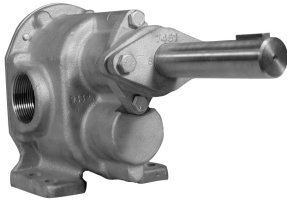


BRONZE PEDESTAL ROTARY GEAR PUMPS

GEAR PUMPS SERIES N13HDP

PERFORMANCE



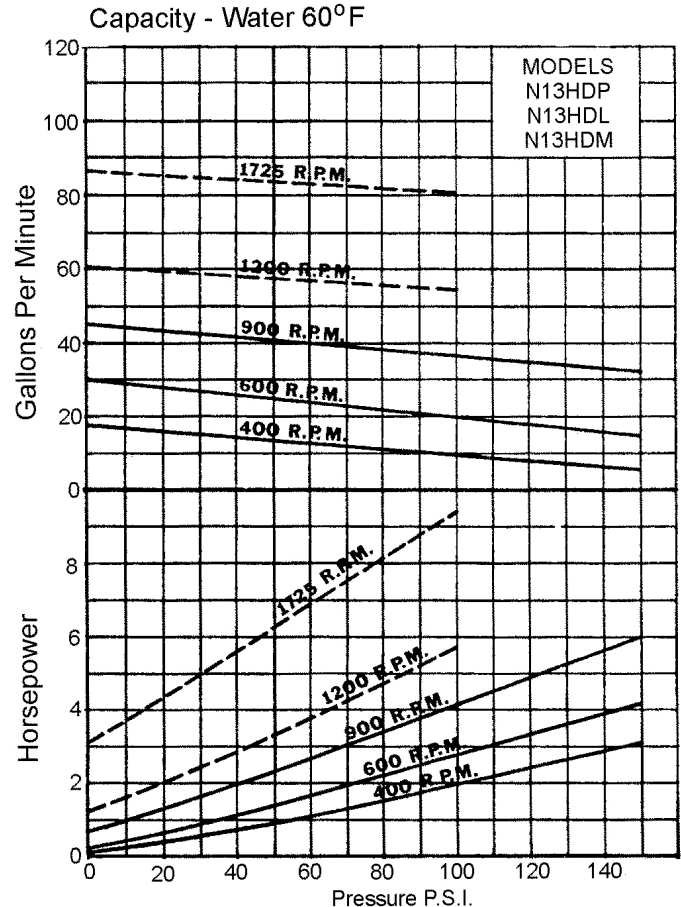
FEATURES

- All Bronze Castings and Stainless Steel Shafts
- Sealing Arrangement Interchangeable in field with Proper Kit
- Outboard Ball Bearing Support for Belt Drive Applications
- Self Lubricating Carbon Bearings
- Electric Clutch (Options)

DRIVE

DRIVE & ALIGNMENT- Direct drive is the recommended drive arrangement. This pump is suitable for belt drive applications without needing pillow block bearings to achieve acceptable pump life. Correct alignment is absolutely essential for satisfactory pump life. Recheck alignment after piping has been connected to the pump. Electric clutch versions available.

