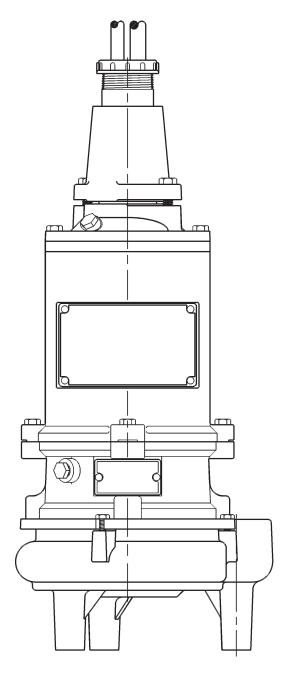


# **MYERS**<sup>®</sup>

The submersible sumps SX50 Series are CSA approved for use in Class 1, Division 1, Group D hazardous locations in wastewater and storm water applications. The SPX50/SPX50H series pumps are not intended for applications requiring the pumping of flammable liquids. A triplex system is recommend to reduce the possibility of concentrations of flammable/hazardous liquids entering the main lift station.



# MODELS SX50/SX50H

(Class I, Division 1, Group D)

# **SUMP PUMPS**

# **INSTALLATION AND SERVICE MANUAL**



NOTE! To the installer: Please make sure you provide this manual to the owner of the equipment or to the responsible party who maintains the system.

WARNING! IMPORTANT SAFETY INSTRUCTIONS! READ CAREFULLY BEFORE INSTALLATION. This manual contains important information for the safe use of this product. Read this manual completely before using this product and refer to it often for continued safe product use. DO NOT THROW AWAY OR LOSE THIS MANUAL. Keep it in a safe place so that you may refer to it often.

DANGER: Risk of Electrical Shock or Electrocution. May result in serious injury or death or fire hazard. Installer must disconnect all electrical sources prior to installation, handling or servicing. Only qualified personnel may install this system. NFPA 70/National Electric Code (NEC) or local codes must be followed. System must be properly grounded according to NEC. Do not lift pump by power cord.

DANGER: Biohazard Risk. Once wastewater source has been connected to system, biohazard risk exists. Installer(s) and/or service personnel must use proper personal protective equipment and follow handling procedures per OSHA 29 CFR 1910.1030 when handling equipment after wastewater source has been connected to system.

DANGER: Risk of Asphyxiation. Installer(s) and/ or service personnel must use proper personal protective equipment and follow OSHA 29 CFR 1910.146 or OSHA 29 CFR 1926. Pump may be installed in a location classified as a confined space.

DANGER: Risk of Fire or Explosion. Do not smoke or use open flames in or around this system. This system is not intended for use in hazardous locations per NFPA 70 National Electric Code. Do not pump flammable liquids. Consult factory for optional equipment rated for hazardous location use.

#### **CALIFORNIA PROPOSITION 65 WARNING:**

▲ WARNING This product and related accessories contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

#### **GENERAL**

- Most accidents can be avoided by using COMMON SENSE.
- 2. Read the operation and maintenance instructions manual supplied with the pump.
- 3. Do not wear loose clothing that can become entangled in the impeller or other moving parts.

#### **ELECTRICAL**

 To reduce risk of electrical shock, disconnect the pump from the power source before handling or servicing.

- 5. Any wiring to be done on pumps should be done by a qualified electrician.
- 6. Never operate a pump with a power cord that has frayed or brittle insulation.
- 7. Never let cords or plugs lie in water.
- 8. Never handle connected power cords with wet hands.

#### **PUMPS**

- Pump builds up heat and pressure during operation; allow time for pump to cool before handling or servicing.
- 10. Only qualified personnel should install, operate or repair pump.
- 11. Keep clear of suction and discharge openings. DO NOT insert fingers in pump with power connected.
- 12.Do not pump hazardous material not recommended for pump (flammable, caustic, etc.).
- 13. Make sure lifting handles are securely fastened each time before lifting.
- 14. Do not exceed manufacturer's recommendation for maximum performance, as this could cause the motor to overheat.
- 15. Secure the pump in its operating position so it cannot tip over, fall or slide.
- 16. Keep hands and feet away from impeller when power is connected.
- 17. Submersible sump pumps are not approved for use in swimming pools, recreational water installations, decorative fountains or any installation where human contact with the pumped fluid is common.
- 18. Do not operate pump without safety devices in place.
- 19. For hazardous locations, use pumps that are listed and classified for such locations.

