

NBS, NBSE

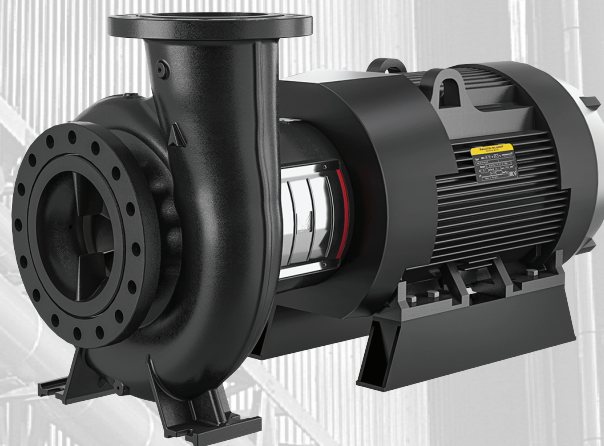
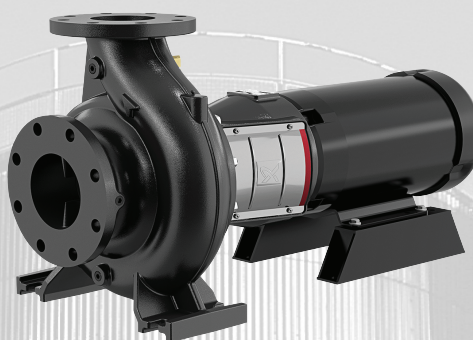
Fixed speed range

Speed-controlled, non-sensor range

Speed-controlled, Series 2000, 2-channel sensor range

Single-stage end-suction pumps with split coupled design

60 Hz - ANSI



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1. Applications

Introduction

NBS are multipurpose pumps suitable for a variety of different applications demanding reliable and cost-efficient supply.

The pumps are used in five main fields of application:

- water supply
- industrial pressure boosting
- industrial liquid transfer
- HVAC
- irrigation.

Water supply

Besides general water supply in municipal and industrial waterworks, the pumps are used for these specific applications:

- filtration and transfer at waterworks
- pressure boosting in mains
- pressure boosting in high-rise buildings, hotels, etc.
- pressure boosting in industrial buildings
- various swimming bath applications
- drinking water (NSF61).

Industrial pressure boosting

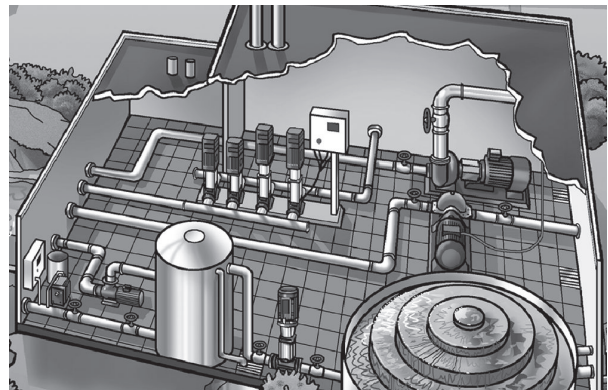
Pressure boosting in these applications:

- industrial washing and cleaning systems
- industrial wash-down systems
- vehicle washing tunnels
- firefighting systems.

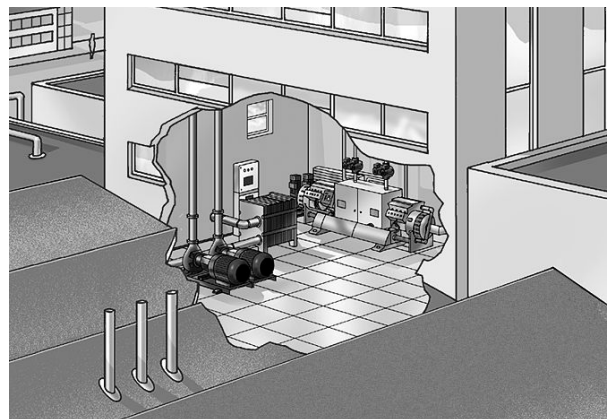
Industrial liquid transfer

Liquid transfer in these applications:

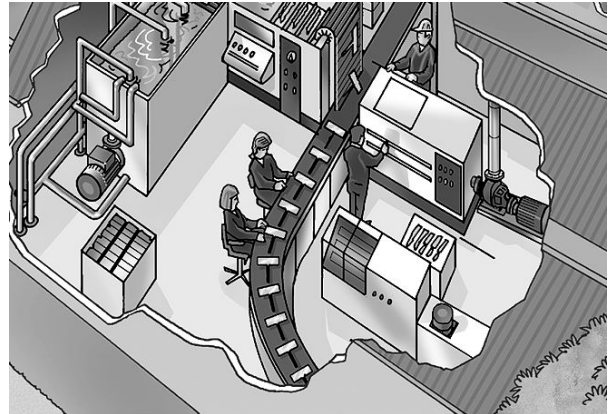
- cooling and air-conditioning systems, refrigerants
- boiler-feed and condensate systems
- aquafarming
- industrial heating systems
- district heating plants.



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HVAC

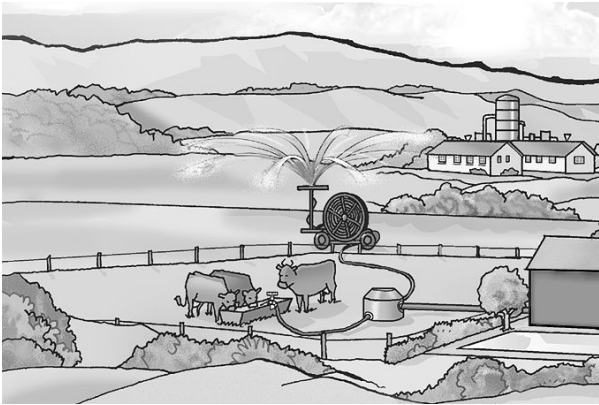
Liquid transfer in these applications:

- heating systems
- ventilation systems
- air-conditioning systems.

Irrigation

Irrigation covers these applications:

- field irrigation, flooding
- sprinkler irrigation
- drip-feed irrigation.



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2. Features and benefits

Features

The pumps offer the following features:

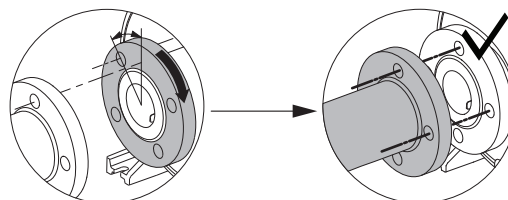
- The pumps are non-self-priming, single-stage, centrifugal volute pumps with axial inlet port, radial outlet port and horizontal shaft.
- All pumps are according to ISO 5199 standards, adjusted for American dimensions on pump and its flanges.
- Inlet and outlet flanges are according to ASME 16.1/16.42.
- Dimensions and rated performance are according to 175/363 PSI (12/25 bar). The mechanical shaft seal has dimensions according to EN 12756.
- The pumps offer flow rates from 10 to 5800 GPM and heads from 8 to 450 ft.
- Motors with main dimensions to NEMA standards.
- The pumps can be equipped with an MLE motor with integrated frequency converter or connected to a Grundfos CUE external frequency converter.

Benefits

The pumps offer the following benefits:

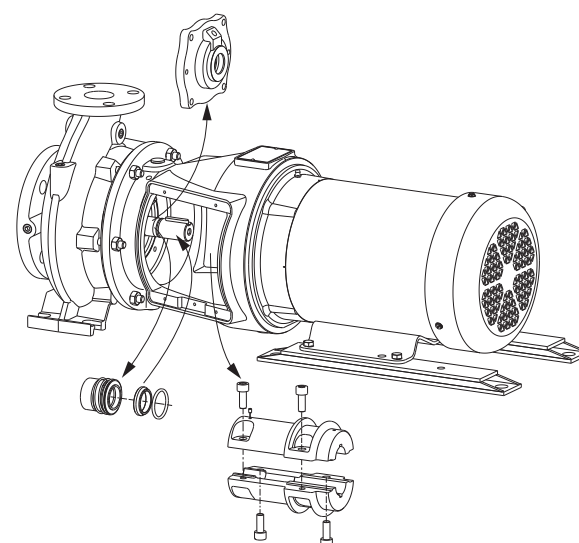
- Trimmed and balanced impellers allow customization, reduce noise and vibration for quiet operation and prolong seal and bearing life. Statically balanced according to ISO 1940-1 class 6.3.
- This space-saving design has 35 % smaller footprint than frame mount design.
- Reduced installation (grouting and alignment) and wiring cost.
- Larger pumps have a double volute design which prolongs seal and bearing life, and thereby lowers life cycle costs.
- Optimized impeller design increases efficiency and reduces NPSH required.
- Integrally cast diffuser vane reduces turbulence and need for suction guides.
- If supplied with base frame, no baseplate grouting is required.
- Point-loaded spring isolation base is available.
- Axially split, rigid coupling enables rapid mechanical seal access without motor removal. Additionally, no alignment is required between the pump and motor which eliminates laser alignment costs.

- With loose flanges it is possible to turn the flange a few degrees if the counter flange has been twisted during installation and/or welding. The flange can be rotated to meet the connection.



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- Overall, the design is very service friendly, reduces installation working time and the result is reduced maintenance costs.



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Pump design optimized for easy installation, easy service and low maintenance costs

Motor efficiency

NBS pumps are all fitted with NEMA Premium Efficiency motors.

All motors in standard range are three-phase motors.

Alternative motors can be fitted upon request.

Pumps with electronic speed control



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NBSE pumps are NBS pumps equipped with a Grundfos MLE motor. The MLE motor is a permanent magnet motor with a built in frequency converter and on-board controls. The on-board controls consist of advanced application software that provides the user with an all-in-one solution that is pre-programmed for electronic speed control of variable volume applications.

Electronic speed control provides continuous variable control of motor speed, enabling the automatic adaption of pump performance to a given requirement.

The Grundfos MLE utilizes a Permanent Magnet Synchronous Motor (PMSM) which carries an IE5 rating based on European Commission standards. This IE5 rating exceeds the current NEMA Premium Efficiency standard. A comparison of IE and NEMA ratings can be seen below:

IEC	NEMA
IE5	Ultra Premium*
IE4	Super Premium/Enhanced-Premium*
IE3	NEMA Premium

* Common terminology. Not officially established by NEMA.

NBSE pumps with medium speed motors up to 15 hp (11 kW) and low speed motors up to 10 hp (7.5 kW) are fitted with Grundfos permanent-magnet ML motors that have motor efficiency class IE5 according to IEC 60034-30-2.

If a sensor is installed, NBSE pumps allow for any of these configurations or control methods:

- constant pressure
- constant temperature
- constant differential pressure
- proportional differential pressure
- constant flow rate
- constant differential temperature
- constant level
- constant curve
- constant other value.

Why select an NBSE pump?

A pump with electronic speed control offers these benefits:

- energy savings
- increased comfort
- intelligent control and monitoring of pump performance
- communication with the pump
- easy installation and setup
- integrated solution
- customization
- low maintenance cost
- remote controllable.

For further information on electronic speed control, see section Speed-controlled pumps.

Energy-optimized pumps

NBS pumps are Energy-optimized and comply with the Department of Energy (DOE) 2020 directive, in which most pumps are classified or graduated using Pump Energy Index (PEI). See section Pump Energy Index (PEI).

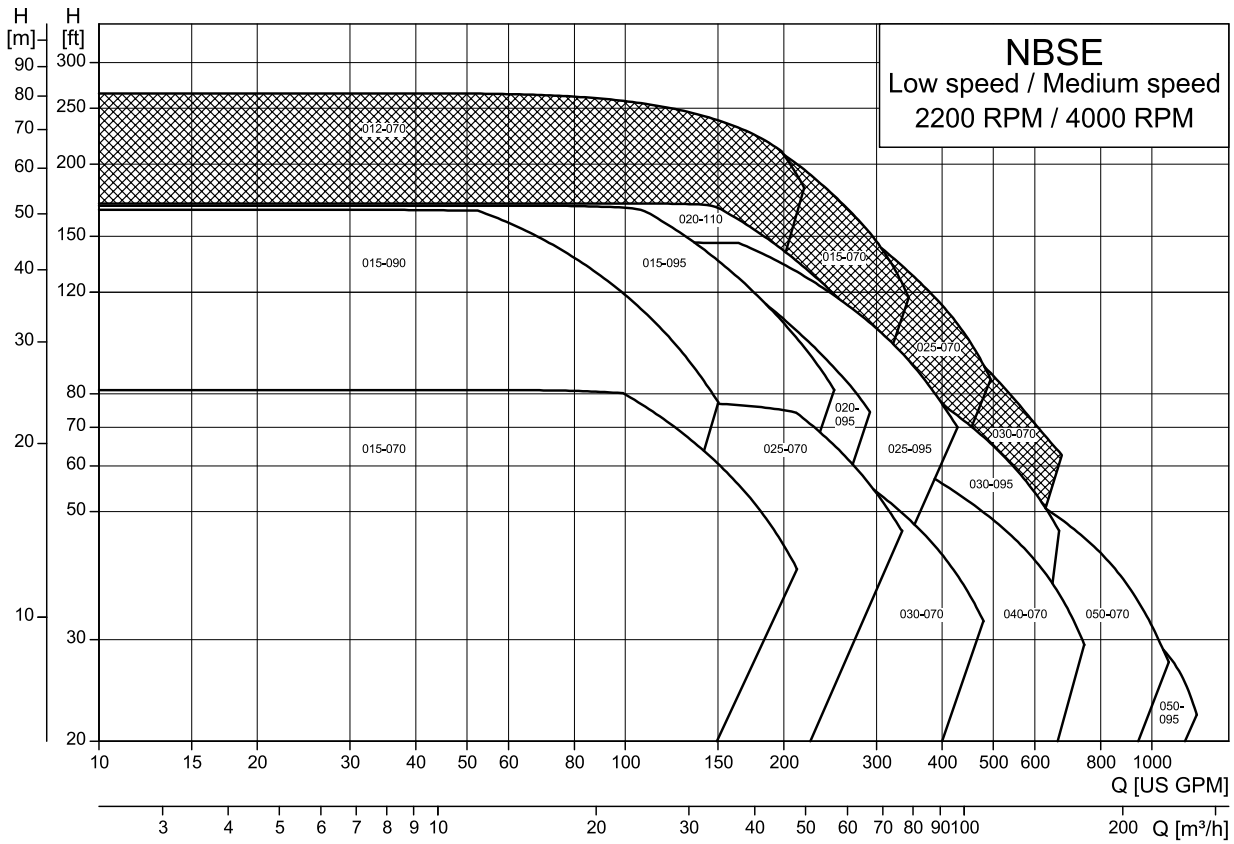
Related information

[9. Speed-controlled pumps](#)

[17. Pump Energy Index \(PEI\)](#)

3. Performance range

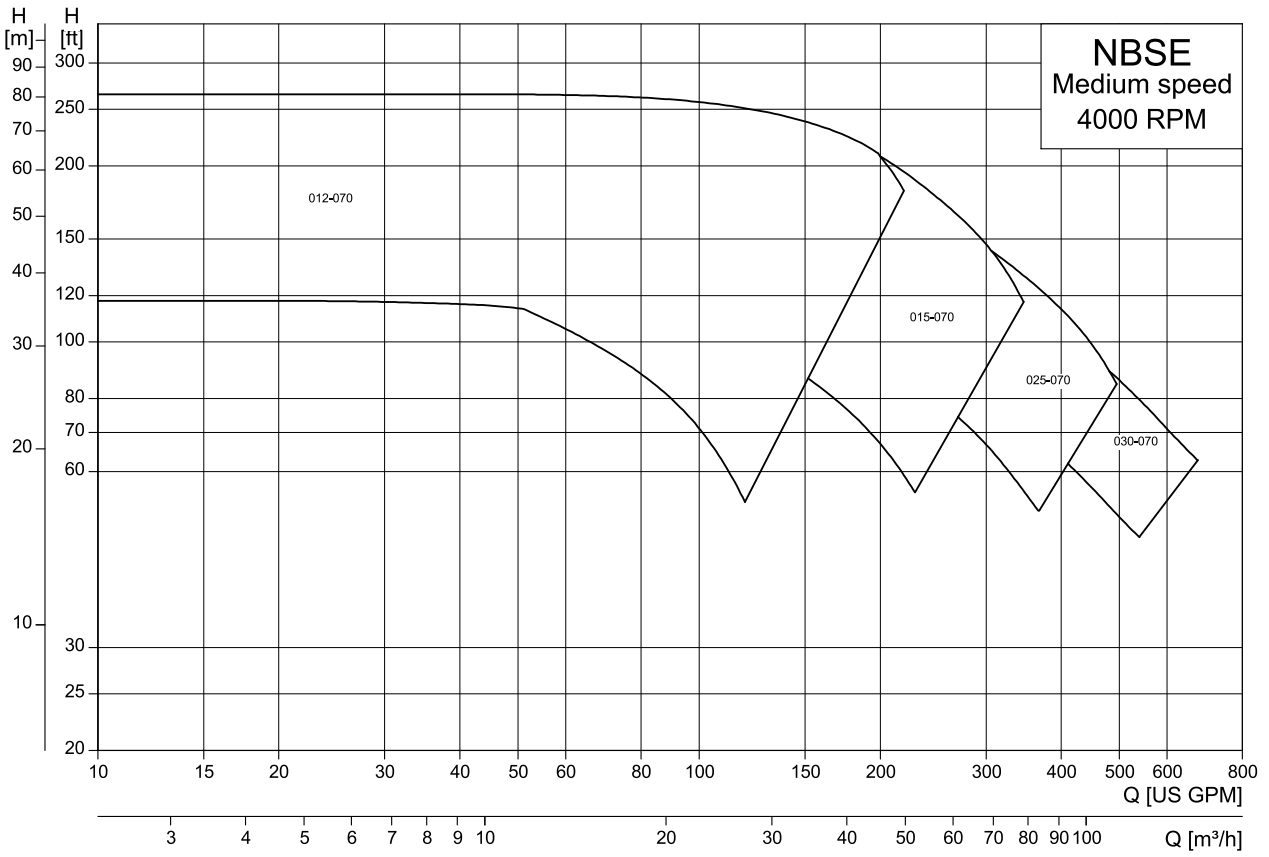
NBSE full range



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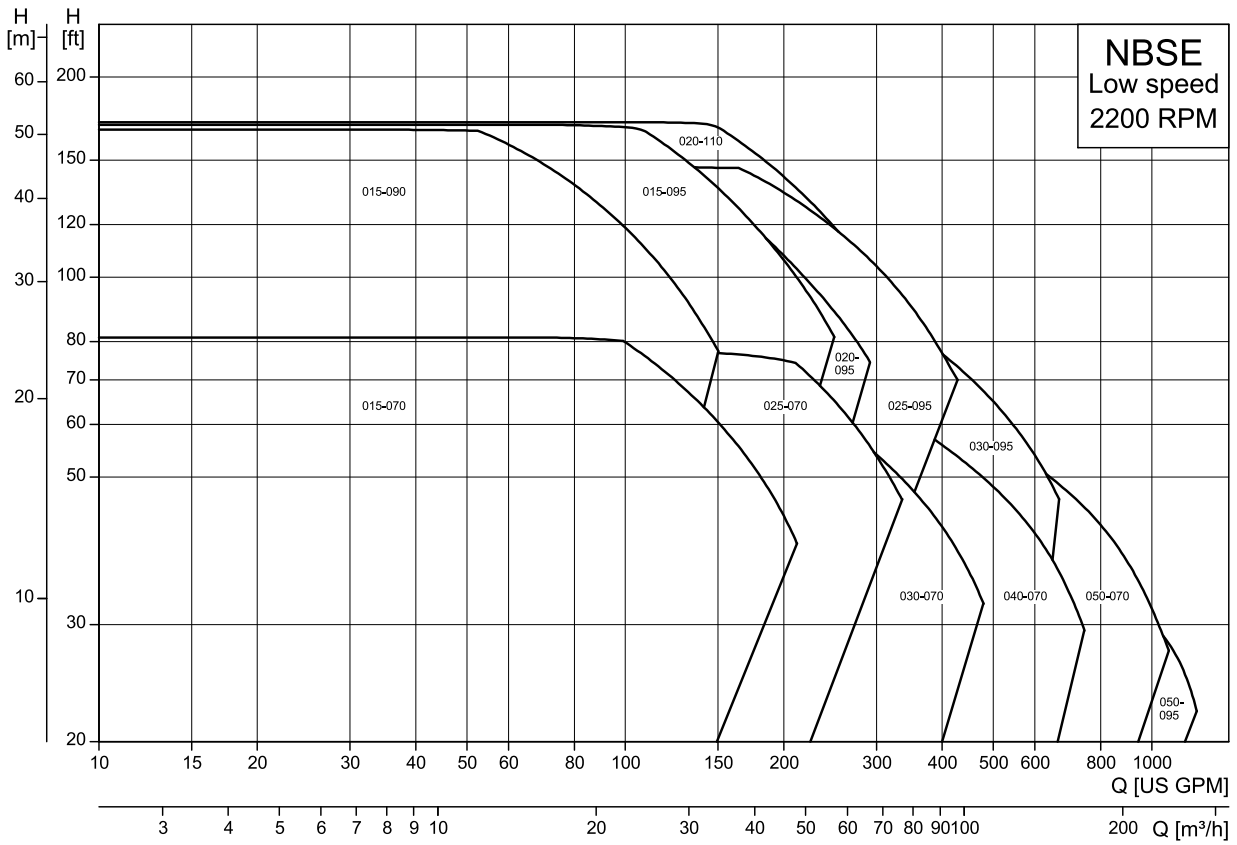
Note: The hatched area covers the medium speed pump range and the non-hatched area covers the low speed pump range.

NBSE medium speed



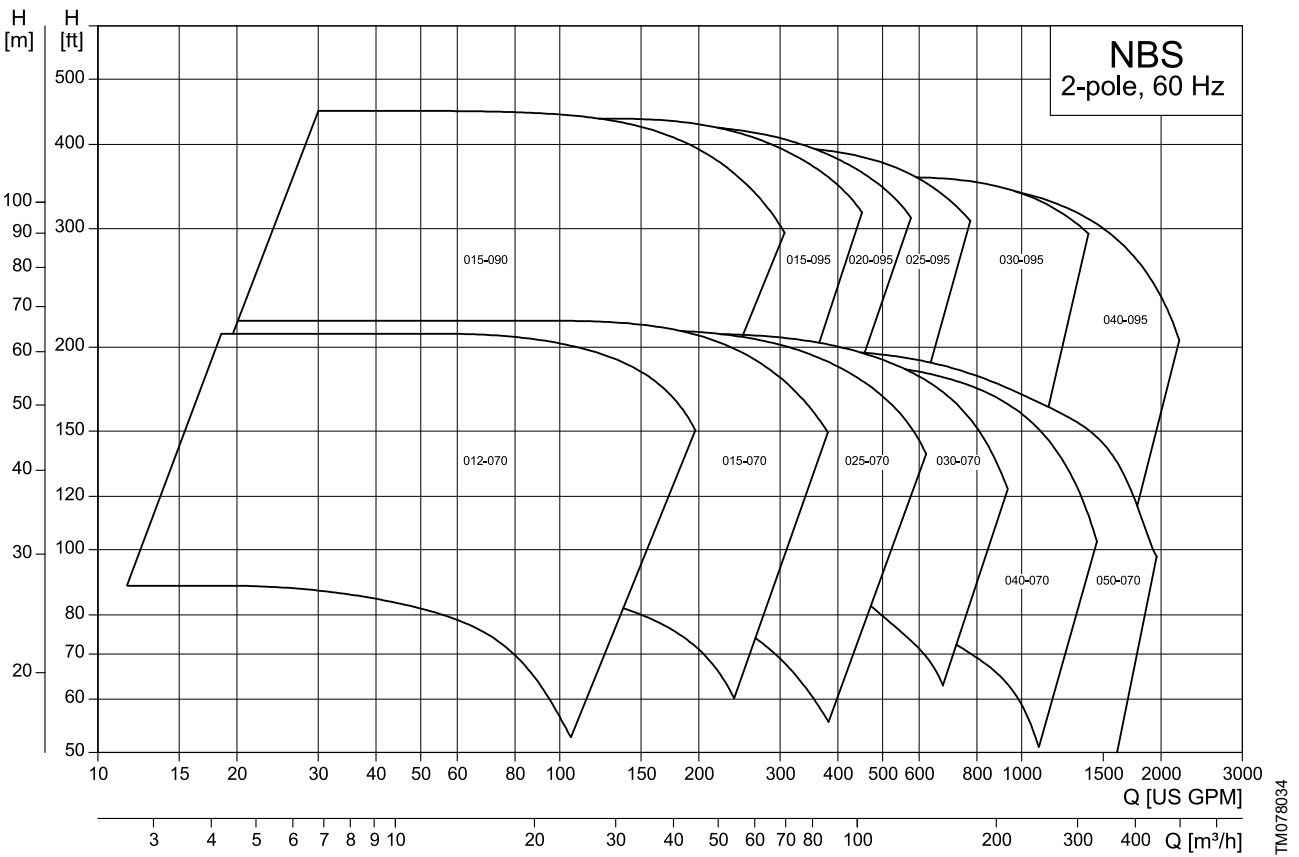
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NBSE low speed



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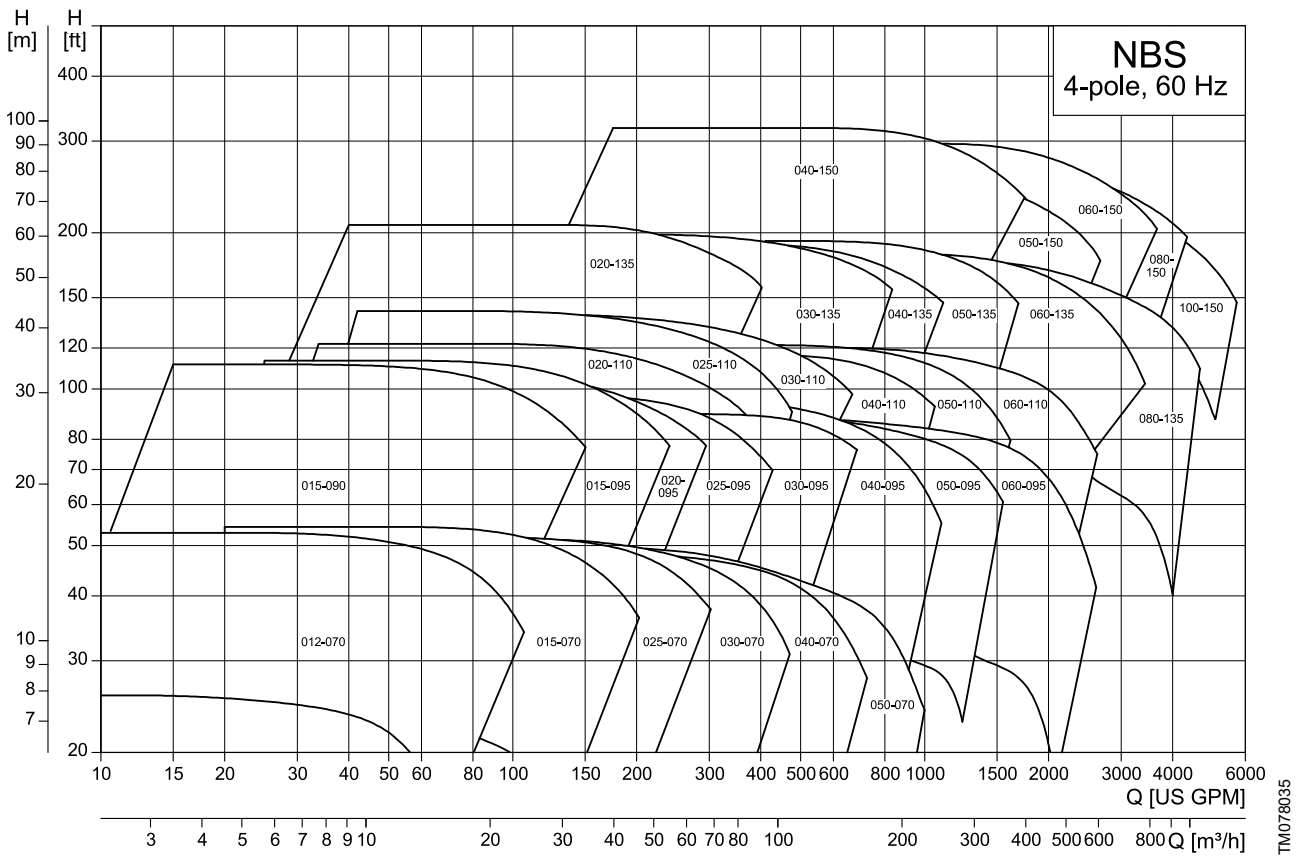
NBS, 2-pole



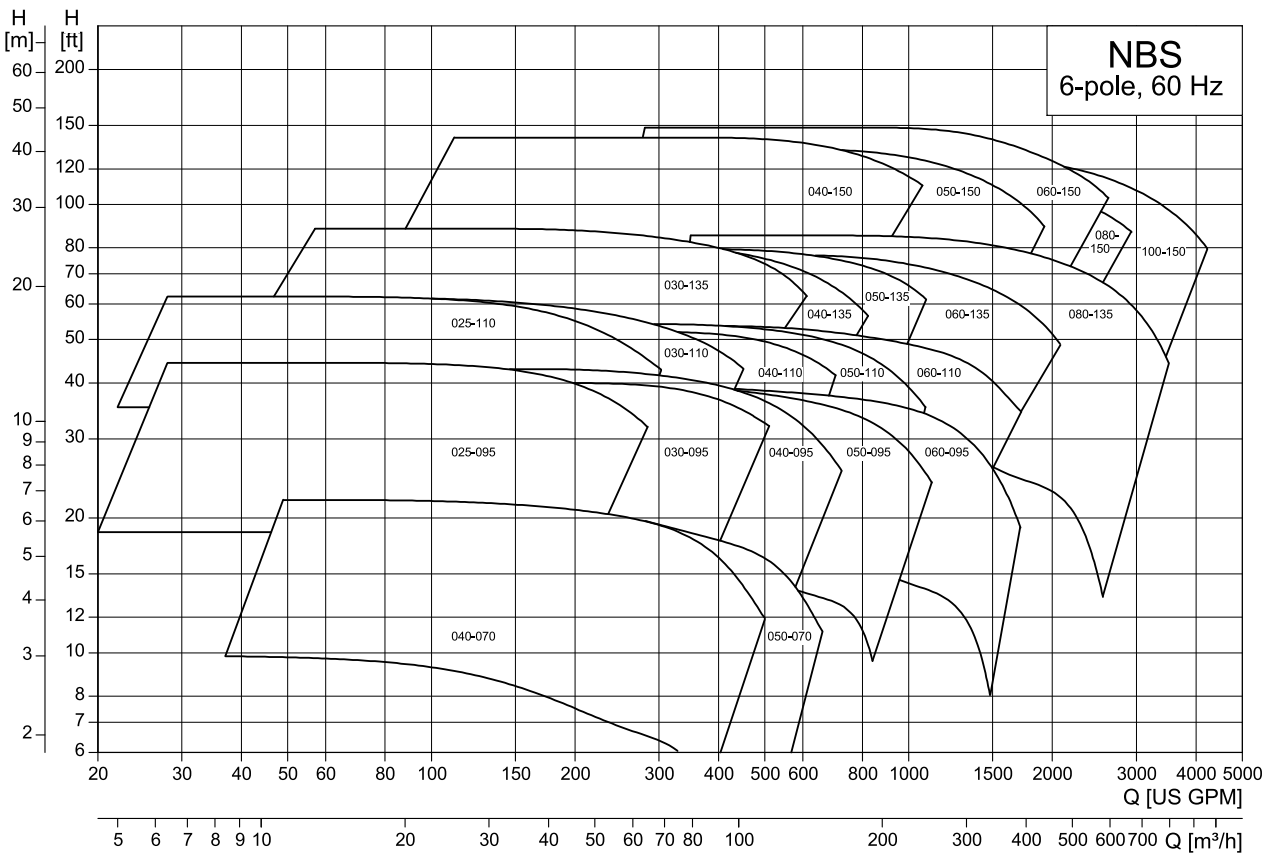
Performance range

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NBS, 4-pole



NBS, 6-pole



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4. Product range

The tables on the following pages show the complete product ranges of NBS and NBSE pumps. The standard range has been combined on the basis of the following parameters:

Pump

- Pump housings have outlet flanges with nominal diameter from 1 1/4" to 10".
- Ductile steel versions have loose flanges. All others have fixed flanges.
- The pumps are available in mounting design B, C and F. Mounting design F has base frame and is available as an option. For further information, see section Mounting design.
- Support rails: NBS, NBSE pumps combine with many motor frame sizes and pump housings vary in size. The height difference between pump and motor are always leveled out by means of support rails under pump housing and motor, or under the motor only. Motors always have support rails to ensure easy service.

Motor

- Motors are for 60 Hz.
- NBS pumps are available with 2-, 4- and 6-pole motors; NBSE pumps with medium speed and low speed motors.
- The pumps are available with NEMA Premium Efficiency standard (IE3) and higher.
- Motors with power rating up to and including 5 hp (4 kW) are available for "low voltage"; motors as from 3 hp (2.2 kW) are available for "high voltage".
- Some pumps can be equipped with an MLE motor and integrated frequency converter.
- Some pumps can be connected to a Grundfos CUE external frequency converter.
- All pumps with non-E-motor can be connected to an external frequency converter.

Related information

[Mounting design](#)

NBSE, low speed/NBS, 4-pole

Pump size	P2 [hp]	P2 [kW]	E-solution	Flange rating ¹		Standard mounting design ²	Options													Shaft seal diameter [mm]	Standard shaft seal						
				Class 125 PN 10 (Cast iron)	Class 300 PN 25 (Ductile iron)		Material codes			Recirculation line		NSF approvals		Coating ³			Base										
							S2, S3, S4, S5, S6, S7, S8, S9, T2	SA, SB, SC, SD, SE, SF, SG, SH, TA	Nylon	Copper	Stainless steel	NSF 50 (Swimming pool water)	NSF 61 (Drinking water approval)	Pump housing (volute)	Impeller	Pump housing and impeller	Without support rails	Rails with basic pad ⁴	Full base ⁵			Spring isolated base ⁶					
012-070	0.5 ⁷	0.37	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13	
	0.75 ⁷	0.55	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1	0.75	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1.5	1.1	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
015-070	0.75 ⁷	0.55	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1	0.75	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1.5	1.1	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	-	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
015-090	3	2.2	MLE	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1.5	1.1	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
015-095	5	3.7	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	5	3.7	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
020-095	7.5	5.5	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	5	3.7	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
020-110	7.5	5.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	10	7.5	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	15	11	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	7.5	5.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
020-135	10	7.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	15	11	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	20	15	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	25	18.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
025-070	1	0.75	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1.5	1.1	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	-	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	MLE	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
025-095	5	3.7	MLE	F	L	C	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	5	3.7	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	7.5	5.5	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
025-095	10	7.5	MLE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13

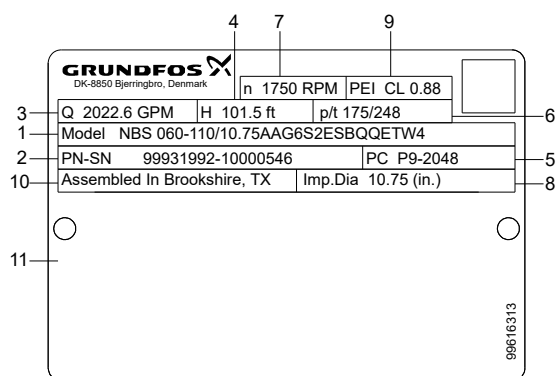
Pump size	P2 [hp]	P2 [kW]	E-solution	Flange rating ¹			Standard mounting design ²	Options											Shaft seal diameter [mm]	Standard shaft seal				
								Material codes			Recirculation line			NSF approvals		Coating ³					Base			
				Class 125 PN 10 (Cast iron)	Class 300 PN 25 (Ductile iron)			S2, S3, S4, S5, S6, S7, S8, S9, T2	SA, SB, SC, SD, SE, SF, SG, SH, TA	Nylon	Copper	Stainless steel	NSF 50 (Swimming pool water)	NSF 61 (Drinking water approval)	Pump housing (volute)	Impeller	Pump housing and impeller	Without support rails			Rails with basic pad ⁴	Full base ⁵	Spring isolated base ⁶	
050-070	3	2.2	MLE	F	L	B	28	MG13
	5	3.7	MLE	F	L	B	28	MG13
	7.5	5.5	MLE	F	L	B	28	MG13
	10	7.5	MLE	F	L	B	28	MG13
050-095	10	7.5	MLE	F	L	B	48	MG13
	15	11	CUE	F	L	B	48	MG13
	20	15	CUE	F	L	B	48	MG13
	25	18.5	CUE	F	L	B	48	MG13
050-110	30	22	CUE	F	L	B	48	MG13
	20	15	CUE	F	L	B	38	MG13
	25	18.5	CUE	F	L	B	38	MG13
	30	22	CUE	F	L	B	38	MG13
050-135	40	30	CUE	F	L	B	38	MG13
	25	18.5	CUE	F	L	B	48	MG13
	30	22	CUE	F	L	B	48	MG13
	40	30	CUE	F	L	B	48	MG13
050-150	50	37	CUE	F	L	B	48	MG13
	60	45	CUE	F	L	B	48	MG13
	75	55	CUE	F	L	B	48	MG13
	75	55	CUE	F	L	B	48	MG13
060-095	100	75	CUE	F	L	B	48	MG13
	125	90	CUE	F	L	B	48	MG13
	150	110	CUE	F	L	B	48	MG13
060-110	15	11	CUE	F	L	B	48	MG13
	20	15	CUE	F	L	B	48	MG13
	25	18.5	CUE	F	L	B	48	MG13
	30	22	CUE	F	L	B	48	MG13
060-135	40	30	CUE	F	L	B	48	MG13
	30	22	CUE	F	L	B	48	MG13
	40	30	CUE	F	L	B	48	MG13
	50	37	CUE	F	L	B	48	MG13
060-150	60	45	CUE	F	L	B	48	MG13
	40	30	CUE	F	L	B	48	MG13
	50	37	CUE	F	L	B	48	MG13
	60	45	CUE	F	L	B	48	MG13
060-150	75	55	CUE	F	L	B	48	MG13
	100	75	CUE	F	L	B	48	MG13
	125	90	CUE	F	L	C	48	MG13
	125	90	CUE	F	L	B	55	MG13
060-150	150	110	CUE	F	L	B	55	MG13
	200	150	CUE	F	L	B	55	MG13
	250	185	CUE	F	L	B	55	MG13

NBS, 6-pole

Pump size	P2 [hp]	P2 [kW]	E-solution	Flange rating ¹			Material codes		Options											Standard shaft seal							
				Class 125 PN 10 (Cast iron)	Class 300 PN 25 (Ductile iron)	Standard mounting design ²	S2, S3, S4, S5, S6, S7, S8, S9, T2	SA, SB, SC, SD, SE, SF, SG, SH, TA	Recirculation line	NSF approvals		Coating ³			Without support rails	Base			Shaft seal diameter [mm]								
										Nylon	Copper	Stainless steel	NSF 50 (Swimming pool water)	NSF 61 (Drinking water approval)		Pump housing (volute)	Impeller	Pump housing and impeller			Rails with basic pad ⁴	Full base ⁵	Spring isolated base ⁶				
025-095	1	0.75	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13				
	1.5	1.1	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13			
	2	1.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13			
	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13		
025-110	2	1.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13		
	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13		
	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13		
030-095	1.5	1.1	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13	
	2	1.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13	
	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13	
	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13	
030-110	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
	7.5	5.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
030-135	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
	7.5	5.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
	10	7.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
	15	11	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13	
040-070	0.75	0.55	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1	0.75	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	1.5	1.1	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	2	1.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
040-095	2	1.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
	7.5	5.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	28	MG13
040-110	3	2.2	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	7.5	5.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	10	7.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
040-135	5	3.7	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	7.5	5.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	10	7.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
	15	11	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	38	MG13
040-150	15	11	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	48	MG13
	20	15	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	48	MG13
	25	18.5	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	48	MG13
	30	22	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	48	MG13
40	30	CUE	F	L	B	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	48	MG13	

5. Identification

Nameplate



TM075296

Example of NBS nameplate

Pos.	Description
1	Type designation
2	Product number and production serial number
3	Flow
4	Head
5	Production code
6	Pressure and temperature
7	Pump speed
8	Impeller diameter
9	PEI CL: Pump Energy Index, constant load PEI VL: Pump Energy Index, variable load
10	Place of production
11	Field for approval marks and associated texts

Type key

Example 1: NBS 025-095/08.43AAEG6S3ESBQQETX2

Example 2: NBS 040-150/16.77AFEG7TBESDQQE1X4

Example 3: NBS 060-135/1291-1276AAEG7TBESDQQEWX4

Example 4: NBSE 025-110/11.02ASFEG6S2ESBQQENDA

Example 5: NBSE 030-110/1094-1063ACAEG7S7FSDAQFODA

Pos.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Example 1	NBS	025	-095	/8.43		A		AE	G	6	S3	E	S	BQQE	T	X	2
Example 2	NBS	040	-150	/16.77		A		FE	G	7	TB	E	S	DQQE	1	X	4
Example 3	NBS	060	-135	/1291-1276		A		AE	G	7	TB	E	S	DQQE	W	X	4
Example 4	NBSE	025	-110	/11.02		A	S	FE	G	6	S2	E	S	BQQE	N	D	A
Example 5	NBSE	030	-110	/1094-1063		A	C	AE	G	7	S7	F	S	DAQF	O	D	A

Pos.	Explanation
1	Type range
2	Nominal diameter of outlet port (DN)
3	Nominal impeller diameter [inch]
4	Actual impeller diameter [inch]
	Impeller type
	'blank': Closed impeller, cylindrical trim. If one dimension is shown the impeller has a cylindrical trim, for example 11.02
5	'blank': Closed impeller, conical trim. If two dimensions are shown the impeller has a conical trim, for example 1094-1063 S: Semi-open impeller V: Super vortex impeller
	Hydraulic version
	A: 1st version
6	B: 2nd version C: 3rd version D: 4th version
	Sensor version
	'blank': Pump without sensor
7	C: Without built-in sensor, one cable and one pressure sensor are supplied with the pump S: Pump with built-in differential-pressure sensor, Series 2000
	Code for pump version; the codes may be combined
	A: Basic version
	B: Oversize motor
8	C: Without motor (+E): With ATEX approval, certificate or test report, the second character of the code for pump version is an E F: Design with base frame (+S): With support rails, the second character of the pump version code is an S X: Special version; used in case of further customization than already listed
	Pipe connection
9	G: ANSI flange
	Flange pressure rating (PN - rated pressure)
10	5: Other pressure rating 6: Class 125, 175 PSI 7: Class 300, 363 PSI

Pos.	Explanation			
	Code for materials			
	Code	Pump housing	Impeller	Wear ring
				Shaft
	S2	A48 Class 35	304	No wear ring
	S3	A48 Class 35	304	No wear ring
	S4	A48 Class 35	304	No wear ring
	S5	A48 Class 35	304	No wear ring
	S6	A48 Class 35	316	No wear ring
	S7	A48 Class 35	316	No wear ring
	S8	A48 Class 35	316	No wear ring
	S9	A48 Class 35	316	No wear ring
11	SA	70-50-05	304	No wear ring
	SB	70-50-05	304	No wear ring
	SC	70-50-05	304	No wear ring
	SD	70-50-05	304	No wear ring
	SE	70-50-05	316	No wear ring
	SF	70-50-05	316	No wear ring
	SG	70-50-05	316	No wear ring
	SH	70-50-05	316	No wear ring
	T2	A48 Class 35	CD4MCuN/A890	No wear ring
	TA	70-50-05	CD4MCuN/A890	No wear ring
	X	Special version		
	Rubber parts in pump			
	E: EPDM			
	F: FXM (Fluoraz®)			
12	K: FFKM (Kalrez®)			
	M: FEPS (PTFE-sheathed silicone O-ring)			
	O: HNBR			
	V: FKM (Viton®)			
	Shaft seal arrangement			
13	S: Single seal			
	Shaft seal in pump			
14	Letter code for mechanical shaft seal and shaft seal rubber parts. See section Letter codes for shaft seals.			
15	Code for rated motor power [kW]. See section Codes for rated motor power.			
16	Code for phase and voltage [V] or other information. See section Codes for phase and voltage or other information.			
17	Code for speed variant [rpm]. See section Codes for speed variant.			

Related information

[Letter codes for shaft seals](#)

[Codes for rated motor power](#)

[Codes for phase and voltage or other information](#)

[Codes for speed variant](#)

Letter codes for shaft seals

Pos. 14 in NBSE, NBS type key example.

Code example	Description	Code explanation
B	Shaft seal type	A: O-ring seal with fixed driver B: Rubber bellows seal D: O-ring seal, balanced H: Cartridge seal, balanced
Q	Material of rotating seal face	A: Carbon, metalimpregnated with antimony which is not approved for potable water B: Carbon, resinimpregnated Q: Silicon carbide
Q	Material of stationary seal	A: Carbon, metalimpregnated with antimony which is not approved for potable water Q: Silicon carbide
E	Material of secondary seal and other rubber and composite parts, except the wear ring	E: EPDM V: FKM (Viton®) F: FXM (Fluoraz®) K: FFKM (Kalrez®) X: HNBR U: Dynamic O-rings in FFKM and static Orings in PTFE

Codes for rated motor power

Pos. 15 in NBSE, NBS type key example.

Code	Description	
	[hp]	[kW]
A	0.16	0.12
B	0.25	0.18
C	0.33	0.25
D	0.5	0.37
E	0.75	0.55
F	1	0.75
G	1.5	1.1
H	2	1.5
I	3	2.2
J	4	3
K	5 (5.5 ¹)	3.7 (4 ¹)
L	7.5	5.5
M	10	7.5
N	15	11
O	20	15
P	25	18.5
Q	30	22
R	40	30
S	50	37
T	60	45
U	75	55
V	100	75
W	125	90
X	Bare pump	
Y	> 200 ²	> 150 ²
1	150	110
2	175	132
3	200	150
4	215 ³	160
5	250 ³	185

¹ Value in bracket is for the standard IEC motor size. Value outside bracket is for the motor size according to NEMA standards.

² Used for pumps where the pump shaft input power exceeds 200 hp (150 kW) and is not regulated under the DOE pump rule.

³ Special cases with power sizes above 200 hp (150 kW) which are still regulated under the DOE pump rule. For example: Pump has a P2 value of 198 hp (147.6 kW) in its duty point (in DOE scope) but customer wants the 215 hp (160 kW) motor instead of the 200 hp (150 kW). The pump is in scope of the DOE regulation and requires a PEI value and a motor code.

Codes for phase and voltage or other information

Pos. 16 in NBS, NBSE type key example.

Code	Description
A	E-motor (ECM ¹), 1 x 200-240 V
B	E-motor (ECM ¹), 3 x 200-240 V
C	E-motor (ECM ¹), 3 x 440-480 V
D	E-motor (ECM ¹), 3 x 380-500 V
W	Not for sale in North America
X	No motor or US DOE regulated motor (CC marked motor)
Y	Out of DOE scope
Z	E-motor, asynchronous motor

¹ ECM: Electronically Commutated Motor.

Codes for speed variant

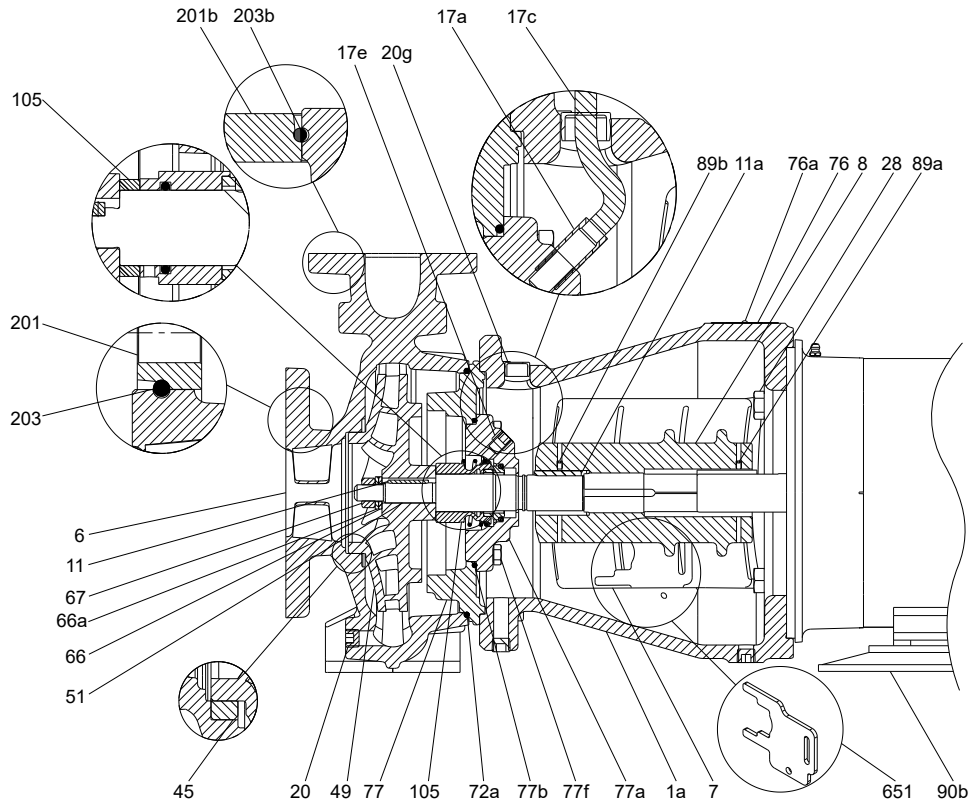
Pos. 17 in NBSE, NBS type key example.

Code	Description
A	1450-2200 RPM, E-motor (ECM ¹)
B	2900-4000 RPM, E-motor (ECM ¹)
C	4000-5900 RPM, E-motor (ECM ¹)
1	2-pole, 50 Hz (Asynchronous motor)
2	2-pole, 60 Hz (Asynchronous motor)
3	4-pole, 50 Hz (Asynchronous motor)
4	4-pole, 60 Hz (Asynchronous motor)
5	6-pole, 50 Hz (Asynchronous motor)
6	6-pole, 60 Hz (Asynchronous motor)
7	8-pole, 50 Hz (Asynchronous motor)
8	8-pole, 60 Hz (Asynchronous motor)

¹ ECM: Electronically Commutated Motor.

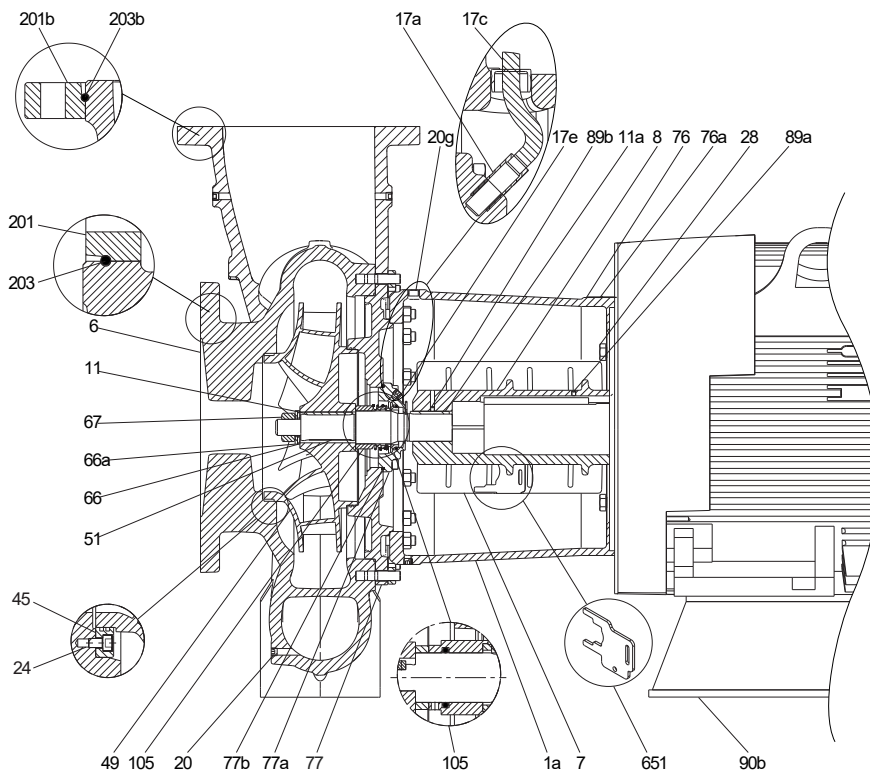
6. Construction

NBS, centre-line outlet



TM077165

NBS, tangential outlet



TM077285

Material specification, NBS

Pos.	Description	Materials	
		AISI/ASTM	EN/ISO
1a	Motor stool	ASTM Class 30 (Gray cast iron)	EN-GJL-200
6	Pump housing	ASTM Class 35 (Gray cast iron)	EN-GJL-250
		ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
7	Coupling guard	AISI 430	EN 1.4016
7a	Screw (coupling guard)	ASTM F568 grade 12.9	DN 912 grade 12.9
8	Coupling complete, split design	ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
9	Screw (coupling)	ASTM F568 grade 12.9	DN 912 grade 12.9
11	Key	AISI 316	EN 1.4401
		SAF 2205	EN 1.4462
11a	Key	Steel	Steel
		UNS C38500	2.0401 (CuZn39Pb3)
17	Air vent plug (optional)	AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
17a	Pipe connector	Brass	Brass
17c	Pipe, re-circulation line	Nylon	Nylon
		Copper	Copper
		Stainless steel	Stainless steel
17e	Plug (Hexagon socket head plug)	ASTM F568 grade 8.8 (A327)	ISO 898 class 8.8
		AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
20b	Plug	ASTM F568 grade 8.8 (A327)	ISO 898 class 8.8
		AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
20e	Plug	ASTM F568 grade 8.8 (A327)	ISO 898 class 8.8
		AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
20g	2-part plug	Composite	Composite
24	Hexagon socket head cap screw	AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
26	Staybolt	ASTM Grade 8.8	DIN 939 class 8.8
26a	Staybolt	ASTM Grade 8.8	DIN 939 class 8.8
28	Screw	AISI 304	EN 1.4301
36	Nut	ASTM A193	DIN 934/ISO 4032 Grade 8
36b	Nut	ASTM A193	DIN 934/ISO 4032 Grade 8
45	Wear ring (optional)	UNS C 90700	EN CuSn10-C-GS
		ASTM Class 35 (Gray cast iron)	EN-GJL-250
		UNS C 86700	EN CuZn34Mn3AL2Fe1-C
49	Impeller	ASTM A351 CF8	EN 1.4308
		AISI 316	EN 1.4401
	Impeller (optional)	ASTM CD4MCuN	EN 1.4517
51	Shaft	AISI 420	EN 1.4021/1.4034
		AISI 304	EN 1.4301
		AISI 316	EN 1.4401
	Shaft (optional)	SAF 2205	EN 1.4462
66	Washer	AISI 304	EN 1.4301
		AISI 316	EN 1.4401
66a	Spring lock washer	AISI 904L	EN 1.4539
		AISI 304	EN 1.4301
		AISI 316	EN 1.4401
		AISI 904L	EN 1.4539

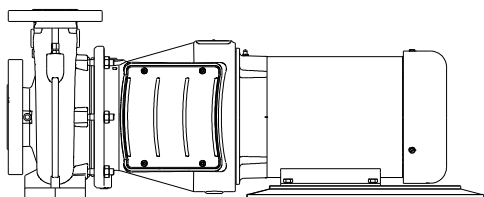
Pos.	Description	Materials	
		AISI/ASTM	EN/ISO
67	Impeller nut	AISI 304	EN 1.4301
		AISI 316	EN 1.4401
		AISI 904L	EN 1.4539
72a	O-ring	EPDM	EPDM
		Viton	Viton
		EPDM-NSF	EPDM-NSF
76	Nameplate	Aluminum	Aluminum
76a	Rivet	Aluminum	Aluminum
77	Cover	ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
77a	Seal cover	ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
77b	O-ring	EPDM	EPDM
		Viton	Viton
		EPDM-NSF	EPDM-NSF
77f	Screw	ASTM F568 grade 12.9	DN 912 grade 12.9
89a	Set screw	Carbon Steel	Carbon Steel
89b	Set screw	Carbon Steel	Carbon Steel
90a	Screw	Carbon Steel	Carbon Steel
90b	Support rail	ASTM A36	EN S275
90f	Support rail	ASTM A36	EN S275
90g	Screw	Carbon Steel	Carbon Steel
90h	Washer	Carbon Steel	Carbon Steel
90i	Washer	Carbon Steel	Carbon Steel
105	Shaft seal	AISI 316	EN 1.4401
		Hastelloy C-4	EN 2.4610
105c	Spacer, shaft seal	AISI 316	EN 1.4401
		SAF 2205	EN 1.4462
201	Loose flange inlet	ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
		AISI 316	EN 1.4401
201a	Loose flange outlet	ASTM 70-50-05 (Ductile cast iron)	EN-GJS-500-7
		AISI 316	EN 1.4401
203	Retainer, inlet	ASTM 301	EN 1.4310
203a	Retainer, outlet	ASTM 301	En 1.4310
651	Fork tool	AISI 304	EN 1.4301
651a	Screw, fork tool	ASTM 304	A2 stainless steel

Mechanical construction

Mounting design

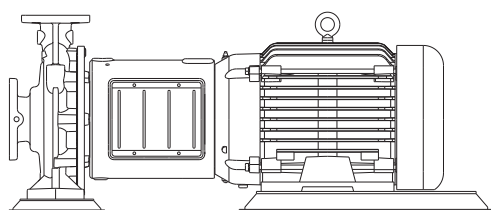
NBS pumps come in these mounting designs:

Mounting design B: support rail under motor



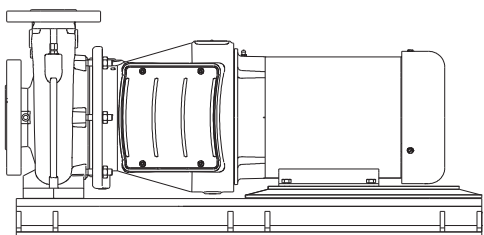
Mounting design B

Mounting design C: support rails under pump housing and under motor



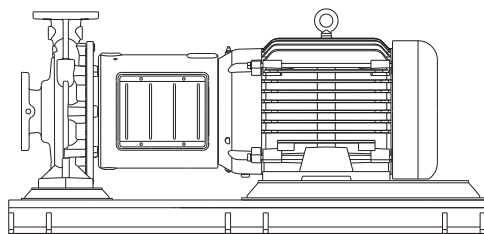
Mounting design C

Mounting design F: support rail under motor with base frame



Mounting design F

Mounting design F: support rails under pump housing and under motor with base frame



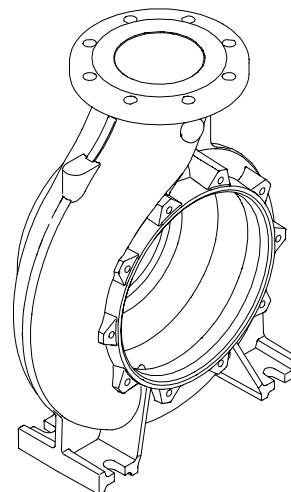
Mounting design F

Pump housing

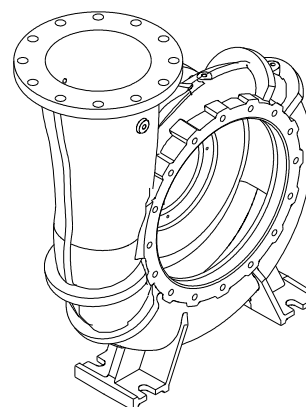
The volute pump housing has an axial inlet port and a radial outlet centre-line port. Flange dimensions are in accordance with ASME B16.5.

