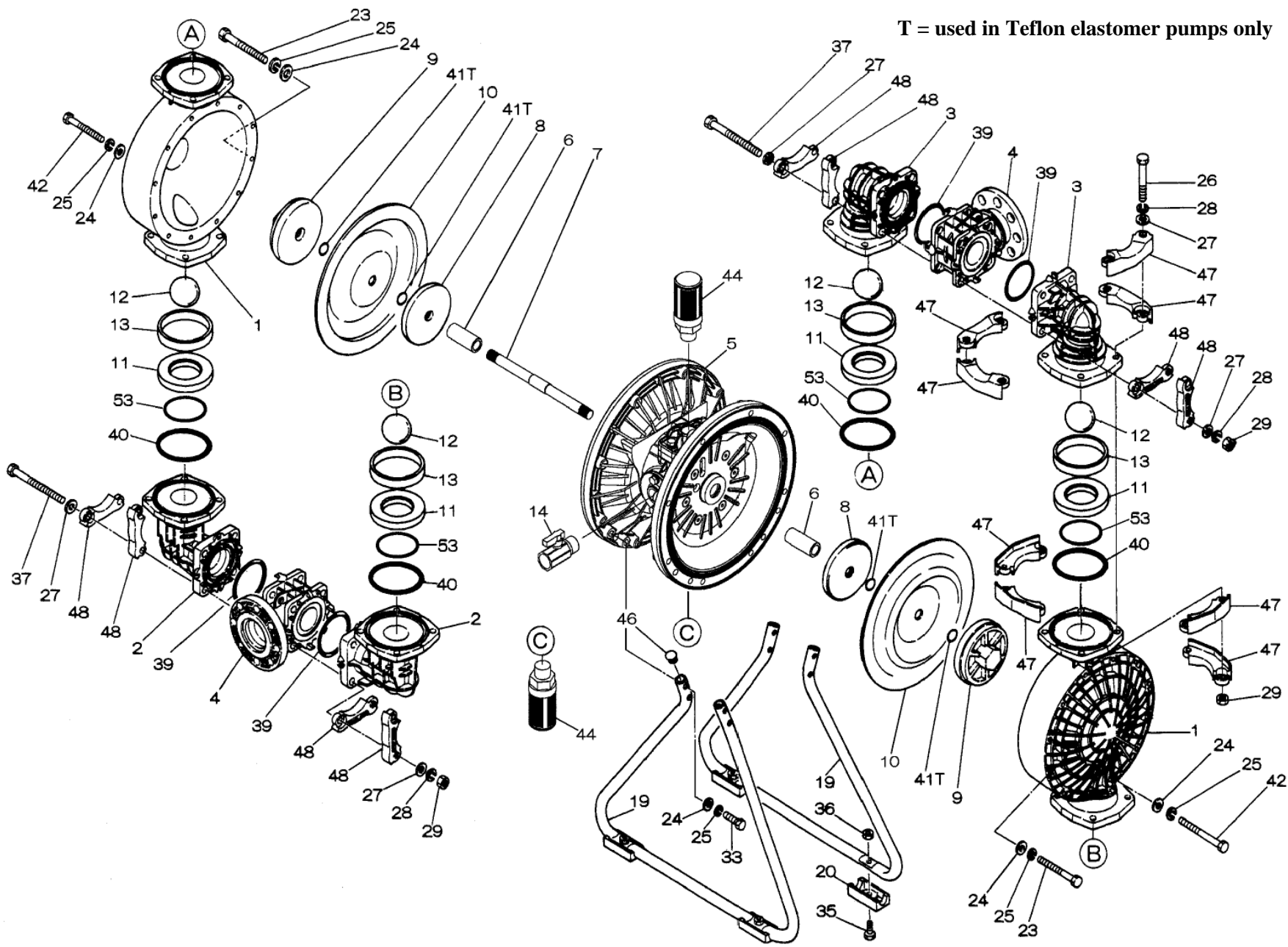


T = used in Teflon elastomer pumps only



XDP

Yamada America, Inc.  
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Model: DP-80BPS-HD  
 Part # 854553



Reference			
No.	Description	Q'ty	Part No.
1	Out Chamber	2	780149
2	In Manifold	2	780246
3	Out Manifold	2	780152
4	Center Manifold	2	780250
5	Body Assembly	1	804780
6	Center Bushing	2	716253
7	Center Rod	1	716252
8	Center Disk	2	711906
9	Center Disk	2	780064
10	Diaphragm	2	771977
11	Valve Seat	4	772098
12	Ball	4	770596
13	Valve Guide	4	772099
14	Ball Valve	1	684322
19	Stand Body	2	711927
20	Cushion	4	771865
23	Bolt	20	683543
24	Plain Washer	32	631330
25	Spring Lock Washer	32	680257
26	Bolt	16	621213
27	Plain Washer	32	631331
28	Spring Lock Washer	24	680607
29	Nut	24	628014
33	Bolt	8	621179
35	Bolt	4	621149
36	Nut with Flange	4	683837
37	Bolt	8	683544
39	O-ring	4	684123
40	O-ring	4	684125
42	Bolt	4	683552
44	Silencer	2	804697
46	Cap	4	683641
47	Protector A	32	771789
48	Protector B	16	771790
53	O-ring	4	685443