IMPORTANT! Myers is not responsible for losses, injury or death resulting from a failure to observe these safety precautions, misuse or abuse of pumps or equipment.

**Motor HP & Voltages:** The SX50/SX50H sump pumps are offered in single and three phase. Voltages will vary according to the application, for details consult factory.

**Electrical Controls:** All of these pump models must be used with a control panel. Myers built control panels are designed to supply the correct electrical controls, motor starting equipment and include the circuitry for moisture and heat sensors. It is recommended that a Myers built control panel be used so that all warranties apply.

General Construction: The SX50/SX50H motor construction is designed to meet CSA requirements for Class 1, Group D sewage applications. The motor chamber and seal chamber are filled with a high dielectric type oil for improved lubrication and heat transfer of the bearings and motor. An air space above the oil level in both the seal and motor chambers is provided to allow for the expansion of the oil when at operating temperature. The power and control lines are sealed and strain relieved on the outside entrance with a standard cord grip, and internally through the use of a dielectric potting resin surrounding the electrical wires.

**General Installation:** Various configurations and methods of plumbing this series of sump pumps may be used.

**Note:** If the SX50/SX50H hazardous location pumps are used in conjunction with a rail lift-out system, it must be a listed or recognized nonsparking system for hazardous locations.

These pumps are to be used for handling septic tank effluent, sewage, and storm water only. **Do not** use in other hazardous locations. These motors must be repaired and serviced only at a Myers authorized service center or at the Myers factory. Any unauthorized field repair voids warranty and the hazardous location rating.

CAUTION: Sewage water gives off methane and hydrogen sulfide gases, which are poisonous. It is for this reason that Myers recommends using the rail lift-out system so that no service is required inside the basin.

Motor: Each motor is provided with heat sensor thermostats attached directly to the motor windings. The thermostats open if the motor windings see excessive heat and, in turn, open the motor contactor in the control panel, breaking the power to the pump. When the motor is stopped due to an overheat condition, it will not start until the motor has cooled and the heat sensor reset button is manually pushed on the front of the Myers control panel. This circuitry is provided in the Myers control panel designs.

The SX50/SX50H pumps are equipped with internal thermostats.

**Note:** Failure to use proper circuitry and to connect the motor overheat protection in the control panel would negate all warranties and CSA Listings.

**Motor Seal Failure Warning:** The seal chamber is oil filled and provided with moisture sensing probes to detect water leakage through the lower shaft seal. The probes can also detect moisture present in the upper motor housing.

The presence of water energizes a red seal leak warning light at the control panel. This is a warning light only, and does not stop the motor. It indicates a leak has occurred and the pump must be repaired. Normally, this indicates the outboard seal has leaked. Allowing the unit to operate after the warning could cause upper seal leakage along with motor failure.

On the Myers control panels the seal leak test switch tests the seal leak circuit continuity. When pushed the seal leak test bulb should light. If the test bulb does not light it means either the wiring circuitry to the seal leak probes have been broken or the bulb has burned out.

**Note:** Myers built control panels supply the correct circuitry for moisture and heat sensor connections. Failure to install the correct circuitry with proper connection would negate warranty and CSA Listing.

Motor Power Cord, Control Cord and Cord Cap Assembly: Each motor power cord has 4 conductors – white, black, red and green. For a single phase motor the black is connected to the common lead, the white is connected to the main lead, while the red is connected to the start circuitry, and the green is attached to a good ground. The rotation of a single phase pump is set properly at the factory.

For three phase motor, the black, white, and red conductors are power leads and the green is ground.

**Note:** Rotation should be clockwise when observed from the top of the pump. This can be checked by noting which direction the pump torques upon initial starting. A properly rotating pump will torque counterclockwise upon start.

# ALWAYS CHECK THREE PHASE PUMPS FOR PROPER ROTATION BEFORE INSTALLING PUMPS.

The control cable has 5 conductors – black, white, red, orange and green. White and black connect to the heat sensor terminals in the control panels; red and orange connect to the seal failure terminals in the control panel; and the green connects to the ground in the control panel.