For 8" outlet and above, the outlet port is tangential.

The pump houses have both a priming and a drain hole closed by plugs.



Pump housing with centre-line outlet



Pump housing with tangential outlet

TM077436

TM077437

TM077438

TM077682

TM030232

TM077439

Loose flange

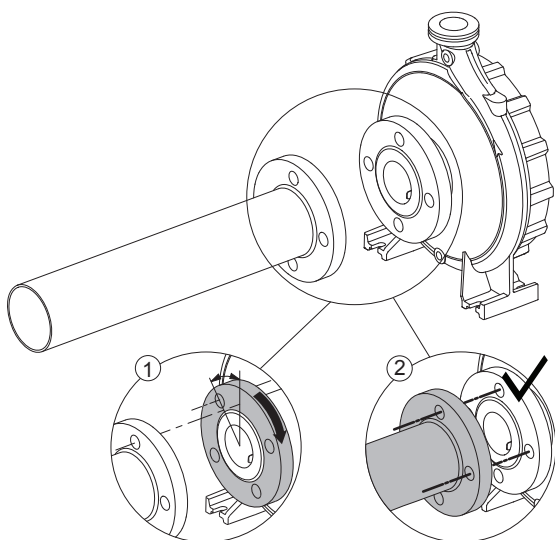
Flanges are available as fixed or loose flanges depending on the pump material. Loose flanges are only available for ductile iron pumps.

A loose flange is a flange which can be adjusted to fit the existing pipes, and be adapted to the required flange standard and thus facilitate installation.

The loose flanges offer quite a few benefits compared to the standard type flanges:

- they save installation time in general.
- they make up for twisted counter flange weldings.
- they provide full adaptability to the standards DIN, ANSI and JIS.
- you will have a flange that will fit the first time you replace an old pump or another brand; loose flanges range from 145 to 580 PSI (10 to 40 bar).
- you can make special installations where the flanges are turned to match limited space for service.

With loose flanges it is possible to turn the flange a few degrees if the counter flange has been twisted during installation and/or welding. The flange can be rotated to meet the connection. This will avoid stress being added to the pump and will reduce overall downtime.



TM060920

Loose flange

Motor stool and seal cover

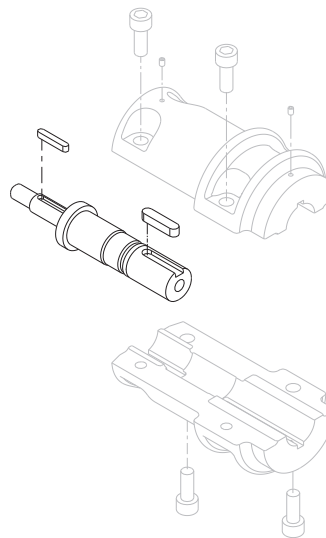
The seal cover is provided with a manual air vent for the venting of the pump housing and the shaft seal chamber. The air vent can be replaced with a flush port which connects to a flush line from the pump housing. An O-ring forms the seal between cover and pump housing. Coupling guards are fitted to the motor stool.

Motor stools are prepared for NEMA foot mounted TC 140-440 motor frames.

Shaft

The stainless steel shaft is $\varnothing 28$, $\varnothing 38$, $\varnothing 48$, $\varnothing 55$ or $\varnothing 60$ where the shaft seal is mounted.

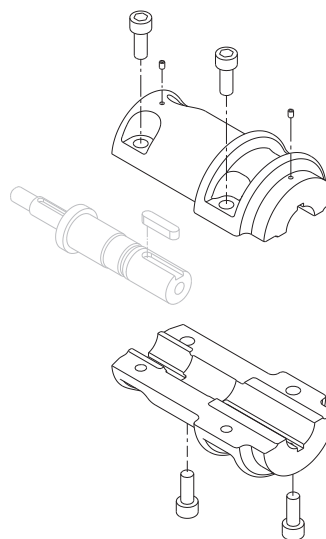
The shaft end where the coupling is fitted is a precision fitting with fine tolerances. This ensures an aligned and trouble free rotating impeller unit.



TM07572

Shaft, NBS pump

Coupling



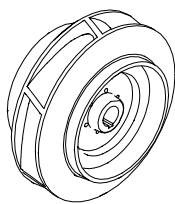
TM07573

Split coupling, NBS pump

The split coupling can be serviced without dismantling the motor from the base and without removing the pump housing from the pipework. This saves realignment of pump and motor after service. Fitting the coupling to the shaft is a precision fit. A tool supplied with the pump ensures this precision fit at all times.

Impeller

The impeller is a closed impeller with double-curved blades with smooth surfaces. This ensures high efficiency.



TM030231

Impeller, NBS pumps

All impellers are statically and hydraulically balanced. The hydraulic balancing compensates for axial thrust.

The direction of rotation of the impeller is clockwise when viewed from the motor.

All impellers can be adapted to the duty point as requested by the customer.

Surface treatment

Casts iron parts are CED coated or have a protective primer.

CED is a high quality dip painting process where an electrical field around the products ensures deposition of paint particles as a thin, well controlled layer on the surface. The CED process consists of these elements:

1. alkaline-based cleaning
2. zinc phosphating
3. cathodic electro-deposition
4. curing to a dry film thickness of approximately 1 mil (25 micrometer).

The assembled pump will have a final layer of 4-6 mil (100-150 micrometer) paint on external surfaces. The color code for the finished product is NCS 9000/AL 9005. Special coatings including NSF drinking water approval are available on request. For low-temperature applications at high humidity, Grundfos offers an extra surface treatment to avoid corrosion. These pumps are available on request.

Test pressure

Pressure testing is made with + 68 °F (20 °C) water containing corrosion inhibitor.

A leak test (qualification test) is made for all pumps at 60 psi regardless of pressure class.

On request, hydrostatic pressure testing and/or duty point testing is available.

A hydrostatic pressure test is carried out at 1.5 times of rated pressure according to HI 14.6:2016 standard.

Hydro-static pressure testing:

Pressure class	Pressure stage	Rated pressure		Test pressure	
		[PSI]	[bar]	[PSI]	[bar]
125	PN 10	175	12	263	18
300	PN 25	363	25	545	37.5

Duty point performance testing is made according to HI 14.6:2016.

Motors and drives

For NBS pumps, Grundfos can provide a wide range of motors and drives for the below two categories:

- standard motors
- speed-controlled motors.

Standard motors are mains-operated whereas speed-controlled motors can be started and operated in various ways.

The speed-controlled pumps can be driven in two ways:

- by a standard motor with an external frequency converter. The frequency converter can be a Grundfos CUE or another make from other manufacturers.
- by a motor with an integrated frequency converter (Grundfos MLE motor).

Standard motors

The motor is a totally enclosed, fan-cooled standard motor with main dimensions according to IEC, NEMA and DIN standards. Electrical tolerances are to IEC 60034 and NEC.

Motor protection

Three-phase motors must be connected to a motor-protective circuit and/or fuse according to local regulations.

Three-phase Grundfos ML motors from 3 hp (2.2 kW) have a built-in PTC thermistor according to DIN 44082 (IEC 34-11: TP 211).

Energy efficiency classification

Along with the international discussion on energy efficiency a worldwide harmonized energy efficiency classification system has been established for low-voltage, three-phase asynchronous motors.

The International Electrotechnical Commission, IEC, NEMA and US Department of Energy (DOE) has developed and issued a new standard for motor efficiencies. The new standards define and harmonize the efficiency classes for three-phase motors.

Speed-controlled standard motors

General considerations

If you connect an external frequency converter to your standard motor, the motor insulation is exposed to higher voltage peaks due to the operation of the frequency converter. This causes the motor to be noisier than in normal operation. In addition, large motors are exposed to bearing currents caused by the frequency converter.

If you operate the motor via a frequency converter, consider the following:

- For 2-, 4- and 6-pole motors, 100 hp (75 kW) and above, isolate one of the motor bearings electrically to prevent damaging currents from passing through the motor bearings.
- Installation of grounding rings is also recommended for non-inverter ready motors or motors without shaft grounding rings because it provides a path to ground for the induced shaft voltage by high speed switching frequency of the VFDs which can cause bearing failure. MLE motors do not need grounding rings because they are using patented (EP3185405) solutions.
- In noise-sensitive applications, you can reduce the motor noise by fitting a dU/dt filter between the motor and the frequency converter. For particularly noise-sensitive applications, we recommend a sinusoidal filter.
- The length of the cable between motor and frequency converter affects the motor load. Therefore, check that the cable length meets the specifications laid down by the frequency converter supplier.
- For supply voltages between 500 and 690 V, install a dU/dt filter to reduce voltage peaks, or use a motor with reinforced insulation.
- For supply voltages of 690 V, use a motor with reinforced insulation, and fit a dU/dt filter.

Grundfos CUE

Pumps connected to Grundfos CUE external frequency converters



TM075268

Grundfos CUE frequency converters

CUE is a series of frequency converters designed for speed control of a wide range of pumps and applications. Grundfos CUE provides a variety of benefits to the end-user, such as:

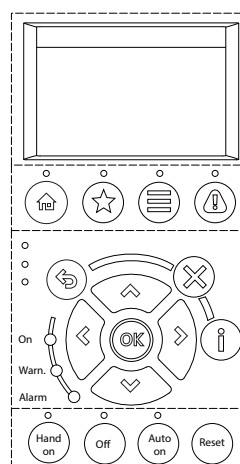
- Grundfos E-pump functionality and user interface

- application- and pump family-related functions
- increased comfort compared to fixed-speed pump solutions
- simple and easy installation and commissioning compared to standard frequency converters
- speed control of pumps up to 350 hp (260 kW).

Intuitive startup guide

The startup guide enables easy and quick installation and commissioning. CUE startup guide normally starts at first power-on. Here, a number of parameters are set automatically on the basis of the pump type. Other parameters are set manually on the basis of motor and pump nameplate data. The startup guide can be repeated, if necessary.

Smart user interface of CUE



TM077977

Grundfos CUE user interface

Grundfos CUE features a unique user-friendly interface with graphic display and easy-to-use buttons.

The user interface offers these possibilities:

- Local operation via an operating panel with graphic display.
- Remote operation via external signals.
- Monitoring of operating status via indicator lights and signal relays.
- Display of alarms or warnings and logging.

Controlling the selected parameter

Grundfos CUE has a built-in PI controller offering closed-loop control of these parameters:

- constant differential pressure
- proportional pressure
- constant differential temperature
- constant temperature
- constant flow rate
- constant pressure
- constant level
- constant other value.

Wide product range

The CUE product range is quite comprehensive, covering five different voltage ranges, enclosure classes IP20/21 (NEMA 1) and IP54/55 (NEMA 12)*IP66 (for US market), and a wide range of output powers.

The table below provides a general overview.

Input voltage [V]	Output voltage [V]	Motor [hp] ([kW])
1 x 200-240	3 x 200-240	1.5 - 10 (1.1 - 7.5)
3 x 200-240	3 x 200-240	1-60 (0.75 - 45)
3 x 380-500	3 x 380-500	0.75 - 350 (0.55 - 250)
3 x 525-600	3 x 525-600	1-10 (0.75 - 7.5)
3 x 525-690	3 x 525-690	15-350 (11-250)

External communication

Grundfos CUE can communicate by means of LON, PROFIBUS, GRM, Cellular, PROFINET, Modbus or BACnet via Grundfos CIU.

Grundfos MLE motors

NBSE are pumps with motor and integrated frequency converters.

The Grundfos MLE utilizes a Permanent Magnet Synchronous Motor (PMSM) which carries an IE5 rating based on European Commission standards. This IE5 rating exceeds the current NEMA Premium Efficiency standard.



TM077942

NBSE pump

The MLE motor is a totally enclosed, fan-cooled, frequency-controlled motor with dimensions according to IEC NEMA and DIN standards. Electrical tolerances are to IEC 60034 and NEMA.

Motor protection

The motor requires no external motor protection. MLE motors incorporate thermal protection against overload and stalled condition. The Motor is also protected against power supply transient voltages in accordance with EN-61800-3.

Benefits

Grundfos MLE motors provide a variety of benefits to the end-user, such as:

- Grundfos E-pump functionality and user interface
- a perfect match between pump and frequency drive
- application- and pump family-related functions
- increased comfort compared to fixed-speed pump solutions
- simple installation and commissioning compared to standard frequency converters.

Smart user interface of MLE



TM078031

Grundfos MLE motors feature a user-friendly interface with easy-to-use buttons. See section Operating panel for 1.5 - 15 hp (1.1 - 11 kW) medium speed and 0.75 - 10 hp (0.56 - 7.5 kW) low speed motors.

Controlling the selected parameter

Grundfos MLE has a built-in PI controller offering closed-loop control of these parameters:

- constant differential pressure
- proportional differential pressure
- constant temperature
- constant flow rate
- constant pressure
- constant differential temperature
- constant level
- constant curve
- constant other value.

External communication

Grundfos MGE can communicate by means of LON, PROFIBUS, Cellular, GRM, PROFINET, Modbus or BACnet as described in section Communication with E-pumps.

Related information

[Communication with E-pumps](#)

[21. Grundfos Product Center](#)

Optional motors

The Grundfos standard range of motors covers a wide variety of application requirements. However, for special applications or operating conditions, custom-built motor solutions can be provided.

For special applications or operating conditions, Grundfos offers custom-built motors such as:

- ATEX-approved motors
- ML motors with anti-condensation heating unit
- motors with thermal protection.

7. Operating conditions

Ambient temperature and installation altitude

The ambient temperature and the installation altitude are important factors for the motor.

All motors are able to operate without power derating for temperatures up to +104 °F (+40 °C) or below altitude of 3280.8 ft (1000 m) above sea level. Above these two limits, it may be necessary to use a motor with a higher output, or de-rated. Contact the motor manufacturer if the motor is to be operated above these limits. Consult the motor manufacturer before operating the motor above these limits.

Liquid temperature

Liquids with temperatures ranging from -10 to 284 °F (-25 to +140 °C) are covered in this data booklet.

The maximum liquid temperature is stamped on the nameplate, and depends on the shaft seal chosen.

Note that the maximum liquid temperature limits stated by Grundfos may be overruled by local regulations and various laws.

Flow rates

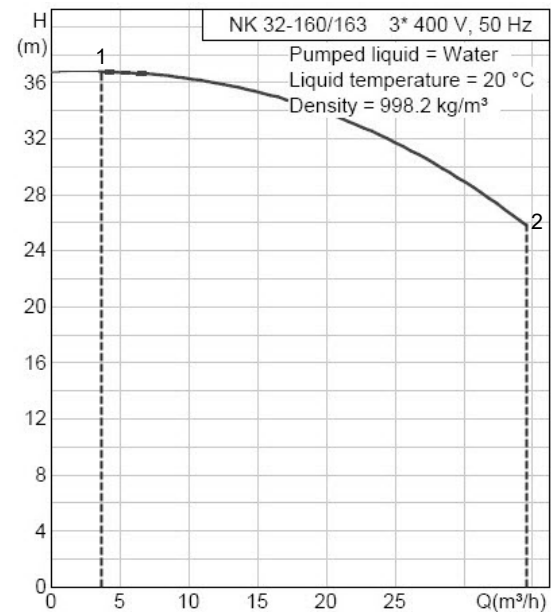
Minimum flow rate

The pump must not run against a closed valve as it causes an increase in temperature and a formation of steam in the pump. That may result in shaft damage, impeller erosion, short life of bearings and damage to the stuffing boxes or mechanical shaft seals due to stress or vibration. The continuous stable flow rate must be at least 10 % of the rated flow rate. The rated flow rate is stated on the pump nameplate.

Maximum flow rate

Do not exceed the maximum flow rate, otherwise there is a risk of cavitation or overload, for instance.

The minimum and maximum flow rates are indicated either on the performance curve pages, or on a curve for a specific pump when selecting it in the Grundfos Product Center. See www.grundfos.com.



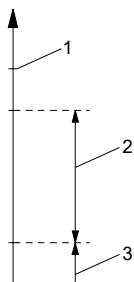
TM051652

Example from Grundfos Product Center showing minimum and maximum flow rate

Pos.	Description
1	Minimum flow rate
2	Maximum flow rate

Pressures in the pump

Maximum operating pressure



TM07513

Pressures in the pump

Pos.	Description
1	Maximum operating pressure (pressure above atmospheric pressure)
2	Pump pressure
3	Inlet pressure

The total value of the inlet pressure and the pump pressure must be lower than the maximum operating pressure stated on the pump nameplate. Operation against a closed valve gives the highest operating pressure.

Minimum inlet pressure

Monitor the minimum inlet pressure to avoid cavitation. The risk of cavitation is higher in the following situations:

- The liquid temperature is high.
- The flow rate is considerably higher than the rated flow rate of the pump.
- The pump is operating in an open system with suction lift.

Maximum inlet pressure

The total value of the inlet pressure and the pump pressure must be lower than the maximum operating pressure stated on the pump nameplate. Operation against a closed valve yields the highest operating pressure.

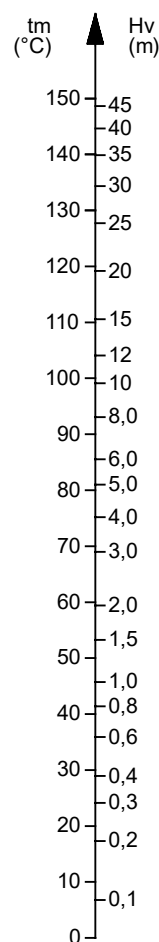
Suction lift in open systems

Calculation of suction lift in open systems (water)

The suction lift "H" in feet head required during operation to avoid cavitation in the pump can be calculated by means of the following formula:

$$H = p_b \times 2.31 - \text{NPSH} - H_f - H_v$$

H	Suction lift
p_b	Barometric pressure in PSI. The barometric pressure can be taken as equal to 14.5 PSI. In closed systems, p _b indicates system pressure in PSI.
NPSH	Net Positive Suction Head in feet head. The NPSH value can be read from the NPSH curve at the highest flow rate the pump will be delivering. The maximum flow rate must not exceed the maximum flow rate shown on the QH curve. The NPSH curve and QH curve for the individual pump can be found in Grundfos Product Center and in the relevant data booklet.
H_f	Friction loss in the inlet pipe in feet head at the highest flow rate the pump will be delivering.
H_v	Vapor pressure in feet head. See figure below.



TM003037

Relation between liquid temperature and vapor pressure

How to determine the vapor pressure in feet

Step 1: Degree C = (Degree F - 32) / 1.8

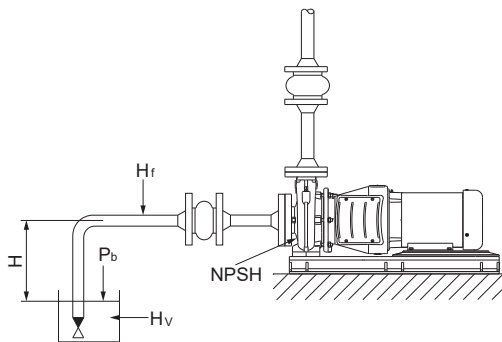
Step 2: Vapor pressure from meter to feet: 1 meter = 3.28 feet.

Positive H value

Example:

Liquid temperature:	68 °F (20 °C)
Pump size:	NBS 030-110
Flow rate:	550 GPM
P_b :	14.5 PSI
NPSH:	15 ft head
H_f :	9 ft head
H_v :	1 ft head
$H = P_b \times 2.31 - \text{NPSH} - H_f - H_v$ [ft head]	
$H = 14.5 \times 2.31 - 15 - 9 - 1 = 8.5$ ft head	

If the calculated value of H is positive, the pump can operate with a maximum suction lift of H feet.



Suction lift with positive H

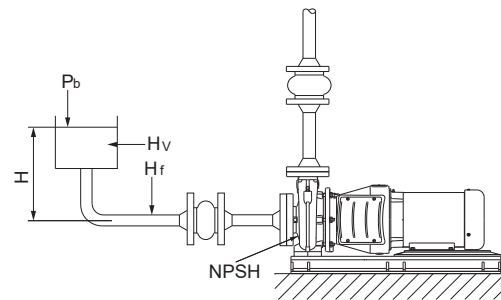
TM077936

Negative H value

Example:

Liquid temperature:	194 °F (90 °C)
Pump size:	NBS 030-110
Flow rate:	550 GPM
P_b :	14.5 PSI
NPSH:	15 ft head
H_f :	9 ft head
H_v :	23.6 ft head
$H = P_b \times 2.31 - \text{NPSH} - H_f - H_v$ [ft head]	
$H = 14.5 \times 2.31 - 15 - 9 - 23.6 = -14.1$ ft head	

If the calculated value of H is negative, a minimum suction head of H feet is required. The calculated H must be present during operation.





Suction lift with negative H

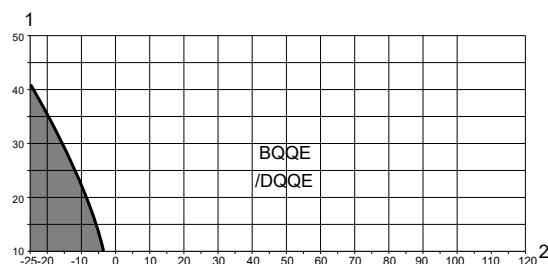
TM077937

Operating range of mechanical shaft seals

The operating range of the seals is described for two main applications: pumping of water or pumping of coolants. Seals with a temperature range of 32 °F (0 °C) and up are mainly used for pumping water, while seals for temperatures below 32 °F (0 °C) are mainly intended for coolants.

Shaft seal diameter [mm]				28, 38	48	55	60	
Shaft seal type	Seal faces	Rubber	Code	Temperature range	Maximum pressure [PSI] ([bar])			
 Bellows seal, type B, unbalanced	AQ ₁	EPDM	BAQE	32-248 °F (0-120 °C)	232 (16)	232 (16)	232 (16)	232 (16)
	BQ ₁	FKM	BBQV	32-194 °F (0-90 °C)	232 (16)	232 (16)	232 (16)	232 (16)
	Q ₇ Q ₇	EPDM	BQQE	-13 to +248 °F (-25 to +120 °C)	232 (16)	232 (16)	232 (16)	232 (16)
	Q ₇ Q ₇	FKM	BQQV	14 to 194 °F (-10 to +90 °C)	232 (16)	232 (16)	232 (16)	232 (16)
 O-ring seal, type D, balanced	AQ ₁	FKM	DAQF	32-284 °F (0-140 °C)	363 (25)	363 (25)	363 (25)	363 (25)
	Q ₆ Q ₆	EPDM	DQQE	-4 to +248 °F (-20 to +120 °C)	363 (25)	363 (25)	363 (25)	363 (25)

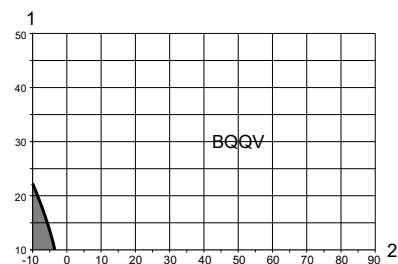
Recommended shaft seal for water-glycol mixture



TM061032

Operating range of EPDM shaft seals

Pos.	Description
1	Glycol content [%]
2	Temperature [°C]



TM061034

Operating range of FKM shaft seals

Pos.	Description
1	Glycol content [%]
2	Temperature [°C]

Carbon-silicon carbide (xAQx), (xBQx), (xQBx)

Mechanical shaft seals with carbon-silicon carbide seal faces have a wide range of applications and are especially suitable if there is risk of dry running and/or if the temperature is high. These mechanical shaft seals are not suitable for liquids containing abrasive particles as the carbon parts will be worn. At temperatures below 32 °F (0 °C), corrosion inhibitors containing abrasive particles are usually added to the pumped liquid, and these seals will thus not be suitable.

Note: The antimony impregnation (A) is not approved for potable water applications.

Silicon carbide-silicon carbide (xQQx)

Mechanical shaft seals with silicon carbide-silicon carbide seal faces also have a very wide range of applications. These seals are very resistant to abrasive particles and well suited at liquid temperatures up to 194 °F (90 °C) for Q₁ types, and up to 120 °C for Q₆ types. At higher temperatures, the reduced lubricating properties of the pumped liquid may cause noise problems and limit the life of the seal faces.

EPDM (xxxE)

Mechanical shaft seals with EPDM (xxxE) rubber are primarily suitable for water.

If the water contains oil or if chemicals or other liquids than water are pumped, you may have to replace the rubber parts of the mechanical shaft seal.

FKM (xxxV)

Mechanical shaft seals with FKM (xxxV) rubber have excellent resistance against oil and a number of chemicals.

8. Mechanical installation

Installation requirements

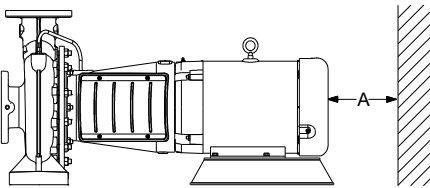
Pump location

The pump must be sited in a well-ventilated, but frost-free location.

Minimum clearance

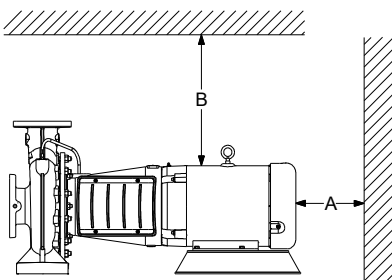
For inspection and repair, allow suitable clearance for pump and motor removal.

- Pumps fitted with motors up to and including 4 kW (5 hp) require a 12 inches (0.3 m) clearance behind the motor.



TM075314

- Pumps fitted with motors of 7.5 hp (5.5 kW) and up require a 12 inches (0.3 m) clearance behind the motor and at least a clearance of 40 inches (1 m) above the motor to allow for the use of lifting equipment. A is minimum 12 inches (0.3 m), B is minimum 40 inches (1 m). See the figure below.



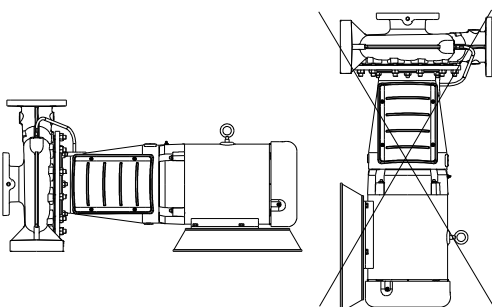
TM075399

Installation positions

Arrows on the pump housing show the direction of the flow of liquid through the pump.

Only horizontal installation is allowed for NBS pumps. Contact Grundfos for information on extra installation requirements if special installation positions are needed.

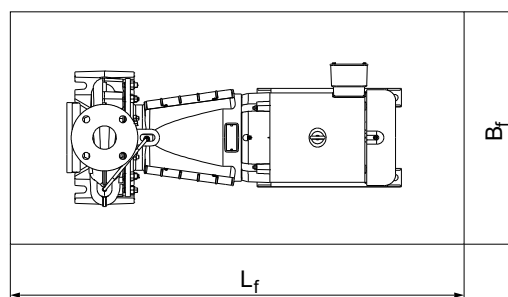
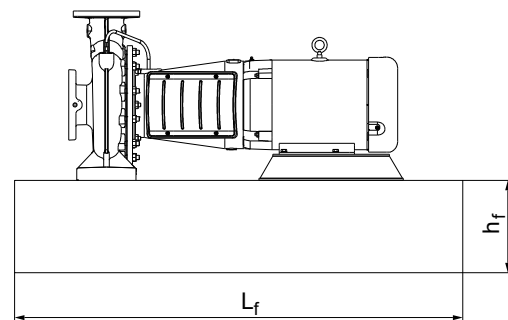
The motor must never be positioned below the horizontal plane. Horizontal motors with feet must always be supported.



TM075316

Foundation

- We recommend that you install the pump on a flat concrete foundation that is heavy enough to provide permanent support for the entire pump.
- The foundation must be adequate for absorbing any vibration, normal strain or shock.
- The foundation may float on springs or be a raised part of the floor.
- Optimally, the weight of the concrete foundation must be at least 1.5 times the weight of the pump.
- The foundation must have a completely even surface.
- The foundation length and width must always be 8 inches (200 mm) larger than the length and width of the pump. See the figure below.



TM075315

The minimum height of the foundation, indicated by h_f , can be calculated with the following formula:

$$h_f = \frac{m_{\text{pump}} \times 1.5}{L_f \times B_f \times \delta_{\text{concrete}}}$$

h_f	Height of the foundation [in] ([m])
L_f	Length of the foundation [in] ([m])
B_f	Width of the foundation [in] ([m])
m_{pump}	Mass of the pump [lbs] ([kg])
δ_{concrete}	Density of the concrete [lb/in ³] ([kg/m ³])

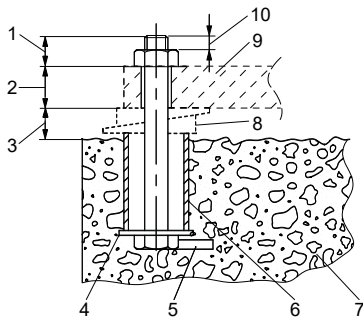
The density (δ) of concrete is usually taken as 0.08 lb/in³ (2200 kg/m³).

- In installations where noiseless operation is particularly important, we recommend a foundation with a mass up to 5 times that of the pump.

Preparing the foundation

We recommend the following procedures to ensure a good foundation:

1. Pour the foundation without interruption to 0.75 to 1.25 inches (19 to 32 mm) of the final level. Use an approved, non-shrinking concrete. Contact your concrete supplier for advice if any doubts.
2. Use vibrators to ensure that the concrete is evenly distributed. The top surface must be well scored and grooved before the concrete sets. This provides a bonding surface for the grout.
3. Embed anchor bolts in the concrete. Allow enough bolt length to reach through grout, shims, the lower part of the support rail, nuts and washers.



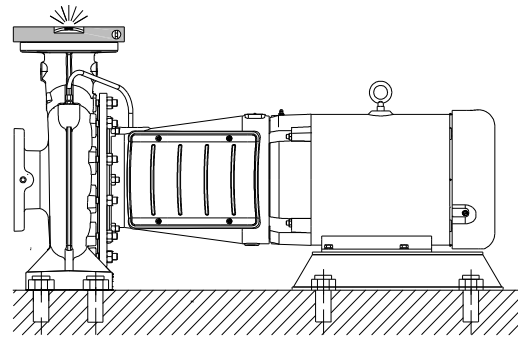
TM075514

Pos.	Description
1	Bolt length above the support rail
2	Thickness of the support rail
3	0.75 - 1.25 in. (19-32 mm) allowance for grout
4	Washer
5	Lug
6	Pipe sleeve
7	Foundation with rough top
8	Wedges and shims left in place
9	Support rail
10	0.2 - 0.4 in. (5-10 mm)

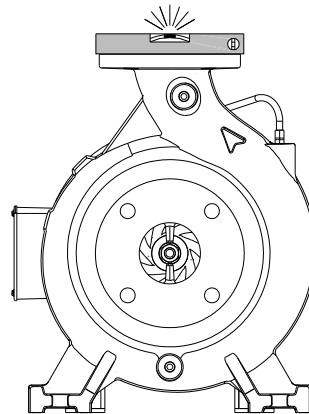
4. Let the foundation cure for several days before levelling and grouting the support rail.
5. Apply grout if needed. NBS pumps do not require grouting to maintain shaft alignment, but grouting will increase pump stability within the pipe system. Grouting compensates for an uneven foundation, distributes the weight of the unit, dampens vibrations and prevents shifting. Use an approved, non-shrinking grout. If you have questions or doubts about the grouting, please contact an expert on grouting.

Levelling of the product without base frame

1. Level the pump shaft and the flanges by using a spirit level and adjusting the wedges or shims as required.



TM075331

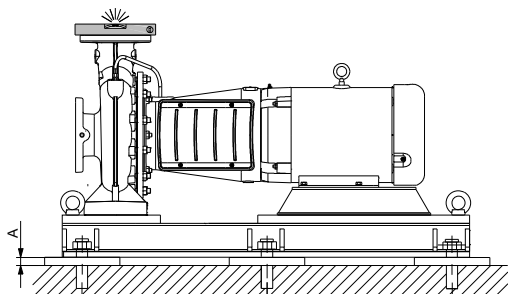


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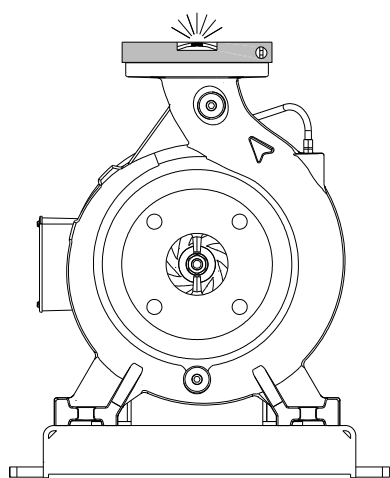
2. Tighten the anchor bolt nuts. Make sure the piping can be aligned to the pump flanges without putting strain on the pipes or the flanges.

Levelling of the product with base frame

1. Lift or jack up the base frame to the final level, 0.75 - 1.26 inches (19-32 mm) above the concrete foundation. Level the pump shaft and flanges by using a spirit level and adjusting the wedges or shims, as required. A indicates an allowance of 0.75 - 1.26 inches (19-32 mm). See the figure below.



TM075317



TM075318

2. Tighten the anchor bolt nuts. Make sure the piping can be aligned to the pump flanges without putting strain on the pipes or the flanges.

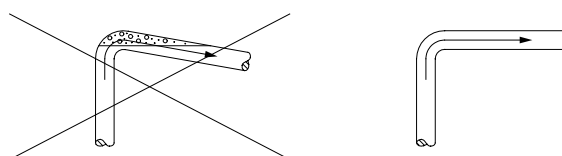
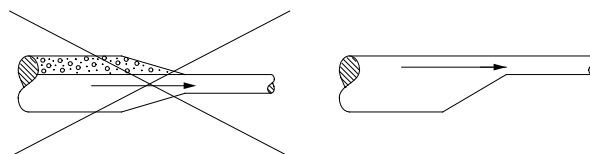
Pipes and connections

Pipe system

When installing the pipes, the pump housing must not be stressed by the pipes.

The inlet and outlet pipes must be of an adequate size, taking the pump inlet pressure into account.

The pipes must be installed in a way that air pockets are avoided, especially on the inlet side of the pump.



TM002263

Pipelines

The pipes must be as straight as possible, so as to avoid unnecessary bends and fittings. Where necessary, use 45° or long-sweep 90° pipe bends to decrease friction loss.

Where flanged joints are used, internal diameters must match properly and mounting holes must be aligned.

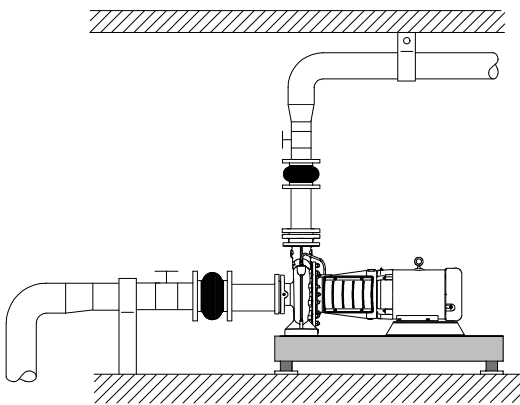
Connecting the inlet pipes

- Run the inlet pipe as direct as possible, and optimally, make sure the length is at least ten times the pipe diameter. A short inlet pipe can be the same diameter as the inlet port. A long inlet pipe must be one or two sizes larger than the inlet port, depending on the length, and with a reducer between the pipe and the inlet port.
- If possible, run a horizontal inlet line along an even gradient. We recommend a gradual upward slope to the pump under suction lift conditions, and a gradual downward slope under positive inlet pressure conditions.
- Avoid any high points, such as pipe loops, as this may create air pockets and throttle the system, or cause erratic pumping.
- Install a valve on the inlet line to allow for isolation of the pump during shutdown and maintenance, and to facilitate pump removal. Where two or more pumps are connected to the same inlet line, install valves to isolate each pump from the line.
- Always install valves in positions that do not yield air pockets.
- During pumping operation, the valves on the inlet line must always be fully open.

Connecting the outlet pipes

We recommend that you use long horizontal outlet pipes.

- Install a valve near the outlet port to allow for isolation of the pump during shutdown and maintenance, and to facilitate pump removal.
- Avoid high points in the outlet pipe because it might entrap air or gas, and thus retard pump operation.
- If water hammer occurs, for example when check valves are used, close the outlet valve before pump shutdown.
- Make sure the pipes are adequately supported as close to the pump as possible, both on the inlet and the outlet side.



TM075319

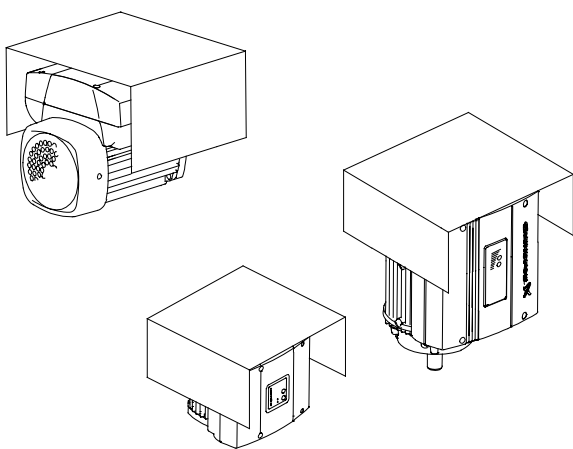
Pump installation

The counterflanges must be properly aligned so that the pump is not strained while the flange bolts are tightened.

Condensation cover

When installing the pumps outdoors, provide the motor with a suitable cover to protect the pump and motor against the direct effects of the elements.

When mounting the condensation cover on top of the motor, make sure to leave enough space for the air to cool the motor.



TM079060

Motors with condensation cover

Expansion joints

Expansion joints provide these advantages:

- absorption of thermal expansion and contraction of pipes caused by variations in liquid temperature
- reduction of mechanical influences in connection with pressure surges in the pipes
- isolation of structure-borne noise in the pipes, applying only to rubber bellows expansion joints.

Note: Do not install expansion joints to make up for inaccuracies in the pipework, such as center displacement or misalignment of flanges.

The expansion joints must be fitted at a minimum distance of 1 to 1.5 times of the pipe diameter away from the pump on the inlet and the outlet side. This will prevent turbulence in the expansion joints, thus ensuring optimum inlet conditions and minimum pressure loss on the outlet side. At flow velocities greater than 16.4 ft/s (5 m/s), we recommend that you fit larger expansion joints matching the pipes.

The figures below show examples of rubber bellows expansion joints with or without limiting rods.



TM024979



TM024981

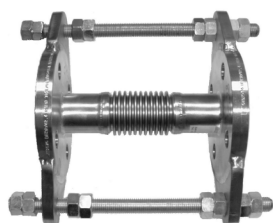
Rubber bellows expansion joints with and without limiting rods

We always recommend that you use expansion joints with limiting rods for flanges larger than DN 100 in order to reduce the effects of the expansion or contraction forces on the pipes.

Follow the supplier's instructions and pass them on to advisers or pipe installers.

You must anchor the pipes in such a way that they do not stress the expansion joints and the pump.

The figure below shows an example of a metal bellows expansion joint with limiting rods.



TM024980

Metal bellows expansion joint with limiting rods

Due to the risk of rupture of the rubber bellows, we recommend that you use metal bellows expansion joints at temperatures above 212 °F (100 °C) combined with high pressure.

Measuring instruments

Pressure gauge and manovacuum gauge

To ensure continuous monitoring of the operation, we recommend that you install a pressure gauge on the outlet side and a manovacuum gauge on the inlet side. The pressure gauge tapings must only be opened for test purposes.

The measuring range of the gauges must be 20 % above the maximum pump pressure. When measuring with pressure gauge on the pump flanges, note that a pressure gauge does not register dynamic pressure.

On all pumps, the diameters of the inlet and outlet flanges are different which results in different flow velocities at the two flanges. Consequently, the pressure gauge on the outlet flange will not show the pressure stated in the technical documentation, but a value which may be up to 22 PSI (1.5 bar) or approximately 50 ft (15 m) of head lower.

Ammeter

We recommend connecting an ammeter to check the motor load.

9. Speed-controlled pumps

NBS pumps are available using Grundfos MLE motors with integrated speed control. These pumps are also called E-pumps and the pump designation is NBSE.

E-pumps are suitable for applications where the pressure, temperature, flow rate or another parameter is to be controlled on the basis of signals from a sensor at the pump or at some other strategic point in the system.

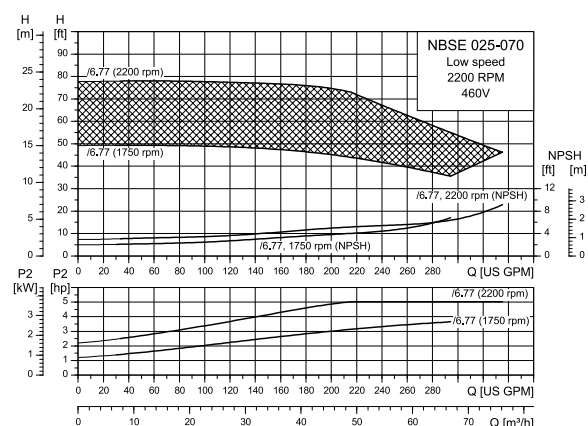


TM077942

NBSE pumps without sensors from the factory

E-pump type	Medium speed 4000 RPM	Low speed 2200 RPM
NBSE	3 - 15 hp (2.2 - 11 kW)	3 - 10 hp (2.2 - 7.5 kW)

NBSE pumps with the above mentioned motor sizes can operate at medium speed (4000 RPM) or at low speed (2200 RPM).



TM081059

Example: NBSE 025-070

This pump size uses a 5 HP motor for both a fixed speed pump (NBS) and for the speed controlled pump (NBSE). The speed of the NBSE pump having a 6.77 inch impeller trim can be increased to 2200 RPM for part of the flow range until the motor reaches its power limit (around 215 GPM). When this happens the NBSE motor maintains max power output to the max flow of the pump – illustrated by a linear curve for both Flow-Head and Flow-Power performance.

The fixed speed pump NBS operates at approximately 1750 RPM.

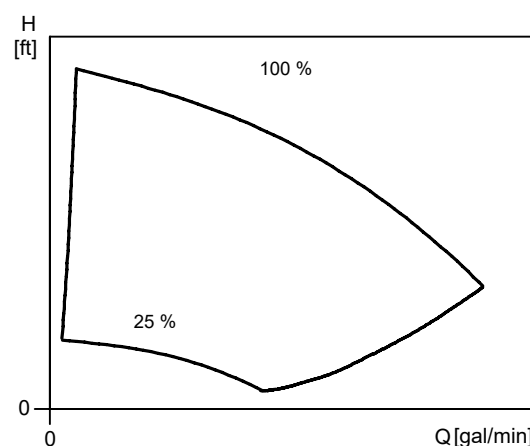
This means that having the same hydraulic design you will get a considerably larger performance area, and the E-pump is able to deliver higher head and flow rate with the same motor size.

E-pumps in connection with a CUE

Pumps larger than 15 hp (11 kW), 2-pole and 10 hp (7.5 kW), 4-pole, and 6-pole can be connected to an Grundfos CUE or an external frequency converter.

The external speed control enables the pump to operate at any duty point between 25 % and 100 % speed. The performance adapts to current conditions and keeps the energy consumption at a minimum.

The 100 % curve corresponds to the curve of a pump with a mains-operated motor.



TM081072

Duty range of E-pumps in connection with a CUE

Why select an E-pump

The main reasons for choosing a Grundfos E-motor instead of a conventional standard motor and separate frequency converter are listed as below:

1. Unique product
 - The motor and frequency converter are perfectly matched. The customer will not experience the same problems which may occur when using a standard motor with separate frequency converter, such as noise due to switch frequency.
 - Predefined intelligent control modes, such as constant pressure and constant level. These predefined control modes make it easy to fit the pump into any application.
2. Full application adaptation
 - Functionality is matched to the specific pump application.
 - Grundfos makes a customized configuration file to suit the customer's requirements.
 - Full adaptation to any control management system by means of various interfaces.
3. Simple and easy installation
 - Reduced installation and wiring costs compared to standard frequency converters.
 - Box product, ready for direct installation and use with preconfigured parameters.
 - No further programming required. An E-motor is a plug-and-pump product.
 - On-site customization of the software configuration file to adapt to changed operating parameters.
 - Control, monitor, install, commission, and email reports all from your smart device via the Grundfos GO technology.
4. One supplier
 - Complete product is supplied by one sole supplier. This gives the customer security as only one supplier needs to be contacted in case of problems or complaints.
5. Intelligence
 - New benefits by new advanced features and functions
6. Energy saving due to very high efficiencies
 - All motors much higher than IE4 and complete PDS (Power Drive System) high in IES2
7. Integrated solution
 - Ensure compactness and easy replacement from non-E to E product
8. Customization
 - All functional modules, user interfaces and CIM modules which can be customized to suit your needs

9. Low maintenance cost

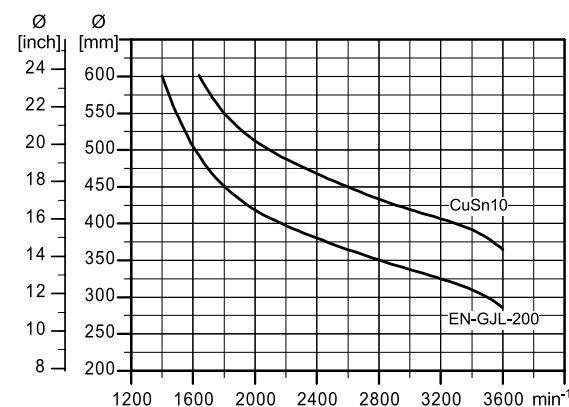
- High quality and high reliability - focus on avoiding bearing currents

10. Remote controllable

- Build in communication card as well as Grundfos GO.

Maximum speed of the impeller

The table below shows the relationship between pump speed and impeller material and size.



TM081094

Maximum permissible speed

For stainless steel impellers (1.4408/1.4517) the limit is 3600 min⁻¹ regardless of impeller size.

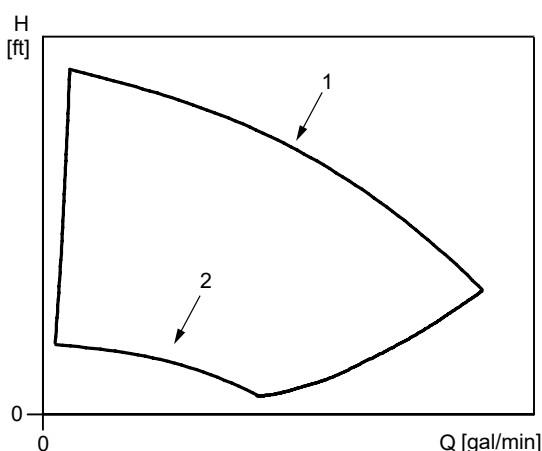
Affinity equations

Normally, NBSE pumps are used in applications characterised by a variable flow. Consequently, it is not possible to select a pump that is constantly operating at its optimum efficiency.

To achieve optimum operating economy, select the pump on the basis of the following criteria:

- The maximum duty point required must be as close as possible to the nominal speed QH curve of the pump.
- The flow rate at the duty point required must be close to the optimum efficiency (eta) for most operating hours.

Between the minimum and maximum performance curve, NBSE pumps have an infinite number of performance curves each representing a specific speed. It may therefore not be possible to select a duty point close to the maximum curve.



TM081071

Minimum and maximum performance curves

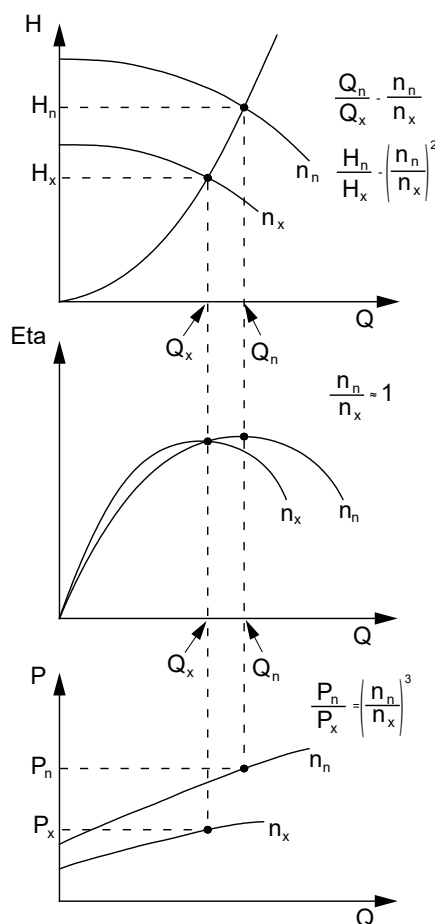
Pos.	Description
1	Maximum curve
2	Minimum curve

In situations where it is not possible to select a duty point close to the maximum curve, use the affinity equations below. The head (H), the flow rate (Q) and the input power (P) are the appropriate variables you need to be able to calculate the motor speed (n).

Note: The approximated formulas apply on condition that the system characteristic remains unchanged for n_n and n_x and that it is based on the formula $H = k \times Q^2$, where k is a constant.

The power equation implies that the pump efficiency is unchanged at the two speeds. In practice, this is not quite correct.

Finally, it is worth noting that the efficiencies of the frequency converter and the motor must be taken into account if a precise calculation of the power saving resulting from a reduction of the pump speed is wanted.



TM008720

Affinity equations

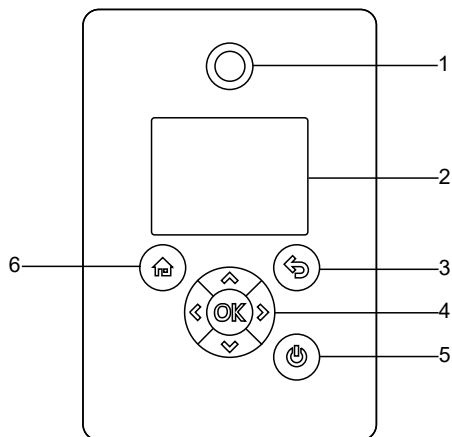
H_n	Rated head in m
H_x	Actual head in m
Q_n	Rated flow rate in gal/min (m^3/h)
Q_x	Actual flow rate in gal/min (m^3/h)
P_n	Rated input power in hp (kW)
P_x	Actual input power in hp (kW)
n_n	Rated motor speed in min^{-1}
n_x	Actual motor speed in min^{-1}
η_n	Rated efficiency in %
η_x	Actual efficiency in %

Communication with the E-solution

	E-solution	
	MLE	CUE
Operating panel on unit	x	x
Grundfos GO control	x	-
Central building management system	x	x

Operating panel for MLE

Operating panel for 1.5 - 15 hp (1.1 - 11 kW) medium speed and 0.75 - 10 hp (0.56 - 7.5 kW) low speed motors



TM054849

Advanced control panel

Pos.	Symbol	Description
1		Grundfos Eye The indicator light shows the operating status of the pump.
2	-	Graphical color display.
3		Press the button to go one step back.

		Press the button to navigate between main menus, displays and digits. When you change the menu, the display always shows the top display of the new menu.
		Press the buttons to navigate between submenus or change value settings. Note: If you have disabled the possibility to make settings with the "Enable/disable settings" function, then you can enable it again temporarily by pressing these buttons simultaneously for at least 5 seconds.
4		Press the button to save changed values, reset alarms and expand the value field. The button enables radio communication with Grundfos GO and other products of the same type. When you try to establish radio communication between the pump and Grundfos GO or another pump, the green indicator light in Grundfos Eye flashes. A note also appears in the pump display stating that a wireless device wants to connect to the pump. Press on the pump control panel to allow radio communication with Grundfos GO and other products of the same type.
5		Press the button to make the pump ready for operation or to start and stop the pump. Start: If you press the button when the pump is stopped, the pump will only start if no other functions with higher priority have been enabled. Stop: If you press the button when the pump is running, the pump always stops. When you stop the pump via this button, the icon appears in the bottom of the display.
6		Press the button to go to the "Home" menu.

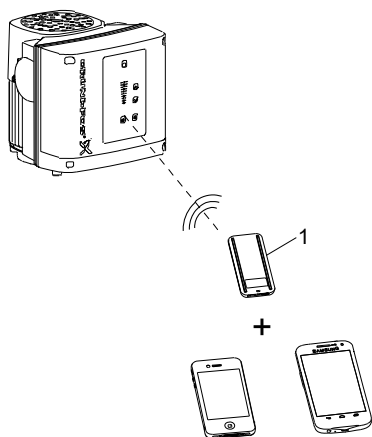
Remote control

Grundfos GO

The pump is designed for wireless radio or infrared communication with the Grundfos GO.

Grundfos GO enables setting of functions and gives access to status overviews, technical product information and actual operating parameters.

Grundfos GO offers the following mobile interface, MI 301. See the figure below.



TM066256

Grundfos GO communicating with the pump via radio or infrared connection, IR

Pos.	Description
1	Grundfos MI 301: Separate module enabling radio or infrared communication. You can use the module in conjunction with an Android or iOS-based smart device with Bluetooth connection.

Communication

When Grundfos GO initiates communication with the pump, the indicator light in the middle of Grundfos Eye flashes green.