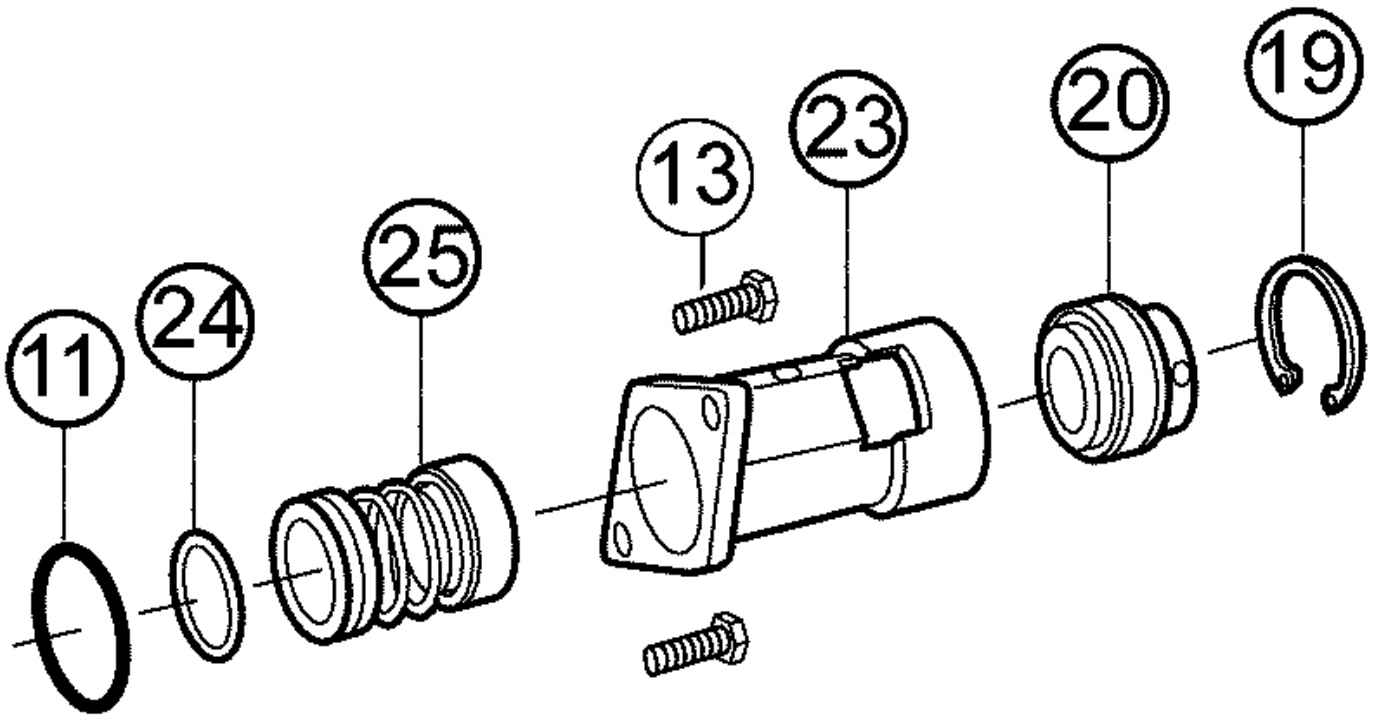
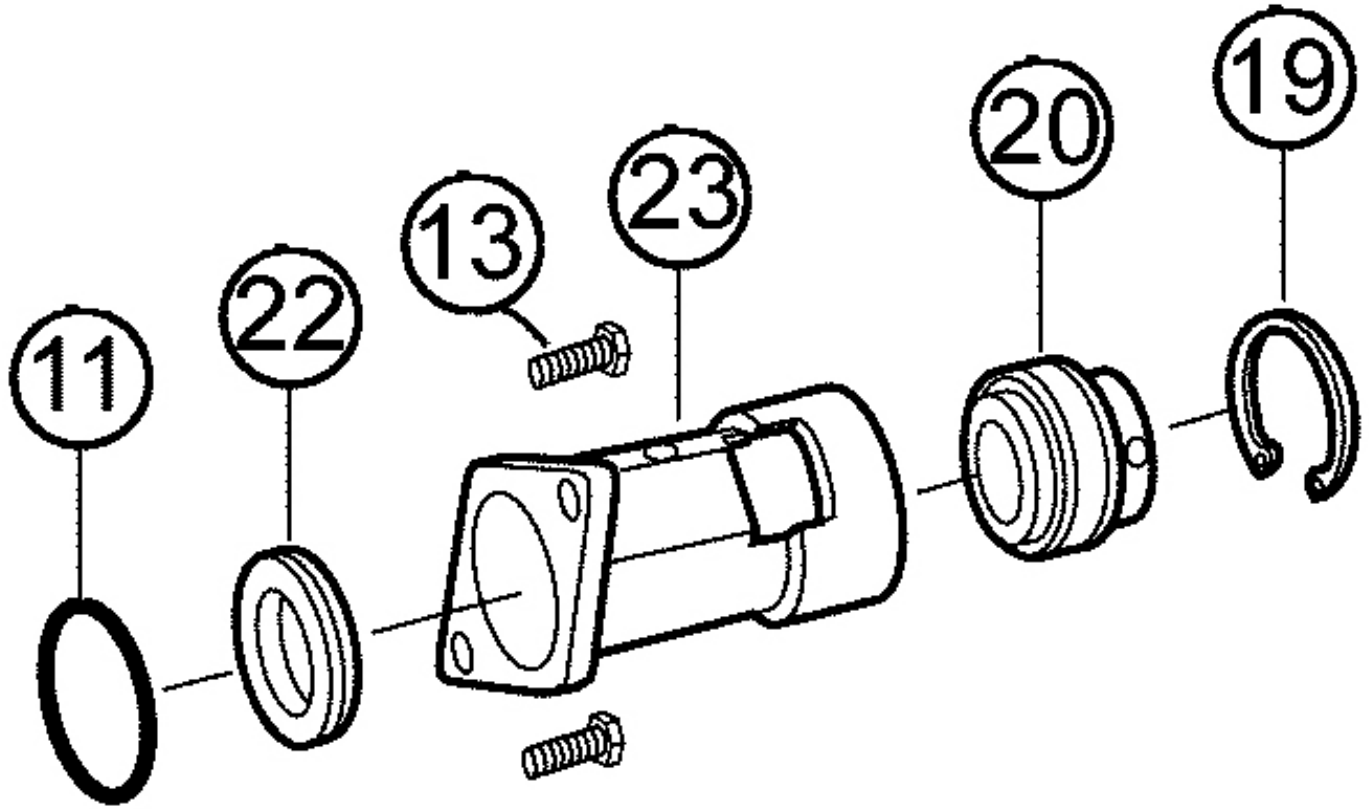
NOISE - Large gear pumps are inherently noisy due to metal to metal gear contact. Make installations far removed from offices or other relatively quiet people areas. Some noise reduction can be realized by lowering pump speed and use of isolation mounts and lines, usually the small amount of noise reduction achieved does not justify the effort and expense.

