) continuous, 140° F (60° C) intermittent.

MOTORS

- Fully submerged in high grade turbine oil for lubrication and efficient heat transfer. All ratings are within the working limits of the motor.
- Class F insulation

Single phase (60 Hz):

- All single phase models feature capacitor start motors for maximum starting torque.
- Built-in overload with automatic reset.
- ½ and ½ HP 16/3 SJTOW with 115 V or 230 V three prong plug.
- $\frac{3}{4}$ and 1 HP 14/3 STOW with bare leads.

Three phase (60 Hz):

- Overload protection must be provided in starter unit.
- $\frac{1}{2}$ -1 HP 14/4 STOW with bare leads.
- Designed for Continuous Operation: Pump ratings are within the motor manufacturer's recommended working limits, can be operated continuously without damage when fully submerged.
- Bearings: Upper and lower heavy duty ball bearing construction.
- Power and Control Cable: Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. 20 foot standard with optional lengths available.

NOMENCLATURE DESCRIPTION

1st Character - Discharge Size

2 = 2" discharge 3 = 3" discharge

2nd and 3rd Characters - Series/Solids Size

WD = wastewater, 2" solids handling, dual seal with seal fail probe in pump.

4th Character - Mechanical Seals

- 5 = silicon carbide/silicon carbide/BUNA lower seal and carbon/ceramic/BUNA - upper seal (standard)
- 3 = silicon carbide/tungsten carbide/BUNA lower seal and carbon/ceramic/BUNA - upper seal (optional)

5th Character - Cycle/RPM

1 = 60 Hz/3500 RPM 5 = 50 Hz/2900 RPM 2 = 60 Hz/1750 RPM 6 = 50 Hz/1450 RPM

6th Character - Horsepower

B = ⅓ HP	D = ¾ HP
C = ½ HP	E = 1 HP

7th Character - Phase/Voltage/Enclosure

- 0 = single phase, 115 V 4 = three phase, 460 V
- 1 = single phase, 230 V 5 = three phase, 575 V
- 2 = three phase, 200 V 8 = single phase, 208 V
- 3 = three phase, 230 V 9 = single phase, 220 V, 50 Hz

8th Character - Impeller Diameter

9th Character - Cord Length (Power and Sensor)

A = 20' (standard)	F = 50'
D = 30'	J = 100'

10th Character - Options

- B = Bronze impeller E = Epoxy paint
- F = Both epoxy paint and bronze impeller

Last Character - Option

H = Pilot duty thermal sensors

Goulds Water Technology

MODEL AND MOTOR INFORMATION

		Dharas			Impeller		Maximum	Maximum L.R.	KVA	F.L. Motor	Resistance		Wt.											
Order No.	нр	Phase	• volts	KPM	Dia. (in.)	Code	Amps	Amps	Code	Efficiency %	Start	Line-Line	(lbs.)											
2WD52B0EA			115						10.7	30.0	М	54	11.9	1.7										
2WD52B8EA	0.33	1	208	1750 4.69	4.69	E	6.8	19.5	К	51	9.1	4.2	90											
2WD52B1EA			230				4.9	14.1	L	53	14.5	8.0												
2WD52C0DA			115			5.00 D	14.5	31.1	J	55	9.3	1.4	94											
2WD52C8DA	0.5	1	208	8 0			8.0	19.5	К	51	9.1	4.2												
2WD52C1DA			230		5.00 D		7.3	16.5	J	54	11.7	5.6												
2WD52C2DA			200	200 1750 230			3.8	12.3	К	75	NA	6.7												
2WD52C3DA		2	230				3.3	9.7	К	75	NA	9.9												
2WD52C4DA		3	460	1			1.7	4.9	К	75	NA	39.4												
2WD52C5DA	1		575	1			1.4	4.3	К	68	NA	47.8												
2WD52D8CA			208				11.0	39.0	К	65	2.6	1.4												
2WD52D1CA	1	1	230	1			9.4	24.8	J	57	4.8	2.3	1											
2WD52D2CA			200	1			4.1	21.2	Н	74	NA	4.3												
2WD52D3CA	0.75		230	1750	5.38	С	3.6	17.3	J	76	NA	5.6	- 98											
2WD52D4CA		3	460	1			1.8	8.9	J	76	NA	22.4												
2WD52D5CA			575	1			1.5	7.3	J	71	NA	29.2	-											
2WD52E8BA			208				14.0	39.0	К	65	2.6	1.4												
2WD52E1BA	1		1	1		1 230	1	230				12.3	30.5	Н	60	4.3	1.8	-						
2WD52F2BA			200	1			6.0	21.2	Н	74	NA	4.3												
2WD52E3BA	1	3 230	230	1750	5.75 B	В	5.8	17.3		76	NA	5.6	- 104 -											
2WD52E4BA	1		460				2.9	8.9		76	NA	22.4												
2WD52E5BA	1		575				2.7	73		70	NA	29.2												
2WD51B0KA			115				12.4	46.0	M	54	7.5	1.0	90											
2WD51B8KA	0 33	1	208	13 13 108 3500 2.94 K 30 15 15 15	2 94	лк	6.8	31.0	ĸ	68	9.7	2.4												
2WD51B0KA	0.00	'	230		6.0	34.5	M	53	9.6	4.0														
2WD51C01A			115		14.5	46.0	M	50	7.5	1.0														
2WD51C8IA		1	208			8.4	31.0	ĸ	68	9.7	2.4	-												
2WD51C0JA			230	1			7.6	34.5	M	53	9.6	4.0	-											
2WD51C1JA	0.5		200	3500	10 3 19		3 10	/.0	22.6	R	68	7.0 NA	3.8	9/										
2WD51C2JA	- 3	0.5	- 3	- 0.5	- 0.5		230	5500	5.17	5	3.6	18.8	R	70		5.8	/-							
2WD51C41A						1	1	1	1	1	1	1	1	1	1	1	1	3	460	-			1.8	9.4
2WD51C51A			575	1			1.0	7.4	R	62		35.3	-											
20051C55A			208			+		11.0	31.0	K	68	0.7	2.4											
2WD51D0HA	-		1	-	1	200	-			10.0	27.5		65	12.2	2.4									
			200				6.2	27.5	1	64	NA	5.7												
20005102HA	0.75	.75	3 230 3500	3500	3.44	н	5.4	15.7	L L	68		9.6	- 98											
	-	3			2.7	7.0	K V	40	NA	24.2														
	-		400	-			2.7	7.7	K	70	NA	34.Z												
			200			2.2	7.7		/0		20.3													
	-	1 208	-		14.5	39.0	N I	00	7.3	1.1	-													
	-		230	-			13.0	30.2	J	07	10.3	2.1	-											
	- 1		200	3500	3.75	А	0.0 7 F	3/.0	IVI	70		Z./	104											
			3	230	-			7.5	24.1		/9	INA NA	4.1	-										
2WD51E4AA							-	-			460	-			3.8	12.1		/9	INA	16.2				
ZWD51E5AA			5/5				J.1	9.9	L L	/8	NA	26.5												