Radio communication

Radio communication can take place at distances up to 98.4 ft (30 meters). The first time Grundfos GO communicates with the pump, you must enable communication by pressing Ⓜ or Ⓚ on the pump control panel. Later when communication takes place, the pump is recognized by Grundfos GO, and you can select the pump from the "List" menu.

Infrared communication

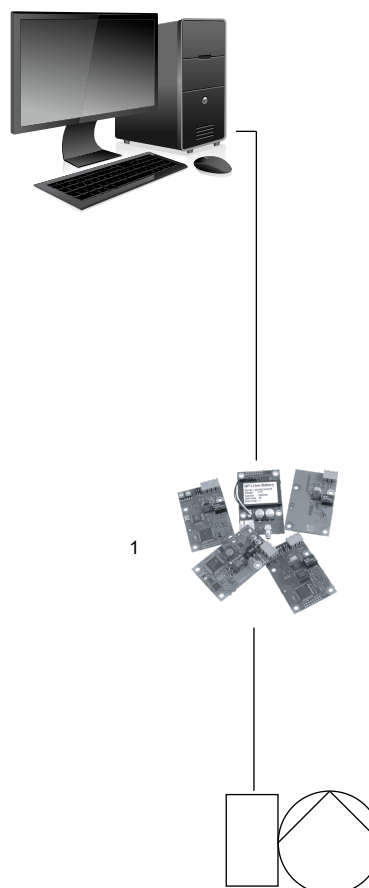
When communicating via infrared light, Grundfos GO must be pointed at the pump control panel.

Communication with E-pumps

Communication with E-pumps is possible via a central building management system, remote control (Grundfos GO) or operating panel.

Central building management system

The operator can communicate with an E-pump at a distance. Communication can take place via a central building management system allowing the operator to monitor and change control modes and setpoint settings.



TM067405

Structure of a central building management system

Pos.	Description
1	CIM 050: GENIbus CIM 100: LONWorks CIM 150: PROFIBUS DP CIM 200: Modbus RTU CIM 260: Cellular CIM 280: GRM CIM 300: BACnet MS/TP CIM 500: PROFINET CIM 500: Modbus TCP CIM 500: BACnet IP CIM 500: EtherNet/IP CIM 500: GRM IP

Note: All E-pump sizes can be equipped with a CIM module.

10. Pumps connected in parallel

Control of pumps connected in parallel

In some applications, parallel pump operation is required for one or more of the following reasons:

- One pump cannot achieve the required performance or flow rate.
- Standby capacity is required to ensure reliability of supply.
- Overall efficiency needs to be improved in case of big variations in the flow rate demand.

NBS, NBSE pumps connected in parallel can be controlled by Control MPC.



TMO40210_SH

Control MPC

Pumps connected to Control MPC

NBS, NBSE pumps can be connected directly to Grundfos Control MPC.

Control MPC incorporates, among others, a CU352 controller that can control up to six pumps.

By means of an external sensor, Control MPC can ensure optimum adaptation of the performance to the demand by closed-loop control of these parameters:

- constant pressure
- constant differential pressure
- constant flow rate
- constant temperature
- constant differential temperature.

CU352 incorporates features such as those below:

Startup wizard

Correct installation and commissioning is a prerequisite for attaining optimum performance of the system and trouble-free operation year in and year out.

During commissioning of the system, a startup wizard is shown on the display of the CU 352. The wizard guides the operator through the various steps via a series of dialogue boxes to ensure that all settings are done in the correct sequence.

Application-optimized software

CU 352 incorporates application-optimized software which helps you set your system to the application in question. Furthermore, you can easily navigate through the menus of the controller. You do not need any training to be able to set and monitor the system.

Ethernet connection

CU 352 incorporates an Ethernet connection which makes it possible to get full and unlimited access to the setting and monitoring of the system via a remote PC.

Service port, GENI TTL

The service port of the CU 352 enables easy access to updating software and data logging in service situations.

External communication

Control MPC enables communication with other fieldbus protocols. In order to communicate with other fieldbus protocols, a GENIbus module and a gateway is needed. Control MPC can communicate with LON, PROFIBUS, Modbus, Cellular, GRM, PROFINET, EtherNet/IP and BACnet via Grundfos CIM or CIU.

Note: For further information about Control MPC, see the "Control MPC" data booklet. The data booklet is available in Grundfos Product Center on www.grundfos.com. For further information on Grundfos Product Center, see section Grundfos Product Center.

Related information

[21. Grundfos Product Center](#)

11. Selection of product

Pump size

Select the pump size on the basis of these conditions:

- required flow rate and pressure at the draw-off point
- pressure loss as a result of height differences
- friction loss in the pipes. It may be necessary to account for pressure loss in connection with long pipes, bends or valves, etc.
- optimum efficiency at the estimated duty point.

Efficiency

If you expect the pump to always operate at the same duty point, select a pump which operates at a duty point corresponding to the optimum efficiency of the pump.

In case of controlled operation or varying consumption, select a pump whose optimum efficiency falls within the duty range covering the greater part of the duty time.

Material

Select the material variant on the basis of the liquid to be pumped. See section Pumped liquids.

Related information

[12. Pumped liquids](#)

12. Pumped liquids

We recommend NBS pumps for thin, clean and non-explosive liquids not containing solid particles or fibres, such as water and water with glycol, pool water, sea water or brackish water.

Liquids with temperatures ranging from -13 to +284 °F (-25 to +140 °C) are covered in this data booklet.

13. Pump flange dimensions

Fixed pump flanges, ASME/ANSI B16.1

ASME/ANSI B16.1 is the standard used for cast iron pump flanges and flange fittings, classes 125 and 250.

		Class 125											
		Nominal diameter [inch]											
		1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	5	6	8	10	12
	D ₁	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	5	6	8	10	12
	D ₂	3 1/2	3 7/8	4 3/4	5 1/2	6	7	7 1/2	8 1/2	9 1/2	11 3/4	14 1/4	17
	D ₃	4 5/8	5	6	7	7 1/2	8 1/2	9	10	11	13 1/2	16	19
	S	4 x Ø5/8	4 x Ø5/8	4 x Ø3/4	4 x Ø3/4	4 x Ø3/4	8 x Ø3/4	8 x Ø3/4	8 x Ø7/8	8 x Ø7/8	8 x Ø7/8	12 x Ø1	12 x Ø1

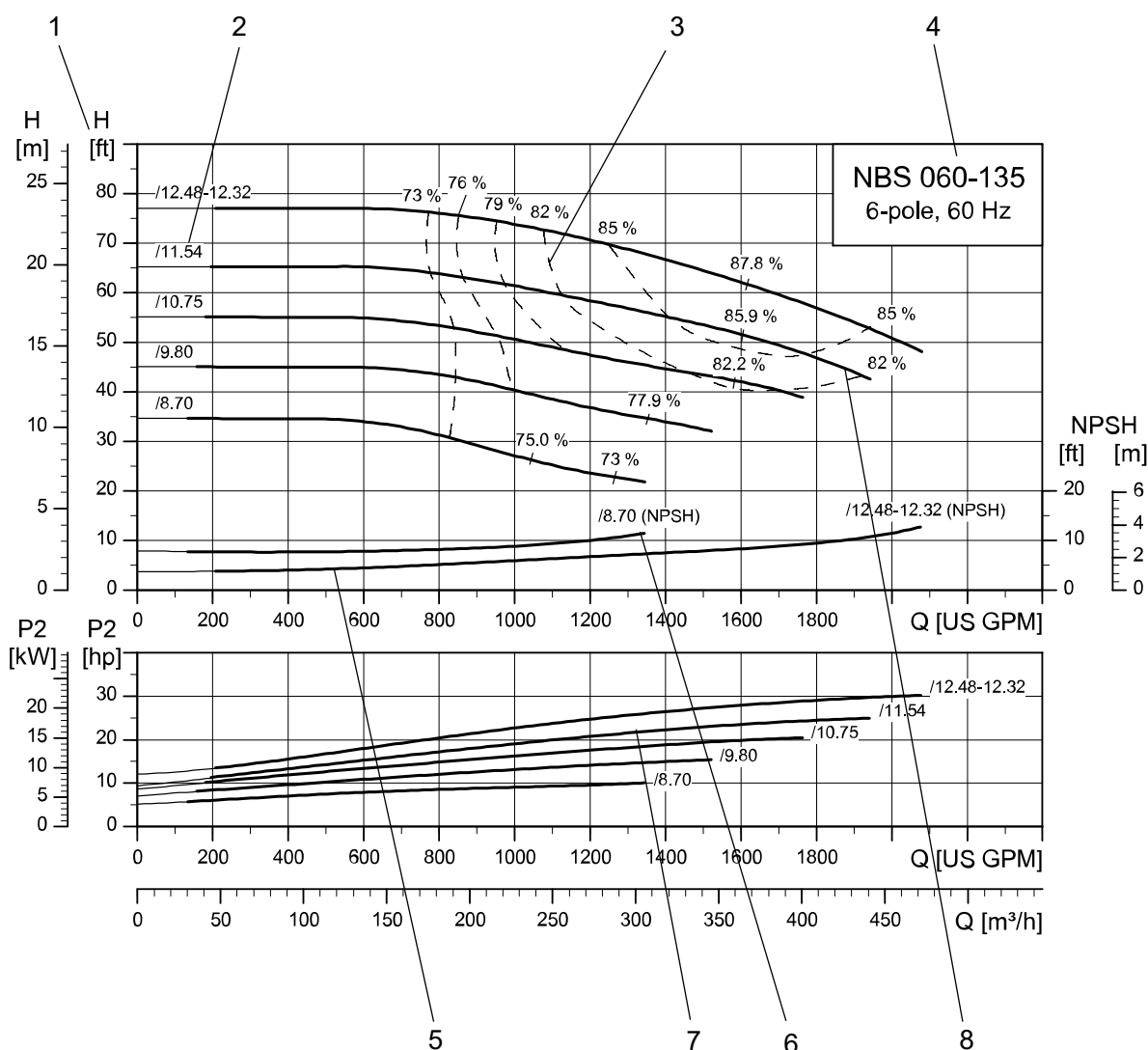
Loose pump flanges, ASME/ANSI B16.42

ASME/ANSI B16.42 is the standard used for ductile iron flanges and flanged fittings, classes 150 and 300.

		Class 300											
		Nominal diameter [inch]											
		1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	5	6	8	10	12
	D ₁	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4	5	6	8	10	12
	D ₂	3 7/8	4 1/2	5	5 7/8	6 5/8	7 1/4	7 7/8	9 1/4	10 5/8	13	15 1/4	17 3/4
	D ₃	5 1/4	6 1/8	6 1/2	7 1/2	8 1/4	9	10	11	12 1/2	15	17 1/2	20 1/2
	S	4 x Ø3/4	4 x Ø7/8	8 x Ø3/4	8 x Ø7/8	8 x Ø7/8	8 x Ø7/8	8 x Ø7/8	8 x Ø7/8	8 x Ø7/8	12 x Ø7/8	12 x Ø1	16 x Ø1 1/8

14. Introduction to curves and technical data

How to read the curve charts



TM080594

Pos.	Description
1	Total pump head, H [ft] or H [m] is equal to H_{total}
2	Impeller diameter [inch]
3	Hydraulic efficiency curves are shown as dashed lines, η [%]
4	Pump size, pole number and frequency
5	The NPSH curve is shown for maximum impeller size.
6	The NPSH curve is shown for minimum impeller size.
7	The power curve indicates pump input power P2 [hp]
8	QH curve for the individual pump. The bold curve indicates the recommended performance range.

The shown pump performance curves in section Performance curves represent the pump in combination with a NEMA Premium Baldor motor or a NEMA Super Premium MLE motor.

Related information

[NBSE pumps with speed-controlled motors](#)

Curve conditions

The guidelines below apply to the curves shown in the performance charts shown in section Performance curves.

- Tolerances are according to HI 14.6:2016.
- The curves show pump performance with different impeller diameters at the nominal speed.
- The bold part of the curves shows the recommended operating range.
- We do not recommend the thin parts as the possible operating range here might suggest the selection of a smaller or larger pump size.
- Do not use the pumps at minimum flow rates below $0.1 \times Q_{\max}$ because of the danger of overheating the pump.
- The curves apply to the pumping of water at a temperature of 68 °F (20 °C) and a kinematic viscosity of 1 mm²/s (1 cSt).
- Eta: The dashed lines show values of the hydraulic efficiency of the pump.
- NPSH: The curves show maximum values measured under the same conditions as the performance curves.
- In case of a specific gravity other than that of water at 68 °F (0.036 lb/in³), the outlet pressure is proportional to the specific gravity.
- When pumping liquids with a specific gravity higher than 1000 kg/m³ (0.036 lb/in³), motors with correspondingly higher outputs must be used.

Calculation of total head

The total pump head consists of the height difference between the measuring points + the differential head + the dynamic head.

$$H_{total} = H_{geo} + H_{stat} + H_{dyn}$$

H_{geo} Height difference between measuring points.

H_{stat} Differential head between the inlet and outlet sides of the pump.

H_{dyn} Calculated values based on the velocity of the pumped liquid on the inlet and outlet sides of the pump.

Related information

[NBSE pumps with speed-controlled motors](#)

Pump performance testing

NBS testers are all capable of performing hydraulic performance tests according to HI 14.6:2016 requirements.

The standard HI 14.6:2016 sets standards for "rotodynamic pumps, Hydraulic performance acceptance tests, Grades 1, 2 and 3".

Performance acceptance grades

Six pump-performance-test acceptance grades, 3B, 2B, 2U, 1B, 1E and 1U are defined in HI 14.6:2016.

Acceptance grade	Mandatory measurements		Optional measurements	
	Q	H	P1	Eta-tot
3B	± 9 %	± 7 %	+ 9 %	- 7 %
2B	± 8 %	± 5 %	+ 8 %	- 5 %
2U	+ 16 %	+ 10 %	+ 16 %	
1B	± 5 %	± 3 %	+ 4 %	- 3 %
1E	± 5 %	± 3 %	+ 4 %	≥ 0 %
1U	+ 10 %	+ 6 %	+ 10 %	

Q:	Flow
H:	Head
P1:	Total consumed power
Eta-tot:	Total efficiency

These tolerance grades can be used in the contract between the pump manufacturer and the purchaser, or they can be used in a default tolerance factor which will apply if no specific tolerance grade has been agreed between the manufacturer and the customer.

The performance acceptance grades are explained in section Specifying acceptance grades and Acceptance grades and tolerances, showing the performance grades related to an ordinary pump curve.

Related information

[Specifying acceptance grades](#)

[Acceptance grades and tolerances](#)

The guarantee points

According to HI 14.6:2016 the acceptance-grade tolerance applies to one guarantee point.

A guarantee point is defined by a guaranteed flow and a guaranteed head.

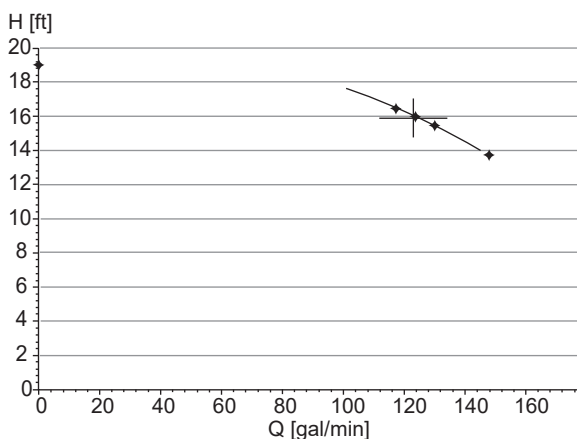
In addition, either minimum total efficiency or maximum total input power may be guaranteed at the specified conditions.

This means that the standard sets guidelines for a duty point guaranteed for the following:

- Q and H - or
- Q, H and total efficiency (Eta-total) - or
- Q, H and total consumed power (P1).

The guarantee point is defined by a minimum of five measured test points.

Example on a duty point test living up to HI 14.6:2016 requirements



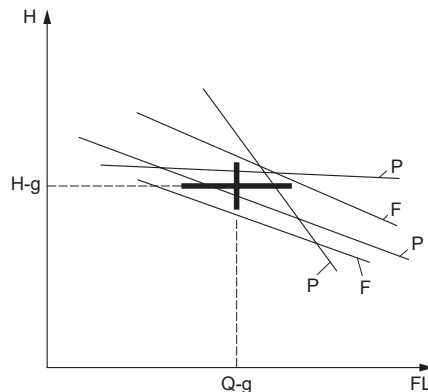
Five measured test points are used to verify one guarantee point

TM070448

Evaluation of performance

The test must show that the measured pump curve touches or passes through a tolerance surrounding the guarantee point, as defined by the selected acceptance grade.

Guarantee-point evaluation must be made at the rated speed, which for NBS pumps means 60 Hz.



TM071544

Pump curves that either pass or fail to cross the tolerance cross of the guarantee point

Pos.	Description
Q-g	Q-guaranteed
H-g	H-guaranteed
P	Pass
F	Fail
H	Head
FL	Flow

Performance-test types

A duty point test can be made for NBS pumps.

Tests carried out on NBS pumps

- Tests are saved for at least five years and can be traced using the pump's unique serial number.
- It is not possible to change acceptance grade on an already tested and supplied pump - if this should be required a re-test of the pump is needed.
- Witness testing can be arranged.

Duty-point-verification test, Grades 2B, 3B, 2U, 1B, 1E and 1U

This test method offers the possibility to perform a duty-point verification of the following:

- Q and H - or
- Q, H and total efficiency (Eta-tot) - or
- Q, H and total consumed power (P1).

Acceptance grade	Mandatory measurements		Optional measurements	
	Q	H	P1	Eta-tot
2B	Standard		Refer to factory	
3B	Refer to factory		Refer to factory	
2U				
1B	Refer to factory		Refer to factory	
1E				
1U				

What Grundfos is able to guarantee for the different acceptance grades will be evaluated case by case. Contact your local sales company on this.

Grundfos makes duty-point verification according to HI 14.6:2016 for one guarantee point at full speed, 60 Hz. The customer must tell Grundfos which duty point to verify. If no duty point is specified by the customer, the performance is validated in BEP (best efficiency point). The requested duty point is verified by five measured points. If more points are to be tested in addition to the five test points to verify duty point, this must be stated in the order.

A maximum of 9 evenly distributed test points are available.

Grade 2B duty-point verification

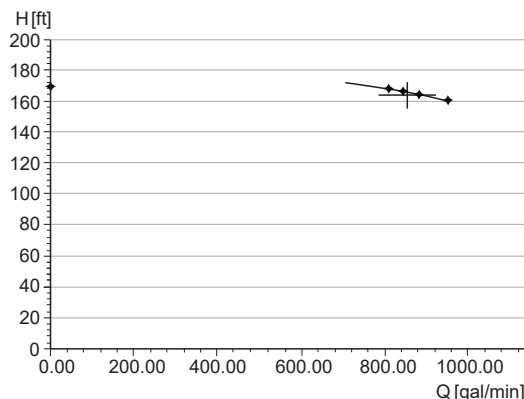
The following example illustrates performance testing according to Grade 2B.

Flow and head are mandatory and efficiency or power consumption, P1, is optional.

Tolerances for a Grade 2B test are as follows:

- Flow: $\pm 8\%$
- Head: $\pm 5\%$
- Efficiency: $- 5\%$, only equal to or better than the guaranteed value
- P1: $+ 8\%$

Q and H are tested and verified



TM078005

Measured values for flow and head

Grade 1B duty-point verification

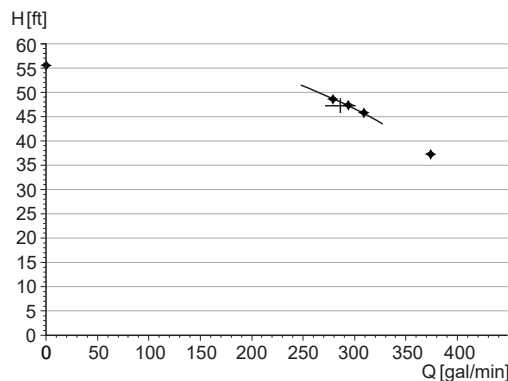
The following example illustrates performance testing according to Grade 1B.

Flow and head are mandatory and efficiency or power consumption, P1, is optional.

Tolerances for a Grade 1B test are as follows:

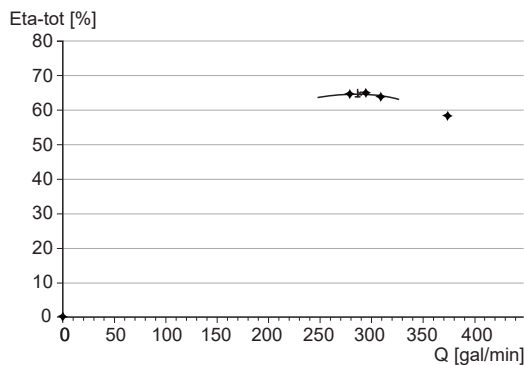
- Flow: $\pm 5\%$
- Head: $\pm 3\%$
- Efficiency: $- 3\%$, only equal to or better than the guaranteed value
- P1: $+ 4\%$

Q, H and Eta-tot are tested and verified



TM078003

Measured values for flow and head



TM078004

Measured values for total efficiency

Grade 1U duty-point verification

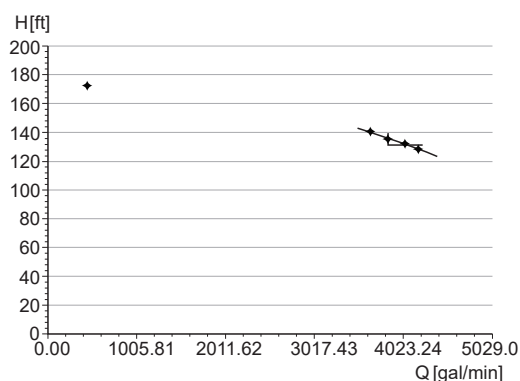
The following example illustrates performance testing according to Grade 1U.

Flow and head are mandatory and efficiency or power consumption, P1, is optional.

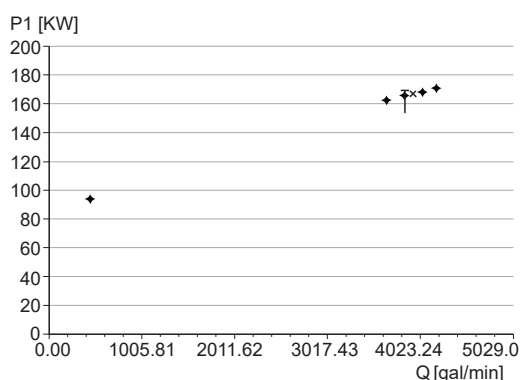
Tolerances for a Grade 1U test are as follows:

- Flow: + 10 %
- Head: + 6 %
- Efficiency: 0 %, only equal to or better than the guaranteed value
- P1: + 10 %

Q, H and P1 are tested and verified



Measured values for flow and head



Measured values for consumed power

Static high pressure test

All produced pumps undergo a static high pressure test of 1.5 x PN (pressure rating of the pump).

Specifying acceptance grades

The graphs in section Acceptance grades and tolerances show the tolerances as stated in the standard, related to an ordinary pump curve. The graphs also show which pump performance to expect if the customer, having the same pump to start with, orders a pump with the same guarantee point for different tolerances (B, E or U) within the acceptance grades.

In some cases it will not be possible to fulfil the same guarantee point for a unilateral tolerance as it will for a bilateral tolerance. This is indicated by the lowered curve for "E" and "U" grades.

If the requested guarantee point is the same for a Grade U pump as for a Grade B pump, the consequence of the production tolerances could result in a larger pump being required to obtain the requested duty point.

What Grundfos is able to guarantee for the different acceptance grades will be evaluated case by case. Contact your local sales company on this.

Related information

[Acceptance grades and tolerances](#)

Acceptance grades and tolerances

Acceptance grade B

This acceptance grade refers to grades with a bilateral tolerance on flow and head and with a tolerance on efficiency.

Acceptance grade E

This acceptance grade refers to a grade with a bilateral tolerance on flow and head but without tolerance on efficiency.

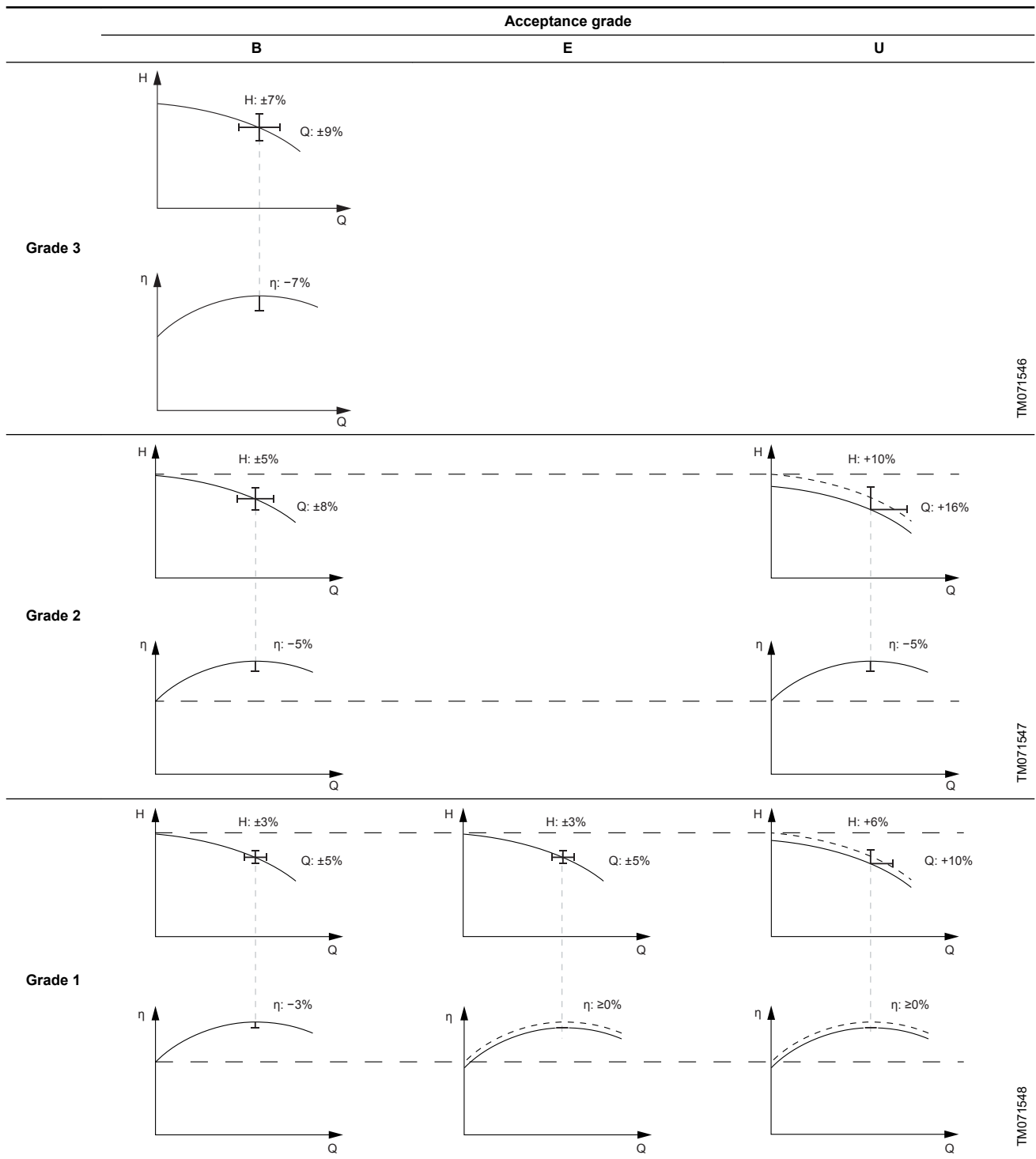
Acceptance grade U

This acceptance grade refers to a grade with a unilateral tolerance on flow and head. For the 2U grade there is a tolerance on efficiency. For the 1U grade there is no tolerance on efficiency.

Note that if the acceptance grade changes from Grade 1B to 1U, the customer does not necessarily get a better pump with a higher efficiency. More likely, he gets a pump where the performance is always to the positive side of the guarantee point.

TM078061

TM078062



TM071546

TM071547

TM071548

15. Performance curves

Overview

NBSE pumps with speed-controlled motors

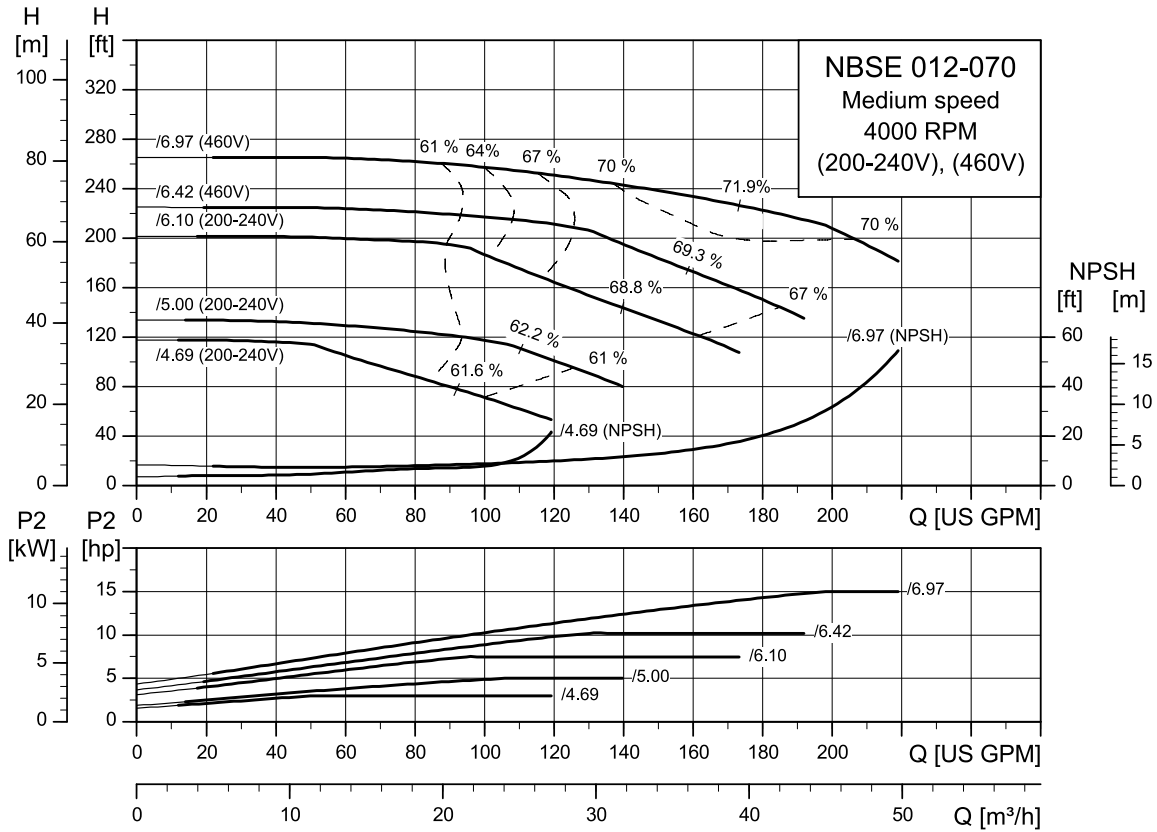
Pump size	Medium speed	Low speed
NBSE 012-070	See NBSE 012-070	
NBSE 015-070	See NBSE 015-070	See NBSE 015-070
NBSE 015-090		See NBSE 015-090
NBSE 015-095		See NBSE 015-095
NBSE 020-095		See NBSE 020-095
NBSE 020-110		See NBSE 020-110
NBSE 025-070	See NBSE 025-070	See NBSE 025-070
NBSE 025-095		See NBSE 025-095
NBSE 030-070	See NBSE 030-070	See NBSE 030-070
NBSE 030-095		See NBSE 030-095
NBSE 040-070		See NBSE 040-070
NBSE 050-070		See NBSE 050-070
NBSE 050-095		See NBSE 050-095

NBS pumps with fixed-speed motors

Pump size	2-pole	4-pole	6-pole
NBS 012-070	See NBS 012-070	See NBS 012-070	-
NBS 015-070	See NBS 015-070	See NBS 015-070	-
NBS 015-090	See NBS 015-090	See NBS 015-090	-
NBS 015-095	See NBS 015-095	See NBS 015-095	-
NBS 020-095	See NBS 020-095	See NBS 020-095	-
NBS 020-110	-	See NBS 020-110	-
NBS 020-135	-	See NBS 020-135	-
NBS 025-070	See NBS 025-070	See NBS 025-070	-
NBS 025-095	See NBS 025-095	See NBS 025-095	See NBS 025-095
NBS 025-110	-	See NBS 025-110	See NBS 025-095
NBS 030-070	See NBS 030-070	See NBS 030-070	-
NBS 030-095	See NBS 030-095	See NBS 030-095	See NBS 030-095
NBS 030-110	-	See NBS 030-110	See NBS 030-110
NBS 030-135	-	See NBS 030-135	See NBS 030-135
NBS 040-070	See NBS 040-070	See NBS 040-070	See NBS 040-070
NBS 040-095	See NBS 040-095	See NBS 040-095	See NBS 040-095
NBS 040-110	-	See NBS 040-110	See NBS 040-110
NBS 040-135	-	See NBS 040-135	See NBS 040-135
NBS 040-150	-	See NBS 040-150	See NBS 040-150
NBS 050-070	See NBS 050-070	See NBS 050-070	See NBS 050-070
NBS 050-095	-	See NBS 050-095	See NBS 050-095
NBS 050-110	-	See NBS 050-110	See NBS 050-110
NBS 050-135	-	See NBS 050-135	See NBS 050-135
NBS 050-150	-	See NBS 050-150	See NBS 050-150
NBS 060-095	-	See NBS 060-095	See NBS 060-095
NBS 060-110	-	See NBS 060-110	See NBS 060-110
NBS 060-135	-	See NBS 060-135	See NBS 060-135
NBS 060-150	-	See NBS 060-150	See NBS 060-150
NBS 080-135	-	See NBS 080-135	See NBS 080-135
NBS 080-150	-	See NBS 080-150	See NBS 080-150
NBS 100-150	-	See NBS 100-150	See NBS 100-150