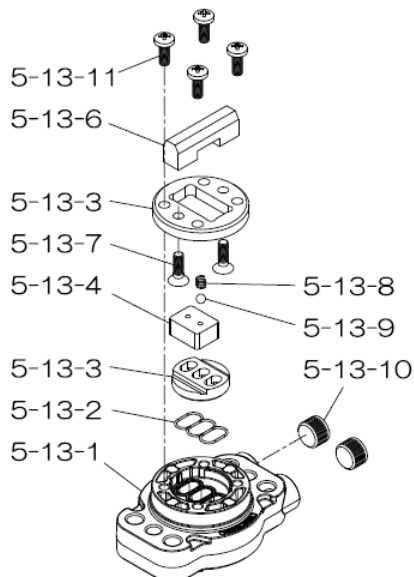
**Repair Kits**

**K80-PS Liquid Side Kit includes the following:**

10	Diaphragm	2	771977
53	O-ring	4	685443
40	O-ring	4	684125
12	Ball	4	770596

**K80-AM-DP-HD Air Side Kit includes the following:**

Reference	No.	Description	Q'ty	Part No.
	5-3	Throat Bearing	2	773066
	5-5	Center Rod Guide	1	773047
	5-6	O-ring	2	640023
	5-7	O-ring	2	640133
	5-8	Gasket	2	773040
	5-9	Gasket	2	773041
	5-10	O-ring	2	640138
	5-11	O-ring	8	640007
	5-14	O-ring	2	640134
	5-21	Bushing	4	773067
	5-22	Spring	2	684537
	5-24	Pin	2	700231



**804784 Valve Body Assembly**

Reference	No.	Description	Q'ty	Part No.
	5-13-1	Valve Body	1	716244
	5-13-2	Gasket	1	773042
	5-13-3	Valve Seat	1	716246
	5-13-4	Block	1	773065
	5-13-5	Block Holder	1	716245
	5-13-6	Valve Guide	1	773064
	5-13-7	Flat Head Screw	2	684384
	5-13-8	Spring	1	706612
	5-13-9	Ball	1	686271
	5-13-10	Plug	2	772934
	5-13-11	Screw	4	602299

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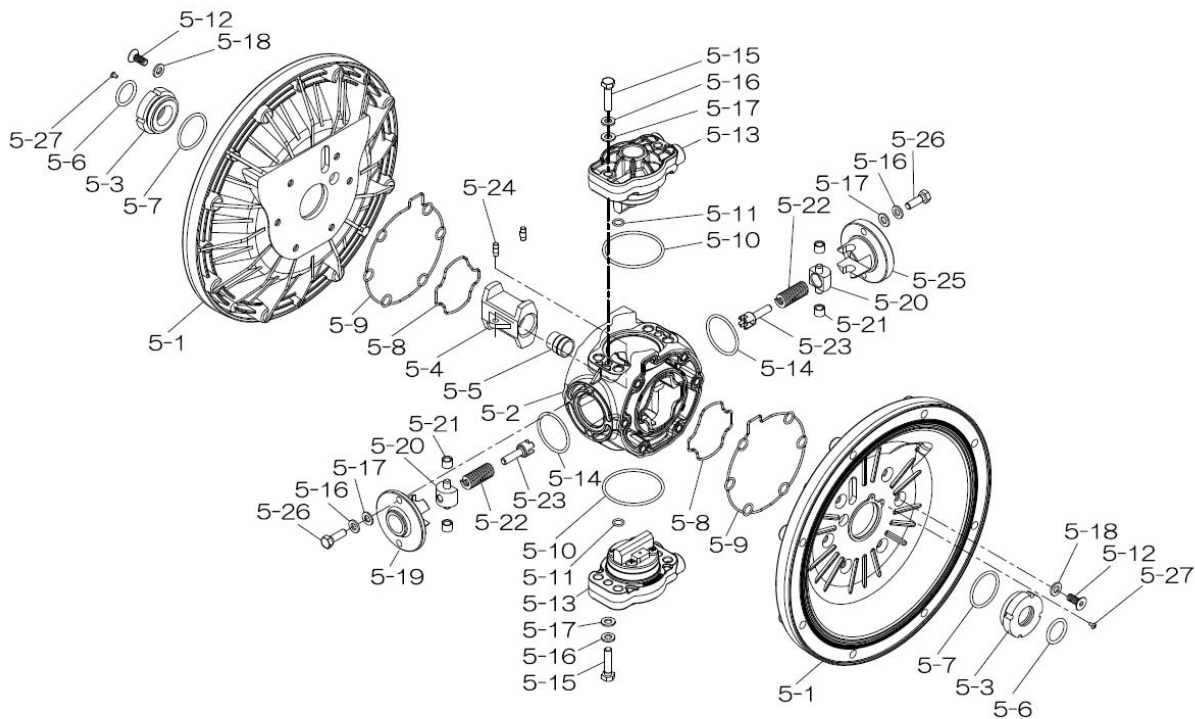
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Part # 854553

804780 Body Assembly

Reference No.	Description	Q'ty	Part No.
5-1	Air Chamber	2	716248
5-2	Body	1	716256
5-3	Throat Bearing	2	773066
5-4	Valve Switcher	1	716214
5-5	Center Rod Guide	1	773047
5-6	O-ring	2	640023
5-7	O-ring	2	640133
5-8	Gasket	2	773040
5-9	Gasket	2	773041
5-10	O-ring	2	640138
5-11	O-ring	8	640007
5-12	Flat Head Bolt	12	683812
5-13	Valve Body Assembly	2	804784
5-14	O-ring	2	640134
5-15	Bolt	4	611153
5-16	Spring Washer	8	631420
5-17	Plain Washer	8	631013
5-18	Plain Washer	12	684987
5-19	Retainer B	1	716249
5-20	Spring Retainer	2	713620
5-21	Bushing	4	773067
5-22	Spring	2	684537
5-23	Trip Arm	2	714446
5-24	Pin	2	700231
5-25	Retainer A	1	716216
5-26	Bolt	4	611149
5-27	Tapping Screws	2	686337



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