

**Part # 854198 - NPT**

**Part # 854204- Flange**



| Reference |                     |      |          |
|-----------|---------------------|------|----------|
| No.       | Description         | Q'ty | Part No. |
| 1         | O-ring              | 4    | 684119   |
| 2         | Valve Stopper       | 4    | 780141   |
| 3         | Ball                | 4    | 770590   |
| 4         | Valve Seat          | 4    | 780139   |
| 6         | Diaphragm           | 2    | 772963   |
| 7         | Center Disk         | 2    | 716258   |
| 7T        | N/A                 | -    | -        |
| 8         | Plain Washer        | 2    | 716259   |
| 9         | Out Chamber         | 2    | 780136   |
| 12        | O-ring              | 2    | 640154   |
| 13        | Tie Rod             | 4    | 710207   |
| 14        | Bolt                | 12   | 683541   |
| 15        | Body Assembly       | 1    | 804604   |
| 16        | Center Rod          | 1    | 710271   |
| 18        | Cushion             | 2    | 771054   |
| 19        | Manifold - NPT      | 2    | 780057   |
| 19        | Manifold - Flange   | 2    | 780212   |
| 20        | Valve Body Assembly | 1    | 804608   |
| 21        | Bolt                | 4    | 686031   |
| 22        | Ball Valve          | 1    | 682772   |
| 24        | Gasket              | 1    | 772848   |
| 25        | Silencer            | 1    | 804697   |
| 26        | Bolt                | 4    | 621153   |
| 27        | Nut with Flange     | 4    | 686032   |
| 28        | Pump Base           | 2    | 771749   |
| 29        | Cushion             | 4    | 770551   |
| 30        | Center Disk         | 2    | 780127   |
| 30T       | N/A                 | -    | -        |
| 31T       | N/A                 | -    | -        |
| 32        | Nut                 | 12   | 683635   |
| 33        | Spring Lock Washer  | 12   | 681300   |
| 34        | Plain Washer        | 12   | 631329   |
| 35        | Accessory Tool      | 2    | 771244   |
| 36        | Nut with Flange     | 12   | 686033   |
| 37        | Spring Lock Washer  | 12   | 680257   |
| 38        | Plain Washer        | 12   | 631330   |

**Body Assembly - 804604**

| Reference |                      |      |          |
|-----------|----------------------|------|----------|
| No.       | Description          | Q'ty | Part No. |
| 15-1      | Body                 | 1    | 772929   |
| 15-2      | Throat Bearing       | 2    | 772931   |
| 15-3      | Packing              | 2    | 685414   |
| 15-4      | O-ring               | 2    | 685276   |
| 15-5      | Valve Seat           | 2    | 772932   |
| 15-6      | O-ring               | 2    | 640009   |
| 15-7      | Pilot Valve Assembly | 2    | 802360   |
| 15-8      | Spring               | 2    | 708666   |
| 15-9      | Spring Seat          | 2    | 772948   |
| 15-10     | Tapping Screw        | 13   | 686030   |
| 15-11     | O-ring               | 1    | 640132   |
| 15-12     | Bushing              | 1    | 772933   |

**Repair Kits****K25-VE-PP Liquid Side Repair Kit**

| Reference |             |      |          |
|-----------|-------------|------|----------|
| No.       | Description | Q'ty | Part No. |
| 1         | O-ring      | 8    | 684119   |
| 3         | Ball        | 4    | 770590   |
| 6         | Diaphragm   | 2    | 772963   |

**K225-AP Air Side Repair Kit**

| Reference |                      |      |          |
|-----------|----------------------|------|----------|
| No.       | Description          | Q'ty | Part No. |
| 18        | Cushion              | 2    | 771054   |
| 15-2      | Throat Bearing       | 2    | 772931   |
| 15-3      | Packing              | 2    | 685414   |
| 15-4      | O-ring               | 2    | 685276   |
| 15-5      | Valve Seat           | 2    | 772932   |
| 15-6      | O-ring               | 2    | 640009   |
| 15-7      | Pilot Valve Assembly | 2    | 802360   |
| 15-8      | Spring               | 2    | 708666   |
| 15-9      | Spring Seat          | 2    | 772948   |
| 15-11     | O-ring               | 1    | 640132   |
| 15-12     | Bushing              | 1    | 772933   |
| 20-2      | O-ring               | 1    | 640002   |
| 20-4      | O-ring               | 2    | 640043   |
| 20-5      | Packing              | 1    | 771241   |
| 20-6 seal | Seal Ring            | 5    | 771053   |
| 20-7-*1   | O-ring               | 6    | 686029   |
| 20-9      | Cushion              | 1    | 771914   |

**Valve Body Assembly - 804608**

| Reference |                     |      |          |
|-----------|---------------------|------|----------|
| No.       | Description         | Q'ty | Part No. |
| 20-1      | Rest Button         | 1    | 772991   |
| 20-2      | O-ring              | 1    | 640002   |
| 20-3      | Cap A               | 1    | 772946   |
| 20-4      | O-ring              | 2    | 640043   |
| 20-5      | Packing             | 1    | 771241   |
| 20-6      | C Spool Valve Assy. | 1    | 802400   |
| 20-6 seal | Seal Ring           | 5    | 771053   |
| 20-7      | Sleeve Assembly     | 1    | 804609   |
| 20-7-*1   | O-ring              | 6    | 686029   |
| 20-8      | Valve Body Assembly | 1    | 832903   |
| 20-9      | Cushion             | 1    | 771914   |
| 20-10     | Cap B               | 1    | 772947   |