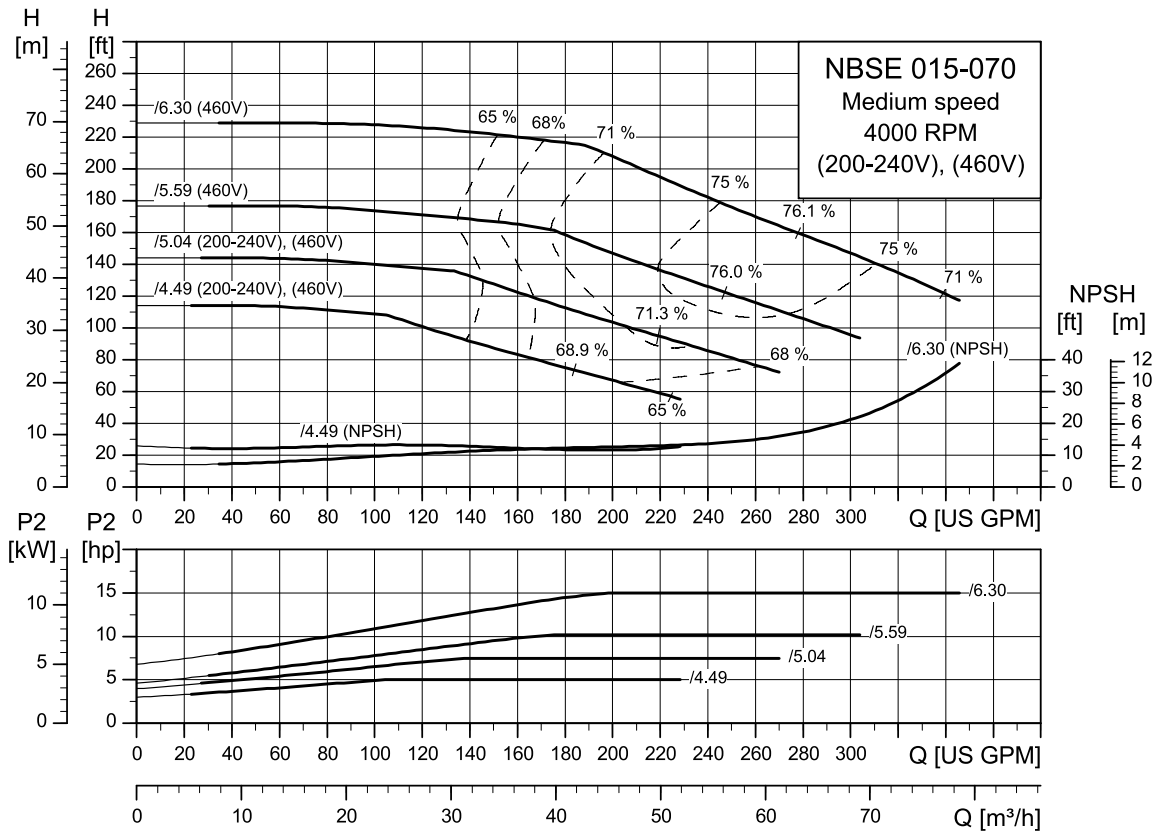
Medium speed, 4000 RPM

NBSE 012-070



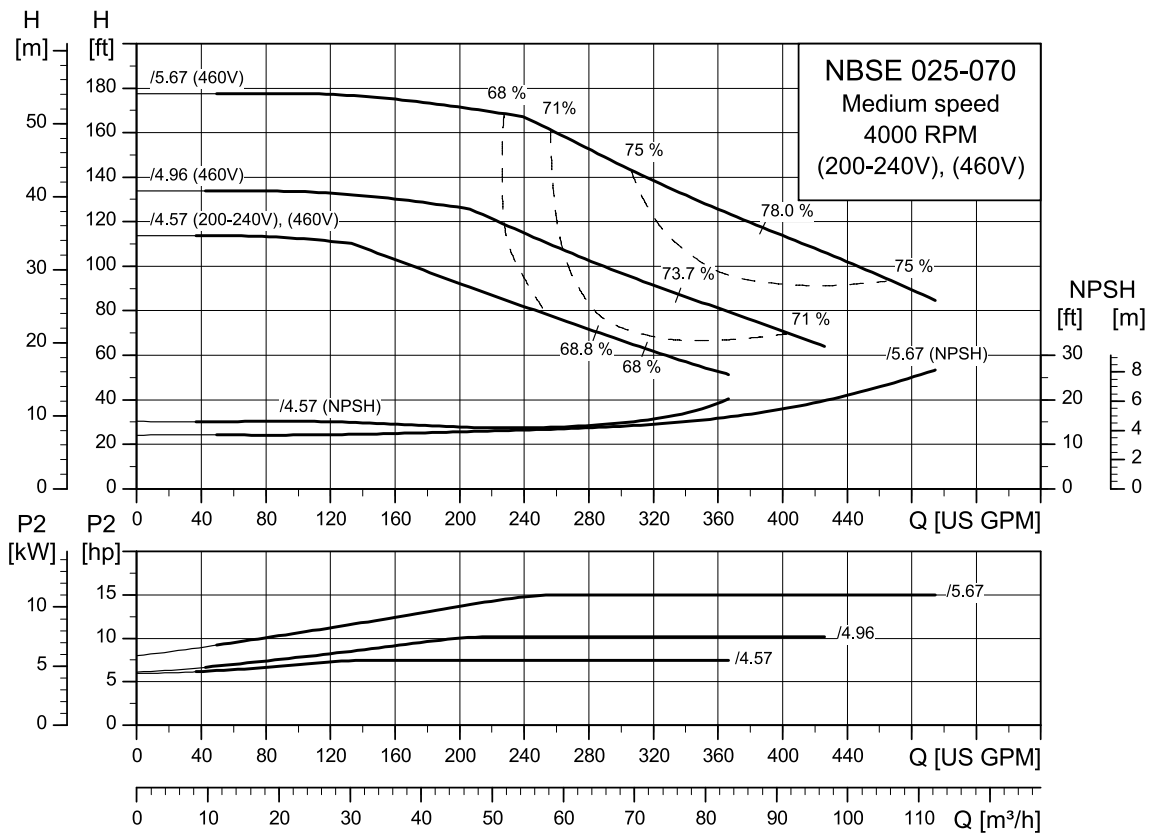
TM080526

NBSE 015-070



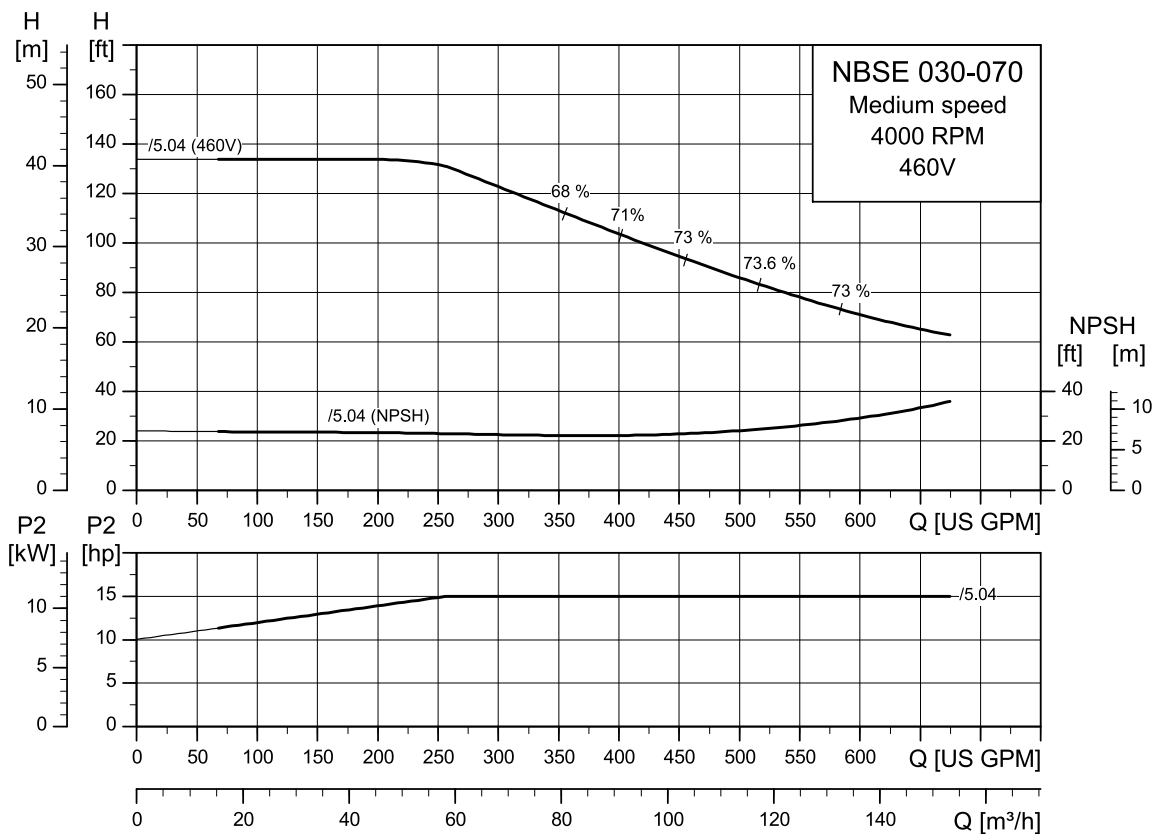
TM080527

NBSE 025-070



TM080528

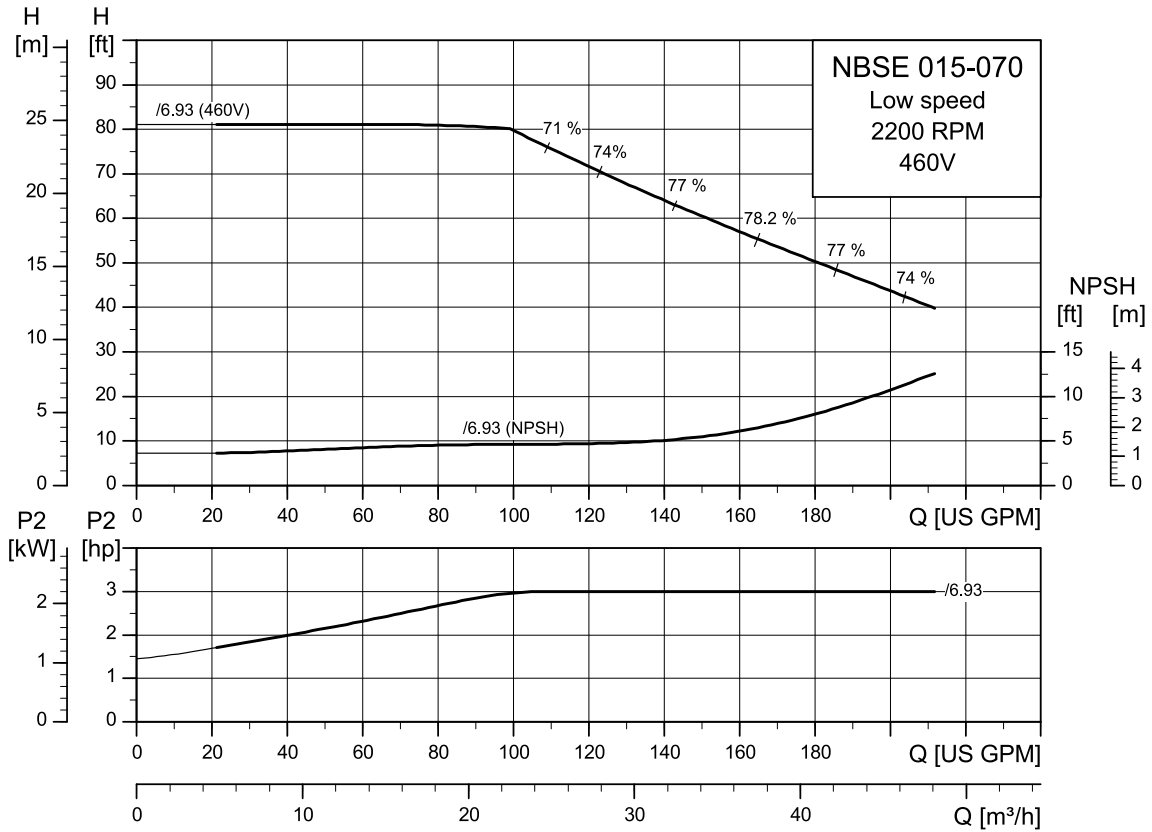
NBSE 030-070



TM080529

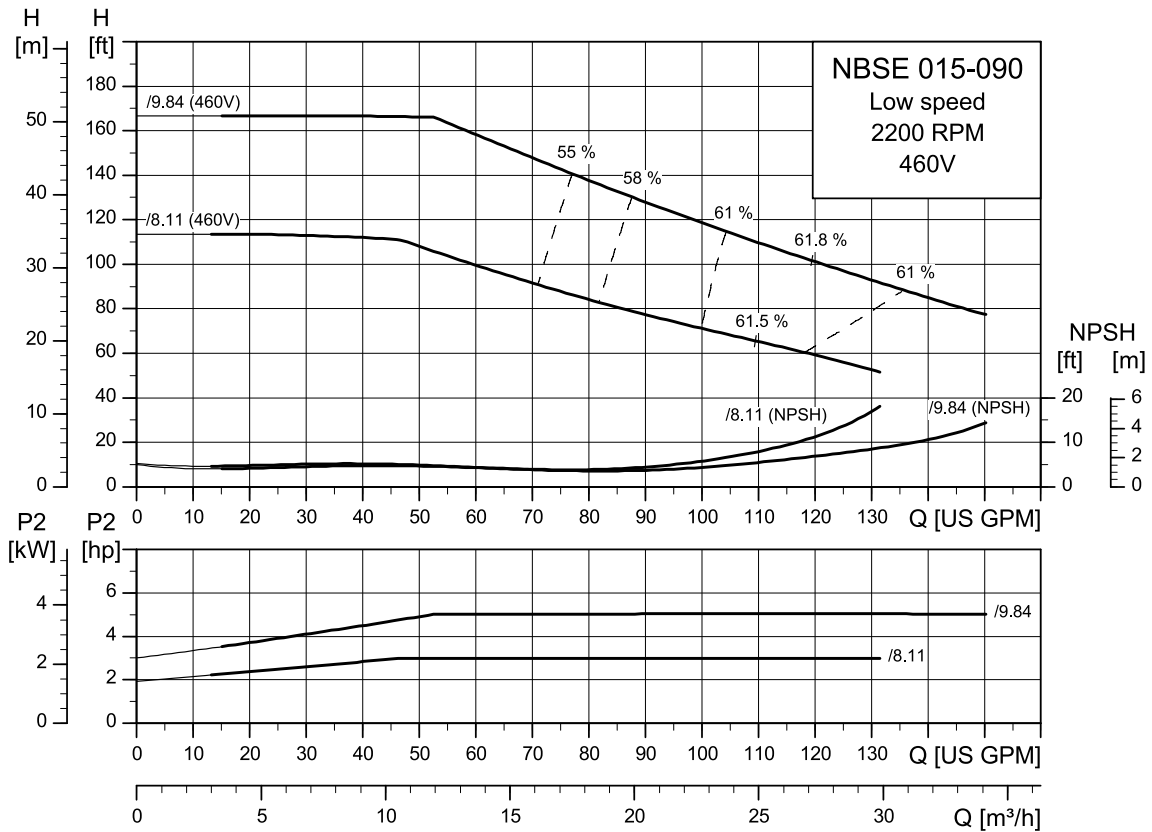
Low speed, 2200 RPM

NBSE 015-070



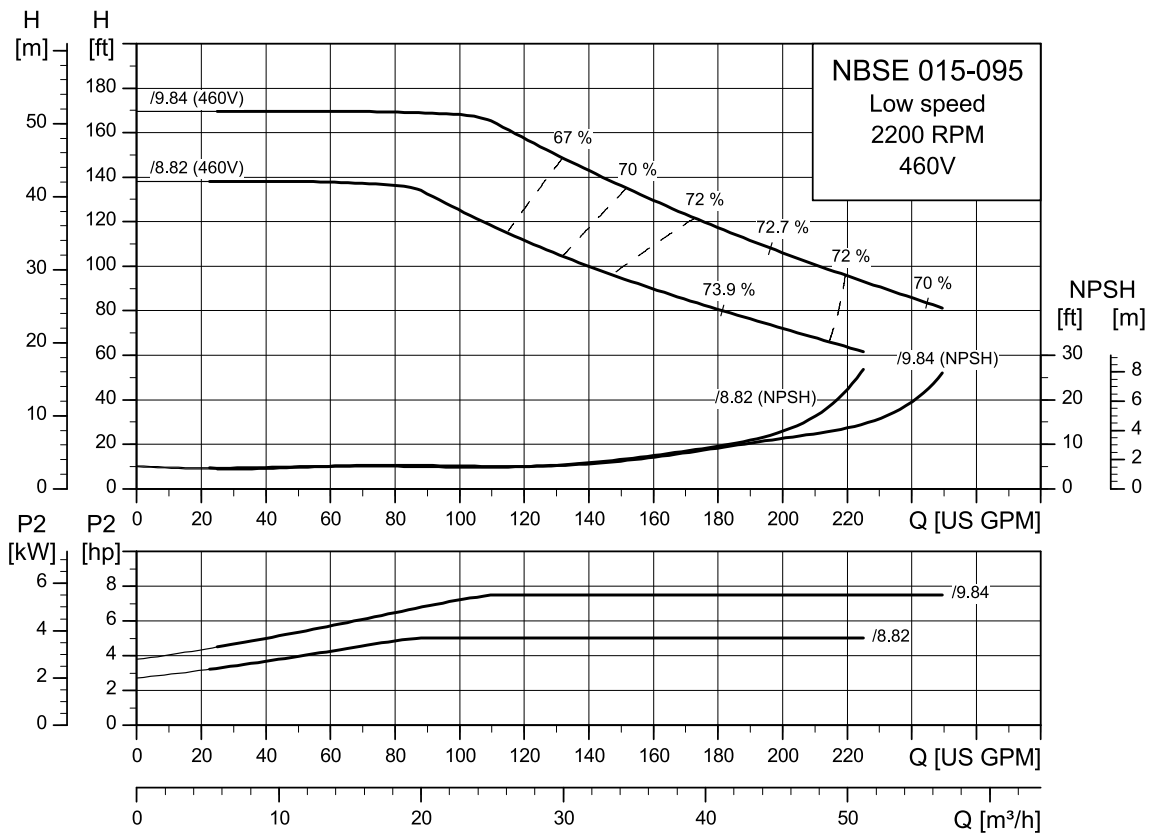
TM080530

NBSE 015-090



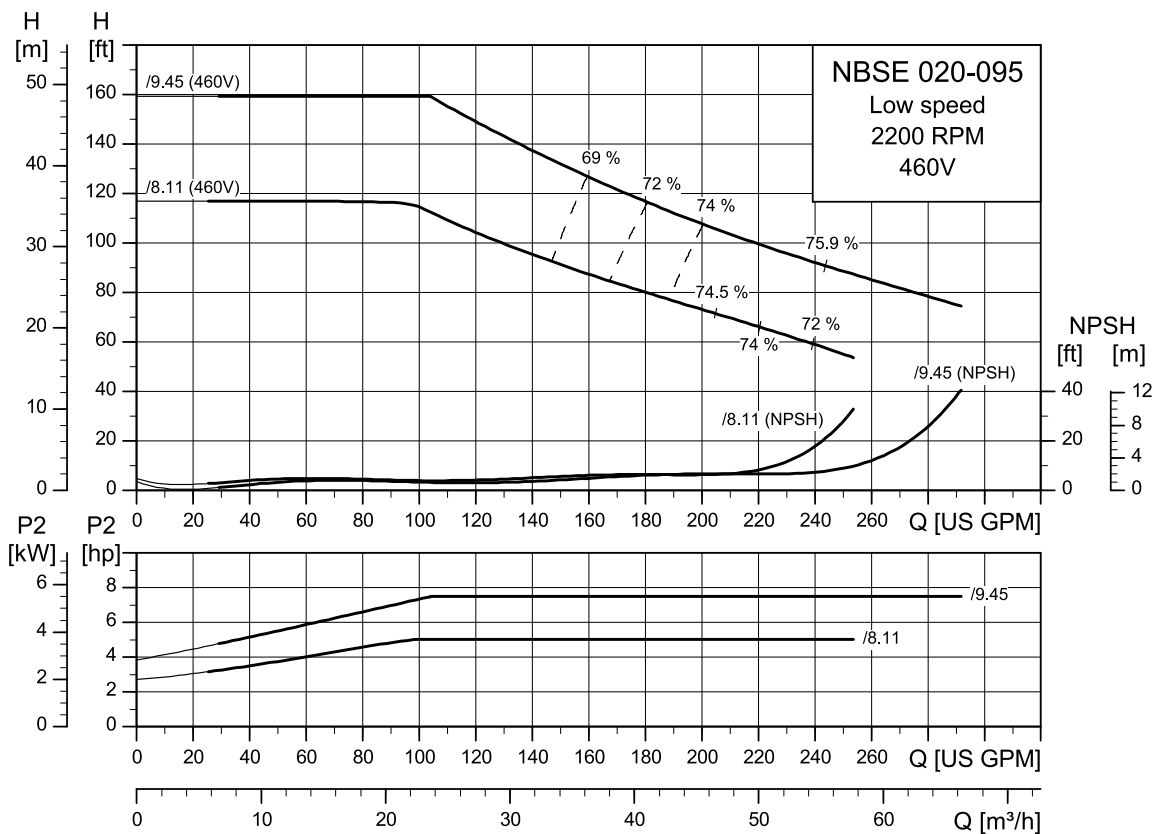
TM080531

NBSE 015-095



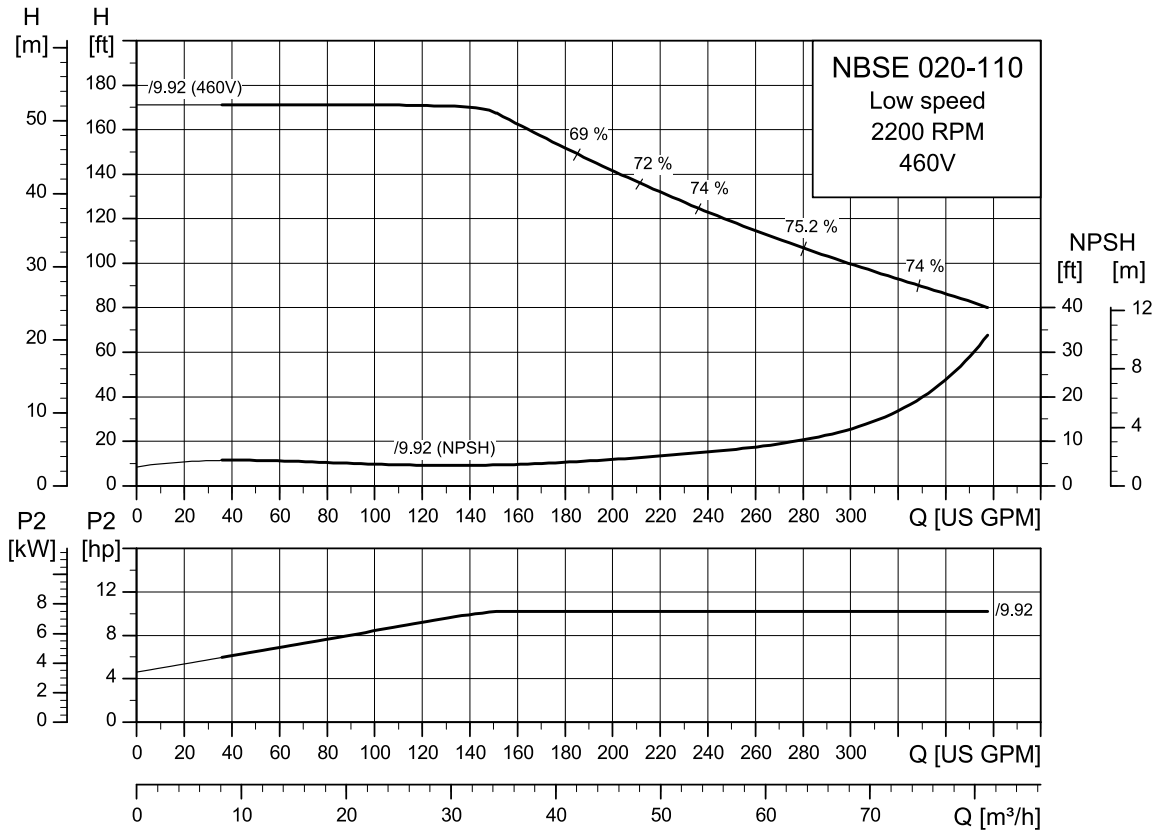
TM060532

NBSE 020-095



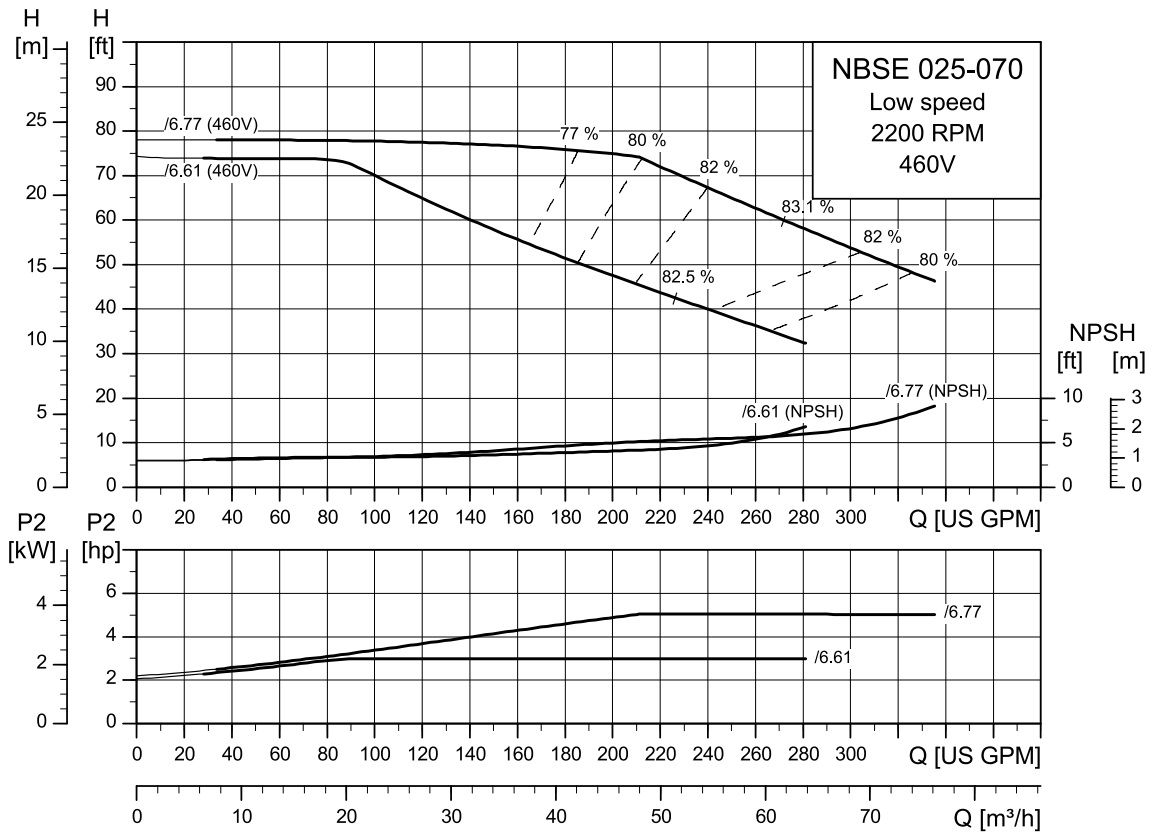
TM060533

NBSE 020-110



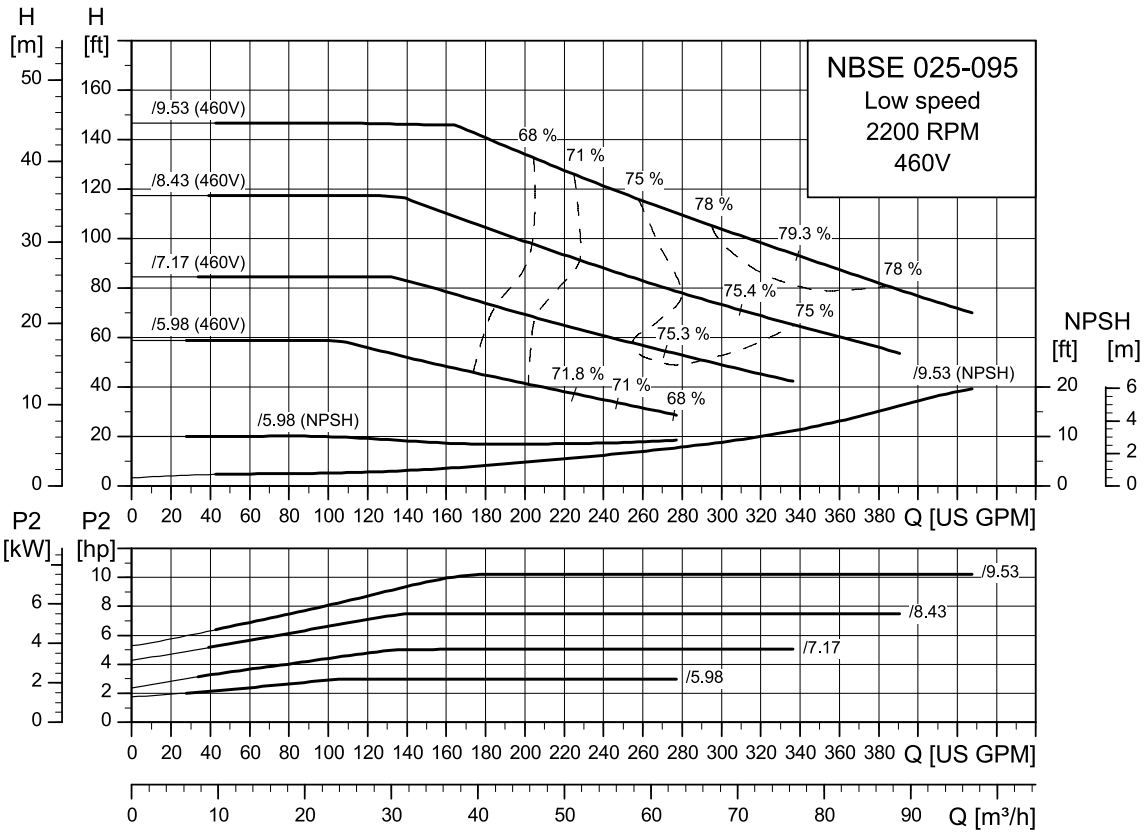
TM080534

NBSE 025-070



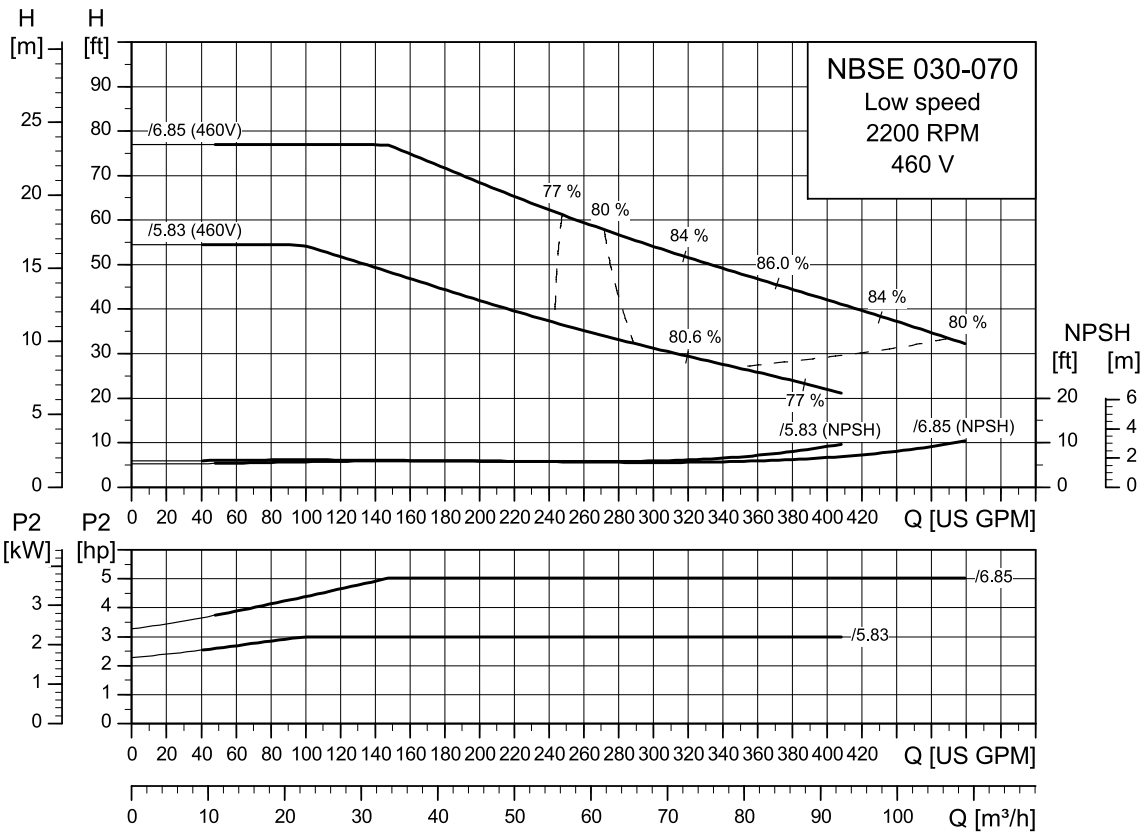
TM080535

NBSE 025-095



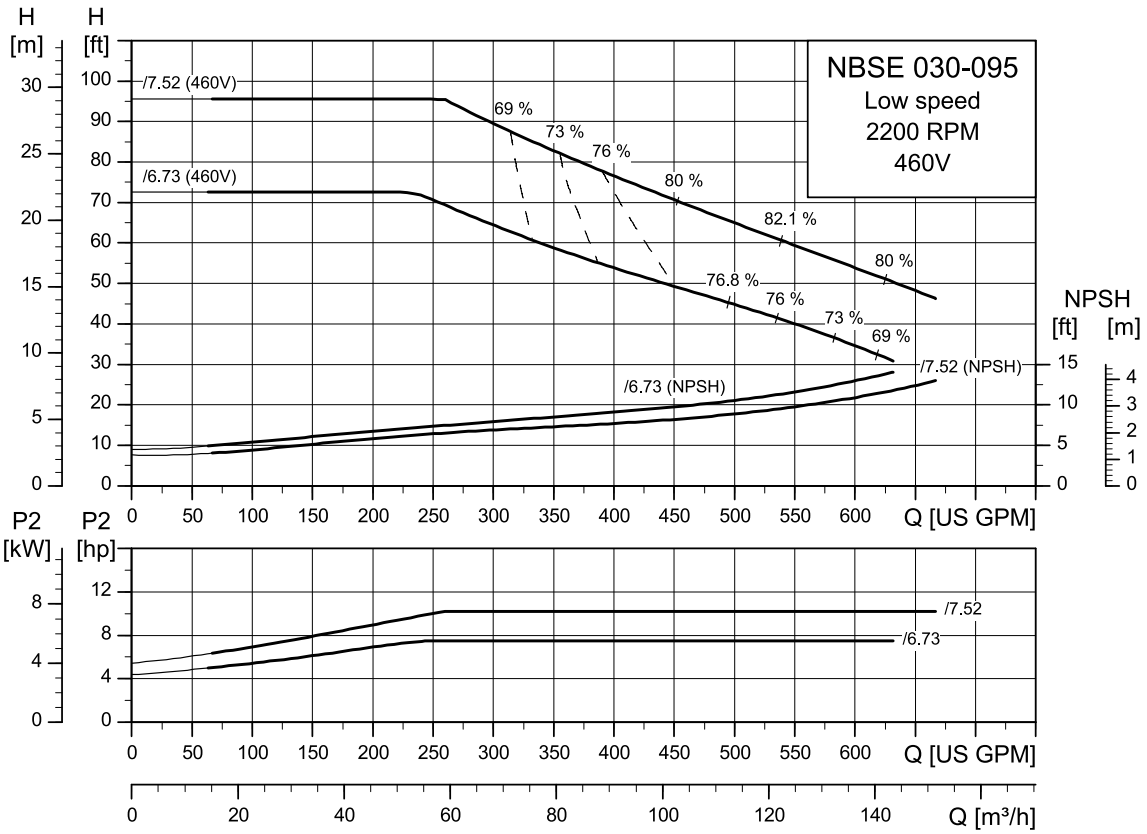
TM080536

NBSE 030-070



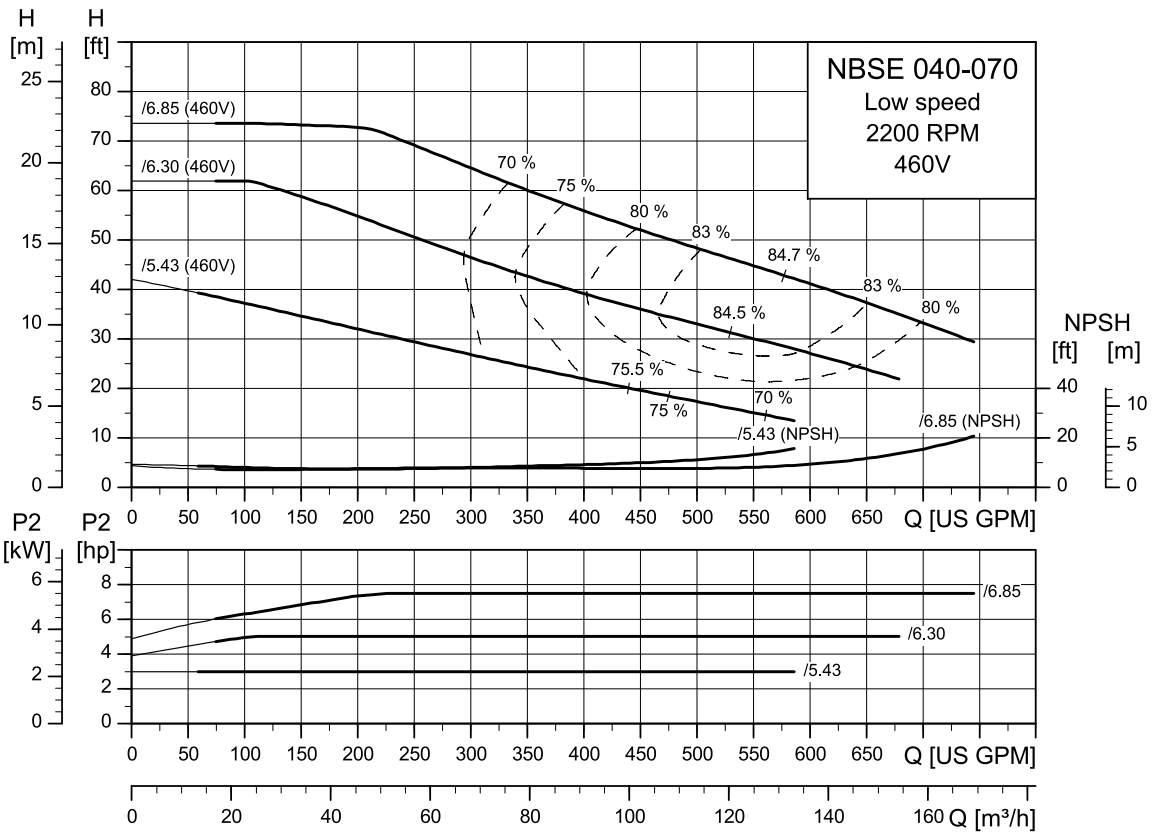
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NBSE 030-095



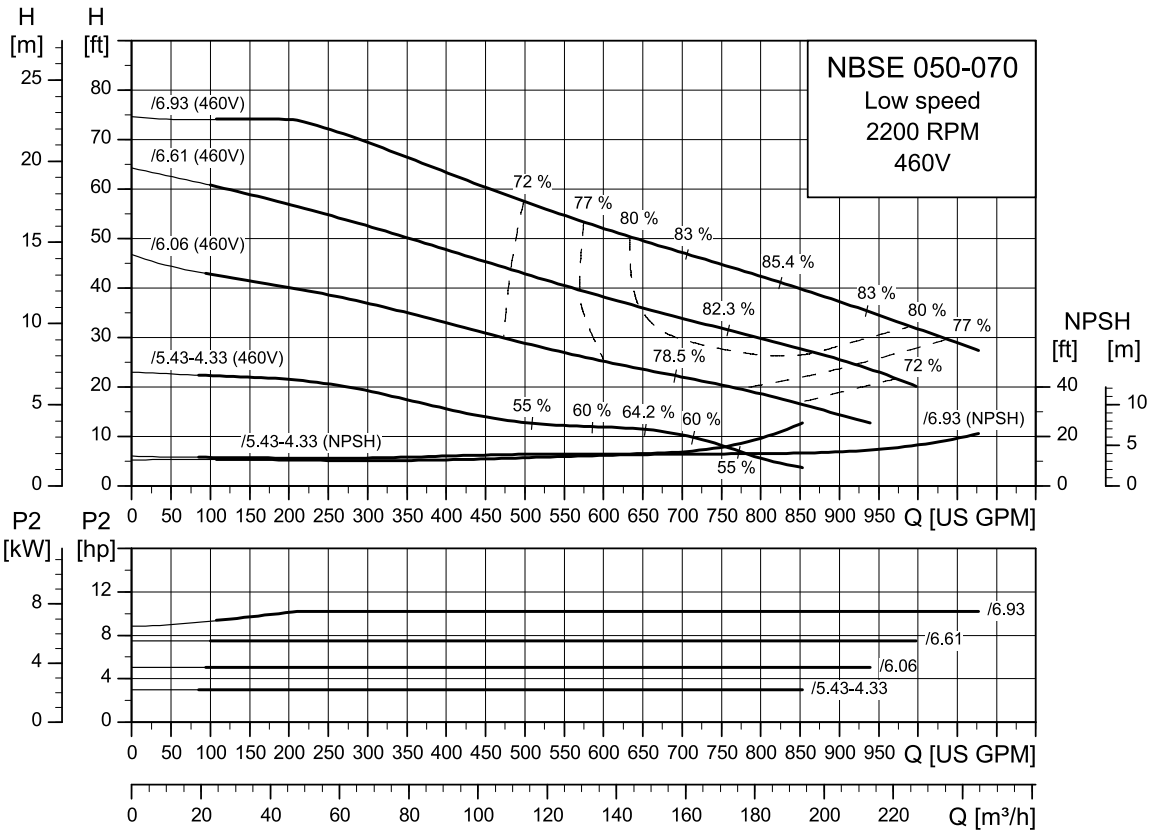
TM080538

NBSE 040-070



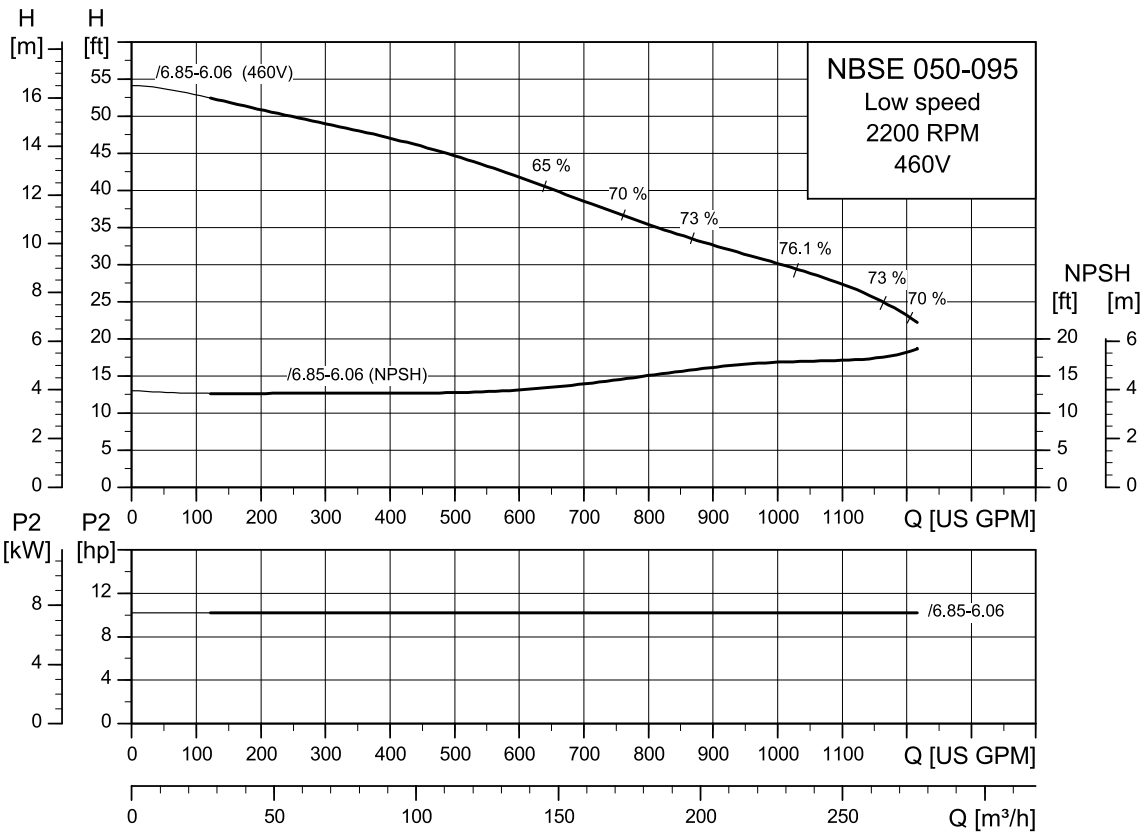
TM080539

NBSE 050-070



TM080540

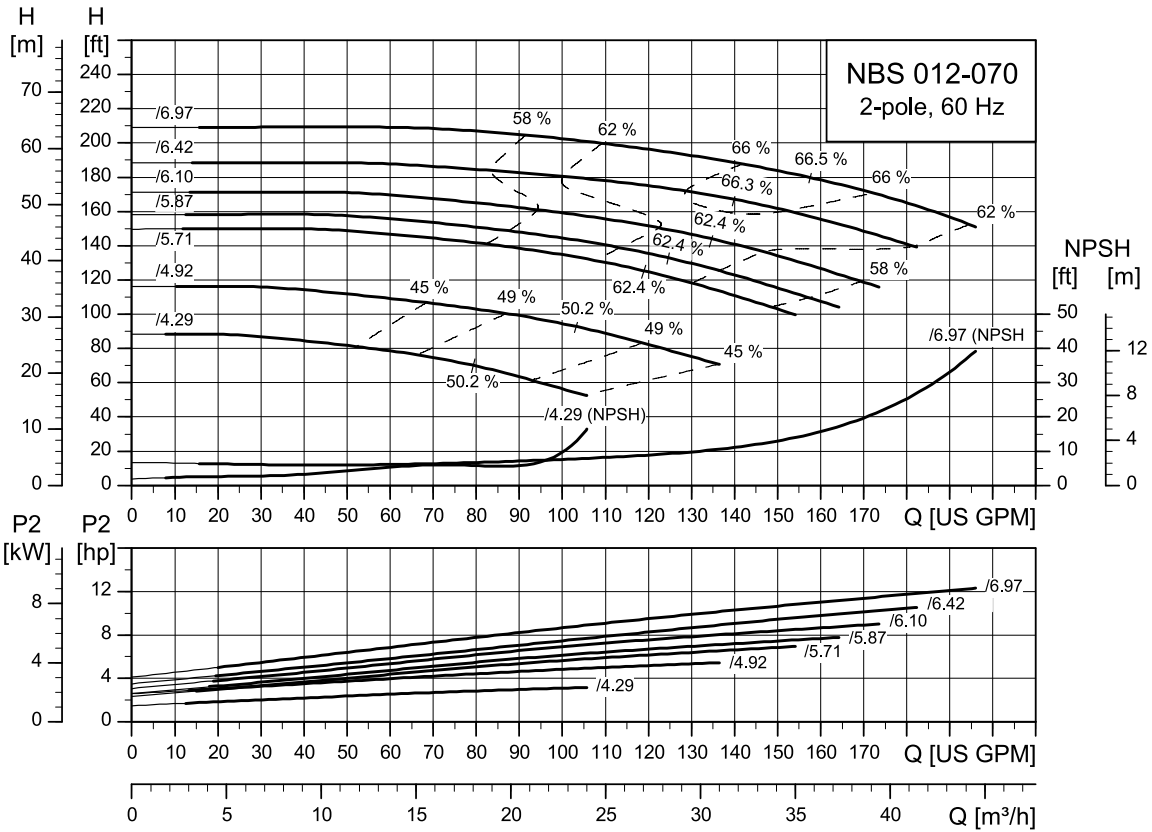
NBSE 050-095



TM080541

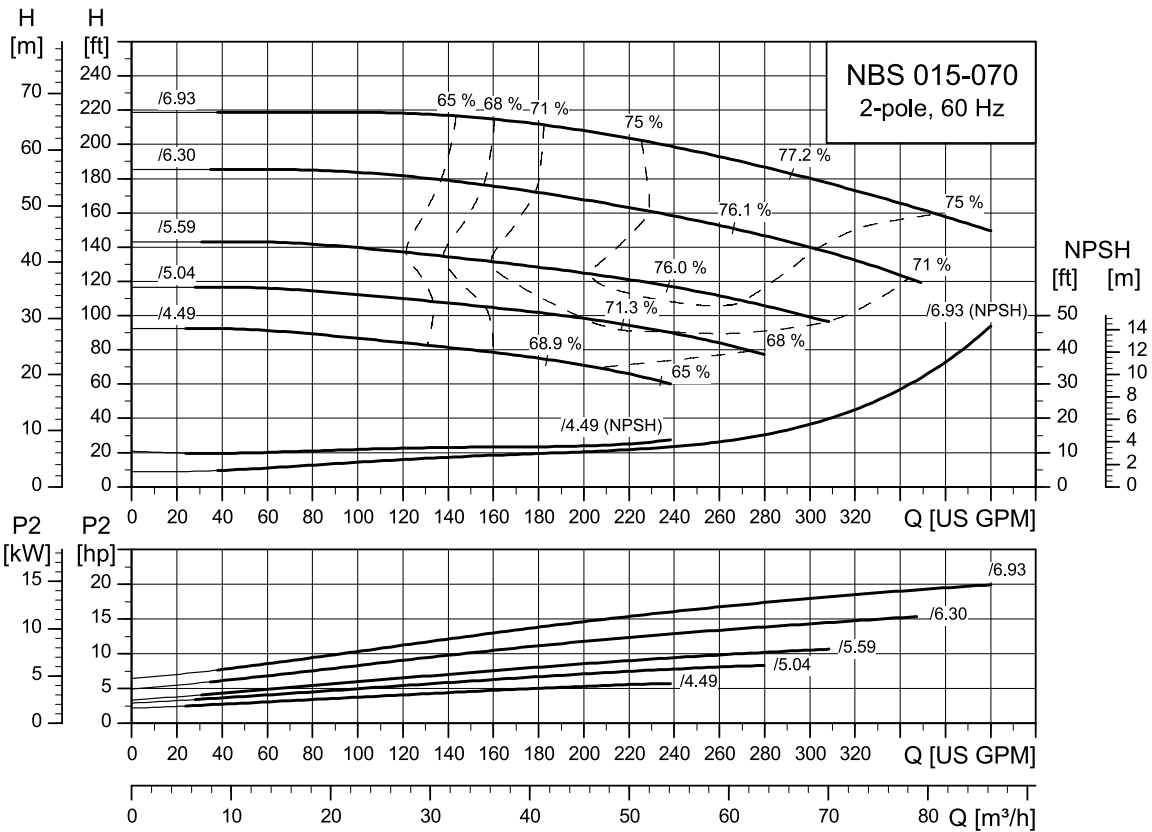
2-pole

NBS 012-070



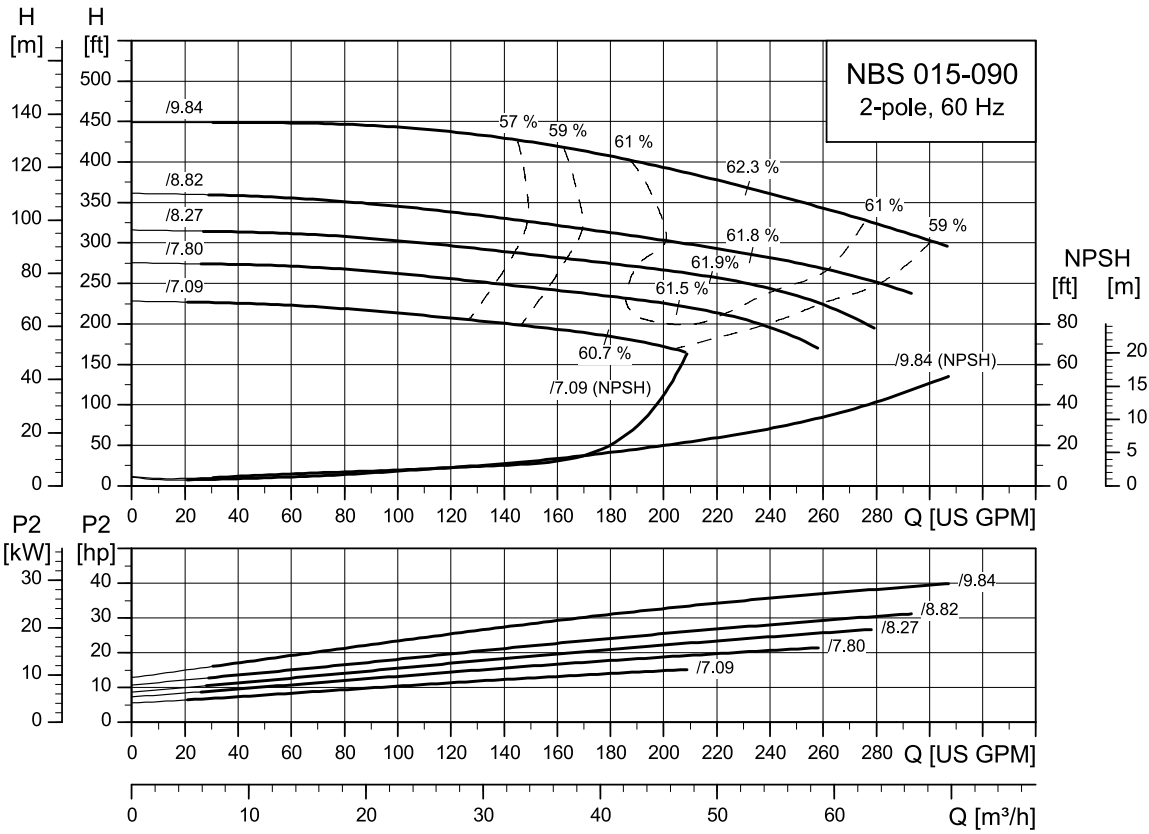
TM077805

NBS 015-070



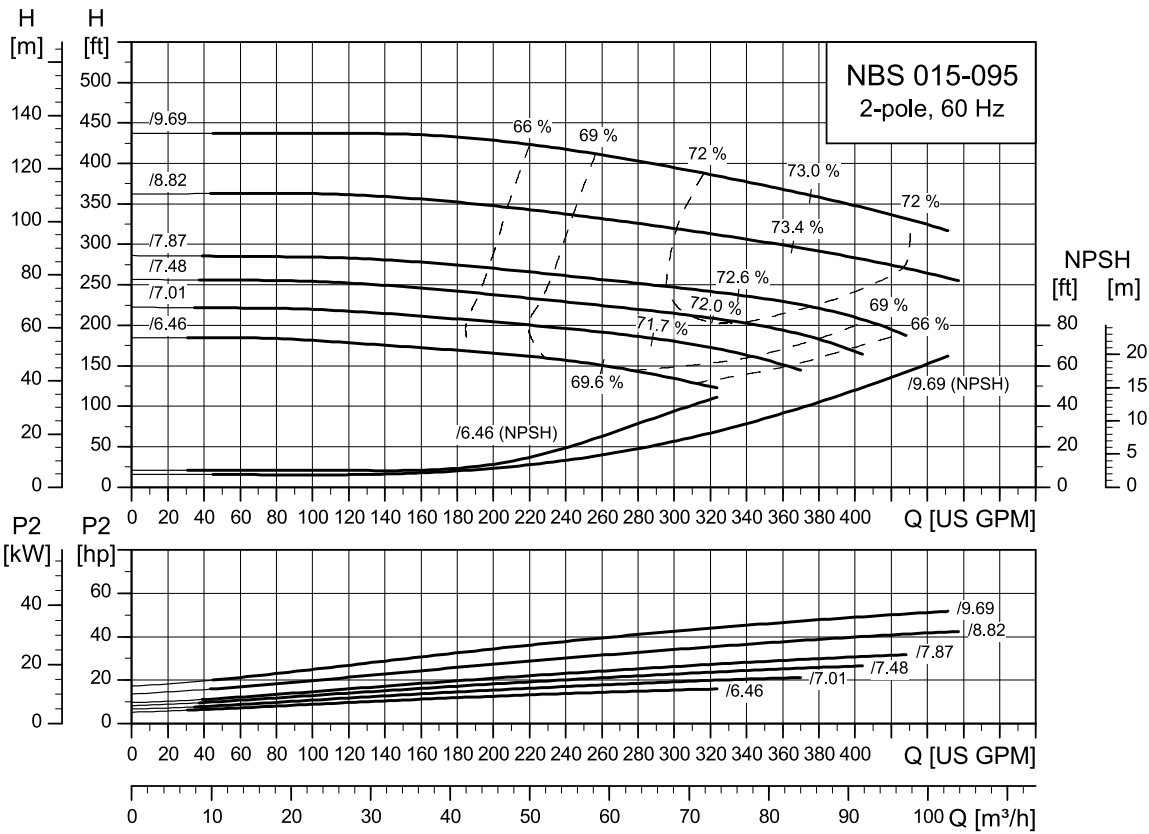
TM077513

NBS 015-090



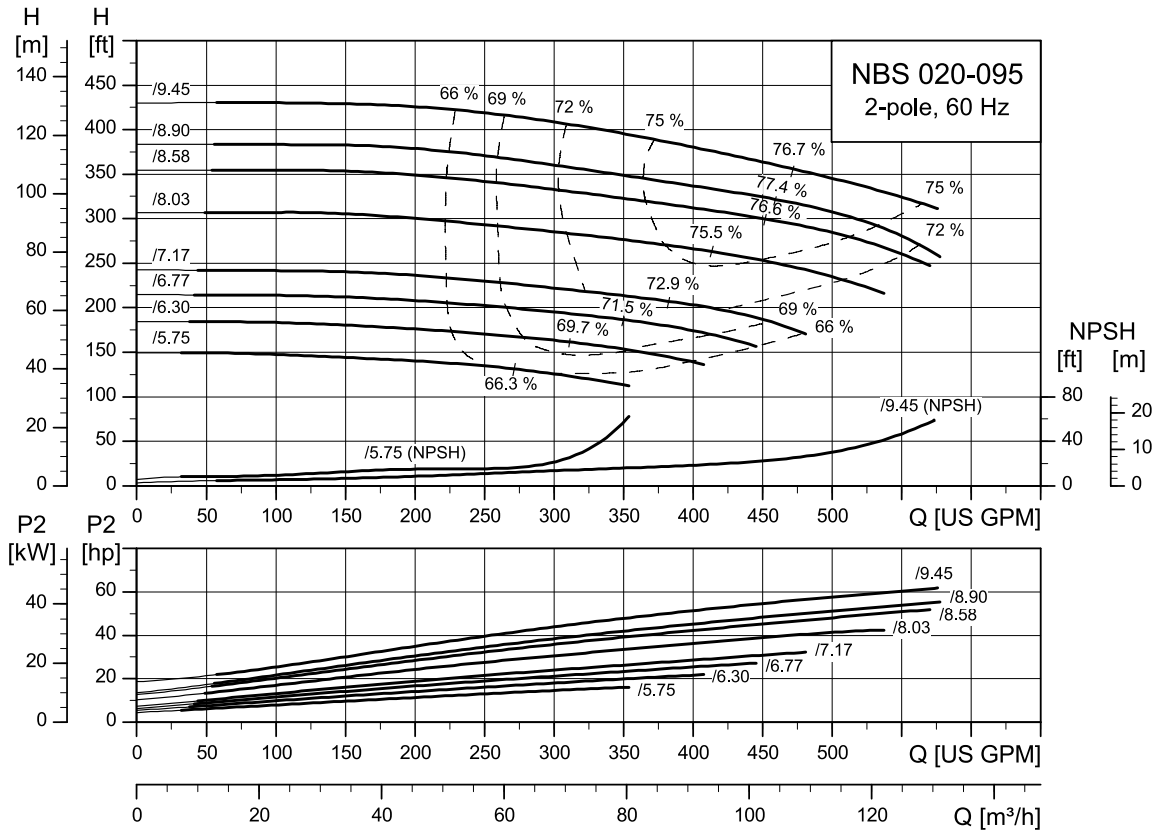
TM077807

NBS 015-095



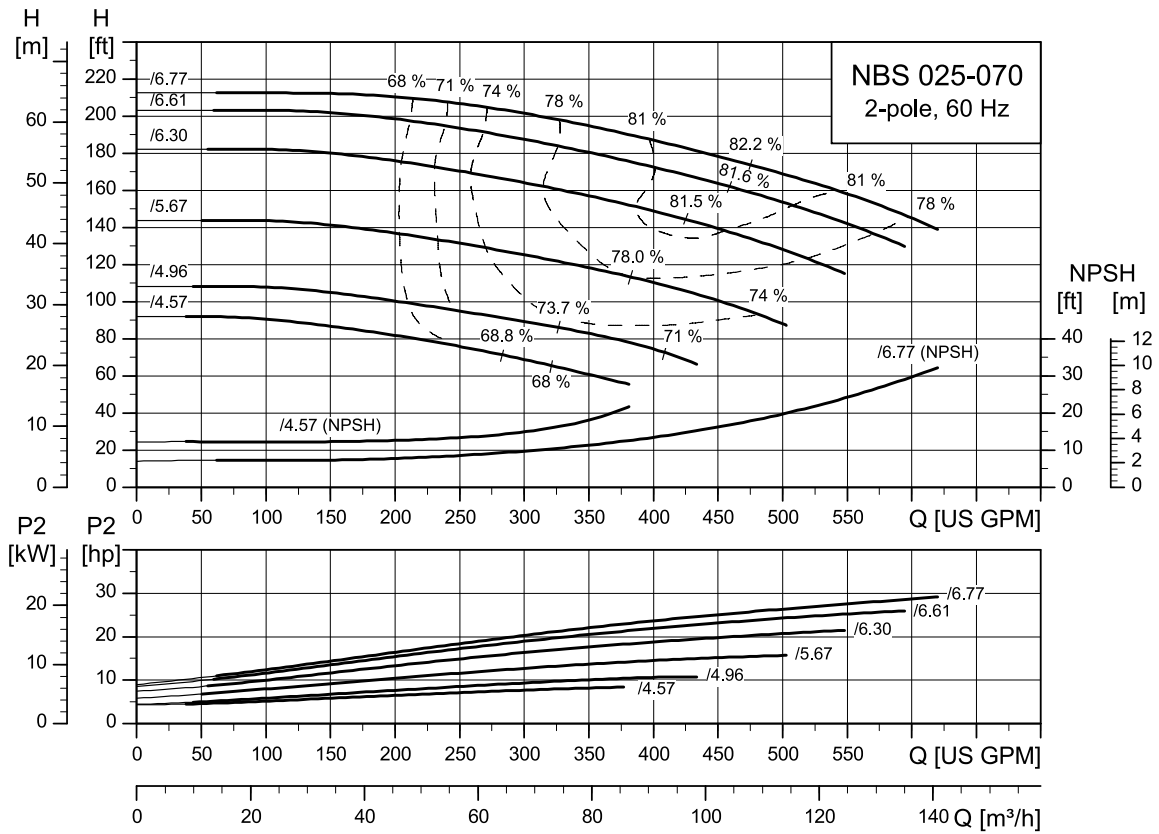
TM077809

NBS 020-095



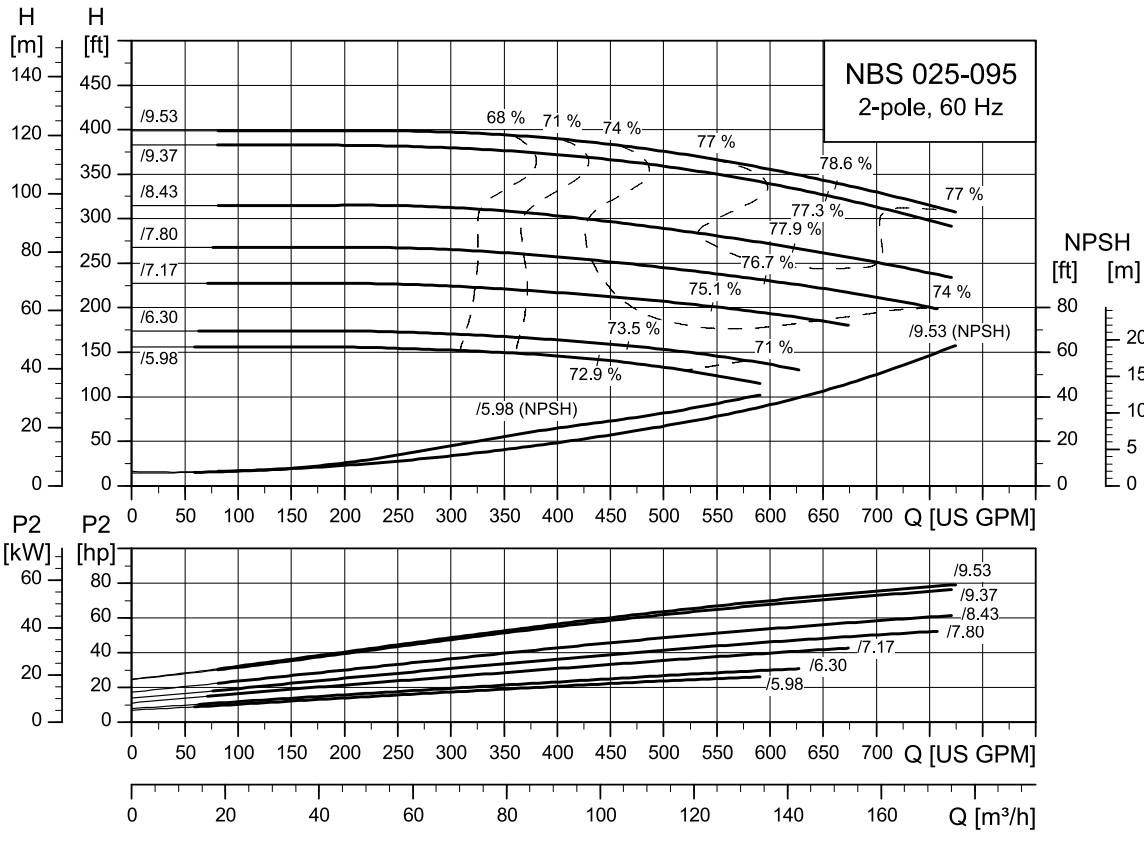
TM077515

NBS 025-070



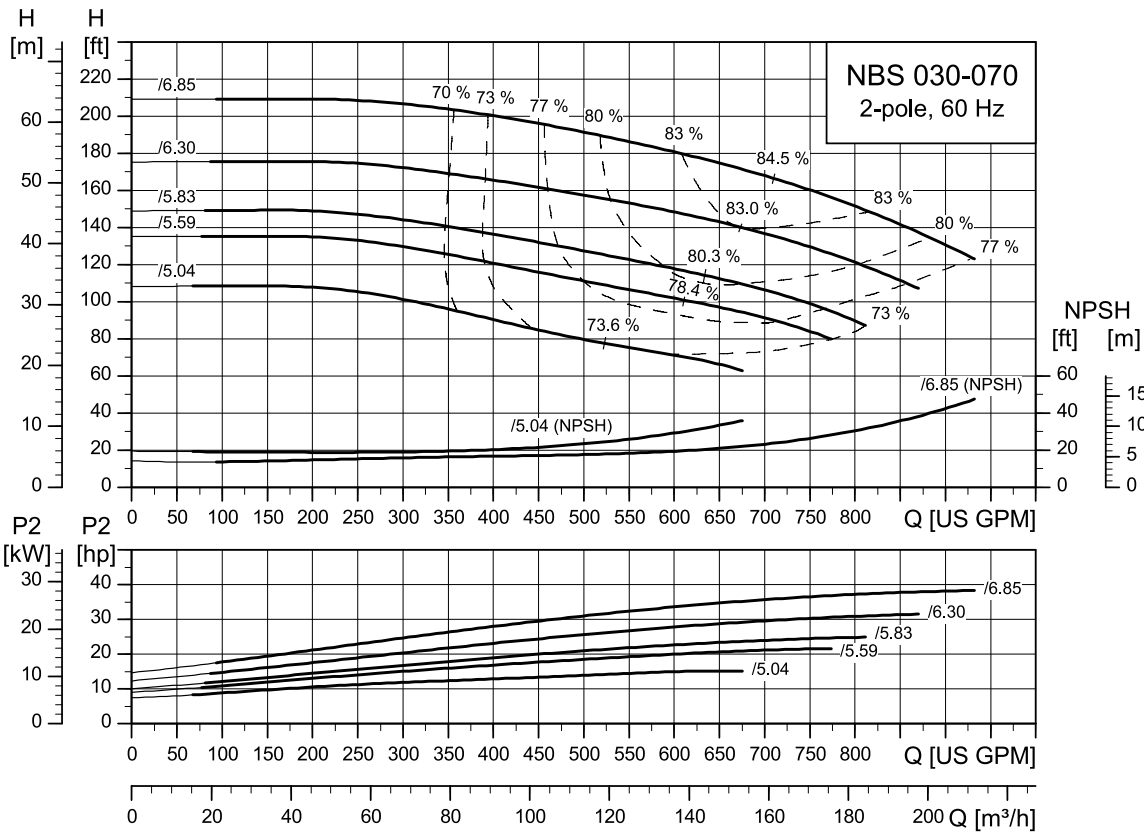
TM077811

NBS 025-095



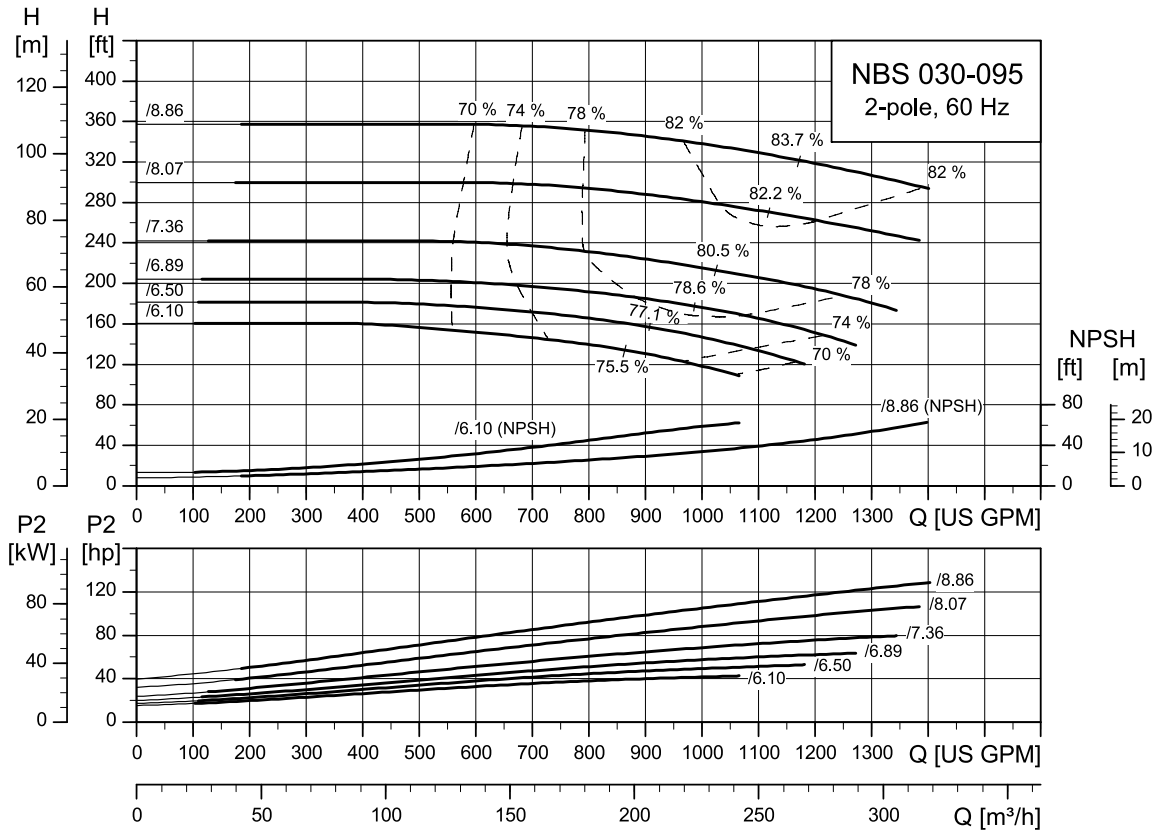
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NBS 030-070