#### The control and power cables cannot be spliced!

**Note:** Each cable has a green ground wire and must be properly grounded per the National Electric Code and local codes.

**Electrical Motor Controls:** All electrical controls and motor starting equipment should be specified from factory. Consult factory for any acceptable alternatives. For hazardous locations the controls and control panel must be installed outside the hazardous area. Only approved controls that are intrinsically safe may be used with these pumps.

**Junction Box:** If a junction box is used in a hazardous location, it must be an approved type with approved cord connectors. Wires from the junction box must pass through an approved seal connector for hazardous locations.

Level Sensing Controls: Intrinsically safetype float controls are recommended for all applications and required for hazardous locations. An intrinsically safe control panel relay will limit the current and voltage to the level controls. A Myers control panel can be supplied with this type circuitry. The float level controls maintain the basin sewage water level by controlling pump turn-on and turn-off levels.

- 1. The lower turn-off control should be set so that the pump stops with the water covering the entire motor housing. Consult the factory for any settings below this point.
- 2. The upper turn-on control should be set above the lower turn-off control. The exact height between the two controls is determined by the number of pump starts desired and the depth of the basin. A maximum of 10 starts per hour should not be exceeded.
- 3. The override control is set at a specified height above the upper turn-on control.
- 4. The alarm control is set about 6" to 12" above the override control.
- 5. No control should be set above the inlet invert.

**Electrical Connections:** Complete wiring diagrams are included for use in making the installation. All wires should be checked for shorts to ground with an ohmmeter or megger after the connections are made. This is important, as one grounded wire can cause failure of the pump, control panel or personal injury.

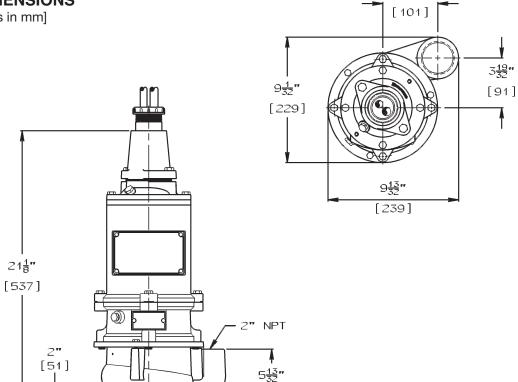
#### **TROUBLESHOOTING**

CONDITION	PROBABLE CAUSE	
Red light comes on at control box.	This indicates some water has leaked past the lower seal and has entered the seal chamber and made contact with the electrode probe. Pump must be removed for replacement of lower seal. This preventive repair will save an expensive motor.	
Overload trips at control box and alarm buzzer or flashing red light comes on due to high water level in basin.	<ol> <li>Push in on red reset button to reset overload. If overload trips again after short run, pump has some damage and must be removed from basin for checking.</li> </ol>	
	<ol><li>Trouble may be from clogged impeller causing motor to overload or could be from failed motor.</li></ol>	
	<ol> <li>Trouble may be from faulty component in control box. Always check control box before removing pump.</li> </ol>	
Yellow run light stays on continuously.	Indicates H-O-A switch may be in the Hand position.	
	<ol><li>Level control switch may have failed causing pump to continue to operate when water is below lower control.</li></ol>	
	<ol> <li>Impeller may be partially clogged causing pump to operate at very reduced capacity.</li> </ol>	
	<ol> <li>Gate valve or check valve may be clogged causing low pump flow.</li> </ol>	
	5. Pump may be air locked.	
Circuit breaker trips.	<ol> <li>Reset breaker by pushing completely down on handle then back to On position. If breaker trips again in few seconds it indicates excessive load probably caused by a short in the motor or control box. Check out instructions given with control box before pulling pump.</li> </ol>	
	<ol><li>If this condition happens after an electrical storm, motor or control box may be damaged by lightning.</li></ol>	
	<ol> <li>Resistance reading of the motor with lead wires disconnected from the control box can determine if trouble is in motor or control box.</li> </ol>	
Pump is noisy and pump rate is low.	Impeller may be partially clogged with some foreign objects causing noise and overload on the motor.	
Grease and solids have accumulated around pump and	Lower control switch may be set too high.	
will not pump out of basin.	<ol> <li>Run pump on Hand operation for several minutes with small amount of water running into basin to clean out solids and grease. This allows pump to break suction and surge which will break up the solids. If level switch is set properly this condition generally will not occur.</li> </ol>	
	<ol><li>Trash and grease may have accumulated around floats causing pump to operate erratically.</li></ol>	

CAUTION – DISCONNECT ALL POWER AND CONTROL WIRES TO MOTOR AT CONTROL PANEL BEFORE STARTING DISASSEMBLY OPERATIONS. NEVER RELY ON OPENING CIRCUIT BREAKER ONLY.