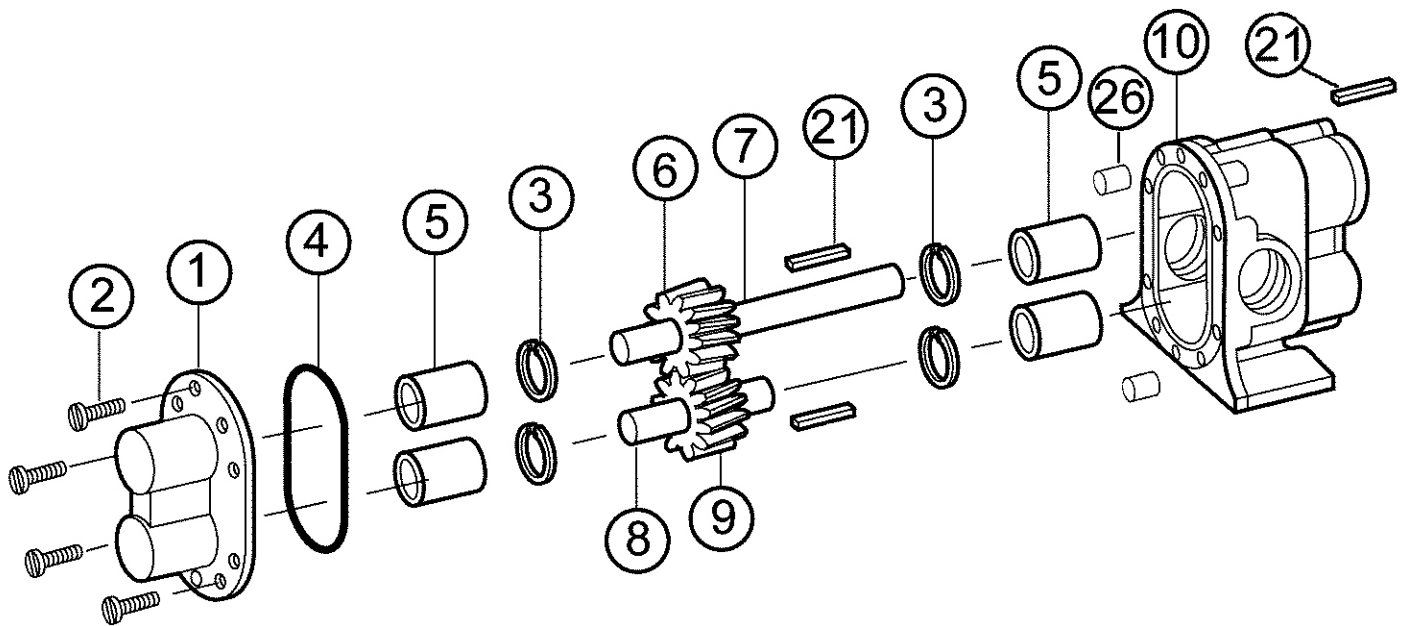
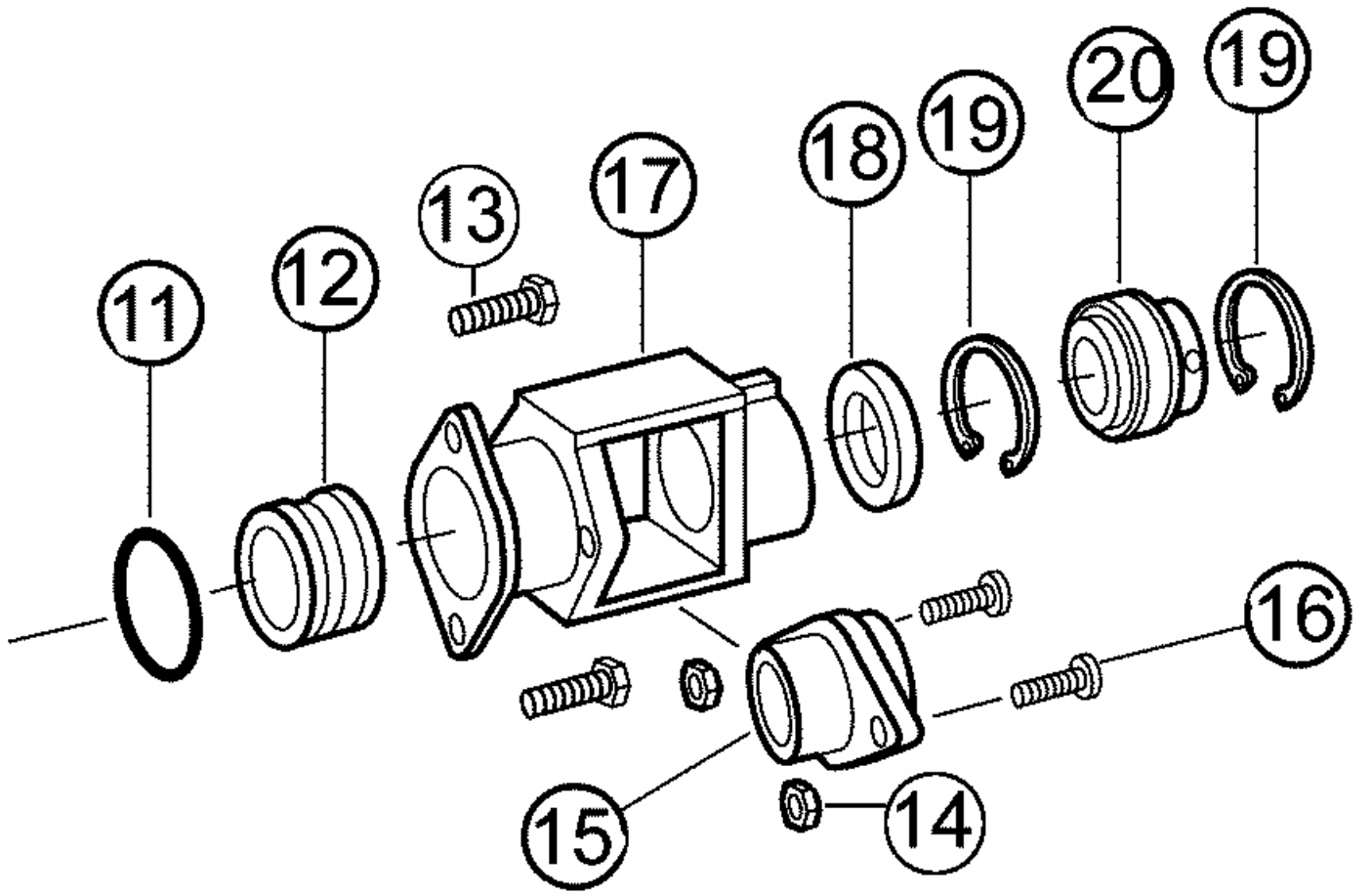