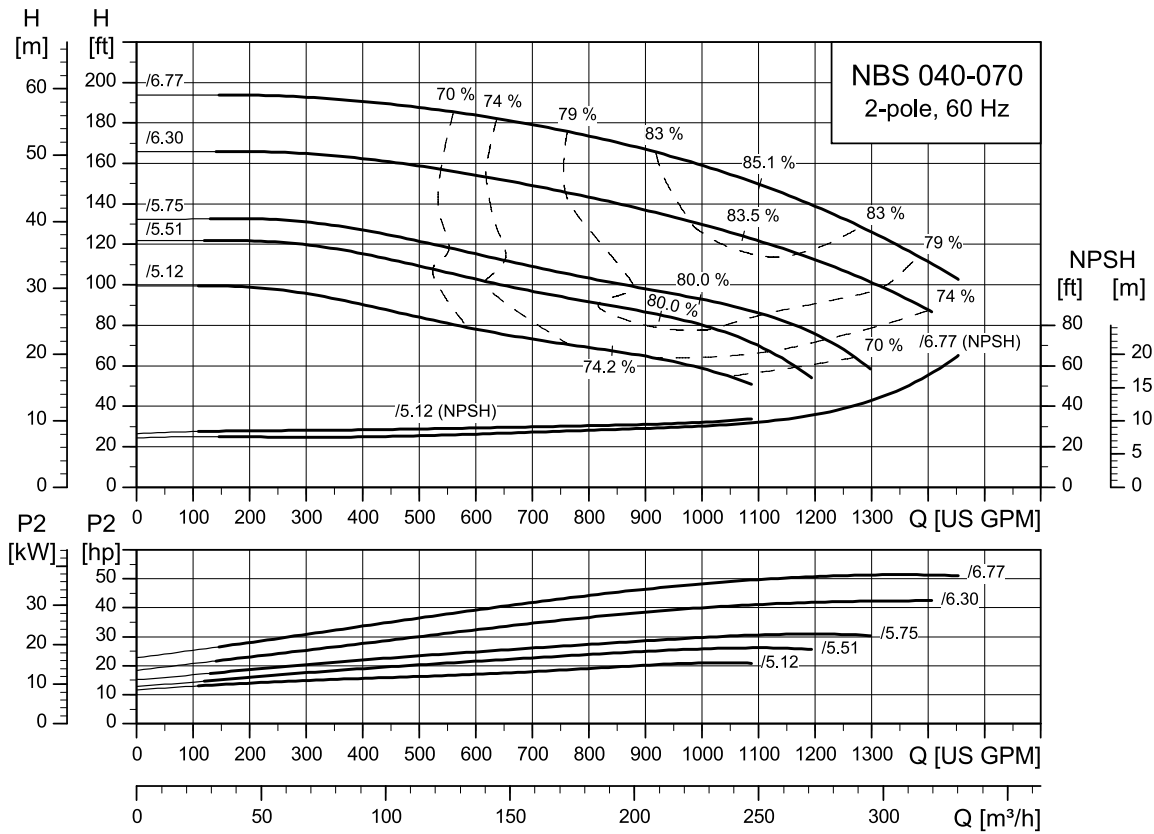
TM077521

NBS 030-095



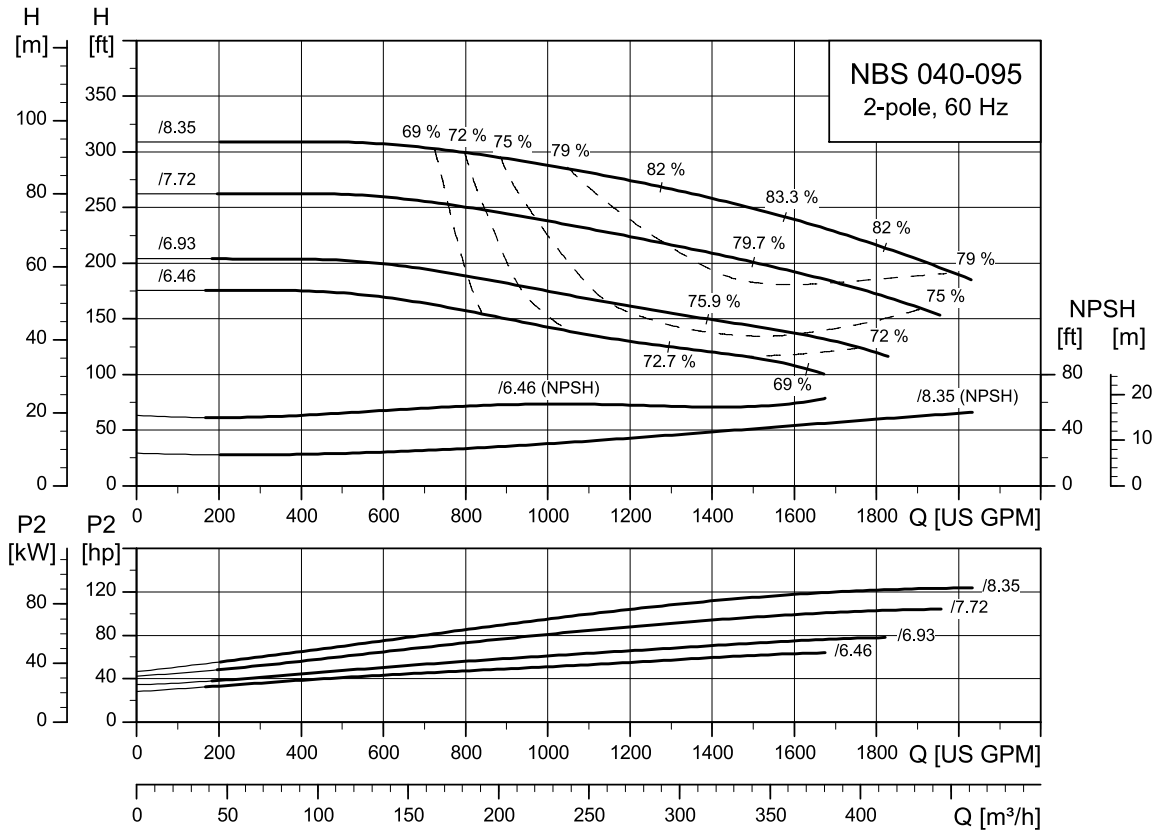
TM077523

NBS 040-070



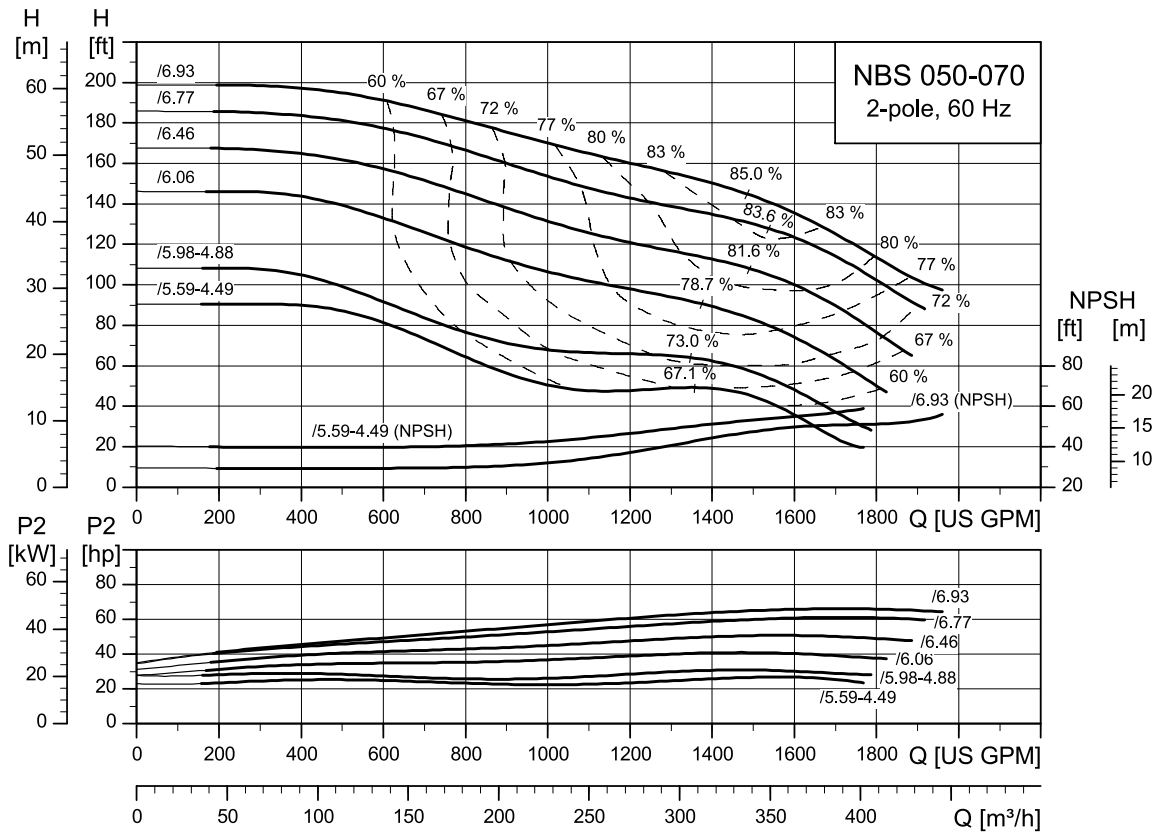
TM077526

NBS 040-095



TM077304

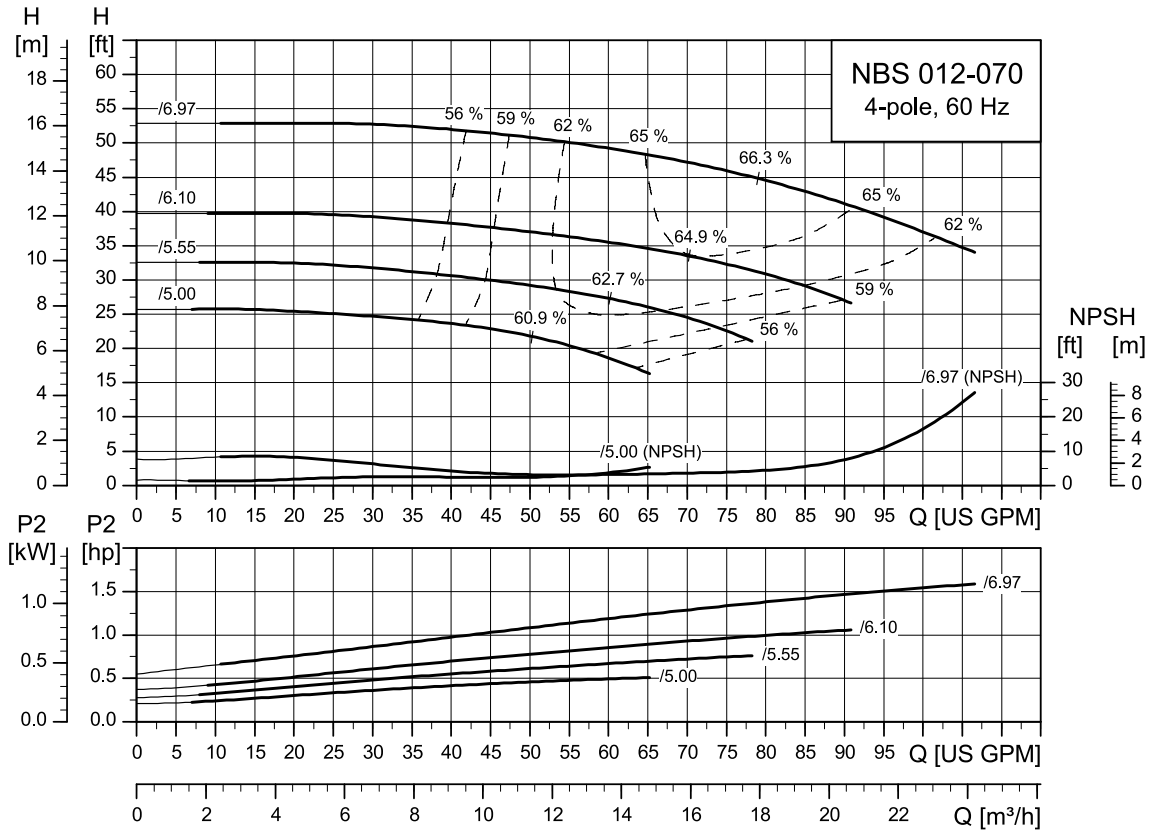
NBS 050-070



TM077817

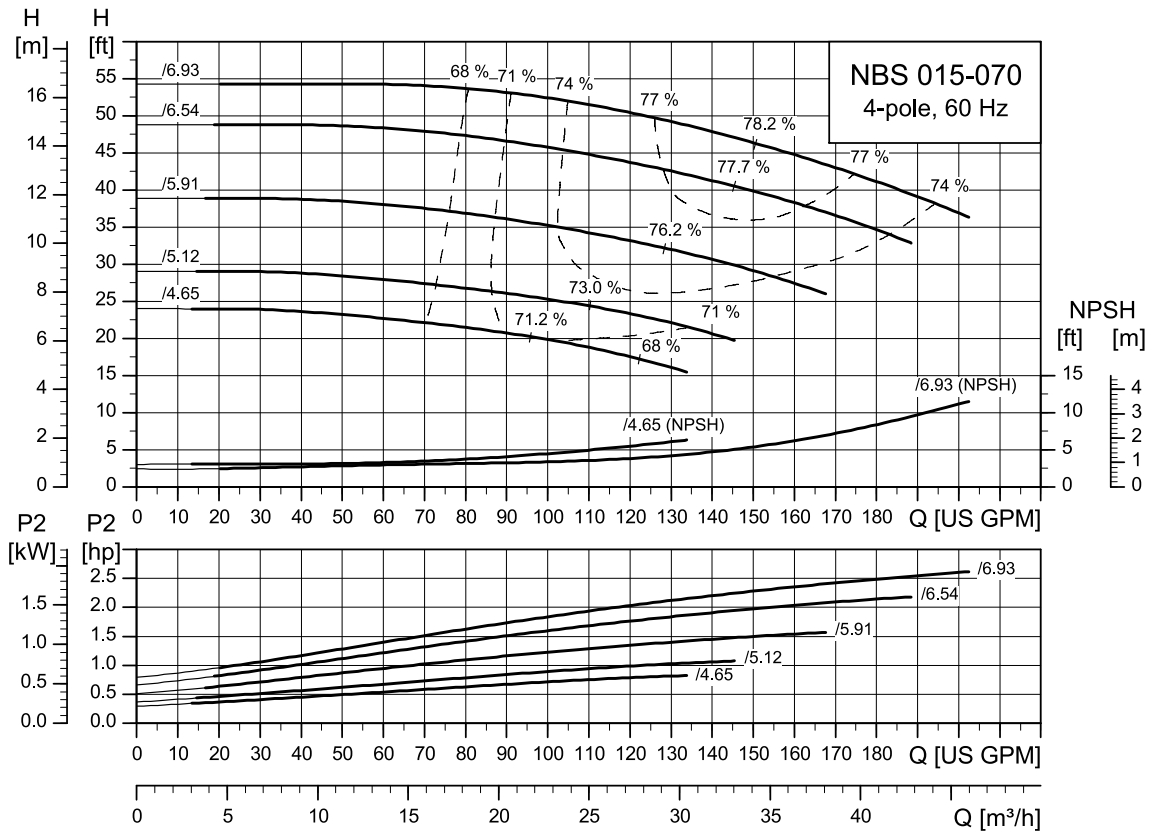
4-pole

NBS 012-070



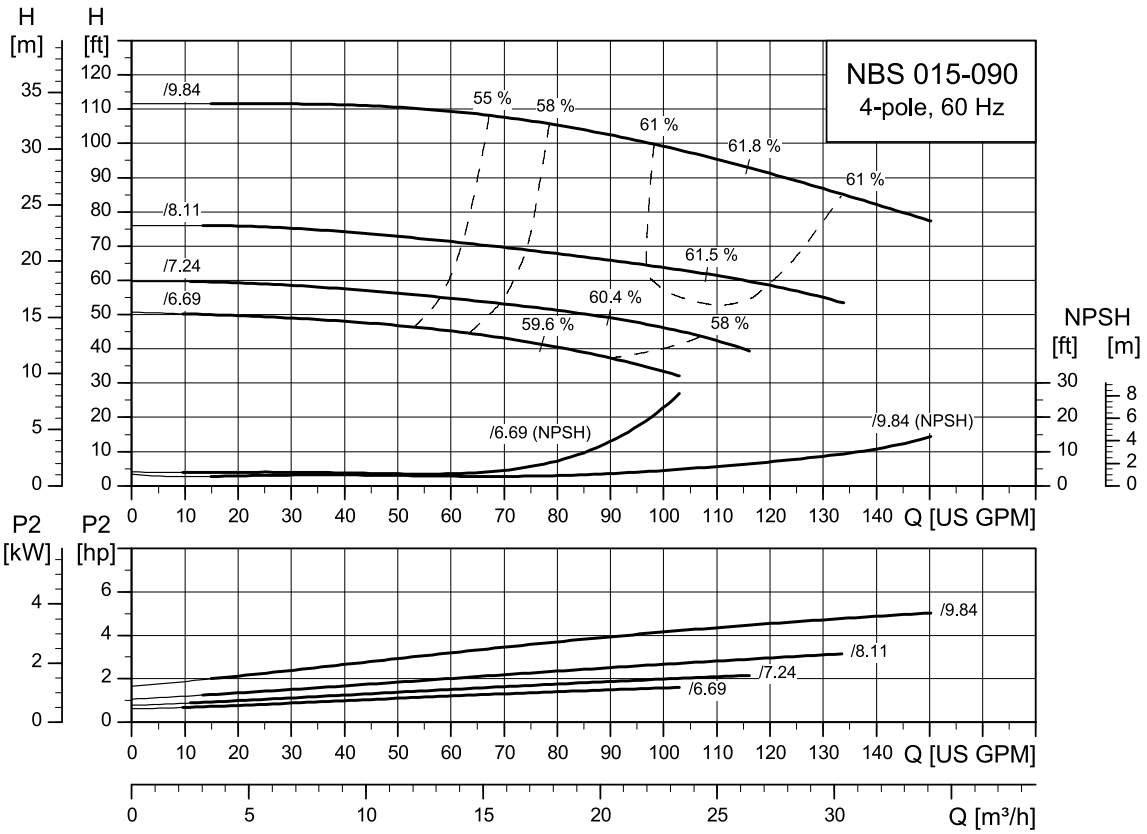
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NBS 015-070



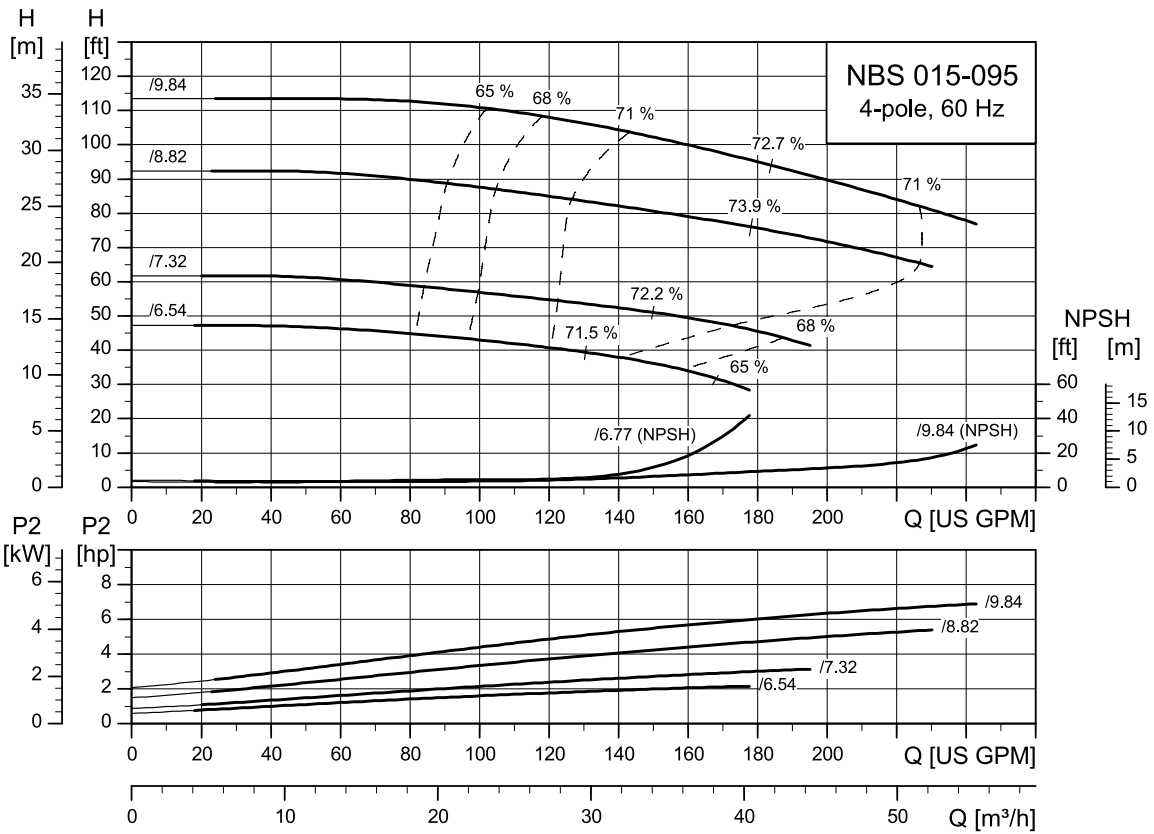
TM077514

NBS 015-090



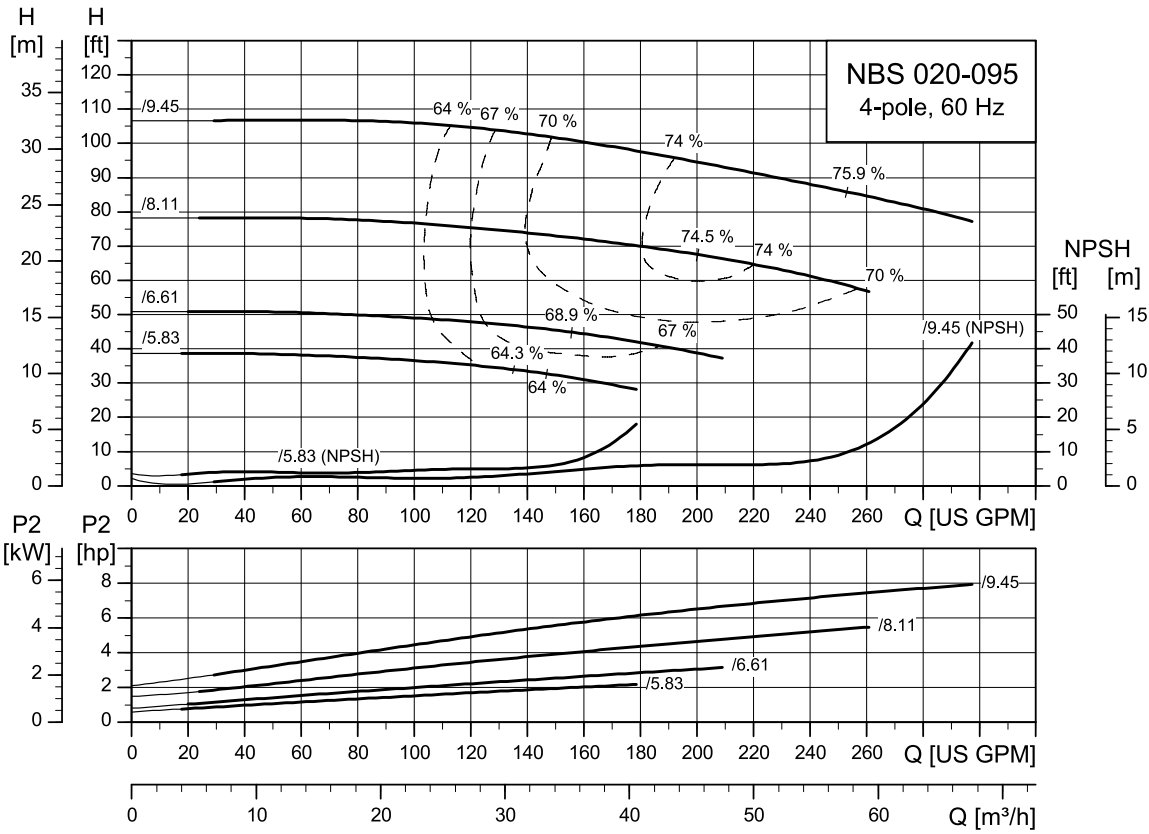
TM077608

NBS 015-095



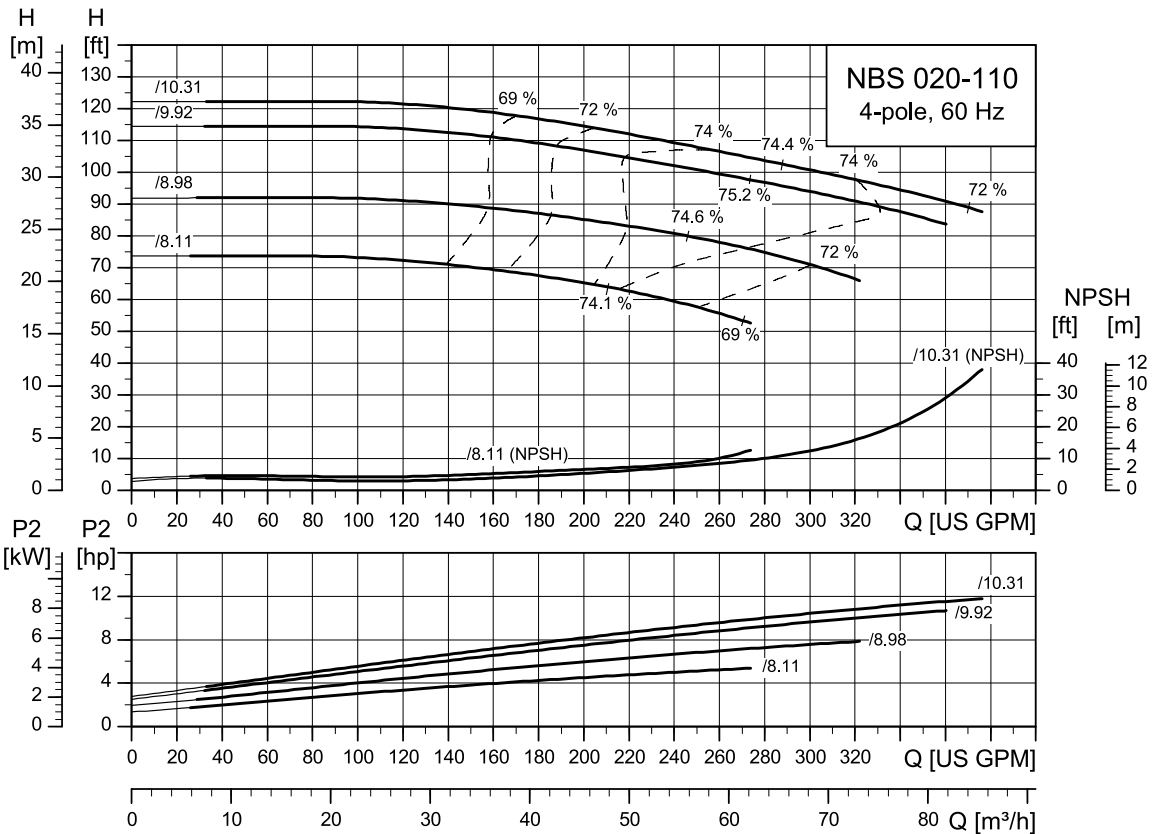
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NBS 020-095



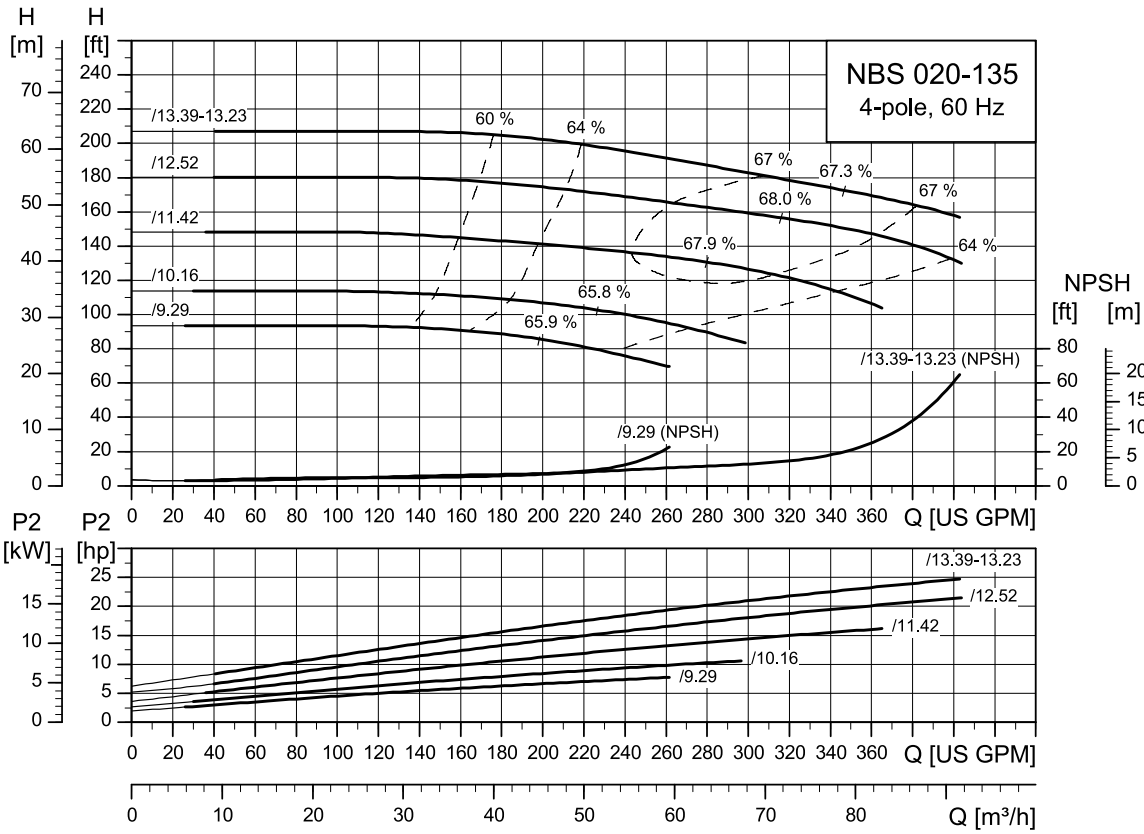
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NBS 020-110



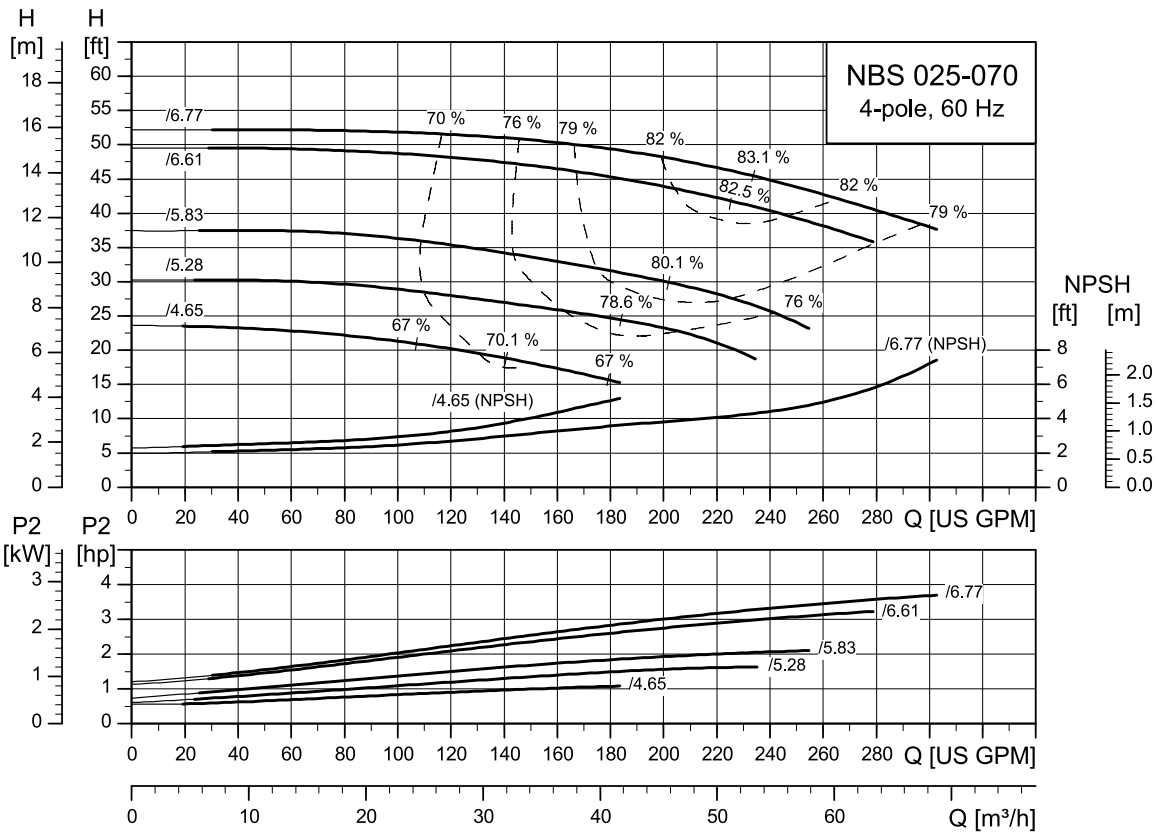
TM077517

NBS 020-135



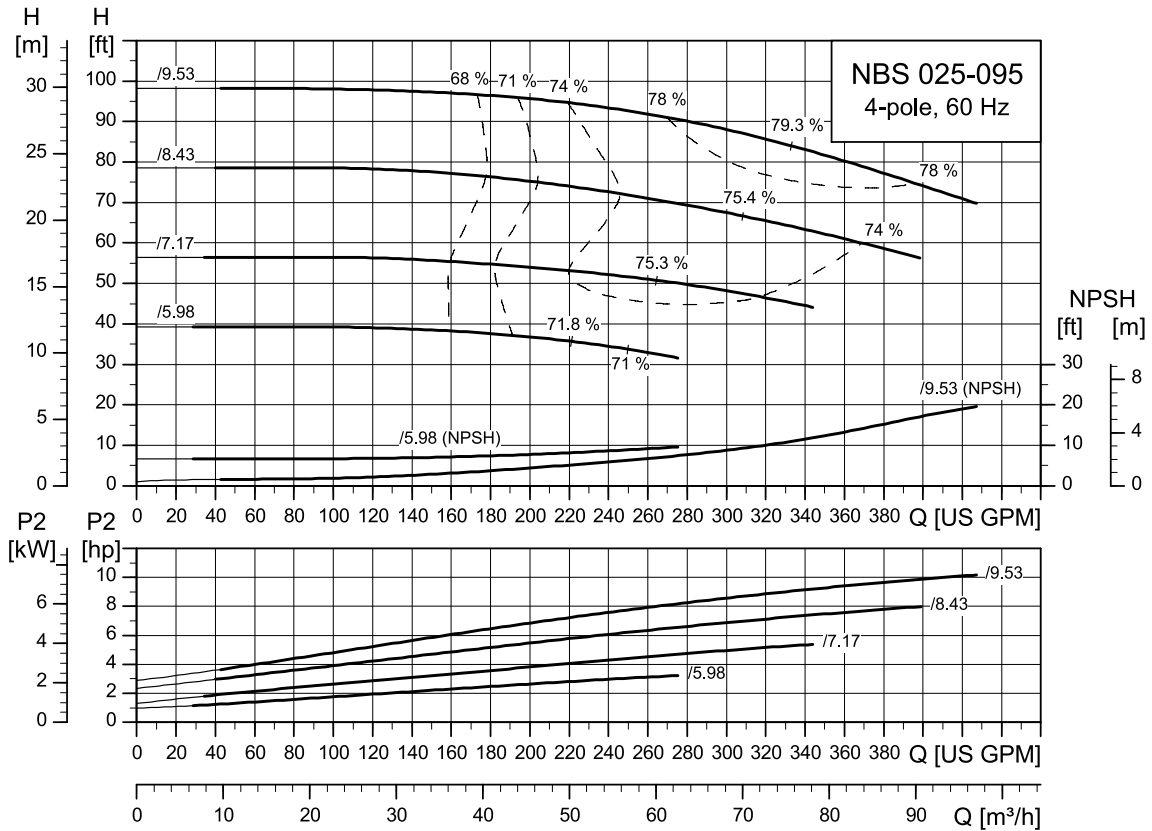
TM077518

NBS 025-070



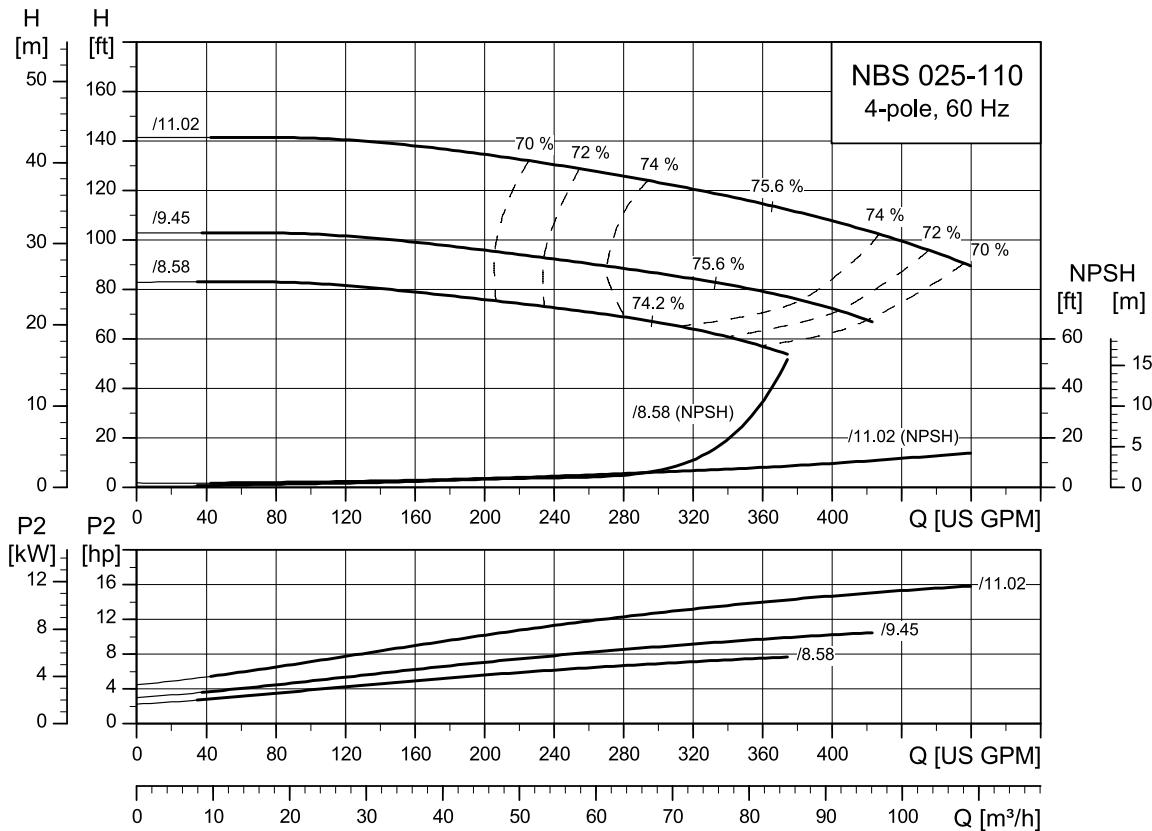
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NBS 025-095



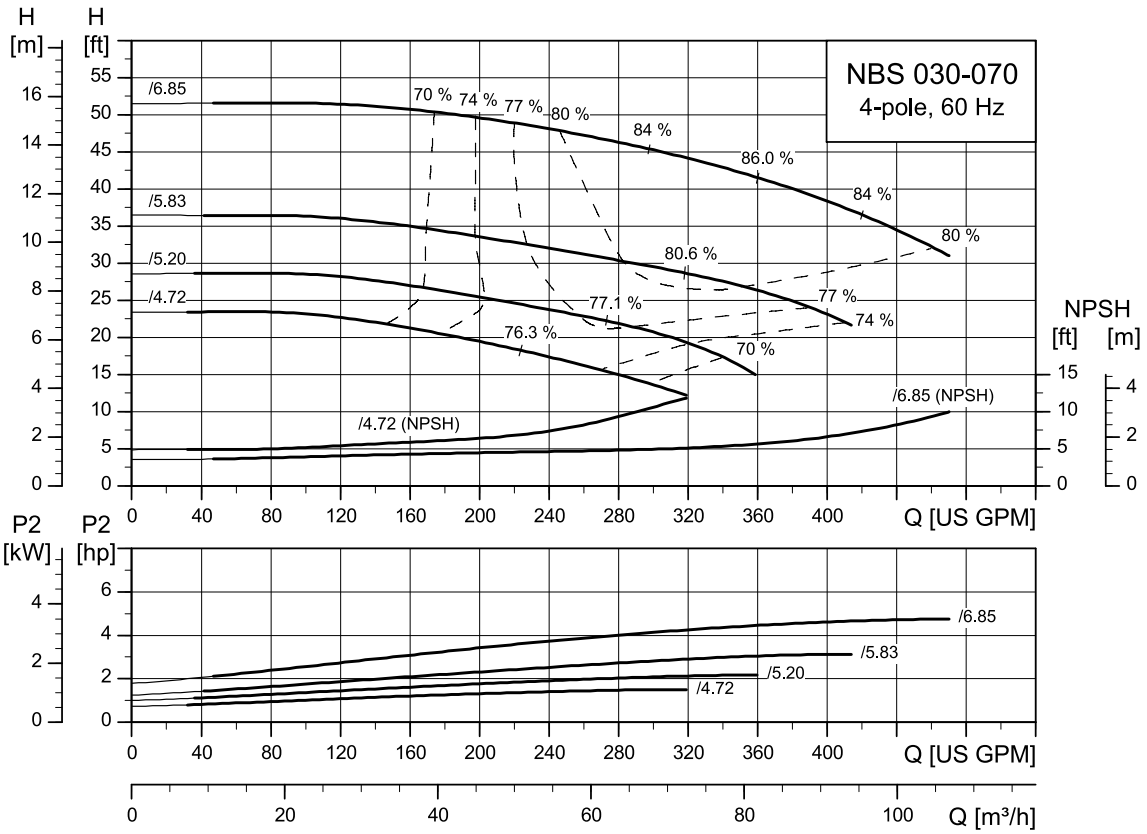
TM077305

NBS 025-110



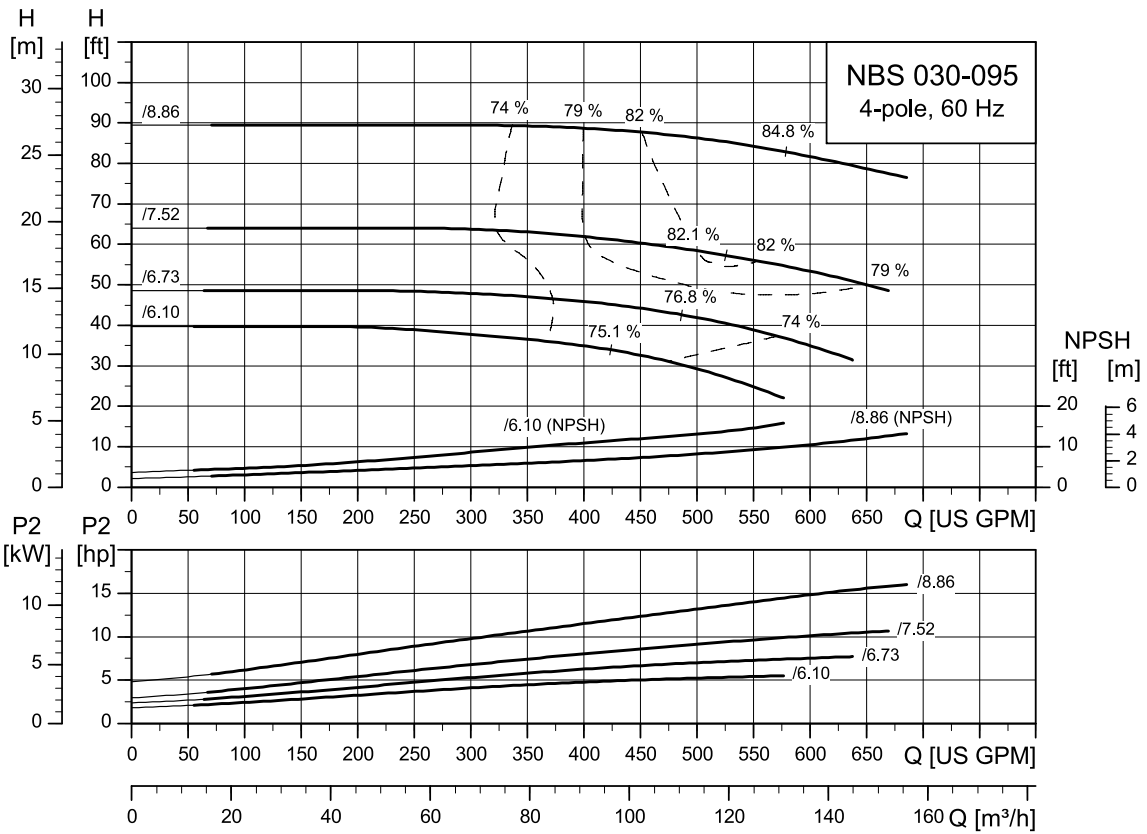
TM077519

NBS 030-070



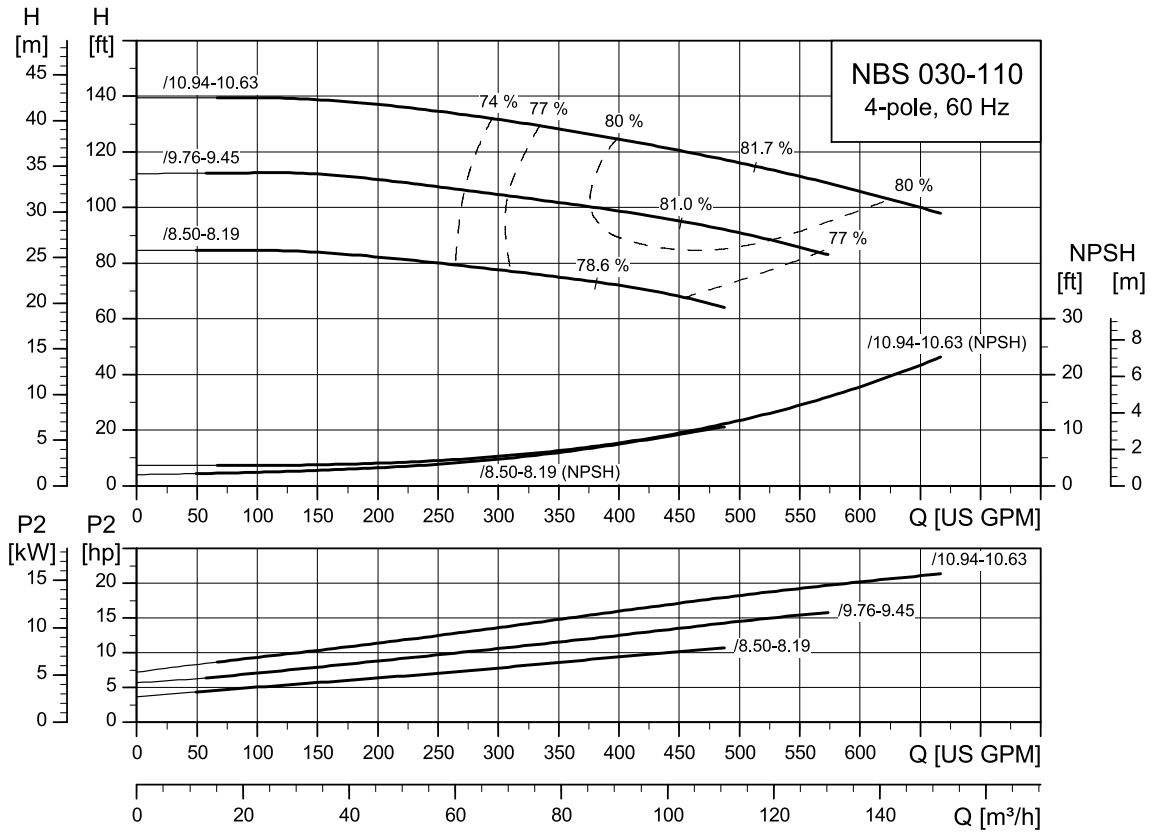
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NBS 030-095