# **SX50 DIMENSIONS**

[Dimensions in mm]



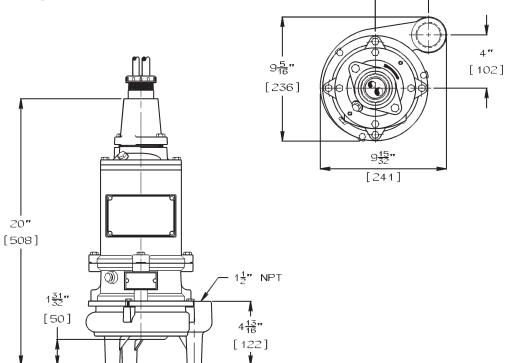
[137]

 $3\frac{31}{32}$ "

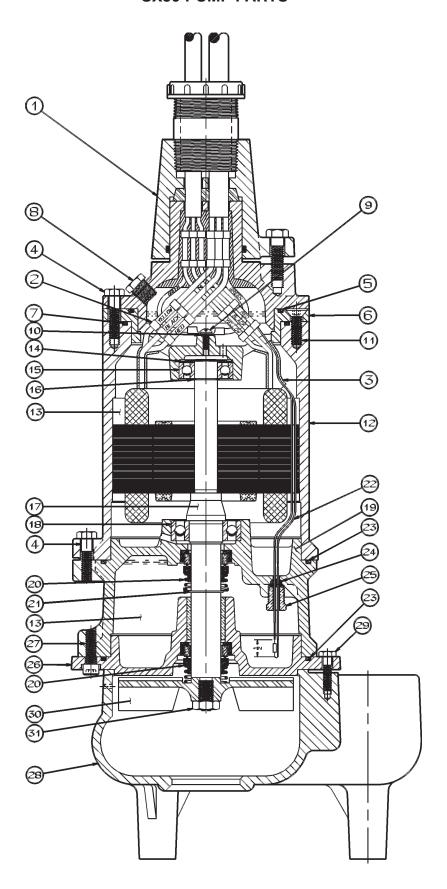
[102]

# **SX50H DIMENSIONS**

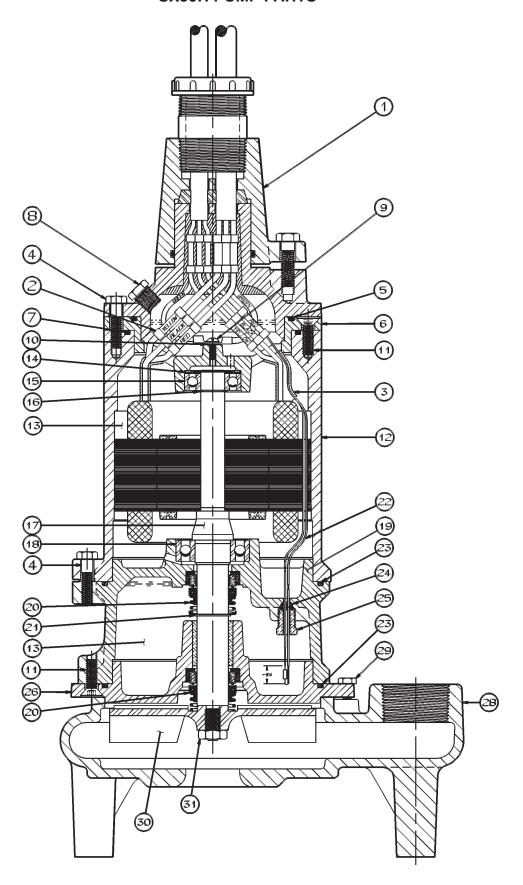
[Dimensions in mm]



