

A Gardner Denver Product

RUBBER IMPELLER PUMPS 201D

BRONZE CLOSE COUPLED RUBBER IMPELLER PUMP

RUBBER IMPELLER PUMPS SERIES 201D



FEATURES

- Pipe Size 3/8"
- Compact Size
- Bronze Construction Corrosion Resistance
- Nitrile Lip Seal
- Large Vent Openings Separate Pump & Motor
- Stainless Steel Motor Shaft
- Motor Shaft Slinger Protects Motor Bearings
- Rubber Motor Grommets for Noise Isolation
- Impeller and Cam Easily Replaced
- Garden Hose Threads (External) & Pipe Threads (Internal) for Port Connections
- Available with 12, 24 and 32 volt D.C. Motor Drive
- Neoprene Impeller Standard (optional Nitrile Impeller -04)
- For Close Coupled AC Motor units, see Models 211D and 211M
- Marine uses include Bilge, Washdown, Baitwell and General Transfer

DRIVE

Motor drive is clockwise facing pump end. Liquid flow direction is right to left facing pump end. Correct D.C. voltage must be supplied to motor - 12, 24 or 32 volts as specified on motor name plate.

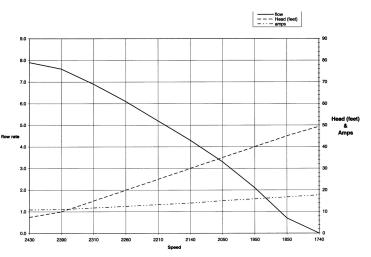
Horizontal motor mountings - including sidewall mountings are recommended. The pump can be mounted in any of four positions 90o apart. Two screws attach pump to motor.

LIQUIDS AND TEMPERATURE

Liquids compatible with neoprene can be pumped including fresh and salt water solutions and mild chemicals. Do not pump severe solvents or acids. When possible, flush pump with fresh water after each usage. Nitrile impellers can handle oil, contaminated water and kerosene at reduced impeller service life.

Extremes of cold and heat will affect impeller life. Limits of 40o to 180oF should be observed. Do not allow liquid in pump to freeze. Drain pump by loosening cover screws. Use methyl alcohol based anti-freeze compounds such as Zerex, Shell Zone, Pyro Permanent, Permagard, and Dowgard. Rubber impeller pumps are not suitable for pumping gasoline or solvents

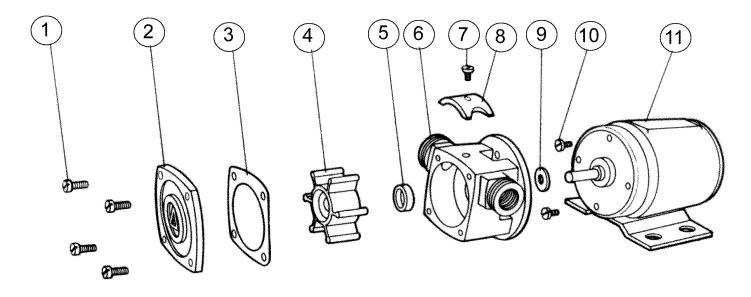
PERFORMANCE



SUCTION LIFT

Suction lift of 3 ft. is possible when impeller is wet. Suction lines must be air tight in order for pump to self-prime. A foot valve at the beginning of suction line is recommended.

EXPLODED VIEW AND PARTS LIST



Pump No.	1	2	3 ¹	4 ¹	5 ¹	6	7	8	9	10	11	12 ²	
	Screw	Cover	Gasket	Impeller	Lip	Body	Screw	Cam	Slinger	Screw	Motor	Lock	Repair
					Seal							Washer	Kit ¹
	2 Reqd	1 Reqd	1 Reqd	1 Reqd	1 Reqd	1 Reqd	1 Reqd	1 Reqd	1 Reqd	2 Reqd	1 Reqd	2 Reqd	
201D-A88	5385	6597	6654	6617	6647	6639	7300-41	6592	6651	7424	8029	5656	10703
201D-A89	5385	6597	6654	6617	6647	6639	7300-41	6592	6651	7424	8030	5656	10703
201D-A90	5385	6597	6654	6617	6647	6639	7300-41	6592	6651	7424	8031	5656	10703
¹ Repair kit cor	ntains item	s 3, 4 & 5.		² Not shown									

3¹ **4**¹ 5¹ 12² Pump No. 1 2 6 7 8 9 10 11 Cover Gasket Screw Screw Body Cam Slinger Motor Lock Repair Impeller Lip Screw Seal Washer Kit¹ 2 Reqd 1 Reqd 2 Reqd 2 Reqd 1 Reqd 1 Reqd 10703 201D 5385 6597 6654 6617 6647 6639 7300-41 6592 6651 7424 5656 ----

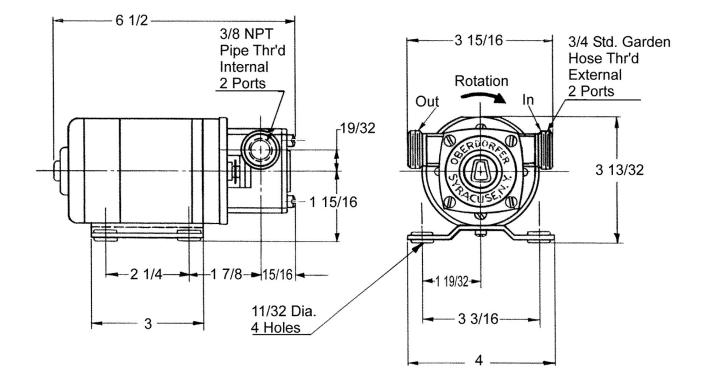
¹ Repair kit contains items 3, 4 & 5. ² Not shown.

Model 201D

Pump #	Config	1a	1b	2	3	4	5	6	7	8	9	10	11	12*	13*	Repair
		Screw	Screw	Cover	Gasket	Impeller	Lip	Body	Cam	Cam	Slinger	Screw	Motor	Lock	Grommet	Kit
							Seal	8	Screw					Washer		
		2 Req'd	2 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	2 Req'd	1 Req'd	2 Req'd	4 Req'd	
201D	Neoprene	6074	5385	6597	6654	6617	6647	6639	7300-41	6592	6651	2371		5656	6650	10703
201D- 04	Buna	6074	5385	6597	6654	7885	6647	6639	7300-41	6592	6651	2371		5656	6650	11666
	Motor # Config															
	A88 1/10 HP, 2300 RPM, 12 VDC, TEFC								8029							
		700	1/10 HP, 23	00 KFIVI, 12 V	DO, TEFC											
		A89		00 RPM, 12 V									8030			
			1/10 HP, 23		DC, TEFC											

Motor	Specification	Part No.
A88	1/10 HP, 2300 RPM, 12 v, Single Phase, TEFC	8029
A89	1/10 HP, 2300 RPM, 24 v, Single Phase, TEFC	8030
A90	1/10 HP, 2300 RPM, 32 v, Single Phase, TEFC	8031

DIMENSIONS



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