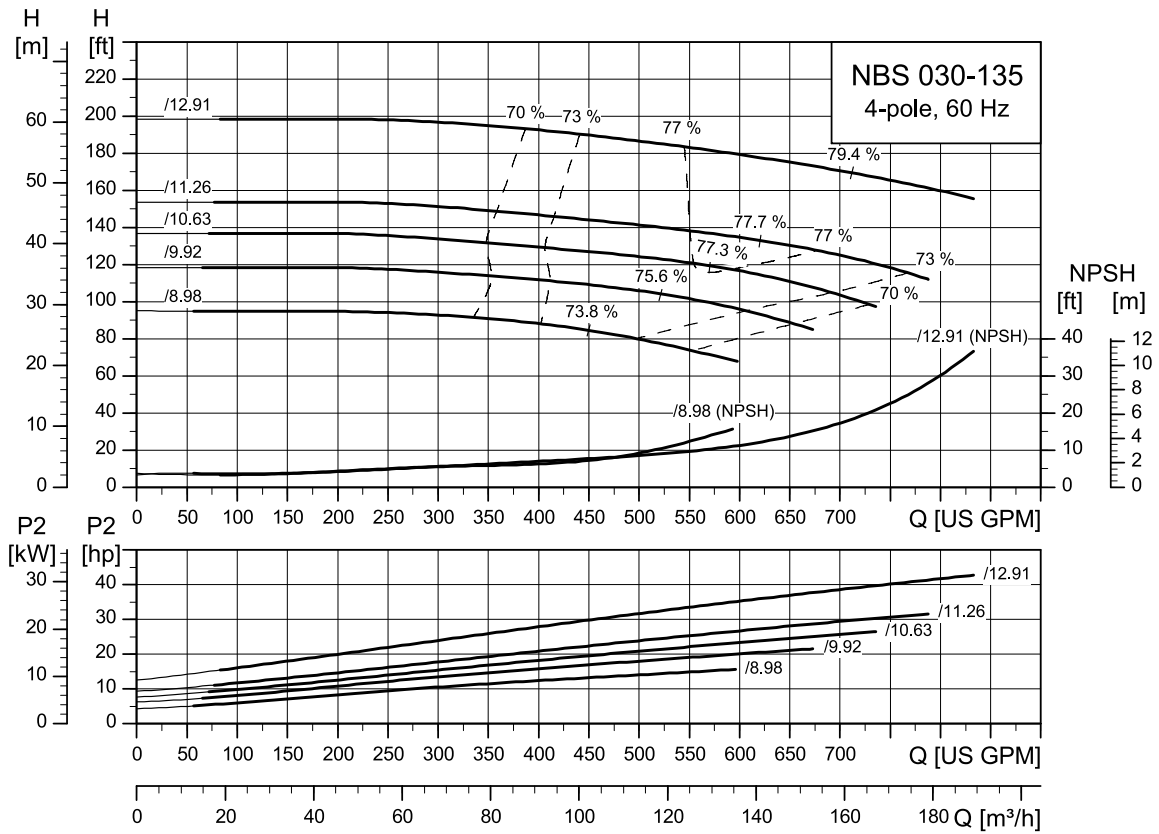
TM077524

NBS 030-110



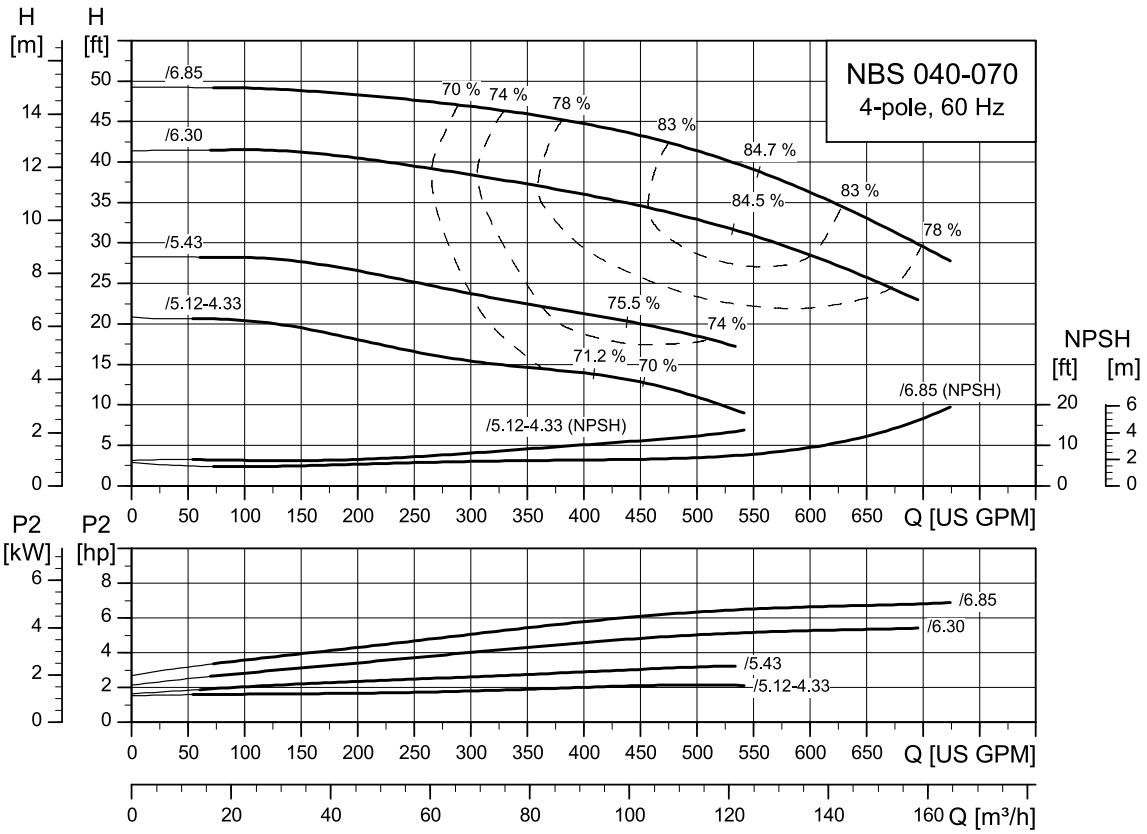
TM077306

NBS 030-135



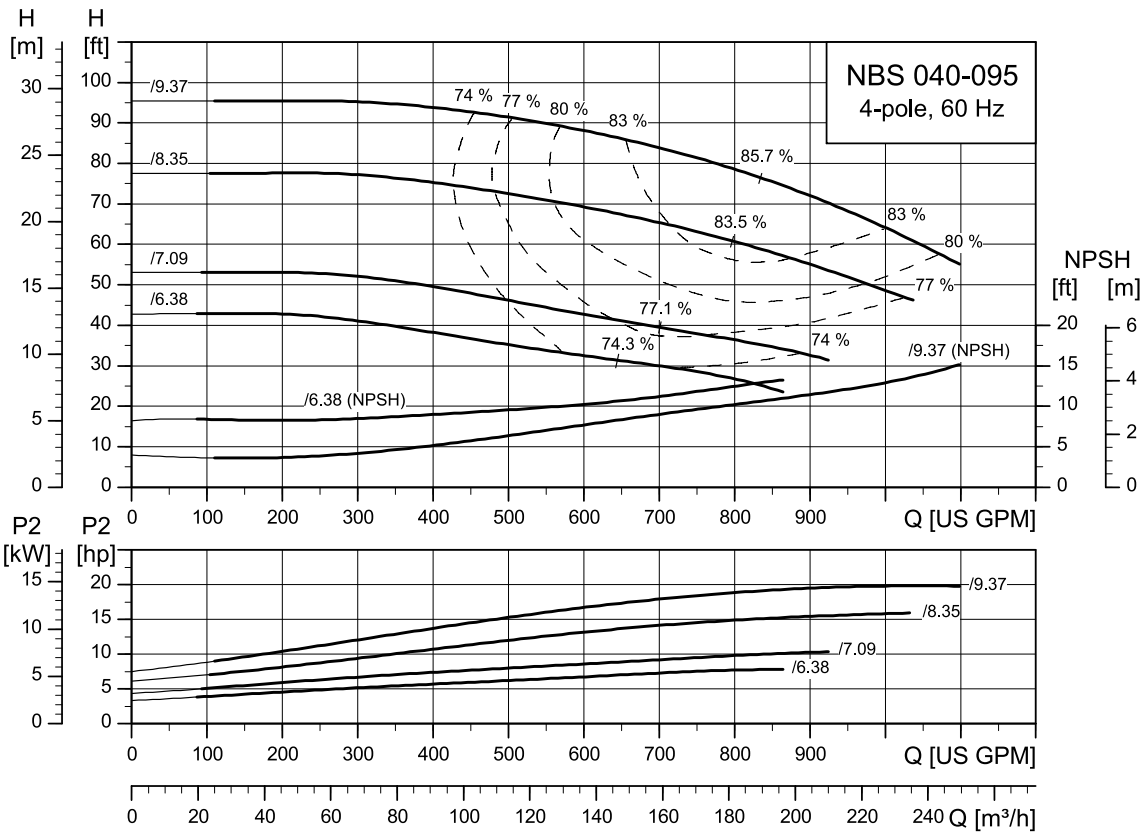
TM077813

NBS 040-070



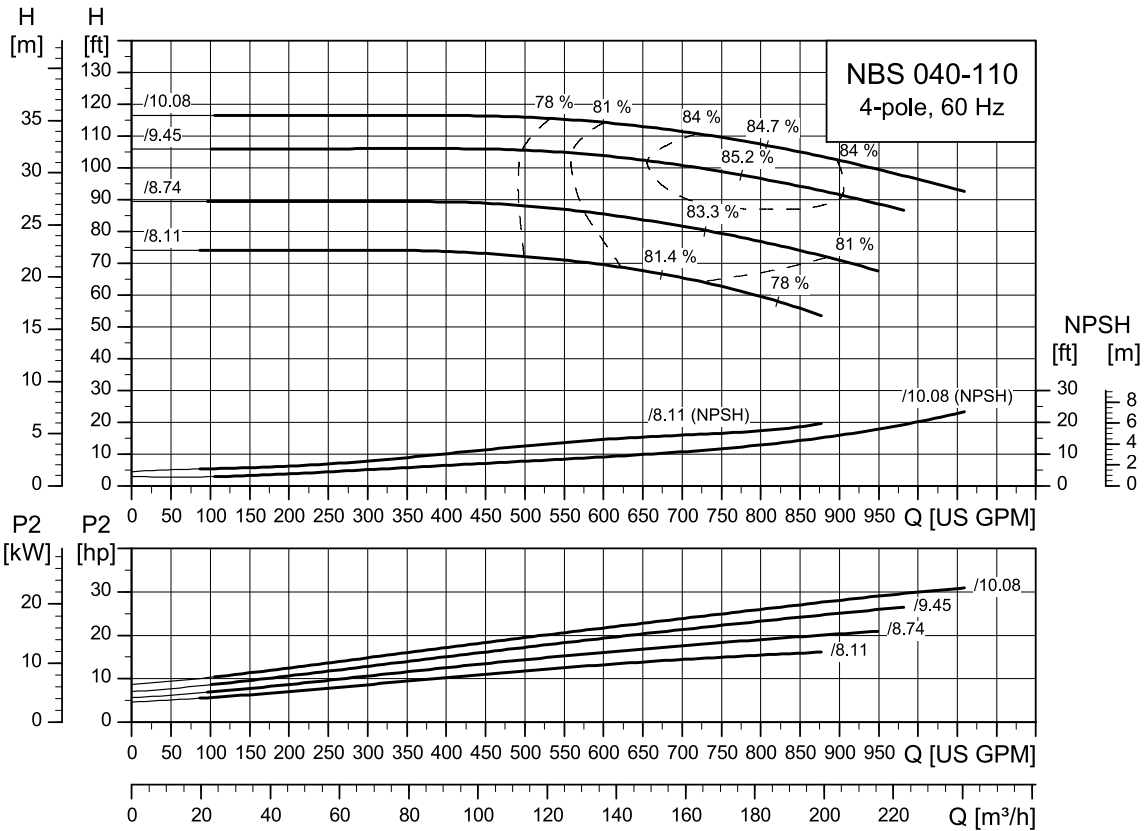
TM07527

NBS 040-095



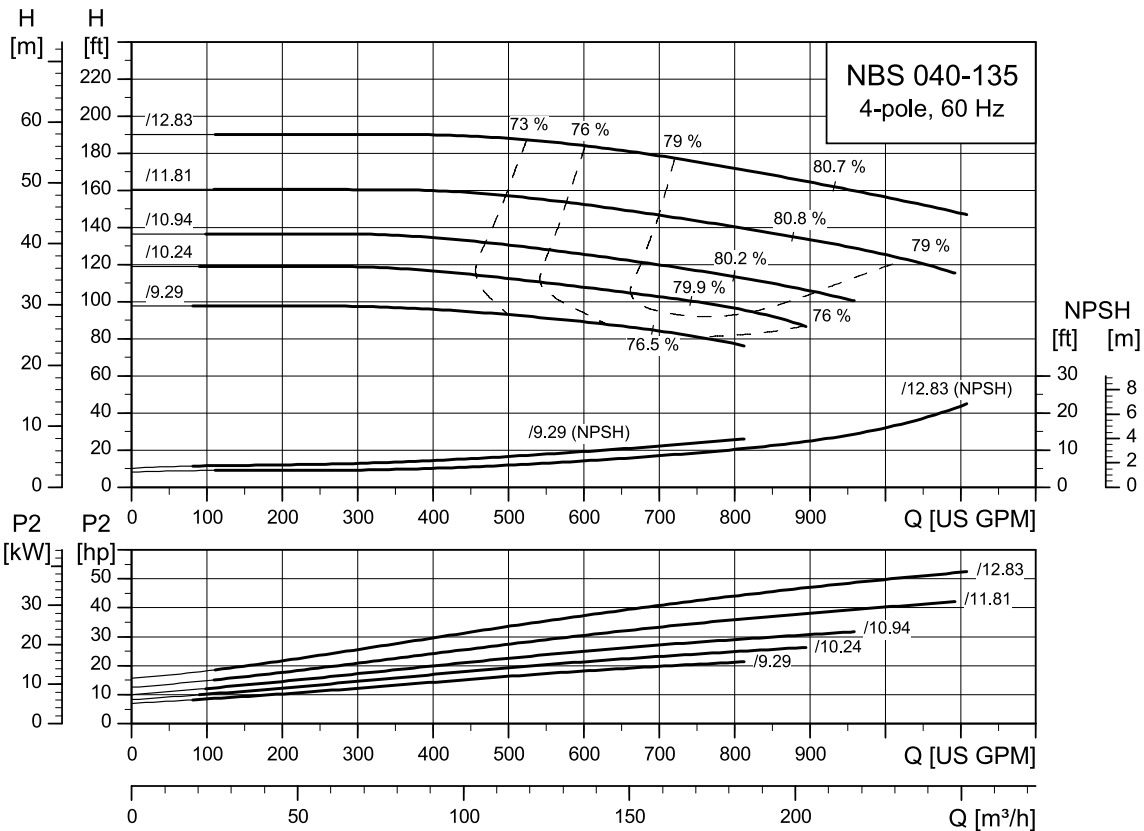
TM07507

NBS 040-110



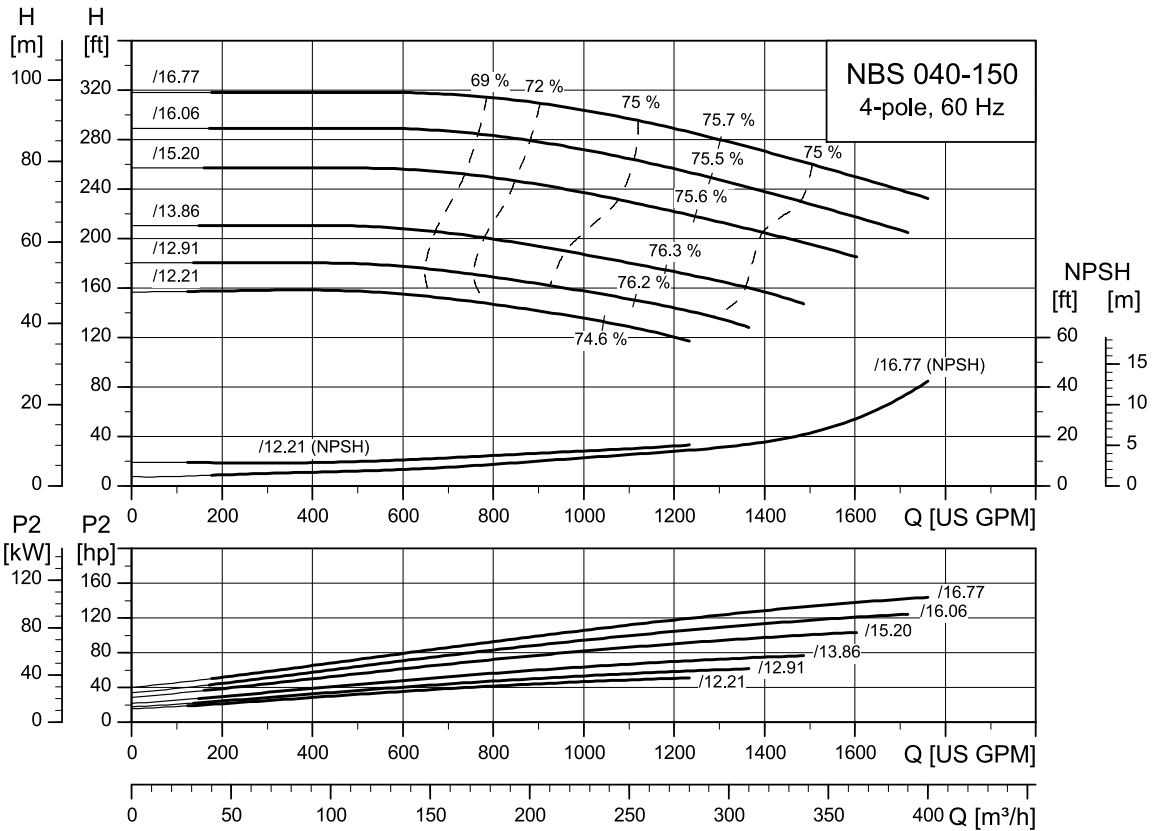
TM077815

NBS 040-135



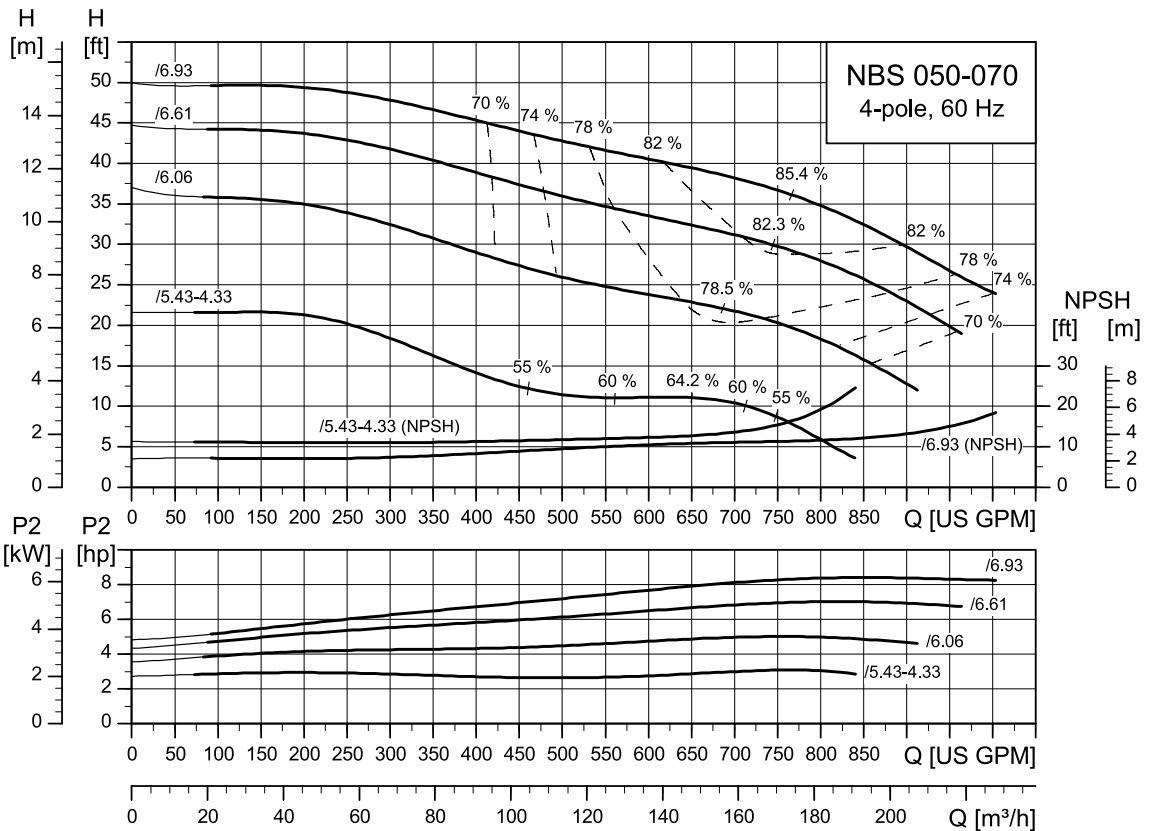
TM077529

NBS 040-150



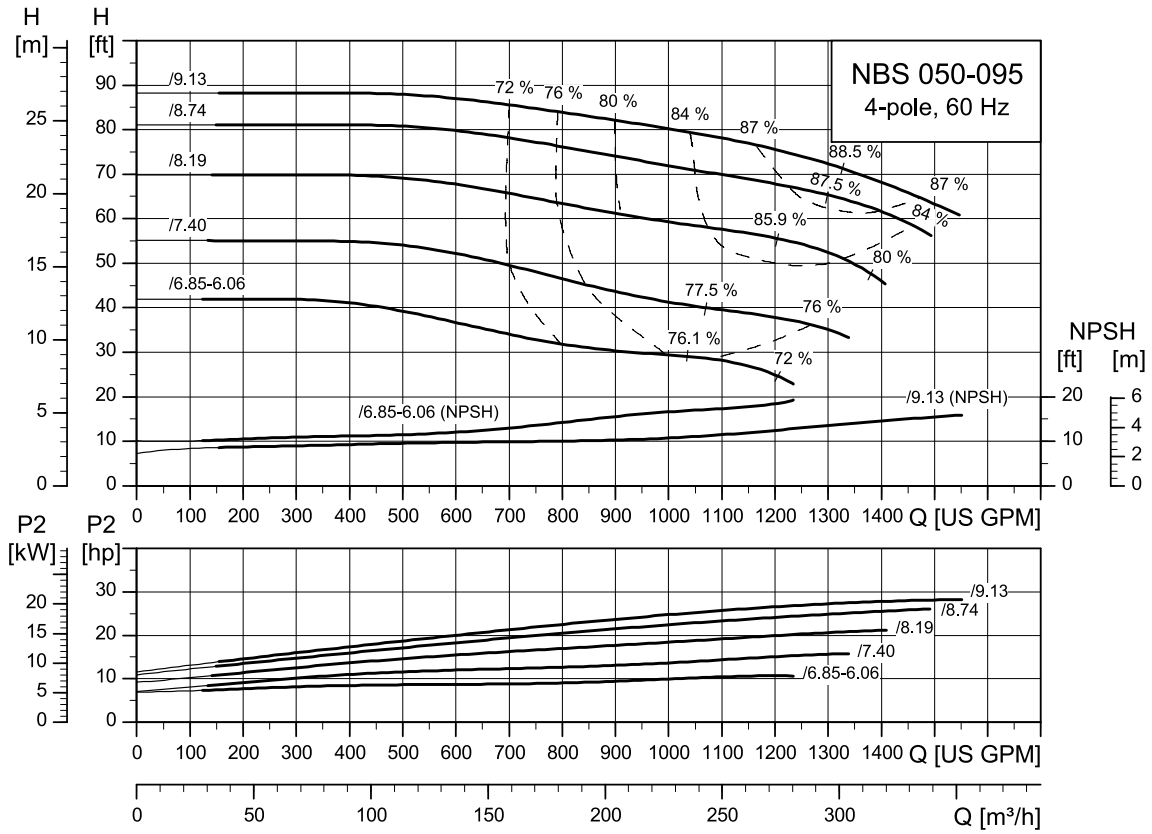
TM077313

NBS 050-070



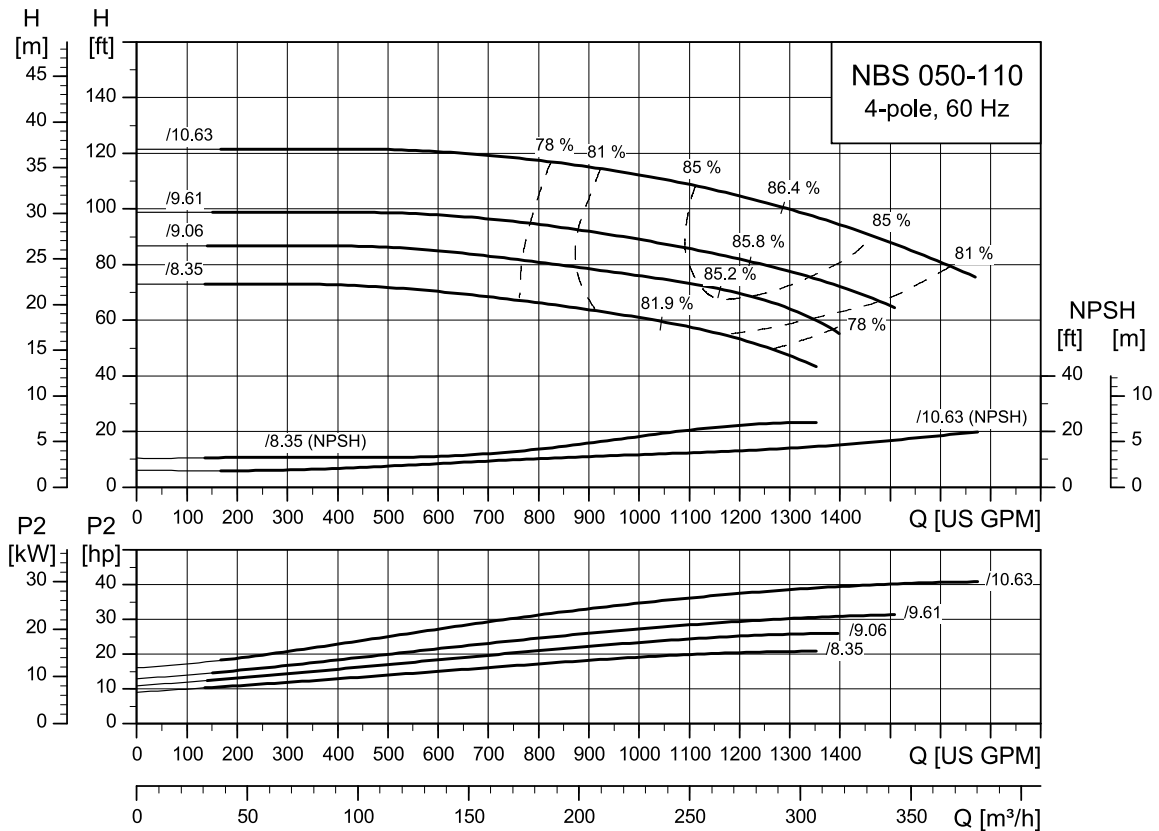
TM077818

NBS 050-095



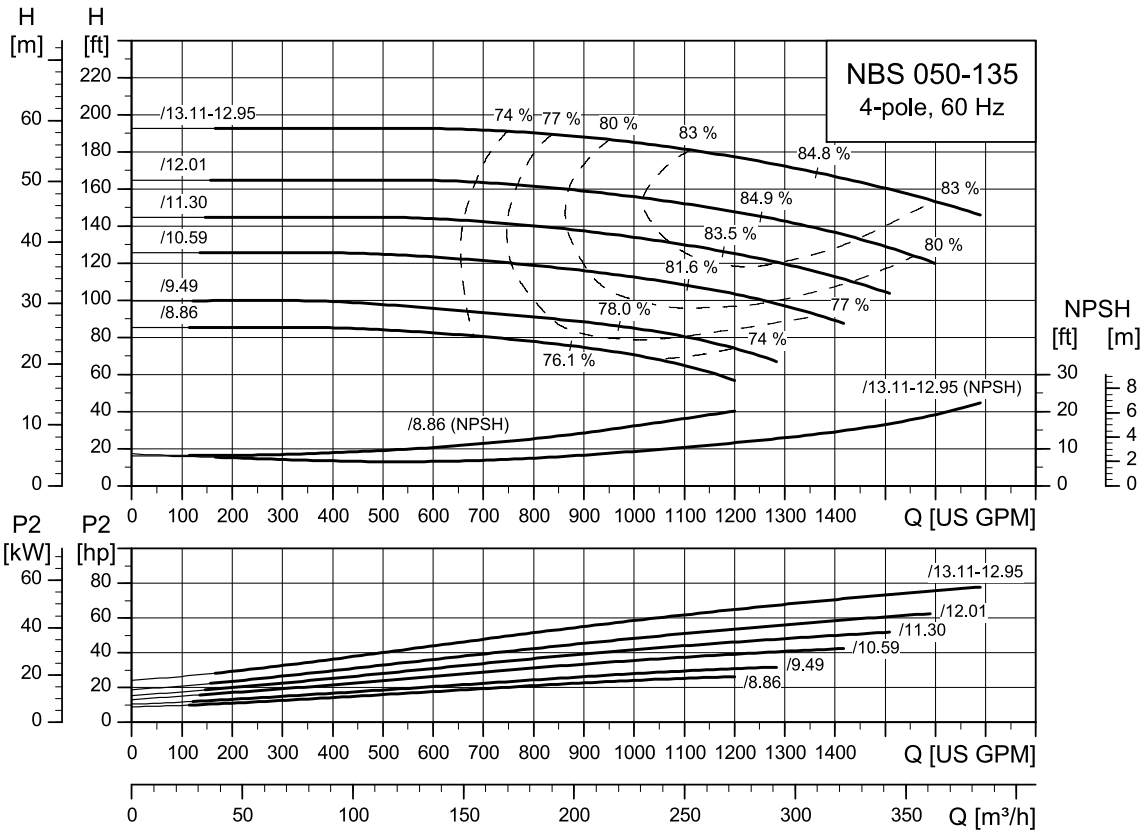
TM07308

NBS 050-110



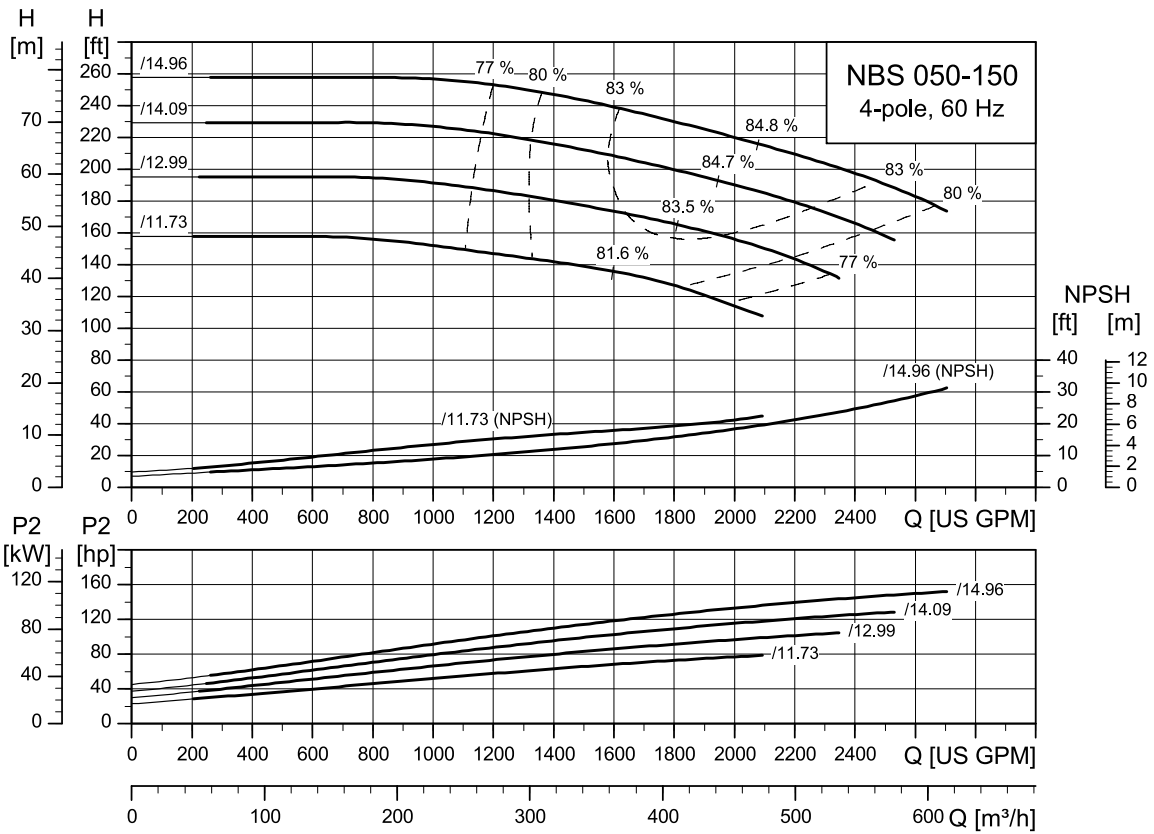
TM077310

NBS 050-135



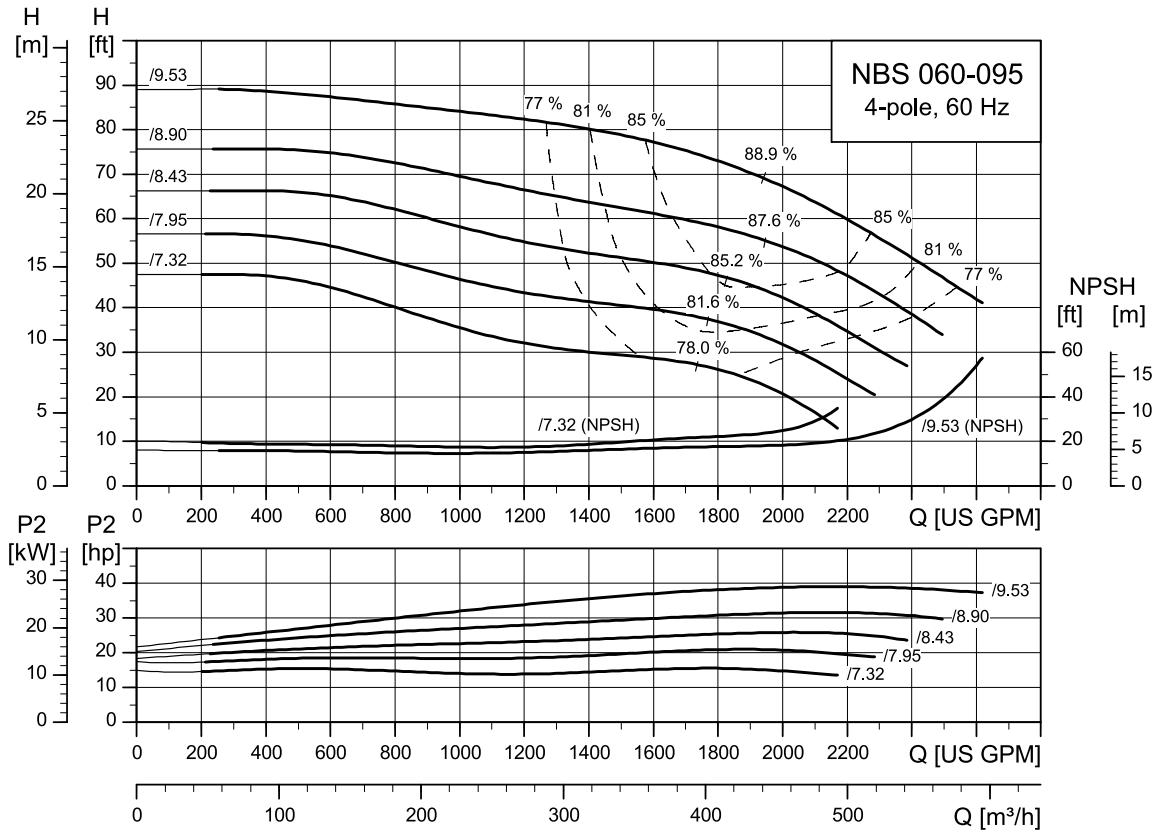
TM077620

NBS 050-150



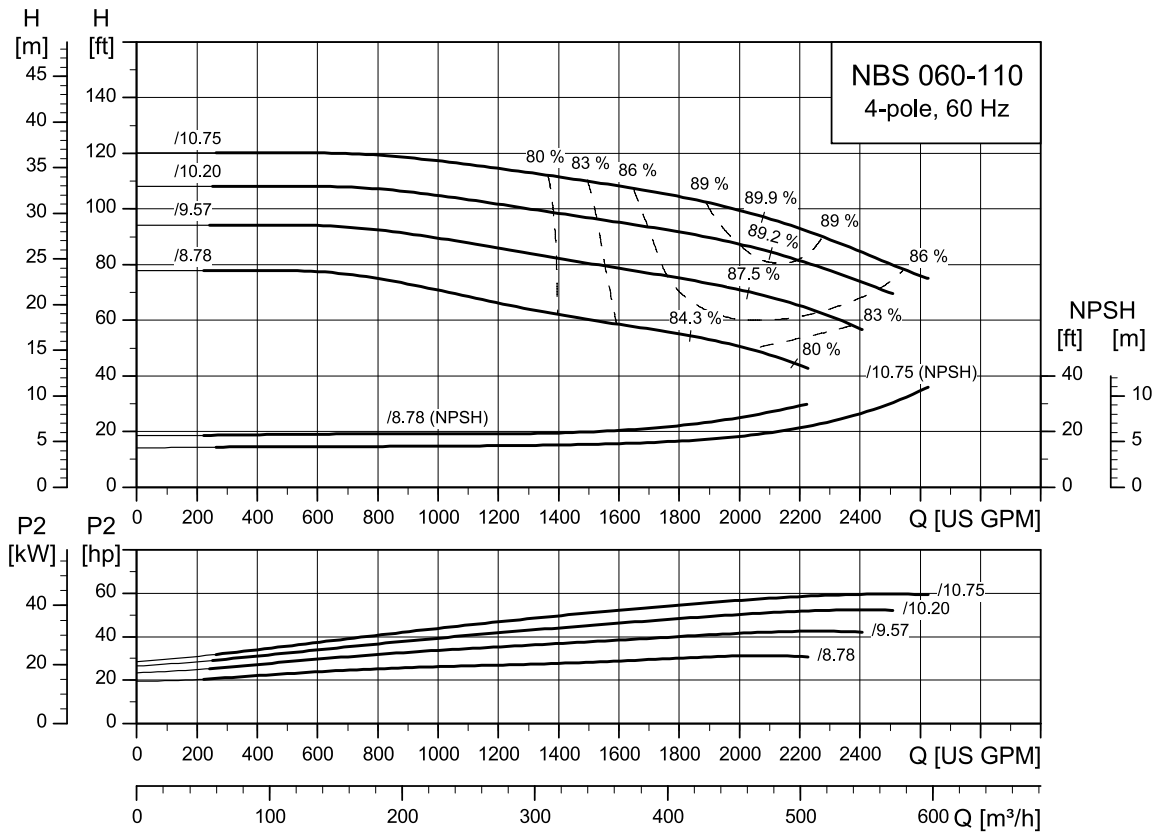
TM077531

NBS 060-095



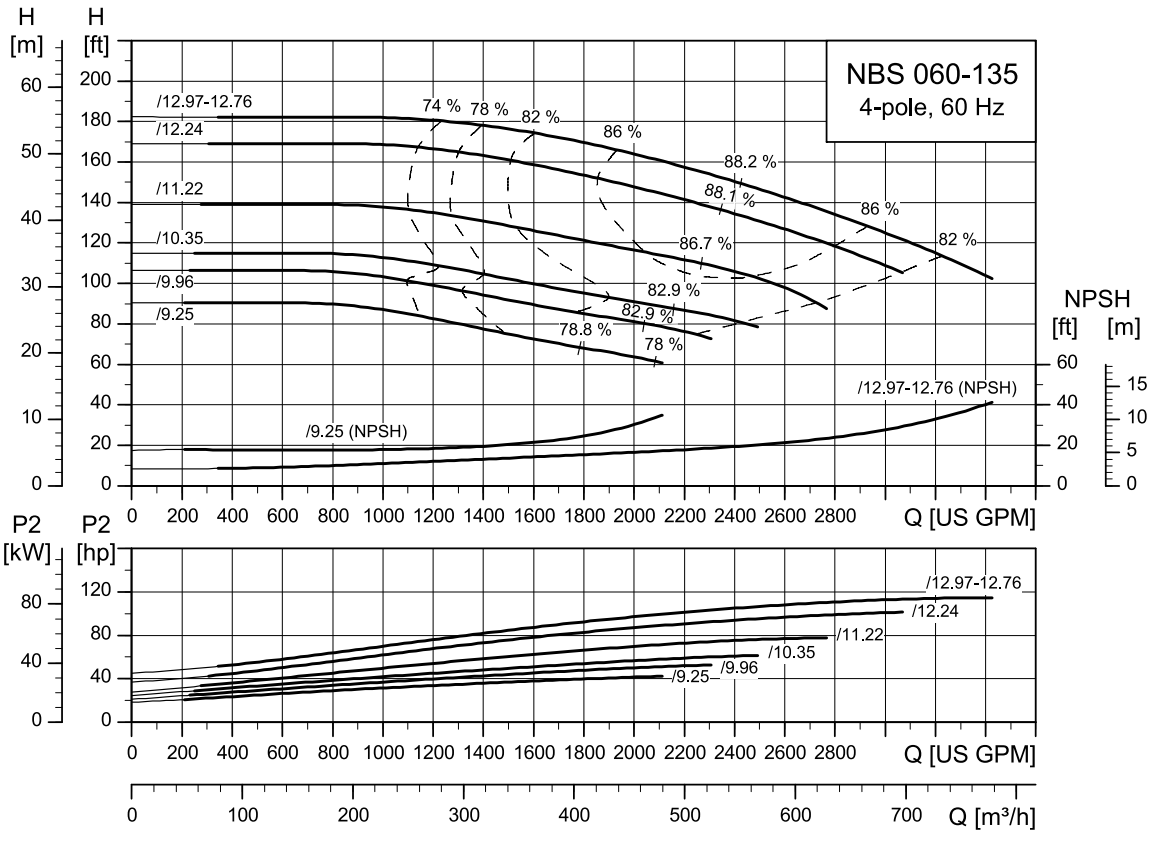
TM07533

NBS 060-110



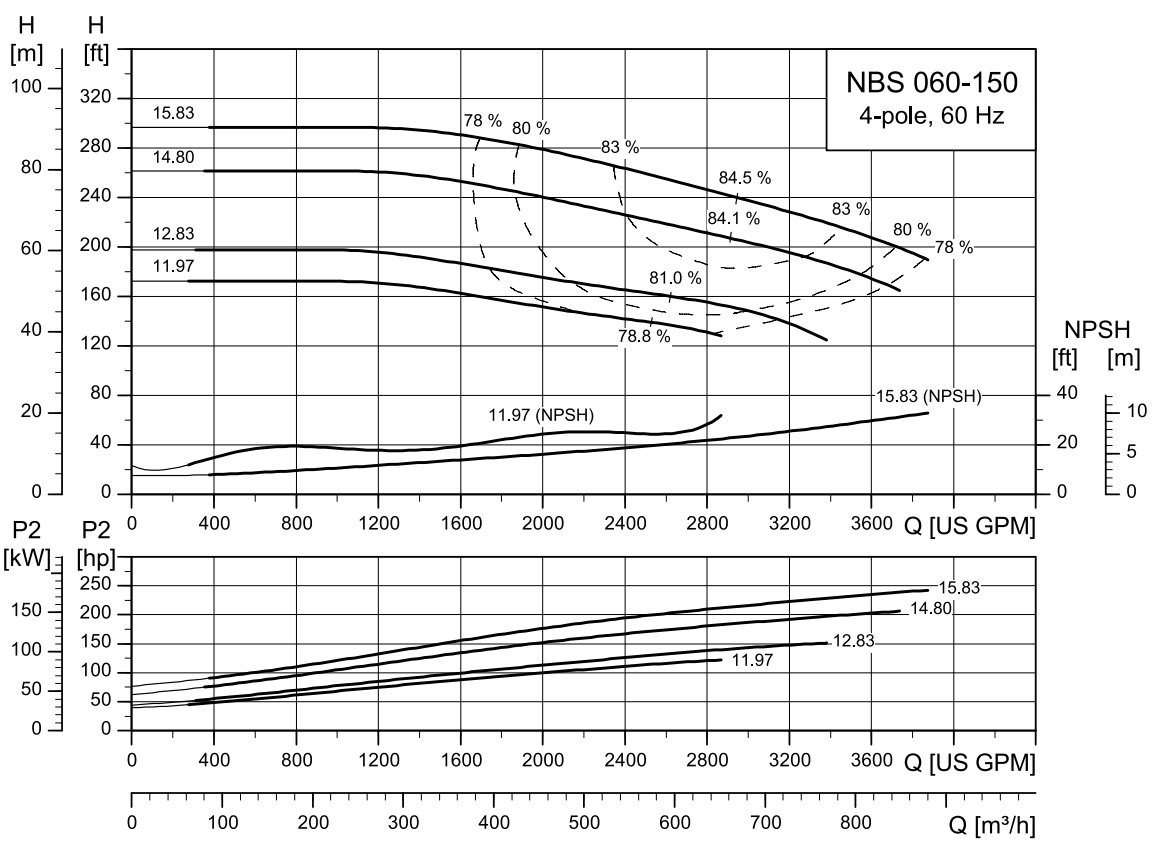
TM077311

NBS 060-135



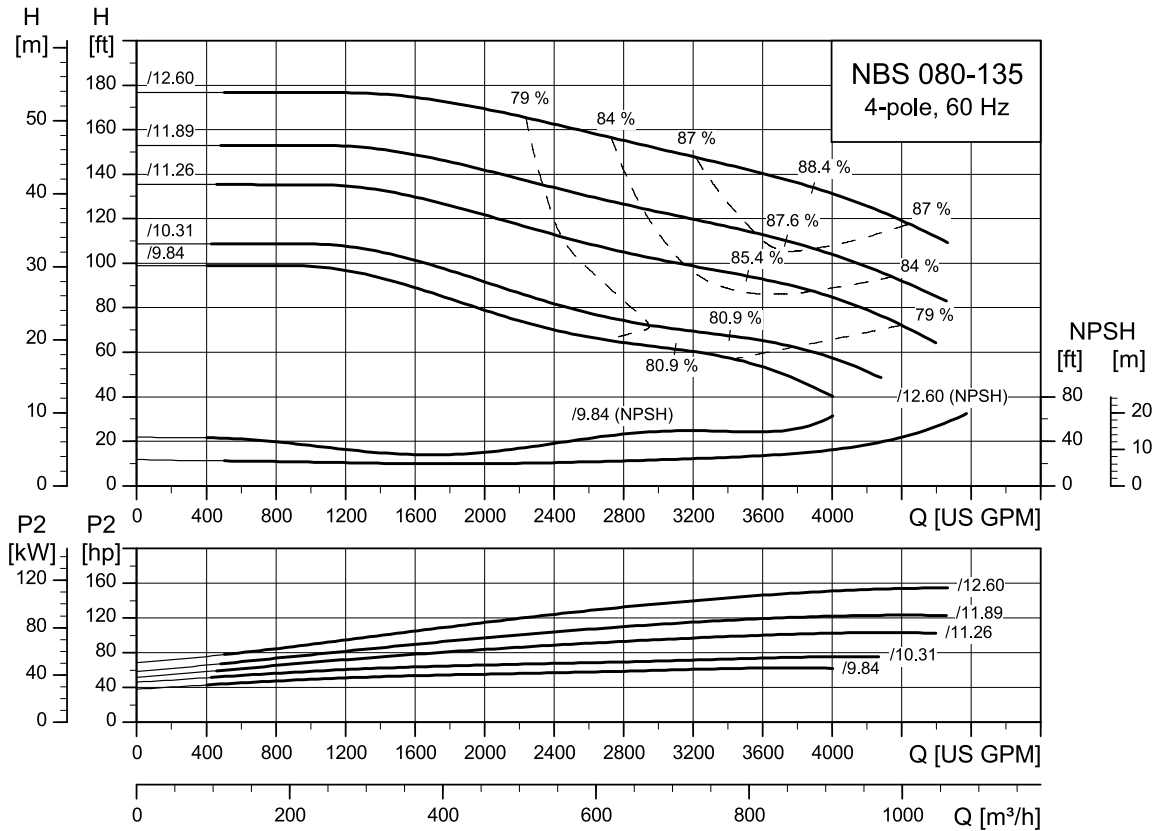
TM077309

NBS 060-150



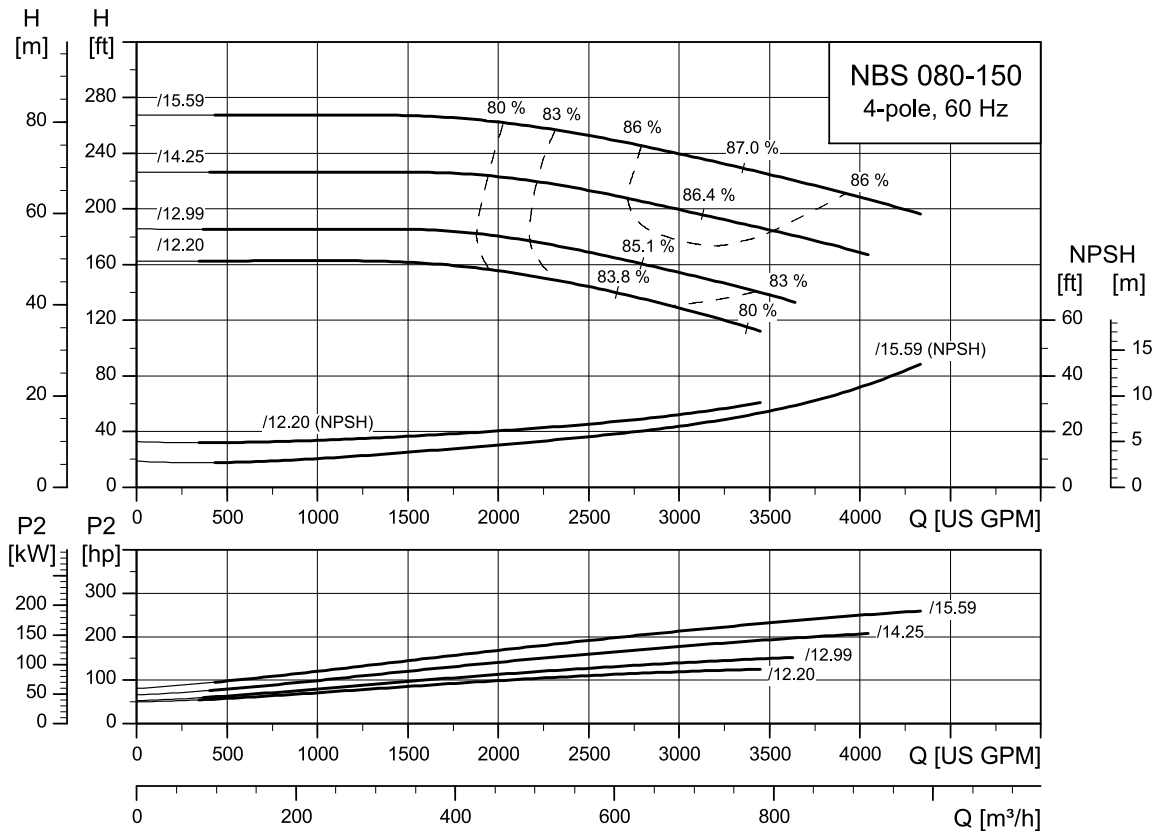
TM077622

NBS 080-135



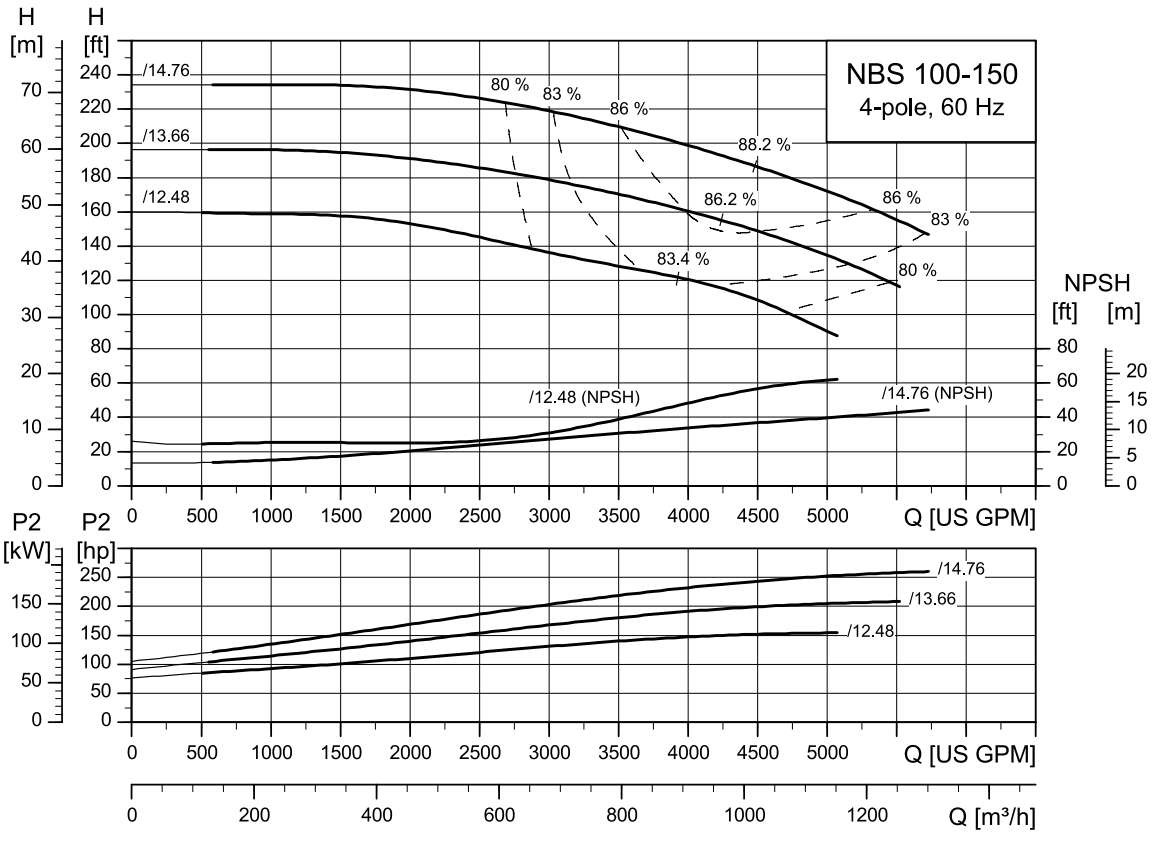
TM077535

NBS 080-150



TM077312

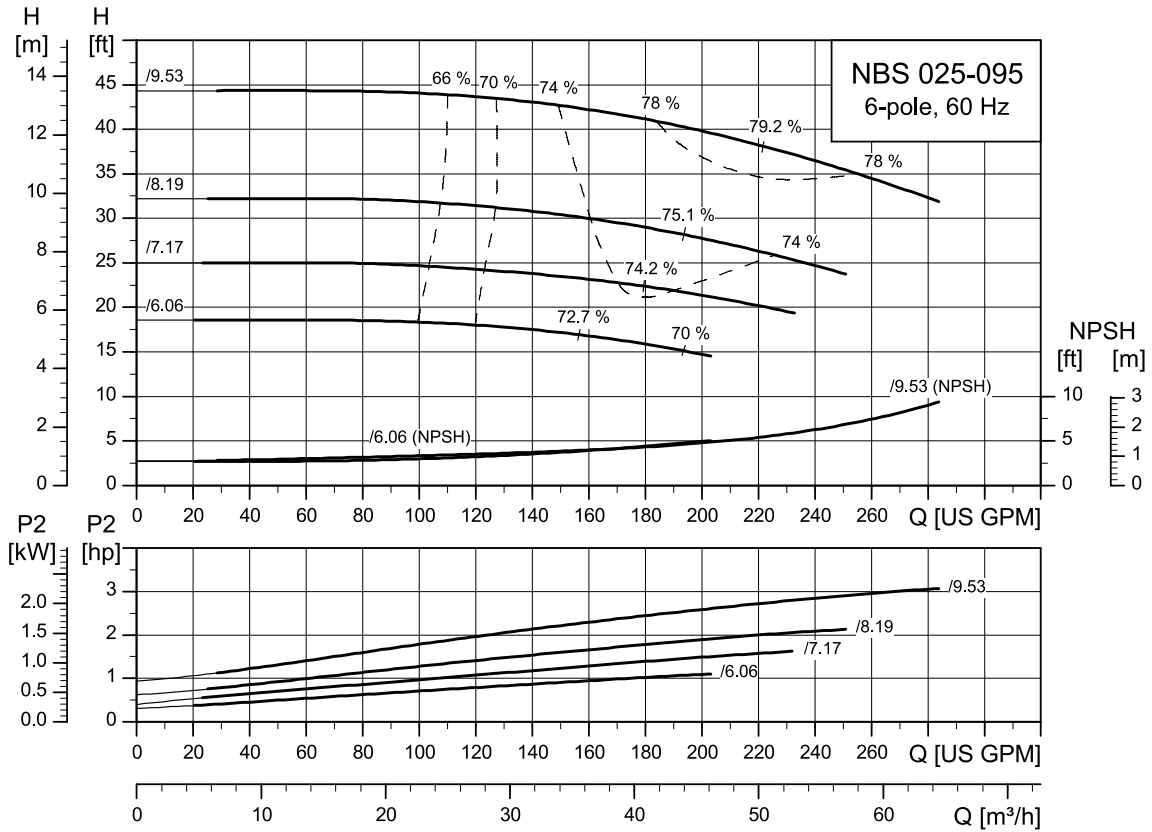
NBS 100-150



TM07537

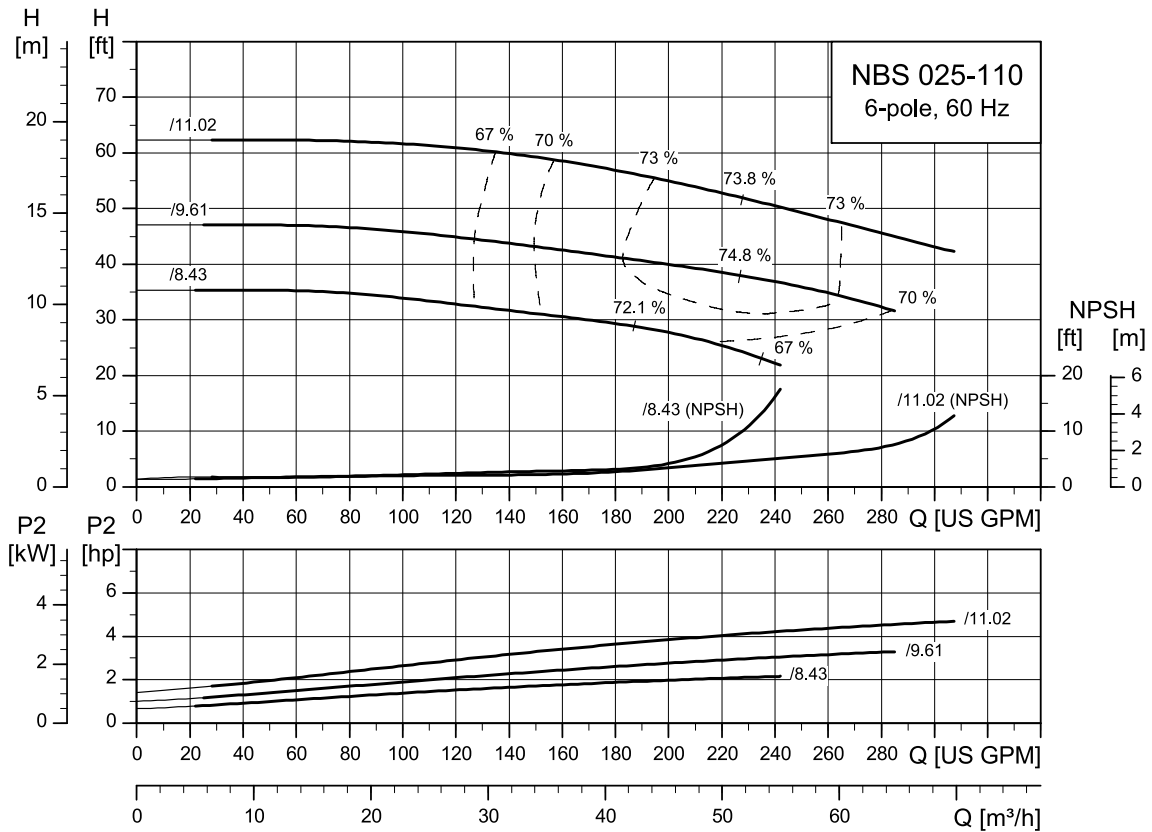
6-pole

NBS 025-095



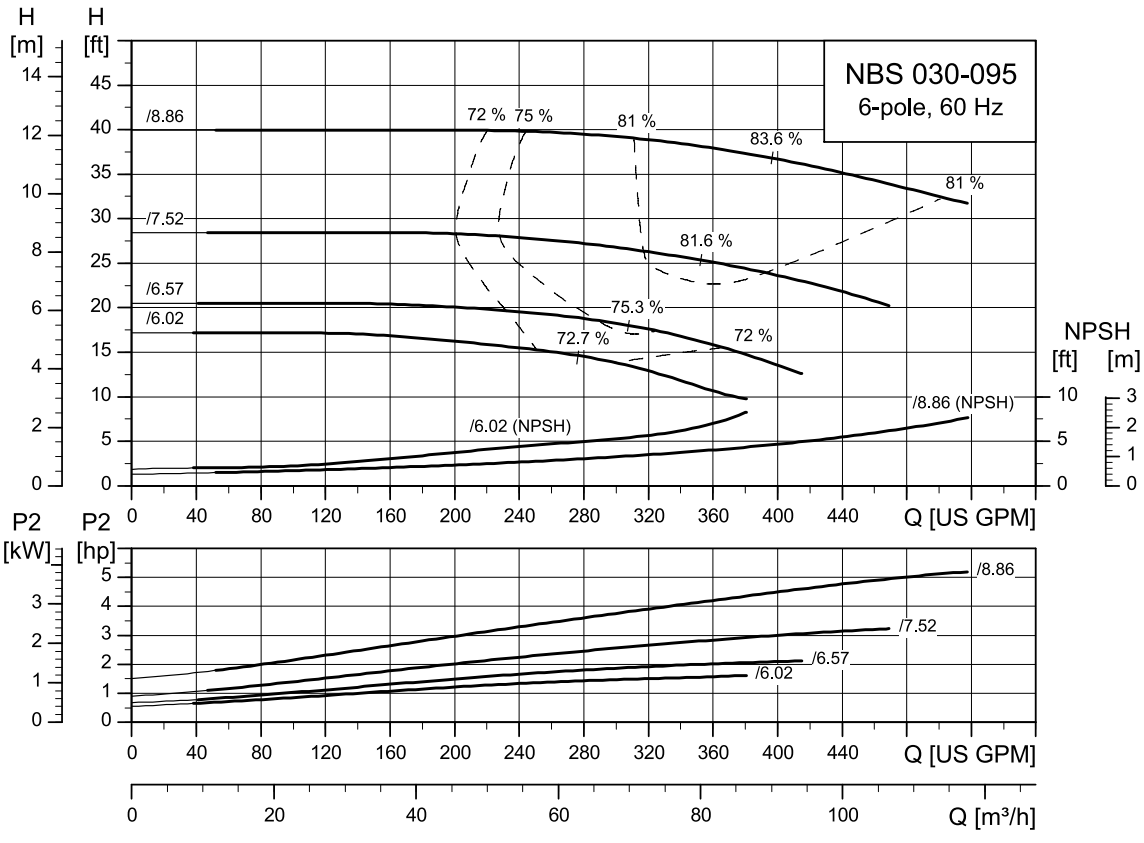
TM077314

NBS 025-110



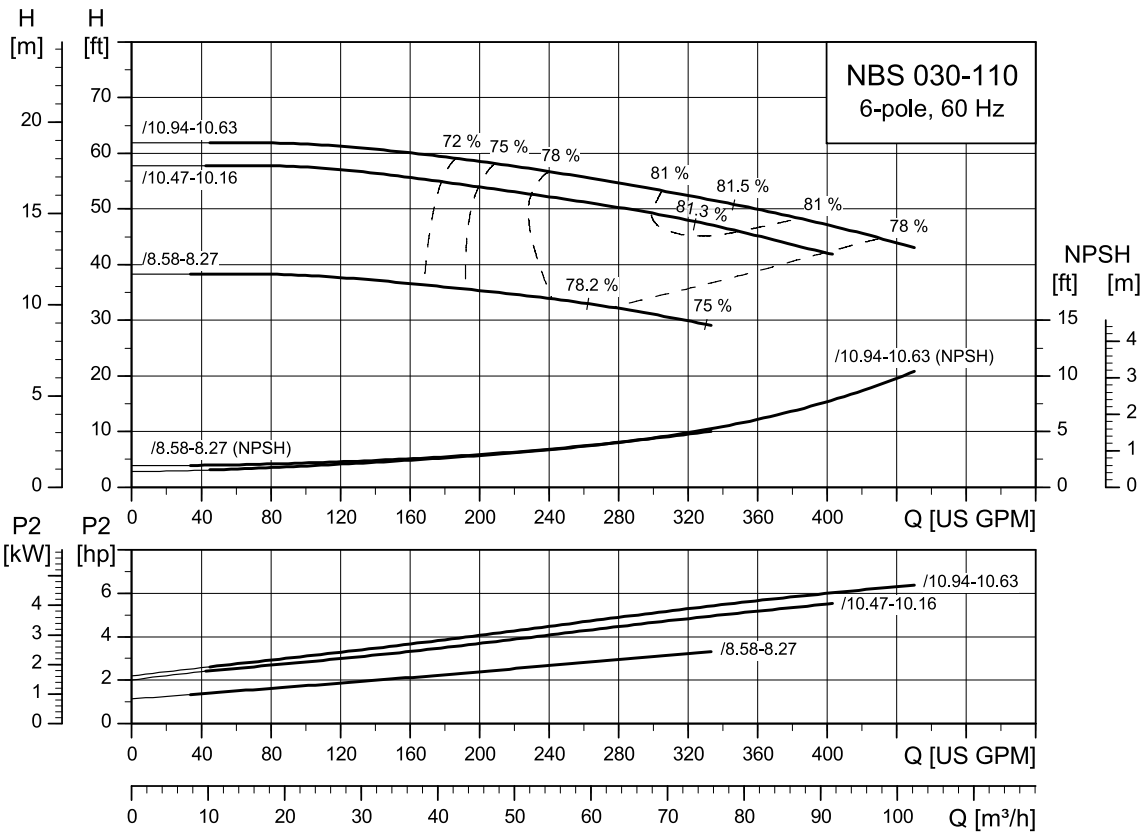
TM077520

NBS 030-095



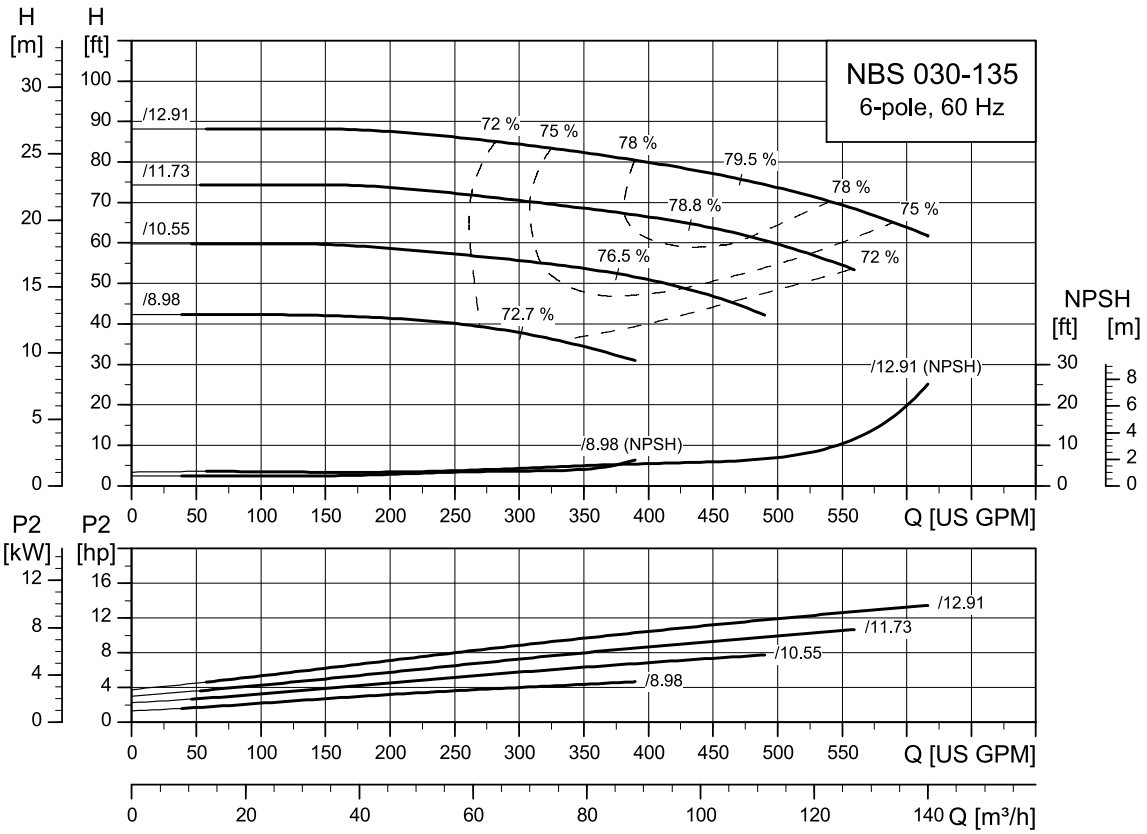
TM077525

NBS 030-110



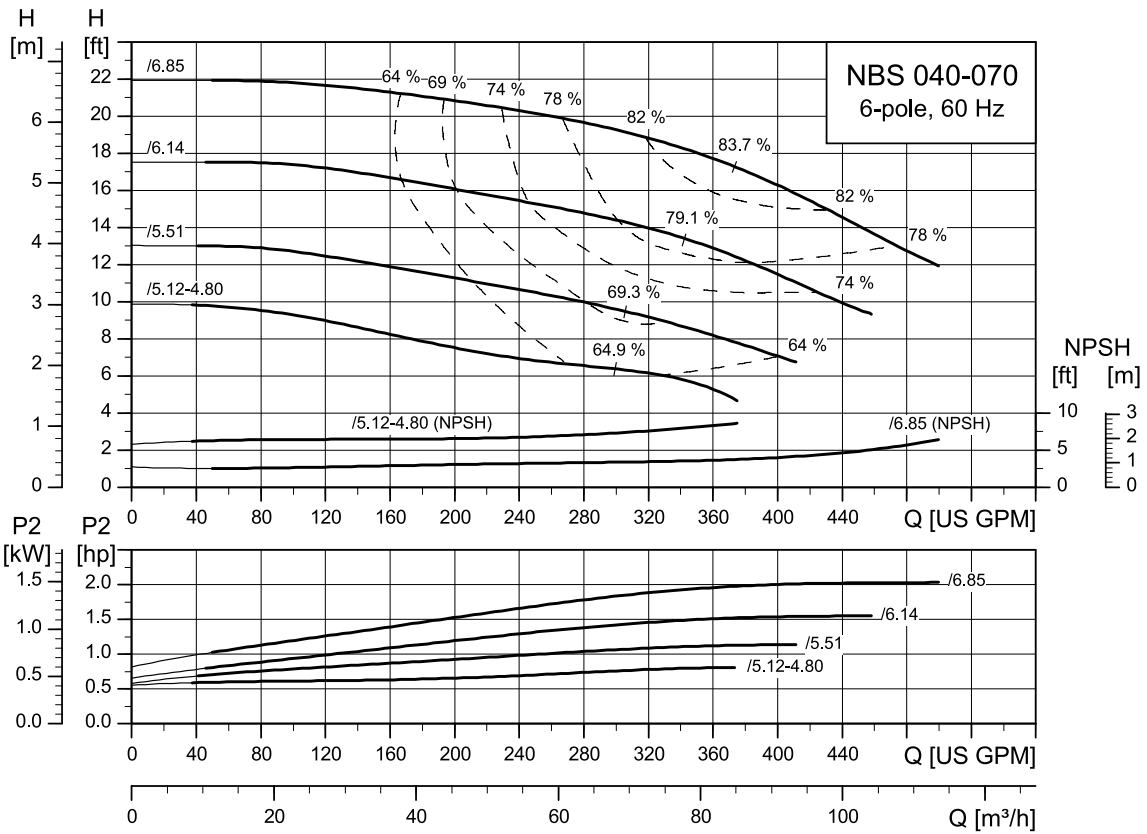
TM077315

NBS 030-135



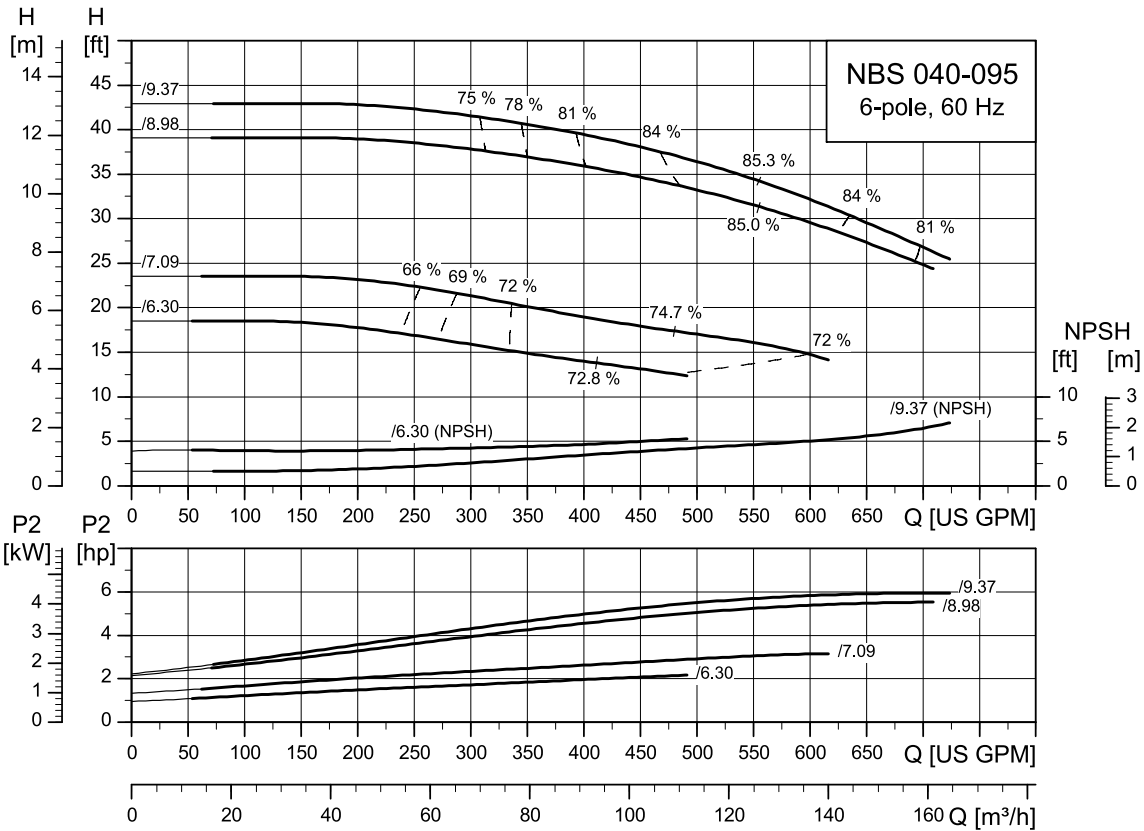
TM077814

NBS 040-070



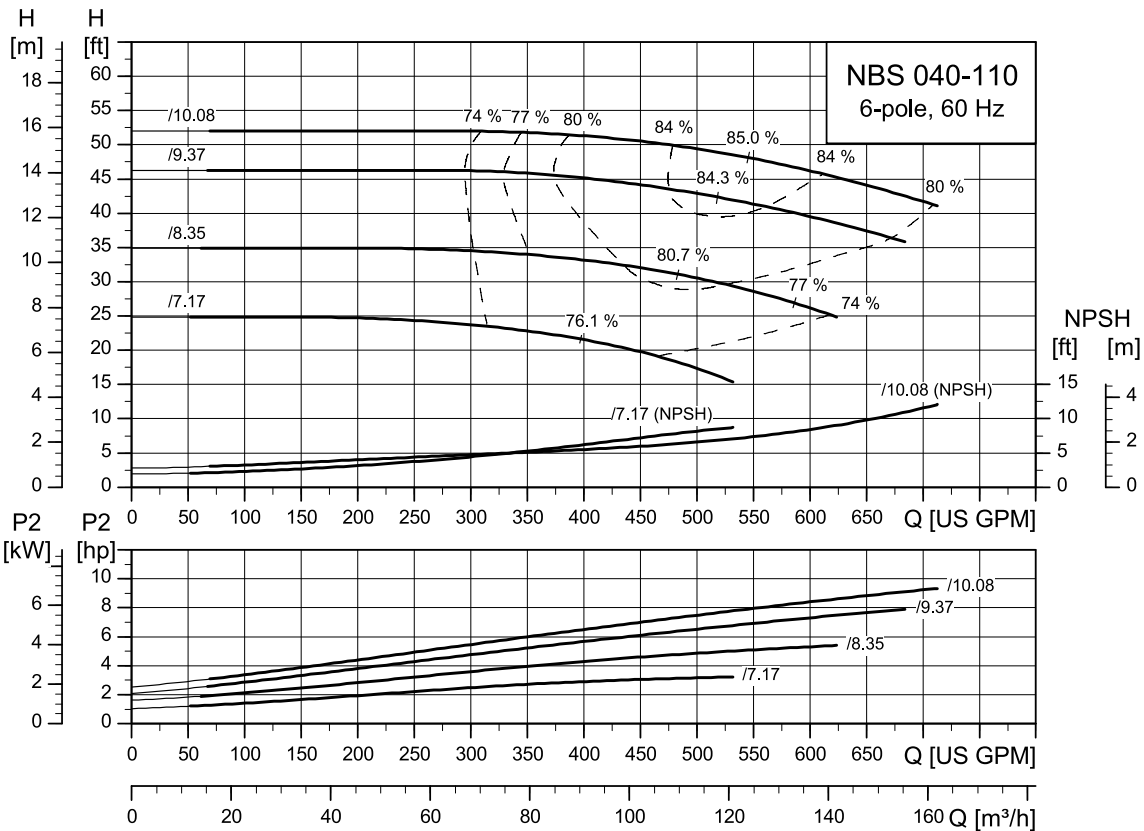
TM077528

NBS 040-095



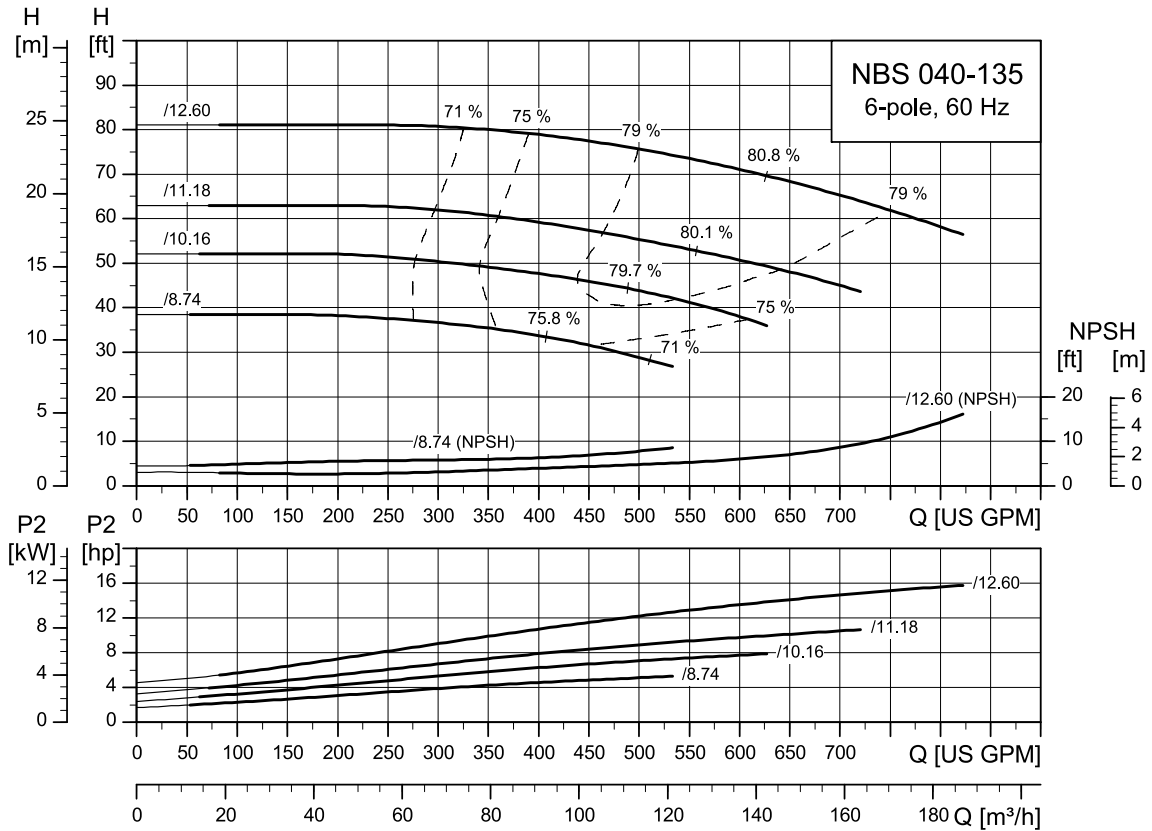
TM077316

NBS 040-110



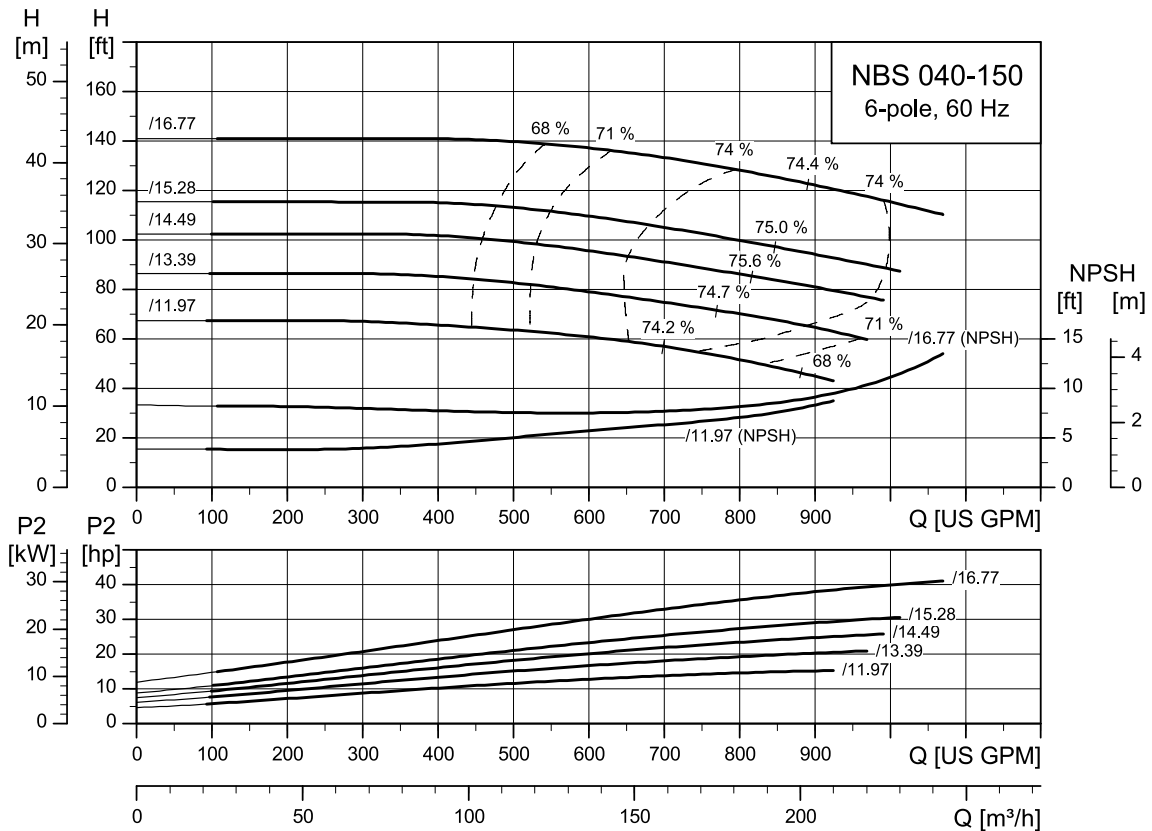
TM077816

NBS 040-135



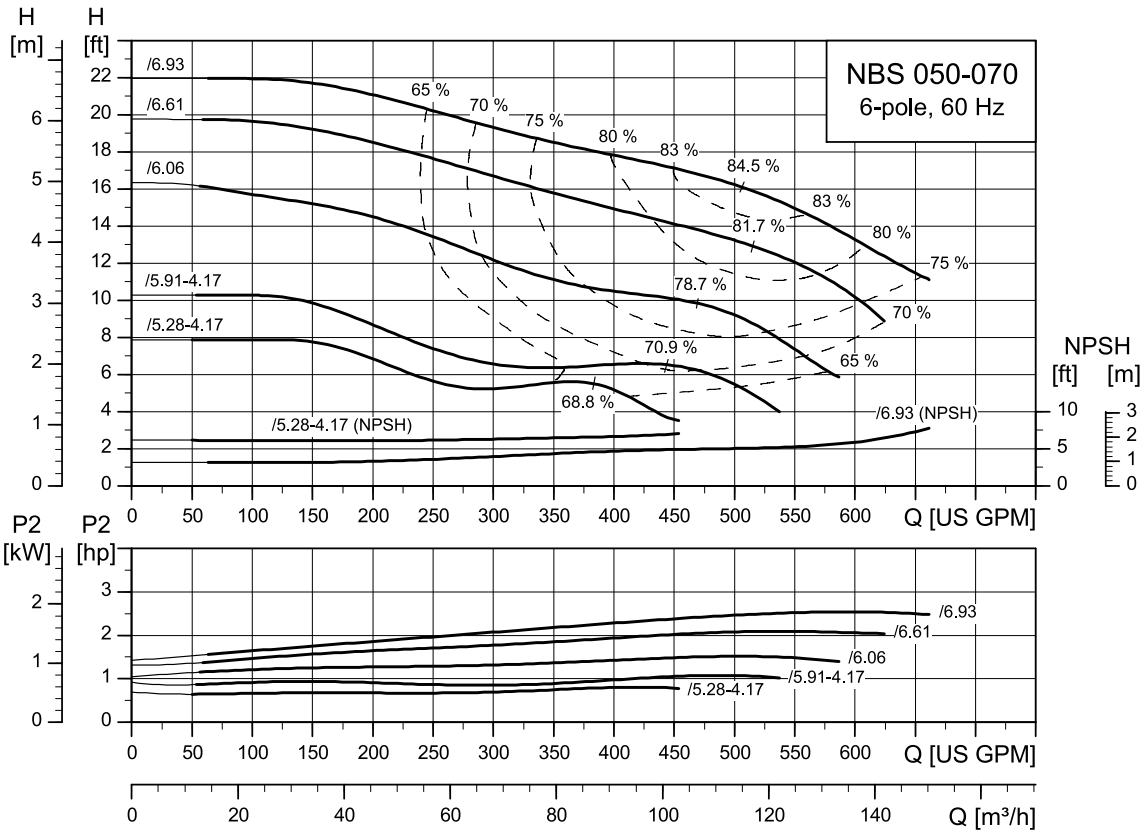
TM077530

NBS 040-150



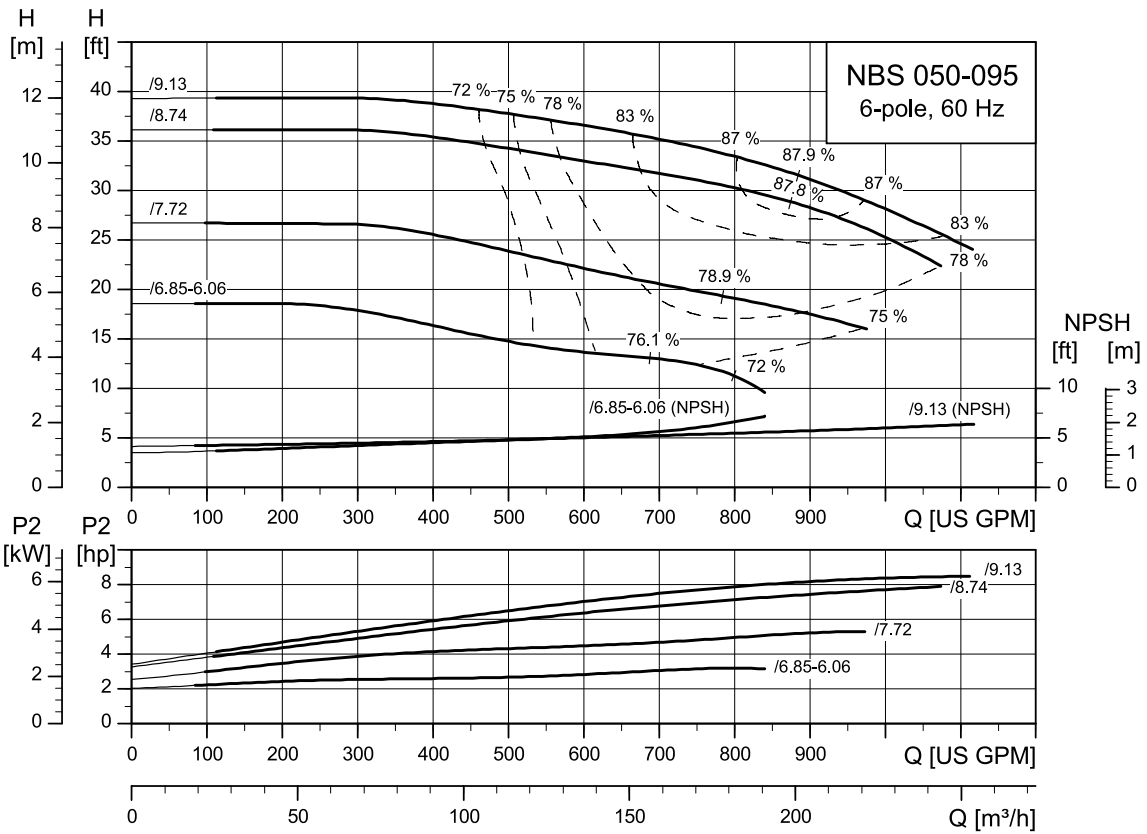
TM077322

NBS 050-070



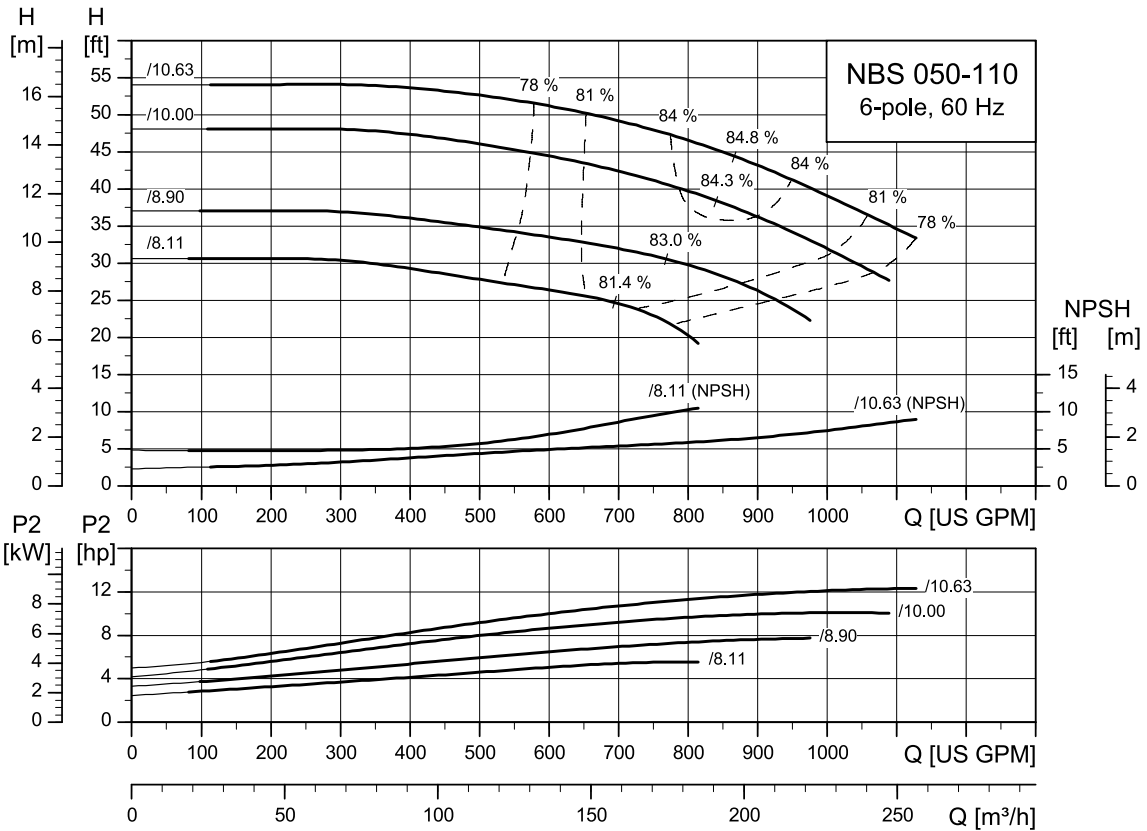
TM077819

NBS 050-095



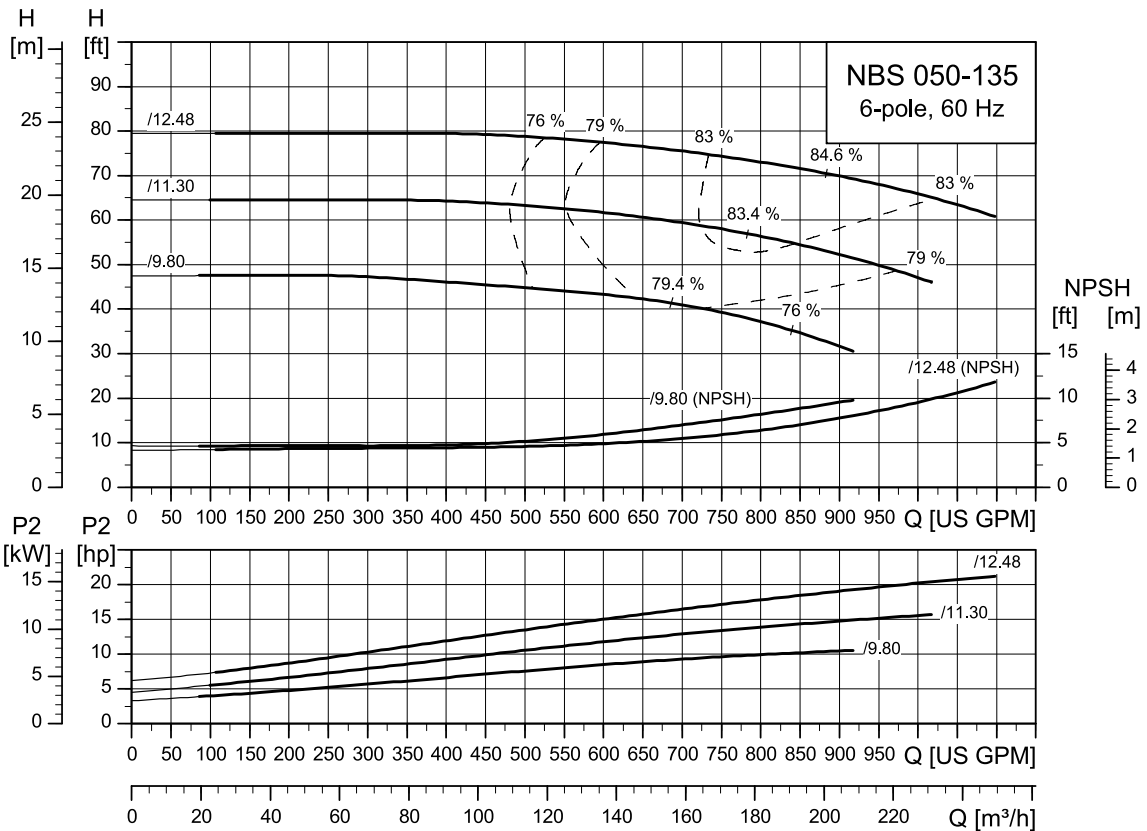
TM077317

NBS 050-110



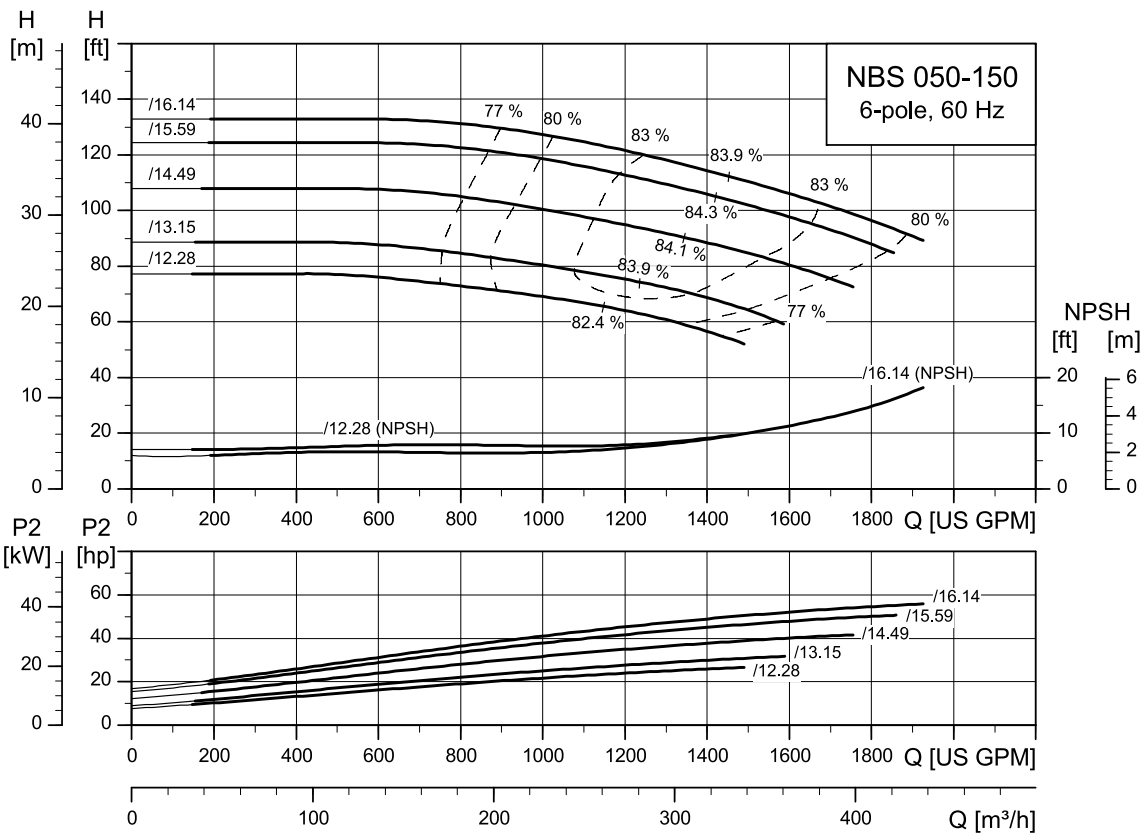
TM077319

NBS 050-135



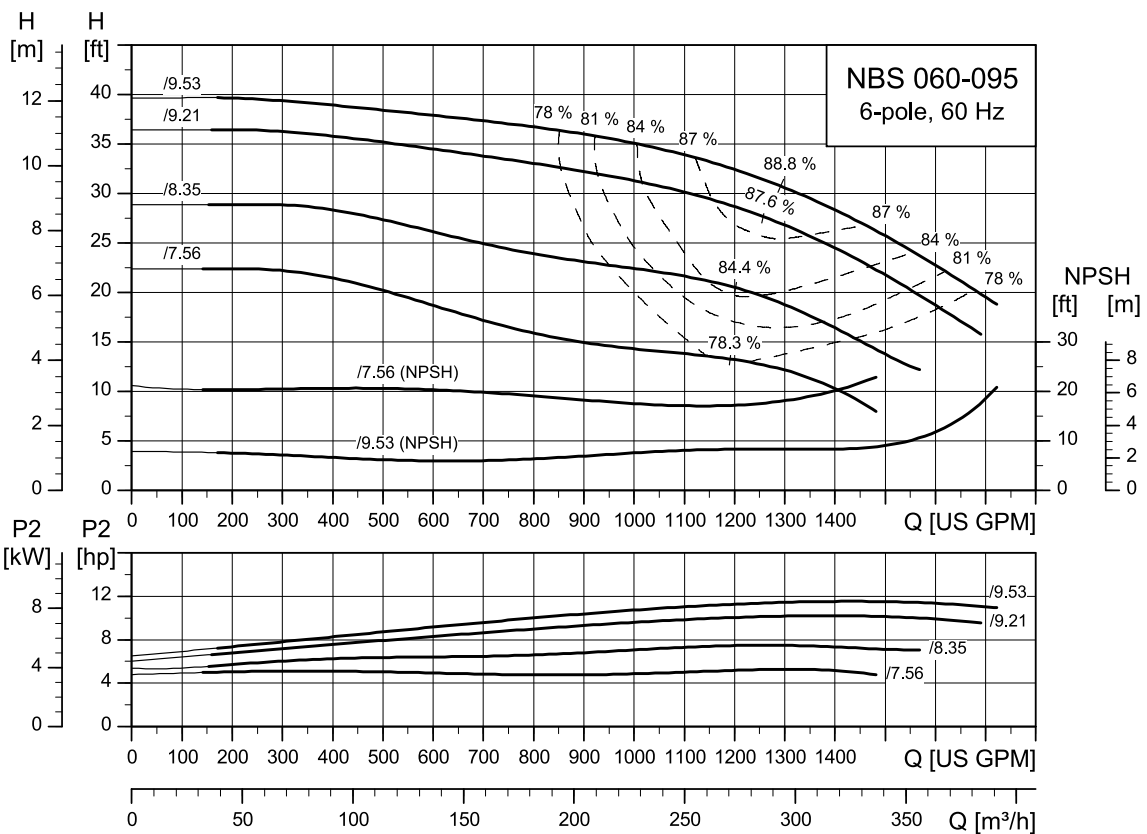
TM077621

NBS 050-150