# **SX50 PUMP PARTS**



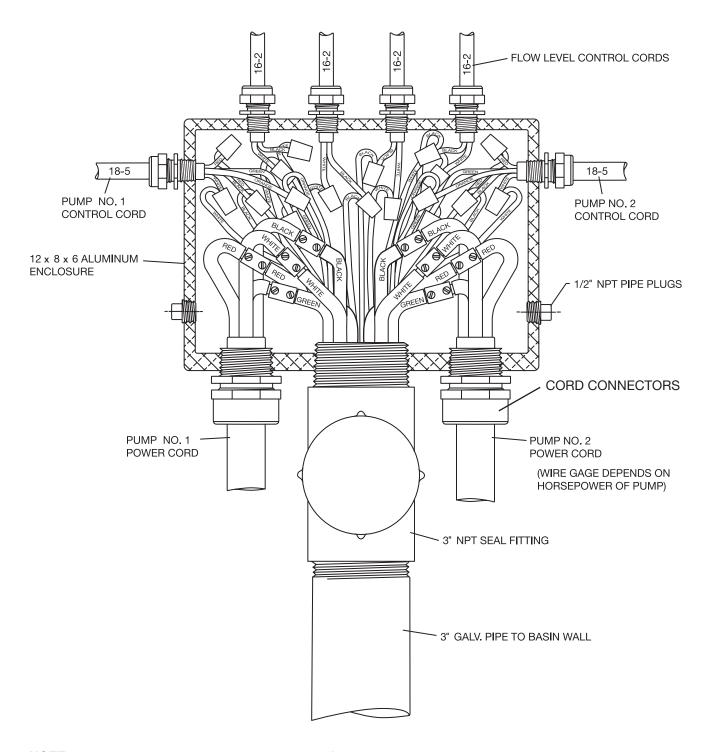
# **SX50H PUMP PARTS**



### **SX50/SX50H PARTS LIST**

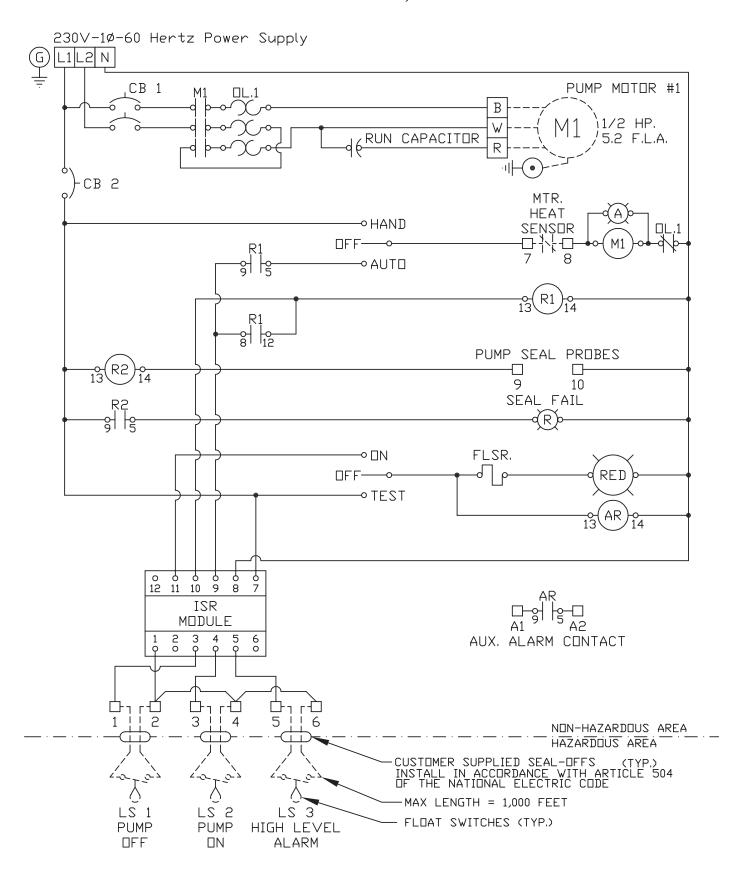
Ref.	Description	Qty.	SX50	SX50H
1	CAP, CORD	1	22407C602	22407C602
2	CONNECTOR	7	12762A001	12762A001
3	TUBE, PLASTIC x 1-1/4" LG.	2	10649A102	10649A102
4	SCREW, CAP 5/16 x 1-1/4" LG.	8	19100A012	19100A012
5	0-RING, 4-1/2" x 4-1/4" x 1/8"	1	05876A122	05876A122
6	CAP, UPPER BEARING	1	21570B100X	21570B100X
7	0-RING, 4-7/8" x 4-5/8" x 1/8"	1	05876A123	05876A123
8	PLUG, PIPE 1/4" NPT	2	05022A054	05022A054
9	SCREW, MACH. #10 x 1/2" LG.	1	05434A034	05434A034
10	WASHER, LOCK	1	06107A015	06107A015
11	SCREW, MACH. 5/16 x 1" LG. (SX50)	2	07597A017	
11	SCREW, MACH. 5/15 x 1" LG. (SX50H)	6		07597A017
12	HOUSING W/STATOR (1Ø)	1	21571D150K	21571D150K
	HOUSING W/STATOR (3Ø) 230/460V	1	21571D152K	21571D152K
	HOUSING, MOTOR		21571D100X	21571D100X
	STATOR ONLY (1Ø)		21656C103	21656C103