SUCTION LIFT

A rotary gear pump is capable of lifting water on the suction side as high as 20 feet. Though gear pumps are self-priming, a foot valve is recommended. For pumping water directly from streams or ponds, a wire mesh strainer must be used at the beginning of the suction line to prevent stones from entering the Pump. Strainer and foot valves are commercially available as combination units.

EXPLODED VIEW AND PARTS LIST





Pump	1	2	3*	4*	5*	6*	7*	8*	9*
	Cover	Screw	Snap Ring	O-Ring	Bearing	Drive Gear	Drive Shaft	Idle Shaft	Idle Gear
N13HDP	9333NN5N	5393	7651	9797-158	5108	9854	7570	7653	9855
N13HDL	9333NN5N	5393	7651	9797-158	5108	9854	7570	7653	9855
N13HDM	9333NN5N	5393	7651	9797-158	5108	9854	7570	7653	9855

Pump No.	14	15	16	17	18*	19	20	21	22*
	Nut	Gland	Screw	Seal Housing	Lip Seal	Snap Ring	Ball Bearing	Key	Lip Seal
	2 Req'd	1 Req'd	2 Req'd	1 Req'd	1 Req'd	2 Req'd (P)	1 Req'd	3 Req'd	1 Req'd
N13HDP	8395	7451	9905	7449	6710	7372	7368	5975	---
N13HDL	---	---	---	---	---	7372	7368	5975	7262
N13HDM	---	---	---	---	---	7372	7368	5975	---

* Repair Kits include parts 3, 4, 5, 6, 7, 8, 9, 11, 12, 18, 22 & 25

10	11*	12*	13
Body	O-Ring	Packing Ring	Screw
9332NH7N	6515	7624	5916
9332NH7N	9797-224	---	6827
9332NH7N	6515	---	6827

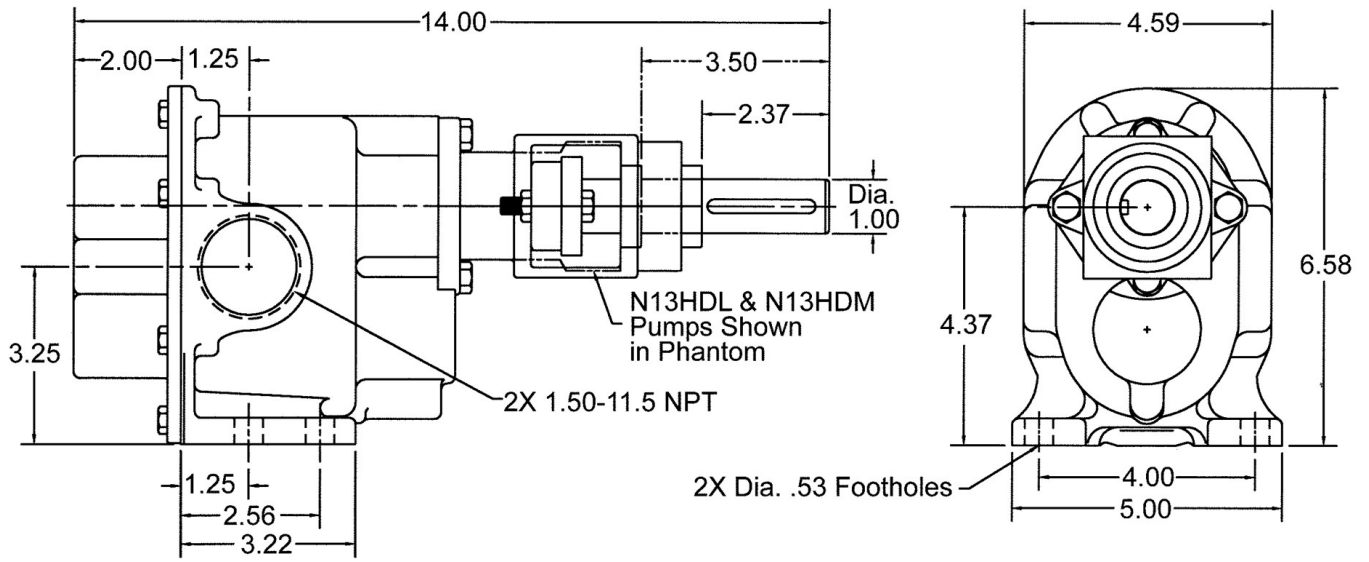
Pump No.	Seal Options	22*	25*	Repair Kit
		Lip Seal	Seal Assy.	
N13HDL53	Buna Lip Seal	6500	---	11012
N13HDM57	Viton Mechanical Seal	---	32372	11014