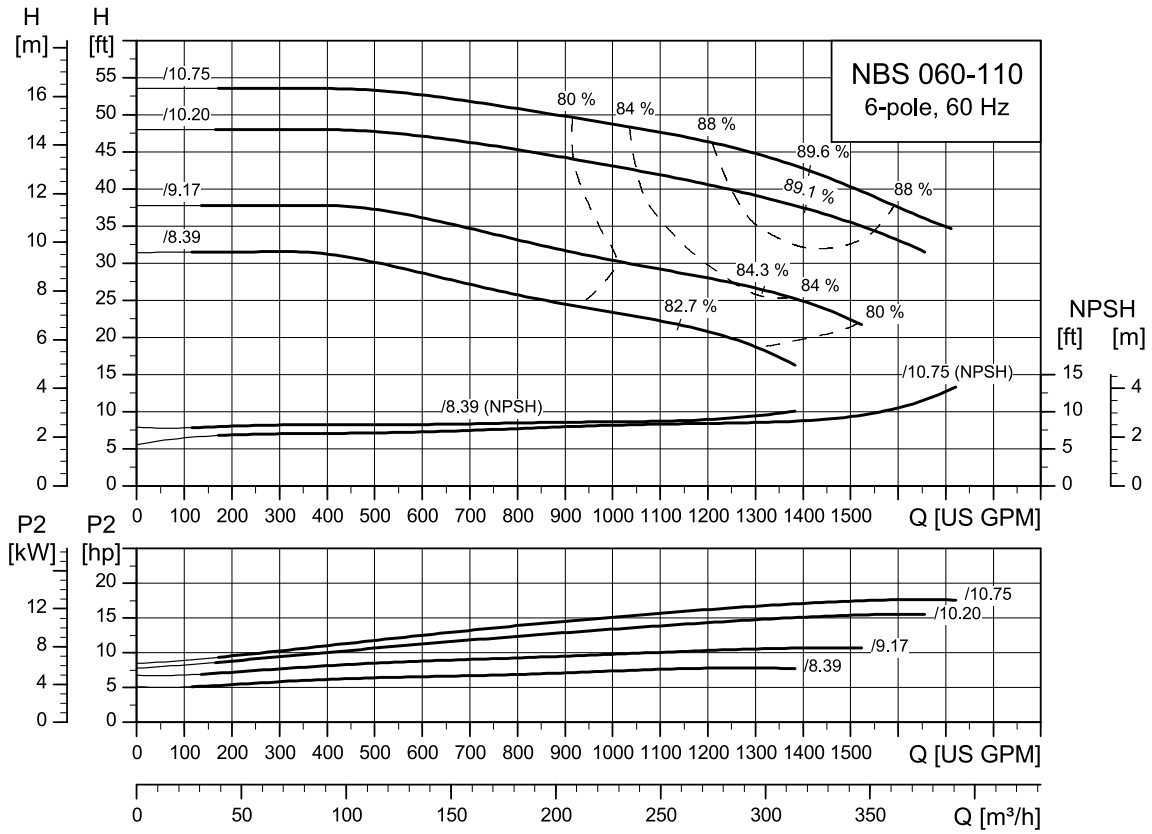
TM07532

NBS 060-095



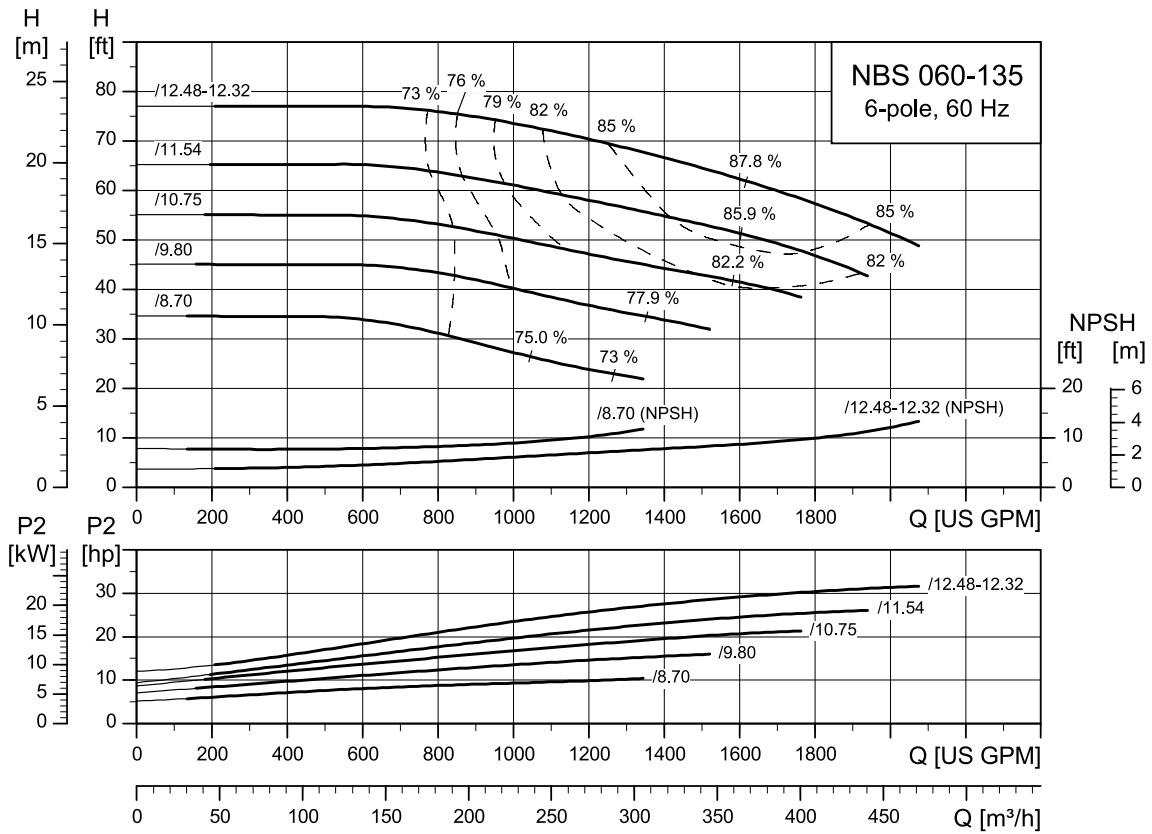
TM07534

NBS 060-110



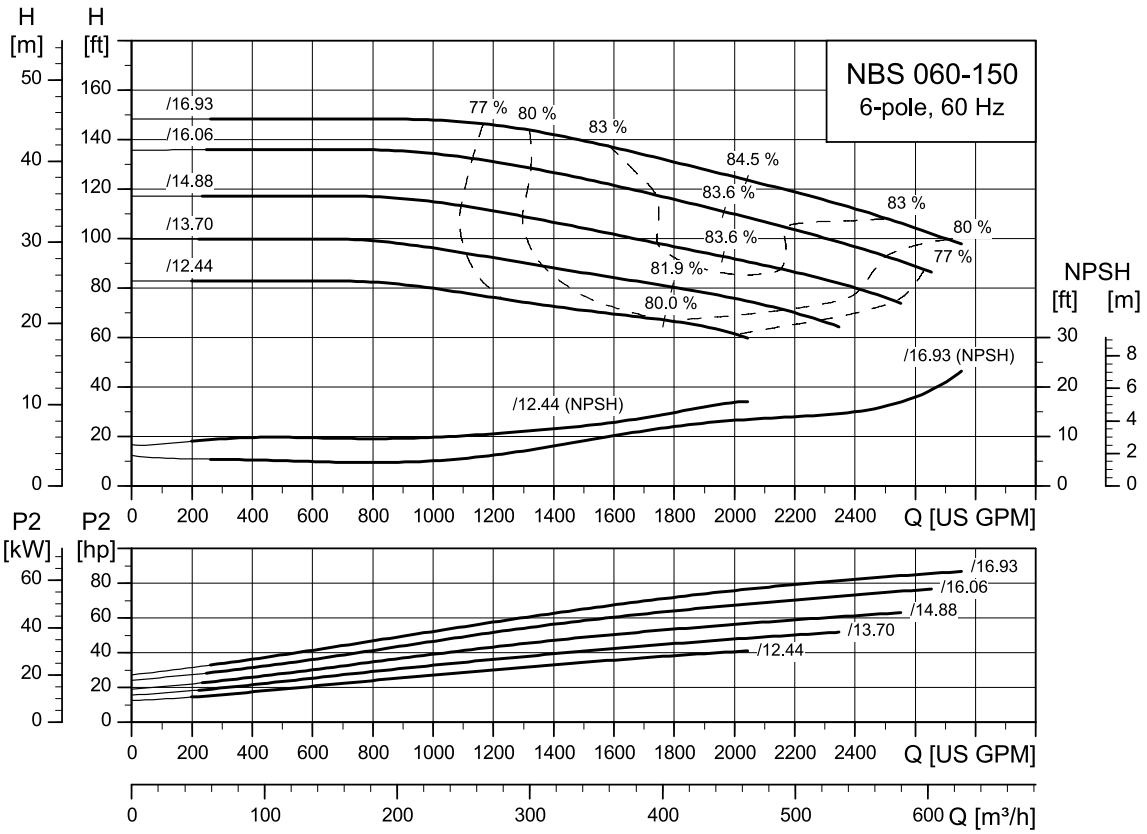
TM077320

NBS 060-135



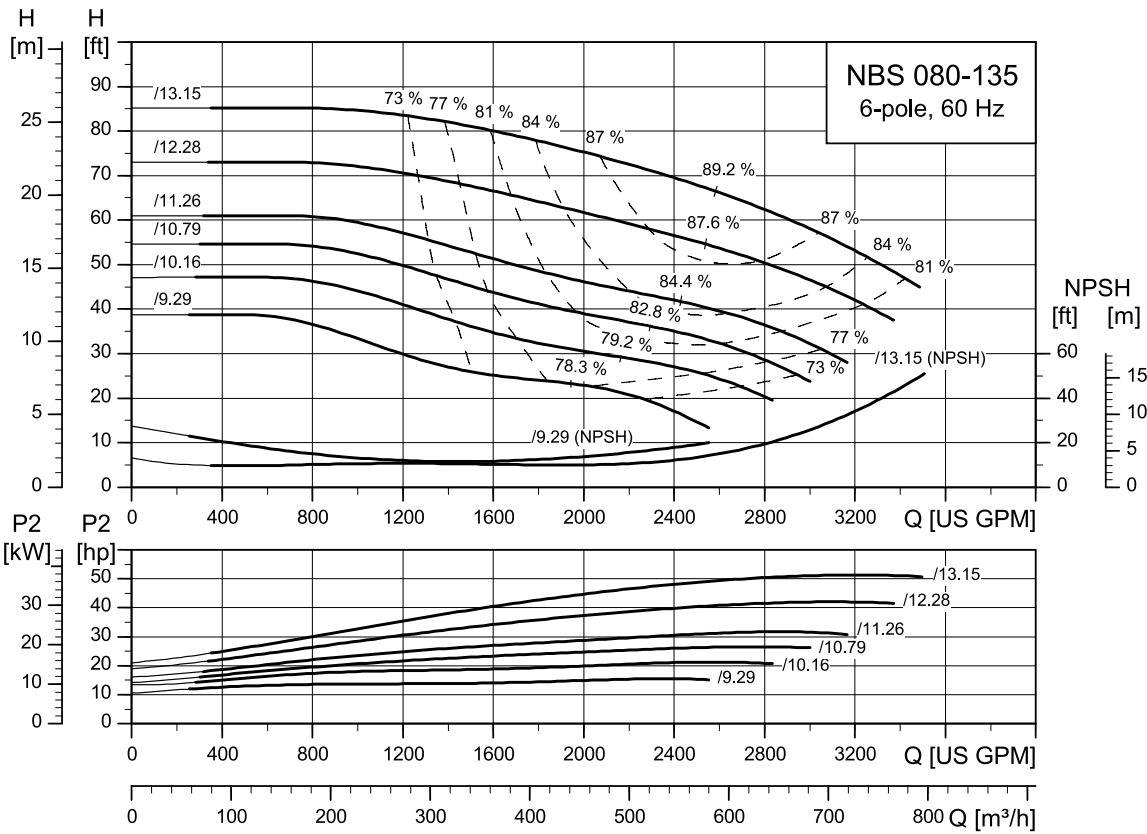
TM077318

NBS 060-150



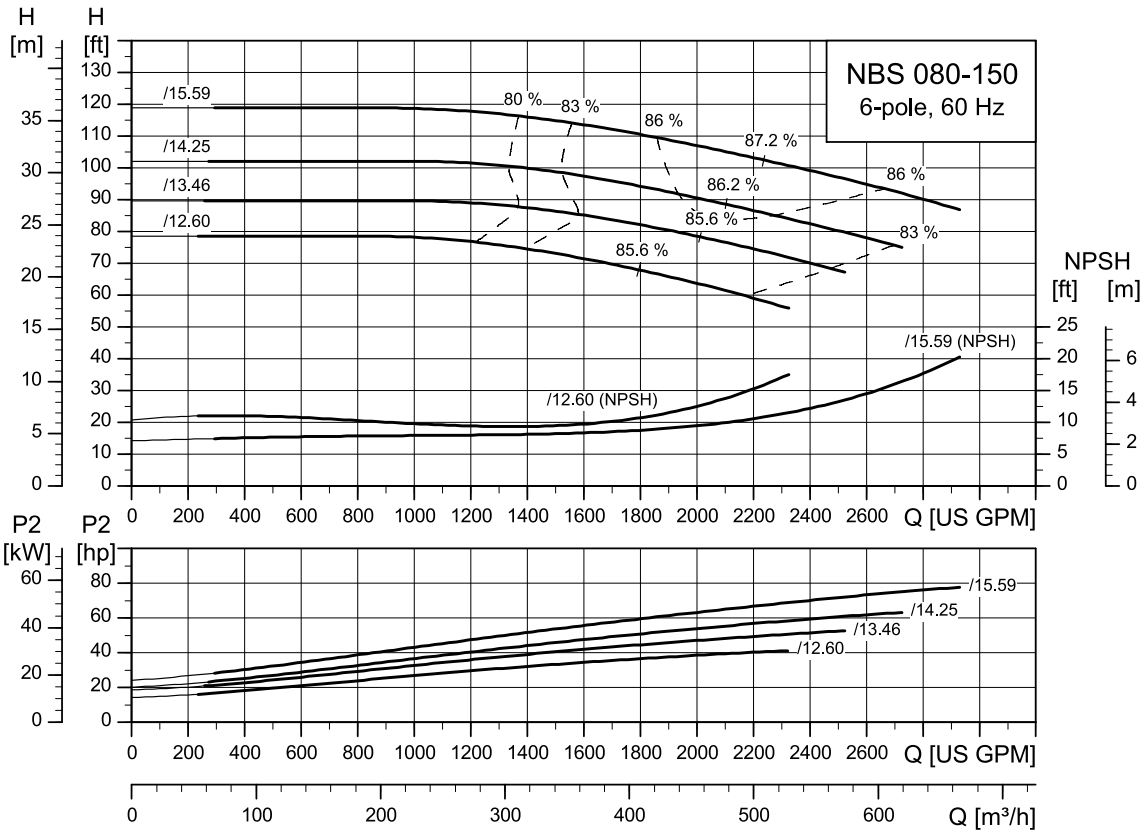
TM077623

NBS 080-135



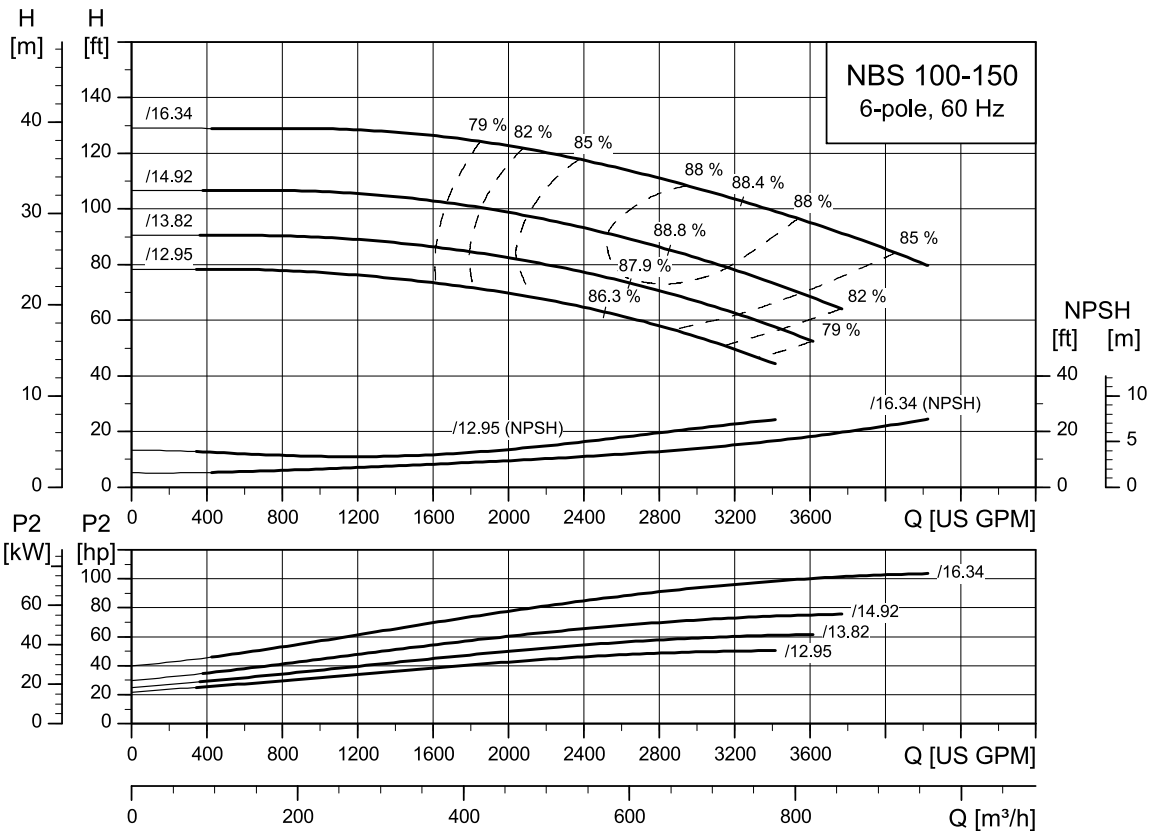
TM077536

NBS 080-150



TM077321

NBS 100-150

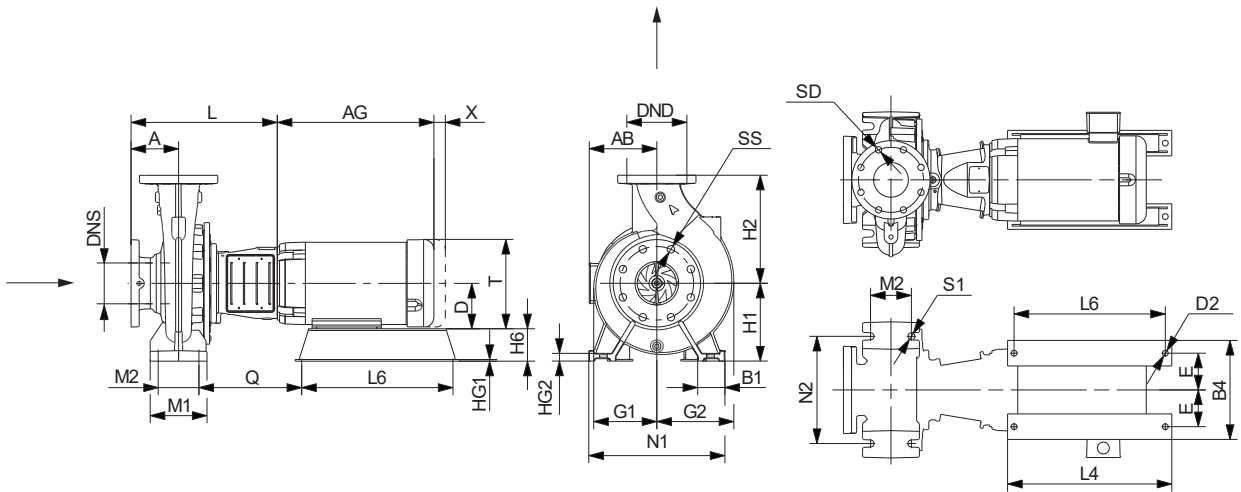


TM077538

Pumps with TEFC motor, MLE Specific technical data

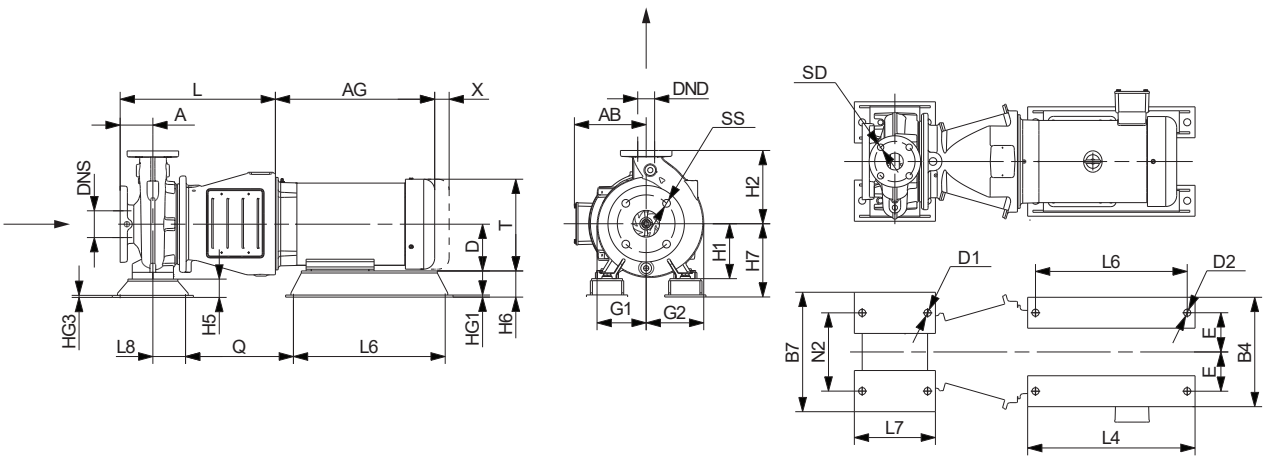
Pump size	Pole	P2 [hp]	Actual impeller size [inch]	AB_MLE [inch]	AF [inch]	LL [inch]
012-070	2	3	4.69	6.22	5.28	9.13
	2	5	5.00	6.22	5.28	9.13
	2	7.5	5.47	9.33	6.81	12.48
	2	7.5	6.10	9.33	6.81	12.48
	2	10	6.42	9.33	6.81	12.48
	2	15	6.65	9.33	6.81	12.48
	2	15	6.97	9.33	6.81	12.48
015-070	2	5	4.49	6.22	5.28	9.13
	2	7.5	5.04	9.33	6.81	12.48
	2	10	5.59	9.33	6.81	12.48
	2	15	6.30	9.33	6.81	12.48
015-090	4	3	6.93	6.22	5.28	9.13
	4	3	8.11	6.22	5.28	9.13
015-095	4	5	9.84	6.22	5.28	9.13
	4	5	8.82	6.22	5.28	9.13
020-095	4	7.5	9.84	9.33	6.81	12.48
	4	5	8.11	6.22	5.28	9.13
020-110	4	7.5	9.45	9.33	6.81	12.48
	4	10	9.92	9.33	6.81	12.48
025-070	2	7.5	4.57	9.33	6.81	12.48
	2	10	4.96	9.33	6.81	12.48
	2	15	5.67	9.33	6.81	12.48
	4	3	6.11	6.22	5.28	9.13
	4	5	6.77	6.22	5.28	9.13
025-095	4	3	5.98	6.22	5.28	9.13
	4	5	7.17	6.22	5.28	9.13
	4	7.5	8.43	9.33	6.81	12.48
	4	10	9.53	9.33	6.81	12.48
030-070	2	15	5.04	9.33	6.81	12.48
	4	3	5.83	6.22	5.28	9.13
	4	5	6.85	6.22	5.28	9.13
030-095	4	7.5	6.73	9.33	6.81	12.48
	4	10	7.52	9.33	6.81	12.48
040-070	4	3	5.43	6.22	5.28	9.13
	4	5	6.30	6.22	5.28	9.13
	4	7.5	6.85	9.33	6.81	12.48
050-070	4	3	5.43	6.22	5.28	9.13
	4	5	6.06	6.22	5.28	9.13
	4	7.5	6.61	9.33	6.81	12.48
	4	10	6.93	9.33	6.81	12.48
050-095	4	10	6.85	9.33	6.81	12.48

Dimensional drawings, NBS



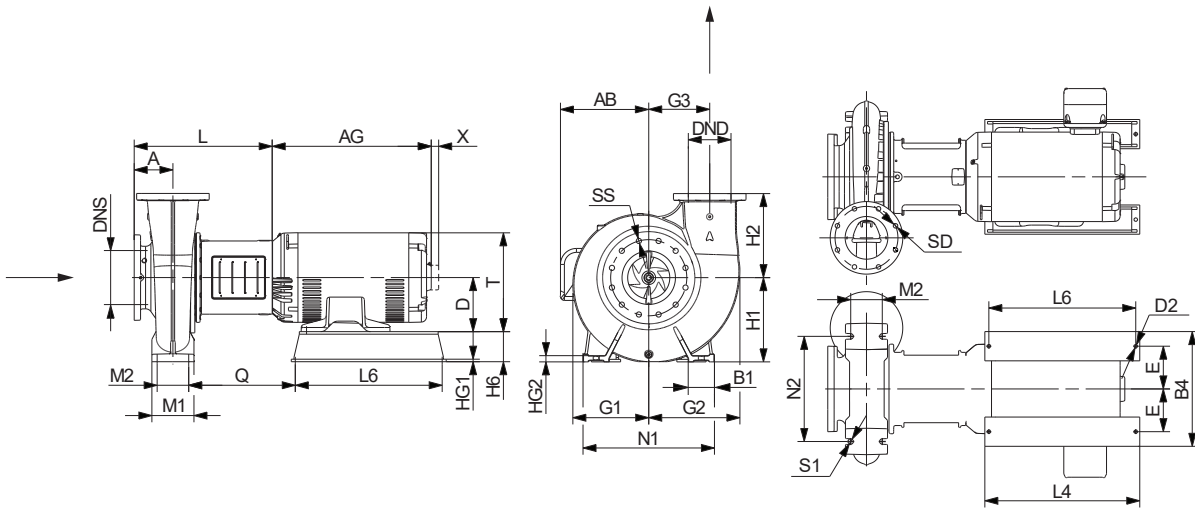
TM077961

Dimensional drawing, mounting design B, center outlet



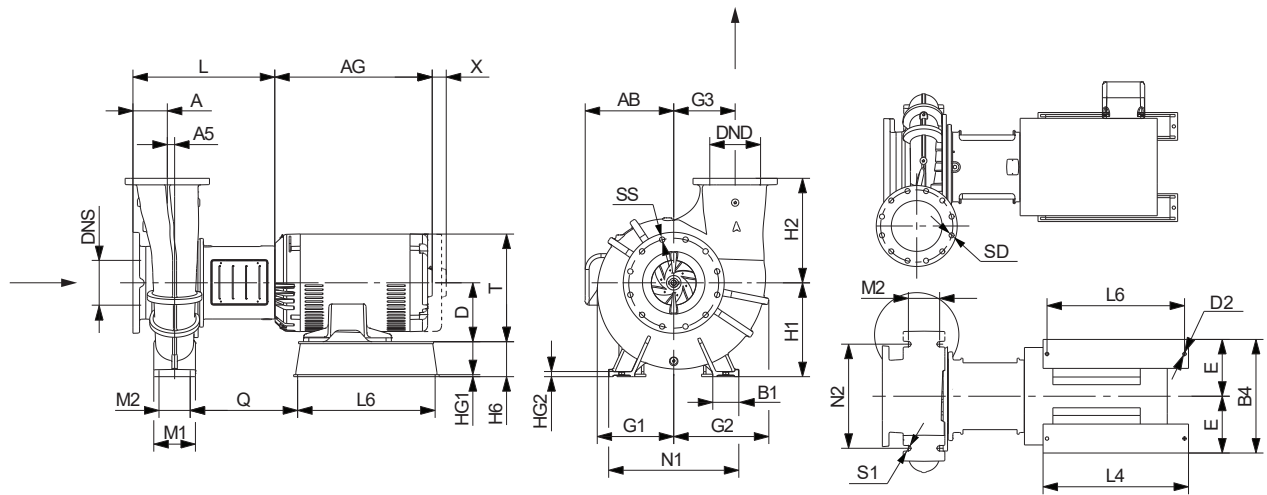
TM077962

Dimensional drawing, mounting design C, center outlet



TM077963

Dimensional drawing, mounting design B, tangential outlet



TM079187

Dimensional drawing, mounting design B, tangential outlet

Flange and bare pump dimensions

Dimensions in inch.