	STATOR ONLY (3Ø) 230/460V	1	21656C106	21656C106
13	OIL, TRANSFORMER (1 GAL. CAN)	1.06 gal.	11009A008K	11009A008K
14	WASHER, SPRING	2	19331A005	19331A005
15	BEARING, BALL (UPPER)	1	08565A013	08565A013
16	RING, RETAINING	1	11816A006	11816A006
17	ROTOR W/SHAFT (1Ø)	1	26859C101X	26859C101X
	ROTOR W/SHAFT (3Ø)	1	26859C104X	26859C104X
18	BEARING, BALL (LOWER)	1	08565A018	08565A018
19	HOUSING, UPPER SEAL	1	21574D100X	21574D100X
20	SEAL, SHAFT	2	21576A010	21576A010
21	RING, RETAINING	1	12558A006	12558A006
22	ELECTRODE W/RESISTOR	1	22578A003	22578A003
23	0-RING, 6-1/8" x 5-7/8" x 1/8"	2	05876A125	05876A125
24	FERRULE, RUBBER	1	22579A000	22579A000
25	PLUG, SPECIAL	1	21577A000	21577A000
26	HOUSING, LOWER SEAL	1	21578C110X	21578C115X
27	SCREW, CAP 5/16 x 1" LG.	4	06106A008	
28	CASE, VOLUTE	1	21612D000	26226D012
29	SCREW, CAP 1/4 x 1" LG.	3	19099A012	19099A012
30	IMPELLER, RECESSED	1	21663C020	21663C010
31	NUT, JAM	1	19109A070	19109A070
32	SCREW, SET	2	05013A027	05013A027