Pump No.	Clutch Drive Options	Clutch Body	Clutch Coll	Clutch Assy	Pump Repair Kit	23	7
						Seal Housing	Drive Shaft
N13HDM-E12	Gear Pump, Mechanical Seal, with 12V Clutch	7227	7224	32238	12020	9169-1	9168-1
N13HDM-E24	Gear Pump, Mechanical Seal, with 24V Clutch	7227	9902	33066			
N13HDM-E32	Gear Pump, Mechanical Seal, with 32V Clutch	7227	7225	32239			

23	24	25*	26	Repair Kit No.*
Seal Housing	Ring	Seal Assembly	Dowel Pin	
1 Req'd	1 Req'd	1 Req'd	2 Req'd	
---	---	---	8597	11009
7365	---	---	8597	11011
7365	7651	32315	8597	11013

PUMP NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P
N13HDM	1 1/2	13 7/8	1 7/8	1 1/4	3 1/4	1 1/4	1 5/16	3 3/16	3 5/8	4 3/8	4 19/32	4	5	6 1/2	1/4 x 1/4 x 2
N13HDL	1 1/2	13 7/8	1 7/8	1 1/4	3 1/4	1 1/4	1 5/16	3 3/16	3 5/8	4 3/8	4 19/32	4	5	6 1/2	1/4 x 1/4 x 2
N13HDP	1 1/2	13 7/8	1 7/8	1 1/4	3 1/4	1 1/4	1 5/16	3 3/16	2 1/2	4 3/8	4 19/32	4	5	6 1/2	1/4 x 1/4 x 2

DIMENSIONS



SEALS

STANDARD			
Pump No.	SEAL		Conversion Kit No.
	Type	Material	
N13HDP	Packing	Acrylic-Graphite	11021
N13HDL	Lip	Viton(R)* -Teflon(R)*	11023
N13HDM	Mechanical	Buna N-Ceramic	11025
SPECIAL			
Pump No.	SEAL		Conversion Kit No.
	Type	Material	
N13HDP-1	Packing	Teflon(R)*	11022
N13HDLS3	Lip	Buna N	11024
N13HDMS7	Mechanical	Viton(R)*-Ceramic	11026

SEAL CONVERSION KITS

Seal conversion kits, illustrated (on back) are designed for quick removal and replacement. In each case, seal housings are fastened to pump bodies by means of 2 bolts, item 13. **IMPORTANT** - before attempting to remove a seal housing containing seal components by sliding them off the pump shaft, be sure to unlock the 2 set screws locking the ball bearing inner race to the pump shaft. The ball bearing is identified as item 20. Also, before attempting to slide the seal housing from the pump shaft, remove all burrs, scale, and projections that could be formed by fretting corrosion.

SERVICE WEAR FACTORS

SPEED - High speed accelerates wear. For longer service life, keep speed as low as possible. Pump speeds above 900 R.P.M. not recommended except for intermittent duty and pressures below 100 p.s.i.

PRESSURE - High pressure accelerates wear. For longer service life keep pressure as low as possible.

LIQUID TEMPERATURE - High temperature accelerates wear. Keep as close to room temperature as possible.

LIQUID CONTAMINATION - Impurities like fine abrasive silt or sand accelerate wear. Keep liquid as clean as possible.

LIQUID LUBRICITY - Lubricants increase service life many fold. Use lubricant additives whenever possible.