To order a pump with a 3" NPT discharge, change the 1st character to a 3, ex. 3WD51E5AA

APPLICATION DATA

Maximum Solid Size	2"
Minimum Casing Thickness	5/16"
Casing Corrosion Allowance	1⁄8"
Maximum Working Pressure	22 PSI
Maximum Submergence	50 feet
Minimum Submergence	Fully submerged for continuous operation
	6" below top of motor for intermittent operation
Maximum Environmental	40°C (104°F) continuous operation
Temperature	60°C (140°F) intermittent operation

CONSTRUCTION DETAILS

	16/3, type SJTOW: single phase, ½ HP		
Power Cable - Type	14/3, type STOW: single phase, ¾ & 1 HP		
	14/4, type STOW: all three phase		
Saman Cable Tree	16/2, type SJTOW: seal sensor only		
Sensor Cable - Type	18/4, type SJTOW: optional seal/heat sensor		
Motor Cover	Gray Cast Iron - ASTM A48 Class 30		
Bearing Housing	Gray Cast Iron - ASTM A48 Class 30		
Seal Housing	Gray Cast Iron - ASTM A48 Class 30		
Casing	Gray Cast Iron - ASTM A48 Class 30		
Impeller	Gray Cast Iron - ASTM A48 or Cast Bronze - ASTM B584 C87600		
Motor Shaft	AISI 300 Series Stainless Steel		
Motor Design	NEMA 48 Frame, oil filled with Class F Insulation		
	Single Phase: on winding thermal overload protection		
Motor Overload Protection	Three Phase: require ambient compensated Class 10, quick trip overloads in the control panel.		
Motor Seal Fail (Moisture) Detection	Seal fail sensor in an oil-filled seal chamber. Connect to an optional relay in control panel.		
Optional Motor Thermal Protection	Normally closed on-winding thermostats open at 275° F (135 °C) and close at 112° F (78° C). Require terminal connection in the control panel.		
External Hardware	300 Series Stainless Steel		
	Semi-opened with pump out vanes on back shroud - 1750 RPM		
	Enclosed with pump out vanes on back shroud - 3500 RPM		
Oil Capacity - Seal Chamber	10 ounces		
Oil Capacity - Motor Chamber	4.0 quarts		

STANDARD PARTS

Dell Derector	Upper	Single row ball - SKF™ 6203-2Z
ван веагілд	Lower	Single row ball - SKF™ 6203-2Z
Mechanical Seals -	Upper	Carbon/Ceramic; John Crane Type 6
Standard	Lower	Silicon Carbon/Silicon Carbon; Type 16
Mechanical Seals - Optional Lower		Silicon Carbide/Tungsten Carbide: Type 16
O-Ring - Stuffing Box		BUNA-N, AS 568A-163
O-Ring - Motor Cover		BUNA-N, AS 568A-166



Xylem, Inc. 2881 East Bayar Seneca Falls, N Phone: (866) 32 Fax: (888) 322-5 www.xyleminc.c

Heavy 8 OPT Carbide duty Mild Silicon Carbide STD abrasives **Material Code**

Item

No.

1 2

3

4

5

6

7



Rotary

Silicon

Material

Elasto-

mers

BUNA-N

BUNA-N

Optional 1179

Additional

lengths

Metal

Parts

300

Series SS

300

Series SS

Standard

1003

1003

300 Series SS

300 Series SS

Steel

STOW, 20 feet

BUNA-N

Stationary

Tungsten

Carbide



DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)



MATERIALS OF CONSTRUCTION

Part Name

Motor cover

Ball bearings

Power cable

Seal sensor cable

Mech. Service

Impeller

Fasteners

Shaft

O-ring Outer

Seal

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