#### **WIRING DIAGRAMS**

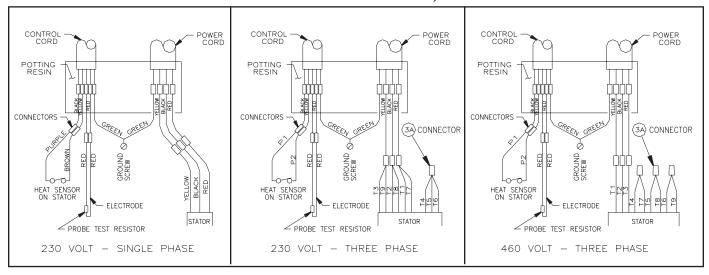


**NOTE:** All components shown must be approved for hazardous locations.

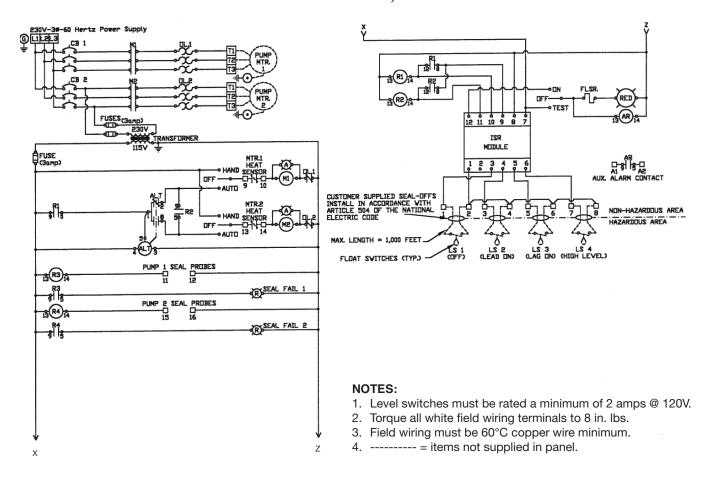
### WIRING SCHEMATIC FOR 230V, 1Ø SIMPLEX SYSTEM



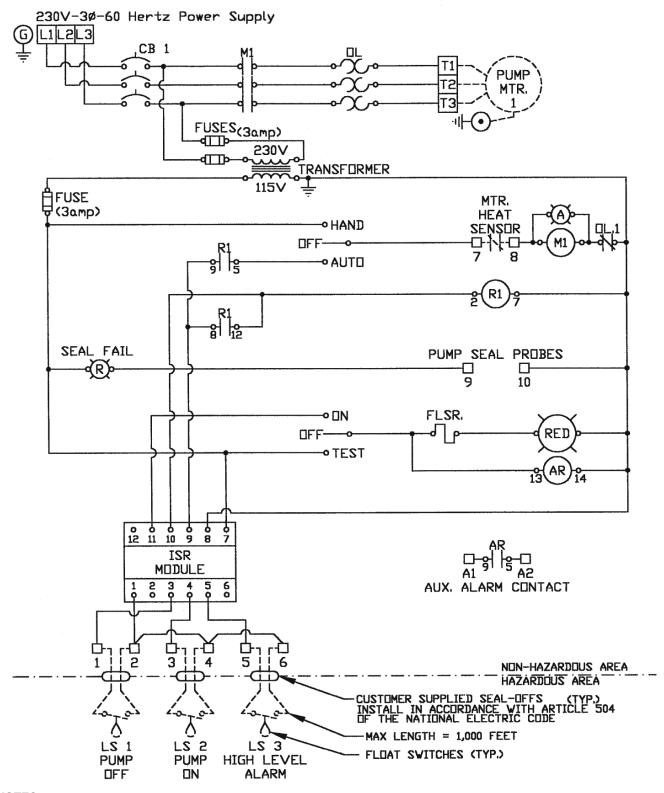
### **WIRING DIAGRAM 230V, 1Ø**



#### WIRING SCHEMATIC FOR 230V, 3Ø DUPLEX SYSTEM



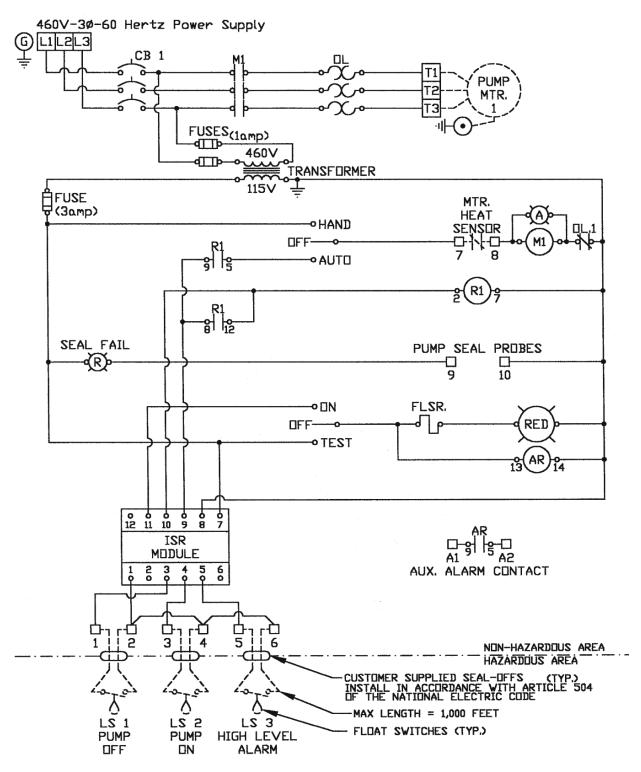
### WIRING SCHEMATIC FOR 230V, 3Ø SIMPLEX SYSTEM



#### NOTES:

- 1. Level switches must be rated a minimum of 2 amps @ 120V.
- 2. Torque all white field wiring terminals to 8 in. lbs.
- 3. Field wiring must be 60°C copper wire minimum.
- 4. ---- = items not supplied in panel.

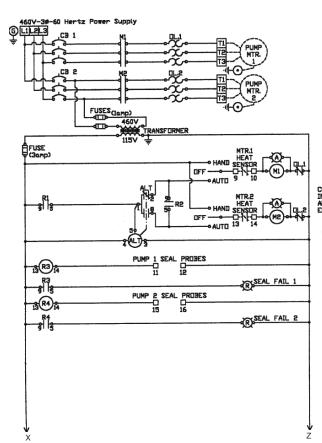
### WIRING SCHEMATIC FOR 460V, 3Ø SIMPLEX SYSTEM

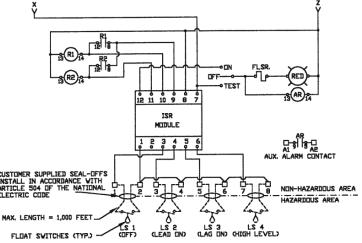


#### NOTES

- 1. Level switches must be rated a minimum of 2 amps @ 120V.
- 2. Torque all white field wiring terminals to 8 in. lbs.
- 3. Field wiring must be 60°C copper wire minimum.
- 4. ---- = items not supplied in panel.

# WIRING SCHEMATIC FOR 460V, 3Ø DUPLEX SYSTEM





#### NOTES:

15

- 1. Level switches must be rated a minimum of 2 amps @ 120V.
- 2. Torque all white field wiring terminals to 8 in. lbs.
- 3. Field wiring must be 60°C copper wire minimum.
- 4. ----- = items not supplied in panel.

23833A465 05/13/14

**Limited Warranty**Myers® warrants to the original consumer purchaser ("Purchaser" or "You") of the products listed below, that they will be free from defects in material and workmanship for the Warranty Period shown below.

Product	Warranty Period		
Jet pumps, small centrifugal pumps, submersible pumps and related accessories	whichever occurs first: 12 months from date of original installation, or 18 months from date of manufacture		
Fibrewound Tanks	5 years from date of original installation		
Steel Pressure Tanks	5 years from date of original installation		
Sump/Sewage/Effluent Products	12 months from date of original installation, or 36 months from date of manufacture		
Wastewater Solids Handling Pumps	12 months from date of shipment from factory or 18 months from date of manufacture		

Our warranty applies only where such products are used in compliance with the requirements of the applicable product catalog and/or manuals. For additional information, please refer to the applicable standard limited warranty featured in the product

Our warranty will not apply to any product that, in our sole judgement, has been subject to negligence, misapplication, improper installation, or improper maintenance. Without limiting the foregoing, operating a three phase motor with single phase power through a phase converter will void the warranty. Note also that three phase motors must be protected by three-leg, ambient compensated, extra-quick trip overload relays of the recommended size or the warranty is void.

Your only remedy, and MYERS's only duty, is that MYERS repair or replace defective products (at MYERS's choice). You must pay all labor and shipping charges associated with this warranty and must request warranty service through the installing dealer as soon as a problem is discovered. No request for service will be accepted if received after the Warranty Period has expired. This warranty

MYERS SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, OR CONTINGENT DAMAGES WHATSOEVER.

THE FOREGOING LIMITED WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS AND IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE FOREGOING LIMITED WARRANTIES SHALL NOT EXTEND BEYOND THE DURATION PROVIDED HEREIN.

Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on the duration of an implied warranty, so the above limitations or exclusions may not apply to You. This warranty gives You specific legal rights and You may also have other rights which vary from state to state.

This Limited Warranty is effective February 7, 2014 and replaces all undated warranties and warranties dated after February 7, 2014.

F.E. MYERS

293 Wright Street, Delavan, WI 53115 Phone: 888-987-8677 • Fax: 800-426-9446 • www.femyers.com

> In Canada: 490 Pinebush Road, Unit #4, Cambridge, Ontario, Canada NIT 0A5 Phone: 800-363-7867 • Fax: 888-606-5484