Pump size	Flanges 175 PSI Class 125 [inch]				Flanges 363 PSI Class 300 [inch]				Bare pump dimensions [inch]												
	DNS	DND	SS	SD	DNS	DND	SS	SD	H1	H2	A	A5	B1	N1	N2	M1	M2	S1	G1	G2	G3
012-070	1.97	1.26	4x3/4	4x5/8	1.97	1.26	8x3/4	4x3/4	5.25	7	3.13	-	1.97	9.45	7.48	3.94	2.76	M12	4.53	5.08	-
015-070	2.5	1.5	4x3/4	4x5/8	2.5	1.5	8x7/8	4x7/8	5.25	7	3.13	-	1.97	9.45	7.48	3.94	2.76	M12	4.69	5.51	-
015-090	2.5	1.5	4x3/4	4x5/8	2.5	1.5	8x7/8	4x7/8	7	9	4	-	2.56	12.6	9.84	4.92	3.74	M12	5.71	6.22	-
015-095	2.5	1.5	4x3/4	4x5/8	2.5	1.5	8x7/8	4x7/8	7	9	4	-	2.56	12.6	9.84	4.92	3.74	M12	5.94	6.69	-
020-095	2.5	2	4x3/4	4x3/4	2.5	2	8x7/8	8x3/4	7	9	4	-	2.56	12.6	9.84	4.92	3.74	M12	5.91	6.48	-
020-110	2.5	2	4x3/4	4x3/4	2.5	2	8x7/8	8x3/4	7	9	4	-	2.56	12.6	9.84	4.92	3.74	M12	6.42	6.96	-
020-135	3	2	4x3/4	4x3/4	3	2	8x7/8	8x3/4	9	11	5	-	2.56	13.58	11.02	4.92	3.74	M12	8.03	8.58	-
025-070	3	2.5	4x3/4	4x3/4	3	2.5	8x7/8	8x7/8	6.25	8	4	-	2.56	11.02	8.35	4.92	3.74	M12	4.72	5.57	-
025-095	3	2.5	4x3/4	4x3/4	3	2.5	8x7/8	8x7/8	8	10	4	-	3.15	14.17	11.02	6.3	4.72	M16	6.47	7.34	-
025-110	3	2.5	4x3/4	4x3/4	3	2.5	8x7/8	8x7/8	8	11	5	-	3.15	14.17	11.02	6.3	4.72	M16	6.93	7.7	-
030-070	4	3	8x3/4	4x3/4	4	3	8x7/8	8x7/8	6.25	9	4	-	2.56	11.02	8.35	4.92	3.74	M12	5.3	6.5	-
030-095	4	3	8x3/4	4x3/4	4	3	8x7/8	8x7/8	8	11	5	-	3.15	15.75	12.4	6.3	4.72	M16	6.09	8.22	-
030-110	4	3	8x3/4	4x3/4	4	3	8x7/8	8x7/8	8	12.5	5	-	3.15	15.75	12.4	6.3	4.72	M16	7.09	8.02	-
030-135	4	3	8x3/4	4x3/4	4	3	8x7/8	8x7/8	10	12.5	5	-	2.99	15.75	12.4	6.3	4.72	M16	8.19	9.39	-
040-070	5	4	8x7/8	8x3/4	5	4	8x7/8	8x7/8	7	10	5	-	2.56	13.58	11.02	4.92	3.74	M12	5.52	7.11	-
040-095	5	4	8x7/8	8x3/4	5	4	8x7/8	8x7/8	9	11	5.5	-	3.15	15.75	12.4	6.3	4.72	M16	7.11	8.91	-
040-110	5	4	8x7/8	8x3/4	5	4	8x7/8	8x7/8	9	12.5	5.5	-	3.15	15.75	12.4	6.3	4.72	M16	6.03	8.91	-
040-135	5	4	8x7/8	8x3/4	5	4	8x7/8	8x7/8	10	12.5	5.5	-	3.15	15.75	12.4	6.3	4.72	M16	8.11	9.6	-
040-150	5	4	8x7/8	8x3/4	5	4	8x7/8	8x7/8	11	14	5.5	-	3.94	19.69	15.75	7.87	5.91	M20	10.43	11.73	-
050-070	6	5	8x7/8	8x7/8	6	5	12x7/8	8x7/8	8	11	5	-	3.15	14.17	11.02	6.3	4.72	M16	6.37	8.47	-
050-095	6	5	8x7/8	8x7/8	6	5	12x7/8	8x7/8	10	14	5.5	-	3.15	15.75	12.4	6.3	4.72	M16	7.2	9.29	-
050-110	6	5	8x7/8	8x7/8	6	5	12x7/8	8x7/8	10	14	5.5	-	3.39	15.98	12.4	6.3	4.72	M16	8.14	10	-
050-135	6	5	8x7/8	8x7/8	6	5	12x7/8	8x7/8	11	14	5.5	-	3.94	19.69	15.75	7.87	5.91	M20	8.78	10.63	-
050-150	6	5	8x7/8	8x7/8	6	5	12x7/8	8x7/8	12.5	15.75	5.5	-	3.94	19.69	15.75	7.87	5.91	M20	10.89	12.85	-
060-095	8	6	8x7/8	8x7/8	8	6	12x1	12x7/8	11	14.75	6.25	-	3.94	19.69	15.75	7.87	5.91	M20	9.06	11.81	-
060-110	8	6	8x7/8	8x7/8	8	6	12x1	12x7/8	11	14.75	6.25	-	3.94	19.69	15.75	7.87	5.91	M20	8.78	11.3	-
060-135	8	6	8x7/8	8x7/8	8	6	12x1	12x7/8	11	15.75	6.25	-	3.94	21.65	17.72	7.87	5.91	M20	10.04	12.36	-
060-150	8	6	8x7/8	8x7/8	8	6	12x1	12x7/8	12.5	17.75	6.25	-	3.94	21.65	17.72	7.87	5.91	M20	11.34	14	-
080-135	10	8	12x1	8x7/8	10	8	16x1 1/8	12x1	13.75	14	6.25	-	4.92	24.61	19.69	7.87	5.91	M20	12.37	17.22	10.43
080-150	10	8	12x1	8x7/8	10	8	16x1 1/8	12x1	15.75	15.75	7.25	-	4.92	24.61	19.69	7.87	5.91	M20	14.21	18.21	11.42
100-150	12	10	12x1	12x1	12	10	16x1 1/4	16x1 1/8	17.75	19.75	6.5	1.38	4.92	24.61	19.69	7.87	5.91	M20	14.45	19.59	11.61

Dimensions in mm.

Pump size	Flanges 175 PSI Class 125 [mm]				Flanges 363 PSI Class 300 [mm]				Bare pump dimensions [mm]												
	DNS	DND	SS	SD	DNS	DND	SS	SD	H1	H2	A	A5	B1	N1	N2	M1	M2	S1	G1	G2	G3
012-070	50	32	4x19	4x16	50	32	8x19	4x19	133	178	79	-	50	240	190	100	70	M12	115	129	-
015-070	64	38	4x19	4x16	64	38	8x22.3	4x22.3	133	178	79	-	50	240	190	100	70	M12	119	140	-
015-090	64	38	4x19	4x16	64	38	8x22.3	4x22.3	178	229	102	-	65	320	250	125	95	M12	145	158	-
015-095	64	38	4x19	4x16	64	38	8x22.3	4x22.3	178	229	102	-	65	320	250	125	95	M12	151	170	-
020-095	64	51	4x19	4x19	64	51	8x22.3	8x19	178	229	102	-	65	320	250	125	95	M12	150	165	-
020-110	64	51	4x19	4x19	64	51	8x22.3	8x19	178	229	102	-	65	320	250	125	95	M12	163	177	-
020-135	76	51	4x19	4x19	76	51	8x22.3	8x19	229	279	127	-	65	345	280	125	95	M12	204	218	-
025-070	76	64	4x19	4x19	76	64	8x22.3	8x22.3	159	203	102	-	65	280	212	125	95	M12	120	142	-
025-095	76	64	4x19	4x19	76	64	8x22.3	8x22.3	203	254	102	-	80	360	280	160	120	M16	164	187	-
025-110	76	64	4x19	4x19	76	64	8x22.3	8x22.3	203	279	127	-	80	360	280	160	120	M16	176	196	-
030-070	102	76	8x19	4x19	102	76	8x22.3	8x22.3	159	229	102	-	65	280	212	125	95	M12	135	165	-
030-095	102	76	8x19	4x19	102	76	8x22.3	8x22.3	203	279	127	-	80	400	315	160	120	M16	155	209	-
030-110	102	76	8x19	4x19	102	76	8x22.3	8x22.3	203	318	127	-	80	400	315	160	120	M16	180	204	-
030-135	102	76	8x19	4x19	102	76	8x22.3	8x22.3	254	318	127	-	76	400	315	160	120	M16	208	239	-
040-070	127	102	8x22.3	8x19	127	102	8x22.3	8x22.3	178	254	127	-	65	345	280	125	95	M12	140	181	-
040-095	127	102	8x22.3	8x19	127	102	8x22.3	8x22.3	229	279	140	-	80	400	315	160	120	M16	181	226	-
040-110	127	102	8x22.3	8x19	127	102	8x22.3	8x22.3	229	318	140	-	80	400	315	160	120	M16	153	226	-
040-135	127	102	8x22.3	8x19	127	102	8x22.3	8x22.3	254	318	140	-	80	400	315	160	120	M16	206	244	-
040-150	127	102	8x22.3	8x19	127	102	8x22.3	8x22.3	279	356	140	-	100	500	400	200	150	M20	265	298	-
050-070	152	127	8x22.3	8x22.3	152	127	12x22.3	8x22.3	203	279	127	-	80	360	280	160	120	M16	162	215	-
050-095	152	127	8x22.3	8x22.3	152	127	12x22.3	8x22.3	254	356	140	-	80	400	315	160	120	M16	183	236	-
050-110	152	127	8x22.3	8x22.3	152	127	12x22.3	8x22.3	254	356	140	-	86	406	315	160	120	M16	207	254	-
050-135	152	127	8x22.3	8x22.3	152	127	12x22.3	8x22.3	279	356	140	-	100	500	400	200	150	M20	223	270	-
050-150	152	127	8x22.3	8x22.3	152	127	12x22.3	8x22.3	318	400	140	-	100	500	400	200	150	M20	277	326	-
060-095	203	152	8x22.3	8x22.3	203	152	12x25.4	12x22.3	279	375	159	-	100	500	400	200	150	M20	230	300	-
060-110	203	152	8x22.3	8x22.3	203	152	12x25.4	12x22.3	279	375	159	-	100	500	400	200	150	M20	223	287	-
060-135	203	152	8x22.3	8x22.3	203	152	12x25.4	12x22.3	279	400	159	-	100	550	450	200	150	M20	255	314	-
060-150	203	152	8x22.3	8x22.3	203	152	12x25.4	12x22.3	318	451	159	-	100	550	450	200	150	M20	288	356	-
080-135	254	203	12x25.4	8x22.3	254	203	16x28.4	12x25.4	349	356	159	-	125	625	500	200	150	M20	314	438	265
080-150	254	203	12x25.4	8x22.3	254	203	16x28.4	12x25.4	400	400	184	-	125	625	500	200	150	M20	361	463	290
100-150	305	254	12x25.4	12x25.4	305	254	16x31.7	16x28.4	451	502	165	35	125	625	500	200	150	M20	367	498	295

Dimensions for pumps with TEFC motors and support rails

Dimensions in inch.

Dimensions for pumps with TEFC motor and support rails [inch]																						
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor							Support rail under pump						Support rail under motor						
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
012-070	2	3	4.69	14.64	10.29	4.5	3.75	8.69	5.88	15.5	7.75	3.13	11.42	1.75	7	0.63	0.2	13.75	12.25	10	2.5	0.2
	2	5 ¹	5.47	14.64	10.29	4.5	3.75	8.69	5.88	15.5	7.75	3.13	11.42	1.75	7	0.63	0.2	13.75	12.25	10	2.5	0.2
	2	7.5	6.10	14.64	11.17	5.25	4.25	10.25	7.38	17.38	7.75	3.13	11.42	1.75	7	0.63	0.2	16.66	15.16	10.25	1.75	0.2
	2	10 ²	6.65	14.64	11.17	5.25	4.25	10.25	7.38	17.38	7.75	3.13	11.42	1.75	7	0.63	0.2	16.66	15.16	10.25	1.75	0.2
	2	15	6.97	14.64	10.74	6.25	5	12.88	9.63	19.5	7.75	3.13	11.42	1.75	7	0.63	0.2	20.25	18.75	10.75	0.75	0.38
	4	0.5 ³	5.16	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.63	0.5	13.29	11.79	8.25	2.75	0.2
	4	0.75 ³	5.71	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.63	0.5	13.29	11.79	8.25	2.75	0.2
	4	1	6.10	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.63	0.5	13.29	11.79	8.25	2.75	0.2
	4	1.5	6.97	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.63	0.5	13.29	11.79	8.25	2.75	0.2
015-070	2	5	4.49	14.64	10.29	4.5	3.75	8.69	5.88	15.5	7.75	3.13	11.42	1.75	7	0.51	0.2	13.75	12.25	10	2.5	0.2
	2	7.5	5.04	14.64	11.17	5.25	4.25	10.25	7.38	17.38	7.75	3.13	11.42	1.75	7	0.51	0.2	16.66	15.16	10.25	1.75	0.2
	2	10	5.59	14.64	11.17	5.25	4.25	10.25	7.38	17.38	7.75	3.13	11.42	1.75	7	0.51	0.2	16.66	15.16	10.25	1.75	0.2
	2	15	6.30	14.64	10.74	6.25	5	12.88	9.63	19.5	7.75	3.13	11.42	1.75	7	0.51	0.2	20.25	18.75	10.75	0.75	0.38
	2	20	6.93	14.64	10.74	6.25	5	12.88	9.63	19.5	7.75	3.13	11.42	1.75	7	0.51	0.2	20.25	18.75	10.75	0.75	0.38
	4	0.75 ³	4.65	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.51	0.5	13.29	11.79	8.25	2.75	0.2
	4	1	5.12	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.51	0.5	13.29	11.79	8.25	2.75	0.2
	4	1.5	5.91	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.51	0.5	13.29	11.79	8.25	2.75	0.2
	4	2	6.54	13.34	8.31	3.5	2.75	6.88	5.25	11.25	7.75	3.13	10.43	1	6.25	0.51	0.5	13.29	11.79	8.25	2.75	0.2
015-090	4	3	6.93	14.64	10.29	4.5	3.75	8.69	5.88	15.5	7.75	3.13	11.42	1.75	7	0.51	0.2	13.75	12.25	10	2.5	0.2
	2	15	7.09	17.13	12.61	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.67	0.5	20	18.5	11.75	1.75	0.2
	2	20	7.80	17.13	12.61	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.67	0.5	20	18.5	11.75	1.75	0.2
	2	25	8.27	15.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	30	8.82	15.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	40	9.84	16.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	13.78	2	9	0.67	0.2	23.5	22	13.5	1	0.5
	4	1.5	6.69	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	4	2	7.24	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	4	3	8.11	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
015-095	4	5	9.84	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
	2	15	6.46	17.13	12.61	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.67	0.5	20	18.5	11.75	1.75	0.2
	2	20	7.01	17.13	12.61	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.67	0.5	20	18.5	11.75	1.75	0.2
	2	25	7.48	15.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	30	7.87	15.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	40	8.82	16.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	13.78	2	9	0.67	0.2	23.5	22	13.5	1	0.5
	2	50	9.69	16.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	13.78	2	9	0.67	0.2	23.5	22	13.5	1	0.5
	4	2	6.54	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	4	3	7.32	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
4	5	8.82	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2	
4	7.5	9.84	15.52	12.44	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.2	

Dimensions for pumps with TEFC motor and support rails [inch]																						
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
020-095	2	15	5.75	17.54	13.02	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.75	0.5	20	18.5	11.75	1.75	0.2
	2	20	6.30	17.54	13.02	6.25	5	12.88	9.63	19.5	8.75	3.63	12.8	1	8	0.75	0.5	20	18.5	11.75	1.75	0.2
	2	25	6.77	15.85	10.58	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.75	0.5	22.25	20.75	12	1	0.5
	2	30	7.17	15.85	10.58	7	5.5	14.63	13.13	21.75	8.75	3.63	12.8	1	8	0.75	0.5	22.25	20.75	12	1	0.5
	2	40	8.03	16.76	11.80	8	6.25	16.5	14.13	25.25	9	3.75	13.78	2	9	0.75	0.2	23.5	22	13.5	1	0.5
	2	50	8.58	16.76	11.80	8	6.25	16.5	14.13	25.25	9	3.75	13.78	2	9	0.75	0.2	23.5	22	13.5	1	0.5
	2	60	8.90 ⁴	16.76	12.30	9	7	18.5	18.06	27.75	9	3.75	13.78	3	10	0.75	0.2	24.5	23	15	1	0.5
	2	60	9.45 ⁵	16.76	12.30	9	7	18.5	18.06	27.75	9	3.75	13.78	3	10	0.75	0.2	24.5	23	15	1	0.5
	4	2	5.83	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.75	-	14.29	12.79	9	3.5	0.2
	4	3	6.61	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.75	-	14.66	13.16	10	2.5	0.2
020-110	4	5	8.11	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.75	-	14.66	13.16	10	2.5	0.2
	4	7.5	9.45	15.52	12.44	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.75	-	16.66	15.16	10.25	1.75	0.2
	4	5	8.11	15.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.71	-	14.66	13.16	10	2.5	0.2
	4	7.5	8.98	15.52	12.44	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	16.66	15.16	10.25	1.75	0.2
	4	10	9.92	15.52	12.44	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	16.66	15.16	10.25	1.75	0.2
	4	15	10.31	15.52	12.01	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.71	-	20.25	18.75	10.75	0.75	0.38
	4	7.5	9.29	17.56	13.48	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	12.25	3.75	0.2
	4	10	10.16	17.56	13.48	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	12.25	3.75	0.2
	4	15	11.42	17.56	13.80	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.67	-	20.5	19	12.75	2.75	0.2
	4	20	12.52	17.56	13.80	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.67	-	20.5	19	12.75	2.75	0.2
4	25	13.39-1 3.23	18.94	15.06	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.67	-	21.75	20.25	13	2	0.31	
025-070	2	7.5	4.57	15.52	10.68	5.25	4.25	10.25	7.38	17.38	8.75	3.63	11.3	0.75	7	0.63	0.38	16.66	15.16	10.25	1.75	0.2
	2	10	4.96	15.52	10.68	5.25	4.25	10.25	7.38	17.38	8.75	3.63	11.3	0.75	7	0.63	0.38	16.66	15.16	10.25	1.75	0.2
	2	15	5.67	17.13	10.25	6.25	5	12.88	9.63	19.5	8.75	3.63	11.3	0.75	7	0.63	0.38	20.25	18.75	10.75	0.75	0.38
	2	20	6.30	17.13	10.25	6.25	5	12.88	9.63	19.5	8.75	3.63	11.3	0.75	7	0.63	0.38	20.25	18.75	10.75	0.75	0.38
	2	25	6.61	15.44	10.05	7	5.5	14.63	13.13	21.75	9	3.75	12.28	1.75	8	0.63	0.2	22.25	20.75	12	1	0.5
	2	30	6.77	15.44	10.05	7	5.5	14.63	13.13	21.75	9	3.75	12.28	1.75	8	0.63	0.2	22.25	20.75	12	1	0.5
	4	1	4.65	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.2
	4	1.5	5.28	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.2
	4	2	5.83	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.2
	4	3	6.61	15.52	9.80	4.5	3.75	8.69	5.88	15.5	8.75	3.63	11.3	0.75	7	0.63	0.38	14.66	13.16	10	2.5	0.2
4	5	6.77	15.52	9.80	4.5	3.75	8.69	5.88	15.5	8.75	3.63	11.3	0.75	7	0.63	0.38	14.66	13.16	10	2.5	0.2	
025-095	2	25	5.98	15.85	11.92	7	5.5	14.63	13.13	21.75	-	-	-	-	-	0.94	-	22.25	20.75	12	1	0.5
	2	30	6.30	15.85	11.92	7	5.5	14.63	13.13	21.75	-	-	-	-	-	0.94	-	22.25	20.75	12	1	0.5
	2	40	7.17	16.76	11.05	8	6.25	16.5	14.13	25.25	10.5	4.5	14.96	1	9	0.94	0.5	23.5	22	13.5	1	0.5
	2	50	7.80	16.76	11.05	8	6.25	16.5	14.13	25.25	10.5	4.5	14.96	1	9	0.94	0.5	23.5	22	13.5	1	0.5
	2	60	8.43	16.76	11.55	9	7	18.5	18.06	27.75	10.5	4.5	15.94	2	10	0.94	0.2	24.5	23	15	1	0.5
	2	75	9.37 ⁴	16.76	11.55	9	7	18.5	18.06	27.75	10.5	4.5	15.94	2	10	0.94	0.2	24.5	23	15	1	0.5
	2	75	9.53 ⁵	16.76	11.55	9	7	18.5	18.06	27.75	10.5	4.5	15.94	2	10	0.94	0.2	24.5	23	15	1	0.5
	4	3	5.98	15.52	11.15	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.94	-	14.66	13.16	11	3.5	0.2
	4	5	7.17	15.52	11.15	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.94	-	14.66	13.16	11	3.5	0.2
	4	7.5	8.43	15.52	12.03	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.94	-	16.66	15.16	11.25	2.75	0.2
6	1	6.06	14.22	9.16	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.94	-	14.5	13	10	4.5	0.2	
6	1.5	7.17	15.52	11.15	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.94	-	14.66	13.16	11	3.5	0.2	
6	2	8.19	15.52	11.15	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.94	-	14.66	13.16	11	3.5	0.2	
6	3	9.53	15.52	12.03	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.94	-	16.66	15.16	11.25	2.75	0.2	

		Dimensions for pumps with TEFC motor and support rails [inch]																				
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
025-110	4	7.5	8.58	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.2
	4	10	9.45	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.2
	4	15	11.02	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.67	-	20	18.5	11.75	1.75	0.2
	6	2	8.43	17.56	12.11	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	11	3.5	0.2
	6	3	9.61	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.2
	6	5	11.02	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.2
030-070	2	15	5.04	17.13	10.25	6.25	5	12.88	9.63	19.5	8.75	3.63	11.3	0.75	7	0.71	0.38	20.25	18.75	10.75	0.75	0.38
	2	20	5.59	17.13	10.25	6.25	5	12.88	9.63	19.5	8.75	3.63	11.3	0.75	7	0.71	0.38	20.25	18.75	10.75	0.75	0.38
	2	25	5.83	15.44	10.05	7	5.5	14.63	13.13	21.75	9	3.75	12.28	1.75	8	0.71	0.2	22.25	20.75	12	1	0.5
	2	30	6.30	15.44	10.05	7	5.5	14.63	13.13	21.75	9	3.75	12.28	1.75	8	0.71	0.2	22.25	20.75	12	1	0.5
	2	40	6.85	16.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	12.28	2.75	9	0.71	0.2	23.5	22	13.5	1	0.5
	4	1.5	4.72	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.71	-	13.29	11.79	8.25	2.75	0.2
	4	2	5.20	14.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.71	-	13.29	11.79	8.25	2.75	0.2
030-095	4	3	5.83	15.52	9.80	4.5	3.75	8.69	5.88	15.5	8.75	3.63	11.3	0.75	7	0.71	0.38	14.66	13.16	10	2.5	0.2
	4	5	6.85	15.52	9.80	4.5	3.75	8.69	5.88	15.5	8.75	3.63	11.3	0.75	7	0.71	0.38	14.66	13.16	10	2.5	0.2
	2	40	6.10	18.54	11.83	8	6.25	16.5	14.13	25.25	10.5	4.5	16.34	1	9	0.83	0.5	23.5	22	13.5	1	0.5
	2	50	6.50	18.54	11.83	8	6.25	16.5	14.13	25.25	10.5	4.5	16.34	1	9	0.83	0.5	23.5	22	13.5	1	0.5
	2	60	6.89	18.54	12.33	9	7	18.5	18.06	27.75	10.5	4.5	17.32	2	10	0.83	0.2	24.5	23	15	1	0.5
	2	75	7.36	18.54	12.33	9	7	18.5	18.06	27.75	10.5	4.5	17.32	2	10	0.83	0.2	24.5	23	15	1	0.5
	2	100	8.07	18.54	13.33	10	8	21.31	19.31	31	10	4.25	17.32	3	11	0.83	0.2	27.5	26	17	1	0.5
030-110	2	125	8.86	19.06	13.51	11	9	24.24	22.68	36.63	10	4.25	16.34	4	12	0.83	0.2	29.5	28	19	1	0.5
	4	5	6.10	17.3	11.85	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.83	-	14.66	13.16	11	3.5	0.2
	4	7.5	6.73	17.3	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.2
	4	10	7.52	17.3	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.2
	4	15	8.86	17.3	13.05	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.83	-	20	18.5	11.75	1.75	0.2
	6	1.5	6.02	17.3	11.85	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.83	-	14.66	13.16	11	3.5	0.2
	6	2	6.57	17.3	11.85	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.83	-	14.66	13.16	11	3.5	0.2
030-135	6	3	7.52	17.3	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.2
	6	5	8.86	17.3	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.2
	4	10	8.50-8.19	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.2
	4	15	9.76-9.45	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.75	-	20	18.5	11.75	1.75	0.2
	4	20	10.94-10.63	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.75	-	20	18.5	11.75	1.75	0.2
	6	3	8.58-8.27	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.2
030-150	6	5	10.47-10.16	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.2
	6	7.5	10.94-10.63	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.75	-	20	18.5	11.75	1.75	0.2
	4	15	8.98	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.55	-	21	19.5	13.75	3.75	0.2
	4	20	9.92	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.55	-	21	19.5	13.75	3.75	0.2
	4	25	10.63	18.94	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.55	-	22.25	20.75	14	3	0.31
	4	30	11.26	18.94	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.55	-	22.25	20.75	14	3	0.31
	4	40	12.91	19.88	15.95	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.55	-	23.25	21.75	14.5	2	0.31
	6	5	8.98	17.56	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.55	-	17.5	16	13.25	4.75	0.2
	6	7.5	10.55	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.55	-	21	19.5	13.75	3.75	0.2
6	10	11.73	17.56	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.55	-	21	19.5	13.75	3.75	0.2	
6	15	12.91	18.94	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.55	-	22.25	20.75	14	3	0.31	

Dimensions for pumps with TEFC motor and support rails [inch]																						
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
040-070	2	20	5.12	18.13	12.61	6.25	5	12.88	9.63	19.5	8.75	3.63	13.98	1	8	0.67	0.5	20	18.5	11.75	1.75	0.2
	2	25	5.51	16.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	13.98	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	30	5.75	16.44	10.17	7	5.5	14.63	13.13	21.75	8.75	3.63	13.98	1	8	0.67	0.5	22.25	20.75	12	1	0.5
	2	40	6.30	17.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	14.96	2	9	0.67	0.2	23.5	22	13.5	1	0.5
	2	50	6.77	17.34	11.38	8	6.25	16.5	14.13	25.25	9	3.75	14.96	2	9	0.67	0.2	23.5	22	13.5	1	0.5
	4	2	5.12-4.33	15.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	4	3	5.43	16.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
	4	5	6.30	16.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
	4	7.5	6.85	16.52	12.44	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.2
	6	0.75	5.12-4.80	15.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	6	1	5.51	15.22	9.58	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.67	-	14.29	12.79	9	3.5	0.2
	6	1.5	6.14	16.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2
6	2	6.85	16.52	11.56	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.67	-	14.66	13.16	10	2.5	0.2	
040-095	2	60	6.46	19.04	12.33	9	7	18.5	18.06	27.75	10.5	4.5	16.34	1	10	0.98	0.5	24.5	23	15	1	0.5
	2	75	6.93	19.04	12.33	9	7	18.5	18.06	27.75	10.5	4.5	16.34	1	10	0.98	0.5	24.5	23	15	1	0.5
	2	100	7.72	19.04	13.08	10	8	21.31	19.31	31	10.5	4.5	17.32	2	11	0.98	0.2	27.5	26	17	1	0.5
	2	125	8.35	19.56	13.51	11	9	24.24	22.68	36.63	10	4.25	17.32	3	12	0.98	0.2	29.5	28	19	1	0.5
	4	7.5	6.38	17.8	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.2
	4	10	7.09	17.8	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.2
	4	15	8.35	17.8	13.05	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.98	-	20.5	19	12.75	2.75	0.2
	4	20	9.37	17.8	13.05	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.98	-	20.5	19	12.75	2.75	0.2
	6	2	6.30	17.8	11.85	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.98	-	15.25	13.75	12	4.5	0.2
	6	3	7.09	17.8	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.2
	6	5	8.98	17.8	12.73	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.2
	6	7.5	9.37	17.8	13.05	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.98	-	20.5	19	12.75	2.75	0.2
040-110	4	15	8.11	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.83	-	20.5	19	12.75	2.75	0.2
	4	20	8.74	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.83	-	20.5	19	12.75	2.75	0.2
	4	25	9.45	19.44	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.83	-	21.75	20.25	13	2	0.31
	4	30	10.08	19.44	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.83	-	21.75	20.25	13	2	0.31
	6	3	7.17	18.06	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	12.25	3.75	0.2
	6	5	8.35	18.06	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.83	-	16.66	15.16	12.25	3.75	0.2
	6	7.5	9.37	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.83	-	20.5	19	12.75	2.75	0.2
	6	10	10.08	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.83	-	20.5	19	12.75	2.75	0.2
040-135	4	20	9.29	18.06	13.38	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.87	-	21	19.5	13.75	3.75	0.2
	4	25	10.24	19.44	14.64	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.25	20.75	14	3	0.31
	4	30	10.94	19.44	14.64	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.25	20.75	14	3	0.31
	4	40	11.81	20.38	16.02	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.87	-	23.25	21.75	14.5	2	0.31
	4	50	12.83	20.38	16.02	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.87	-	23.25	21.75	14.5	2	0.31
	6	5	8.74	18.06	13.07	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.87	-	17.5	16	13.25	4.75	0.2
	6	7.5	10.16	18.06	13.38	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.87	-	21	19.5	13.75	3.75	0.2
	6	10	11.18	18.06	13.38	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.87	-	21	19.5	13.75	3.75	0.2
6	15	12.60	19.44	14.64	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.25	20.75	14	3	0.31	

		Dimensions for pumps with TEFC motor and support rails [inch]																				
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
040-150	4	50	12.36	21.52	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.91	-	24.25	22.75	15.5	3	0.31
	4	60	13.07	21.52	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	0.91	-	24.5	23	16	2	0.31
	4	75	14.02	21.52	17.12	9	7	18.5	18.06	27.75	-	-	-	-	-	0.91	-	24.5	23	16	2	0.31
	4	100	15.28	23.02	18.61	10	8	21.31	19.31	31	-	-	-	-	-	0.91	-	27.5	26	17	1	0.5
	4	125	16.14	25.03	18.23	11	9	24.24	22.68	36.63	11.5	5	19.69	1	12	0.91	0.5	29.5	28	19	1	0.5
	4	150	16.77	25.03	18.23	11	9	24.24	22.68	36.63	11.5	5	19.69	1	12	0.91	0.5	29.5	28	19	1	0.5
	6	15	12.36	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.91	-	22.75	21.25	15	4	0.31
	6	20	13.46	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.91	-	22.75	21.25	15	4	0.31
	6	25	14.57	21.52	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.91	-	24.25	22.75	15.5	3	0.31
	6	30	15.35	21.52	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.91	-	24.25	22.75	15.5	3	0.31
	6	40	16.69	21.52	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	0.91	-	24.5	23	16	2	0.31
050-070	2	25	5.59-4.49	16.44	11.44	7	5.5	14.63	13.13	21.75	-	-	-	-	-	0.71	-	22.25	20.75	12	1	0.5
	2	30	5.98-4.88	16.44	11.44	7	5.5	14.63	13.13	21.75	-	-	-	-	-	0.71	-	22.25	20.75	12	1	0.5
	2	40	6.06	17.34	10.63	8	6.25	16.5	14.13	25.25	10.5	4.5	14.96	1	9	0.71	0.5	23.5	22	13.5	1	0.5
	2	50	6.46	17.34	10.63	8	6.25	16.5	14.13	25.25	10.5	4.5	14.96	1	9	0.71	0	23.5	22	13.5	1	0.5
	2	60	6.77	17.34	11.13	9	7	18.5	18.06	27.75	10.5	4.5	15.94	2	10	0.71	0.2	24.5	23	15	1	0.5
	2	75	6.93	17.34	11.13	9	7	24.24	18.06	27.75	10.5	4.5	15.94	2	10	0.71	0.2	24.5	23	15	1	0.5
	4	3	5.43-4.33	16.52	11.07	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.71	-	14.66	13.16	11	3.5	0.2
	4	5	6.06	16.52	11.07	4.5	3.75	24.24	5.88	15.5	-	-	-	-	-	0.71	-	14.66	13.16	11	3.5	0.2
	4	7.5	6.61	16.52	11.95	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.2
	4	10	6.93	16.52	11.95	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.2
	6	0.75	5.28-4.17	15.22	9.09	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.71	-	14.5	13	10	4.5	0.2
6	1	5.91-4.17	15.22	9.09	3.5	2.75	6.88	5.25	11.25	-	-	-	-	-	0.71	-	14.5	13	10	4.5	0.2	
6	1.5	6.06	16.52	11.07	4.5	3.75	8.69	5.88	15.5	-	-	-	-	-	0.71	-	14.66	13.16	11	3.5	0.2	
6	2	6.61	16.52	11.07	4.5	3.75	24.24	5.88	15.5	-	-	-	-	-	0.71	-	14.66	13.16	11	3.5	0.2	
6	3	6.93	16.52	11.95	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.2	
050-095	4	10	6.85-6.06	19.83	14.76	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	1.14	-	17.5	16	13.25	4.75	0.2
	4	15	7.4	19.83	15.08	6.25	5	12.88	9.63	19.5	-	-	-	-	-	1.14	-	21	19.5	13.75	3.75	0.2
	4	20	8.19	19.83	15.08	6.25	5	12.88	9.63	19.5	-	-	-	-	-	1.14	-	21	19.5	13.75	3.75	0.2
	4	25	8.74	20.34	15.47	7	5.5	14.63	13.13	23.38	-	-	-	-	-	1.14	-	22.25	20.75	14	3	0.31
	4	30	9.13	20.34	15.47	7	5.5	14.63	13.13	23.38	-	-	-	-	-	1.14	-	22.25	20.75	14	3	0.31
	6	3	6.85-6.06	19.83	14.76	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	1.14	-	17.5	16	14	3	0.2
	6	5	7.72	19.83	14.76	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	1.14	-	17.5	16	13.25	4.75	0.2
	6	7.5	8.74	19.83	15.08	6.25	5	12.88	9.63	19.5	-	-	-	-	-	1.14	-	21	19.5	13.75	3.75	0.2
	6	10	9.13	19.83	15.08	6.25	5	12.88	9.63	19.5	-	-	-	-	-	1.14	-	21	19.5	13.75	3.75	0.2
	4	20	8.35	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.94	-	21	19.5	13.75	3.75	0.2
	4	25	9.06	19.44	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.94	-	22.25	20.75	14	3	0.31
4	30	9.61	19.44	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.94	-	22.25	20.75	14	3	0.31	
4	40	10.63	20.38	15.95	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.94	-	23.25	21.75	14.5	2	0.31	
6	5	8.11	18.06	12.99	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.94	-	17.5	16	13.25	4.75	0.2	
6	7.5	8.90	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.94	-	21	19.5	13.75	3.75	0.2	
6	10	10.00	18.06	13.31	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.94	-	21	19.5	13.75	3.75	0.2	
6	15	10.63	19.44	14.57	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.94	-	22.25	20.75	14	3	0.31	

		Dimensions for pumps with TEFC motor and support rails [inch]																					
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor						
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1		
050-135	4	25	8.86	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.75	21.25	15	4	0.31	
	4	30	9.49	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.75	21.25	15	4	0.31	
	4	40	10.59	21.52	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.87	-	24.25	22.75	15.5	3	0.31	
	4	50	11.30	21.52	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.87	-	24.25	22.75	15.5	3	0.31	
	4	60	12.01	21.52	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	0.87	-	24.5	23	16	2	0.31	
	4	75	13.11-1 2.95	21.52	17.12	9	7	18.5	18.06	27.75	-	-	-	-	-	0.87	-	24.5	23	16	2	0.31	
	6	10	9.8 0	20.26	14.91	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.87	-	21.5	20	14.75	4.75	0.2	
	6	15	11.30	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.75	21.25	15	4	0.31	
	6	20	12.48	20.85	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.87	-	22.75	21.25	15	4	0.31	
	4	75	11.73	21.52	17.18	9	7	18.5	18.06	27.75	-	-	-	-	-	0.98	-	25.25	23.75	17.5	3.5	0.31	
050-150	4	100	12.99	23.02	19.08	10	8	21.31	19.31	31	-	-	-	-	-	0.98	-	27	25.5	18.5	2.5	0.47	
	4	125	14.09	25.03	20.16	11	9	24.24	22.68	36.63	-	-	-	-	-	0.98	-	37	35.5	19.5	1.5	0.31	
	4	150	14.96	25.03	20.16	11	9	24.24	22.68	36.63	-	-	-	-	-	0.98	-	37	35.5	19.5	1.5	0.31	
	6	25	12.28	21.52	16.55	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.98	-	23.75	22.25	17	4.5	0.31	
	6	30	13.15	21.52	16.55	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.98	-	23.75	22.25	17	4.5	0.31	
	6	40	14.49	21.52	17.18	9	7	18.5	18.06	27.63	-	-	-	-	-	0.98	-	25.25	23.75	17.5	3.5	0.31	
	6	50	15.59	21.52	17.18	9	7	18.5	18.06	27.75	-	-	-	-	-	0.98	-	25.25	23.75	17.5	3.5	0.31	
	6	60	16.14	23.02	19.08	10	8	21.31	19.31	31	-	-	-	-	-	0.98	-	27	25.5	18.5	2.5	0.47	
	060-095	4	15	7.32	20.58	14.48	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.71	-	21.5	20	14.75	4.75	0.2
		4	20	7.95	20.58	14.48	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.71	-	21.5	20	14.75	4.75	0.2
4		25	8.43	21.09	14.87	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.71	-	22.75	21.25	15	4	0.31	
4		30	8.90	21.09	14.87	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.71	-	22.75	21.25	15	4	0.31	
4		40	9.53	21.72	15.94	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.71	-	24.25	22.75	15.5	3	0.31	
6		5	7.56	20.58	14.17	5.25	4.25	10.25	7.38	17.38	-	-	-	-	-	0.71	-	17.5	16	14.25	5.75	0.2	
6		7.5	8.50	20.58	14.48	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.71	-	21.5	20	14.75	4.75	0.2	
6		10	9.21	20.58	14.48	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.71	-	21.5	20	14.75	4.75	0.2	
6		15	9.53	21.09	14.87	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.71	-	22.75	21.25	15	4	0.31	
060-110		4	30	8.78	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.85	-	22.75	21.25	15	4	0.31
	4	40	9.57	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.85	-	24.25	22.75	15.5	3	0.31	
	4	50	10.20	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.85	-	24.25	22.75	15.5	3	0.31	
	4	60	10.75	22.27	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	0.85	-	24.5	23	16	2	0.31	
	6	7.5	8.39	21.01	14.91	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.85	-	21.5	20	14.75	4.75	0.2	
	6	10	9.17	21.01	14.91	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.85	-	21.5	20	14.75	4.75	0.2	
	6	15	10.20	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.85	-	22.75	21.25	15	4	0.31	
	6	20	10.75	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.85	-	22.75	21.25	15	4	0.31	
	060-135	4	40	9.25	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.94	-	24.25	22.75	15.5	3	0.31
		4	50	9.96	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.94	-	24.25	22.75	15.5	3	0.31
4		60	10.35	22.27	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	0.94	-	24.5	23	16	2	0.31	
4		75	11.22	22.27	17.12	9	7	18.5	18.06	27.75	-	-	-	-	-	0.94	-	24.5	23	16	2	0.31	
4		100	12.24	23.77	18.61	10	8	21.31	19.31	31	-	-	-	-	-	0.94	-	27.5	26	17	1	0.5	
4		125	12.91-1 2.76	25.78	18.23	11	9	24.24	22.68	36.63	11.5	5	21.65	1	12	0.94	0.5	29.5	28	19	1	0.5	
6		10	8.70	21.01	14.91	6.25	5	12.88	9.63	19.5	-	-	-	-	-	0.94	-	21.5	20	14.75	4.75	0.2	
6		15	9.80	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.94	-	22.75	21.25	15	4	0.31	
6		20	10.75	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	0.94	-	22.75	21.25	15	4	0.31	
6		25	11.54	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.94	-	24.25	22.75	15.5	3	0.31	
6	30	12.48-1 2.32	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	0.94	-	24.25	22.75	15.5	3	0.31		

Dimensions for pumps with TEFC motor and support rails [inch]																						
Pump size	Pole P2 [hp]	Actual impeller size [inch]	TEFC motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
060-150	4	125	11.97	25.62	20.00	11	9	24.24	22.68	36.63	-	-	-	-	-	0.94	-	37	35.5	19.5	1.5	0.31
	4	150	12.83	25.62	20.00	11	9	24.24	22.68	36.63	-	-	-	-	-	0.94	-	37	35.5	19.5	1.5	0.31
	4	200	14.80	25.62	20.00	11	9	24.24	22.68	45	-	-	-	-	-	0.94	-	37	35.5	19.5	1.5	0.31
	6	40	12.44	24.64	19.55	9	7	18.5	18.06	27.63	-	-	-	-	-	0.94	-	25.25	23.75	17.5	3.5	0.31
	6	50	13.70	24.64	19.55	9	7	18.5	18.06	27.75	-	-	-	-	-	0.94	-	25.25	23.75	17.5	3.5	0.31
	6	60	14.88	24.64	19.95	10	8	21.31	19.31	31	-	-	-	-	-	0.94	-	27	25.5	18.5	2.5	0.47
	6	75	16.06	24.64	19.95	10	8	21.31	19.31	31	-	-	-	-	-	0.94	-	27	25.5	18.5	2.5	0.47
	6	100	16.93	25.62	20.00	11	9	24.24	22.68	36.63	-	-	-	-	-	0.94	-	37	35.5	19.5	1.5	0.31
080-135	4	60	9.84	22.27	17.12	9	7	18.5	18.06	27.63	-	-	-	-	-	1.1	-	24.5	23	18.75	4.75	0.31
	4	75	10.31	22.27	17.12	9	7	18.5	18.06	27.75	-	-	-	-	-	1.1	-	24.5	23	18.75	4.75	0.31
	4	100	11.26	23.77	19.24	10	8	21.31	19.31	31	-	-	-	-	-	1.1	-	26.25	24.75	19.75	3.75	0.31
	4	125	11.89	25.78	20.00	11	9	24.24	22.68	36.63	-	-	-	-	-	1.1	-	31.75	30.25	20.75	2.75	0.47
	4	150	12.60	25.78	20.00	11	9	24.24	22.68	36.63	-	-	-	-	-	1.1	-	31.75	30.25	20.75	2.75	0.47
	6	15	9.29	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	1.1	-	22.75	21.25	17.75	6.75	0.31
	6	20	10.16	21.6	15.38	7	5.5	14.63	13.13	23.38	-	-	-	-	-	1.1	-	22.75	21.25	17.75	6.75	0.31
	6	25	10.79	22.27	16.49	8	6.25	16.5	14.13	25.25	-	-	-	-	-	1.1	-	24.25	22.75	18.25	5.75	0.31
080-150	4	125	12.20	26.62	19.84	11	9	24.24	22.68	36.63	-	-	-	-	-	1.1	-	37.75	36.25	22.75	4.75	0.47
	4	150	12.99	26.62	19.84	11	9	24.24	22.68	36.63	-	-	-	-	-	1.1	-	37.75	36.25	22.75	4.75	0.47
	4	200	14.25	26.62	19.84	11	9	24.24	22.68	45	-	-	-	-	-	1.1	-	37.75	36.25	22.75	4.75	0.47
	6	40	12.60	25.64	19.33	9	7	18.5	18.06	27.63	-	-	-	-	-	1.1	-	25.75	24.25	20.75	6.75	0.47
	6	50	13.46	25.64	19.33	9	7	18.5	18.06	27.75	-	-	-	-	-	1.1	-	25.75	24.25	20.75	6.75	0.47
	6	60	14.25	25.64	19.95	10	8	21.31	19.31	31	-	-	-	-	-	1.1	-	27.5	26	21.75	5.75	0.47
	6	75	15.59	25.64	19.95	10	8	21.31	19.31	31	-	-	-	-	-	1.1	-	27.5	26	21.75	5.75	0.47
	6	100	16.34	25.64	19.95	10	8	21.31	19.31	31	-	-	-	-	-	1.1	-	27.5	26	21.75	5.75	0.47
100-150	4	150	12.48	26.62	20.19	11	9	24.24	22.68	36.63	-	-	-	-	-	0.94	-	37.5	36	22.75	4.75	0.47
	4	200	13.66	26.22	20.19	11	9	24.24	22.68	36.63	-	-	-	-	-	0.94	-	37.5	36	24.75	6.75	0.47
	6	50	12.95	26.22	19.84	11	9	24.24	22.68	45	-	-	-	-	-	0.94	-	25.5	24	24.75	6.75	0.47
	6	60	13.82	25.24	20.31	9	7	18.5	18.06	27.75	-	-	-	-	-	0.94	-	27.5	26	22.75	8.75	0.31
	6	75	14.92	25.24	20.31	10	8	21.31	19.31	31	-	-	-	-	-	0.94	-	27.5	26	23.75	7.75	0.47
	6	100	16.34	25.24	20.19	10	8	21.31	19.31	31	-	-	-	-	-	0.94	-	37.5	36	23.75	7.75	0.47

¹ A 7.5 hp motor is used for this power rating.

² A 15 hp motor is used for this power rating.

³ A 1 hp motor is used for this power rating.

⁴ Low pressure (Class 125) pump.

⁵ High pressure (Class 300) pump.

Dimensions in mm.

		Dimensions for pumps with TEFC motor and support rails [mm]																			
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	TEFC motor						Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6
012-070	2	3	119	372	114	95	221	149	394	197	79	290	44	178	16	5	349	311	254	64	5
	2	5 ¹	139	372	114	95	221	149	394	197	79	290	44	178	16	5	349	311	254	64	5
	2	7.5	155	372	133	108	260	187	441	197	79	290	44	178	16	5	423	385	260	44	5
	2	10 ²	169	372	133	108	260	187	441	197	79	290	44	178	16	5	423	385	260	44	5
	2	15	177	372	159	127	327	244	495	197	79	290	44	178	16	5	514	476	273	19	10
	4	0.5 ³	131	339	89	70	175	133	286	197	79	265	25	159	16	13	338	299	210	70	5
	4	0.75 ³	145	339	89	70	175	133	286	197	79	265	25	159	16	13	338	299	210	70	5
	4	1	155	339	89	70	175	133	286	197	79	265	25	159	16	13	338	299	210	70	5
015-070	4	1.5	177	339	89	70	175	133	286	197	79	265	25	159	16	13	338	299	210	70	5
	2	5	114	372	114	95	221	149	394	197	79	290	44	178	13	5	349	311	254	64	5
	2	7.5	128	372	133	108	260	187	441	197	79	290	44	178	13	5	423	385	260	44	5
	2	10	142	372	133	108	260	187	441	197	79	290	44	178	13	5	423	385	260	44	5
	2	15	160	372	159	127	327	244	495	197	79	290	44	178	13	5	514	476	273	19	10
	2	20	176	372	159	127	327	244	495	197	79	290	44	178	13	5	514	476	273	19	10
	4	0.75 ³	118	339	89	70	175	133	286	197	79	265	25	159	13	13	338	299	210	70	5
	4	1	130	339	89	70	175	133	286	197	79	265	25	159	13	13	338	299	210	70	5
015-090	4	1.5	150	339	89	70	175	133	286	197	79	265	25	159	13	13	338	299	210	70	5
	4	2	166	339	89	70	175	133	286	197	79	265	25	159	13	13	338	299	210	70	5
	4	3	176	372	114	95	221	149	394	197	79	290	44	178	13	5	349	311	254	64	5
	2	15	180	435	159	127	327	244	495	222	92	325	25	203	17	13	508	470	298	44	5
	2	20	198	435	159	127	327	244	495	222	92	325	25	203	17	13	508	470	298	44	5
	2	25	210	392	178	140	371	333	552	222	92	325	25	203	17	13	565	527	305	25	13
	2	30	224	392	178	140	371	333	552	222	92	325	25	203	17	13	565	527	305	25	13
	2	40	250	415	203	159	419	359	641	229	95	350	51	229	17	5	597	559	343	25	13
015-095	4	1.5	170	361	89	70	175	133	286	-	-	-	-	-	17	-	363	325	229	89	5
	4	2	184	361	89	70	175	133	286	-	-	-	-	-	17	-	363	325	229	89	5
	4	3	206	394	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5
	4	5	250	394	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5
	2	15	164	435	159	127	327	244	495	222	92	325	25	203	17	13	508	470	298	44	5
	2	20	178	435	159	127	327	244	495	222	92	325	25	203	17	13	508	470	298	44	5
	2	25	190	392	178	140	371	333	552	222	92	325	25	203	17	13	565	527	305	25	13
	2	30	200	392	178	140	371	333	552	222	92	325	25	203	17	13	565	527	305	25	13

Dimensional drawings and technical data

		Dimensions for pumps with TEFC motor and support rails [mm]																			
Pump size	Pole P2 [hp]	Actual impeller size [mm]	TEFC motor							Support rail under pump							Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
020-095	2	15	146	446	159	127	327	244	495	222	92	325	25	203	19	13	508	470	298	44	5
	2	20	160	446	159	127	327	244	495	222	92	325	25	203	19	13	508	470	298	44	5
	2	25	172	403	178	140	371	333	552	222	92	325	25	203	19	13	565	527	305	25	13
	2	30	182	403	178	140	371	333	552	222	92	325	25	203	19	13	565	527	305	25	13
	2	40	204	426	203	159	419	359	641	229	95	350	51	229	19	5	597	559	343	25	13
	2	50	218	426	203	159	419	359	641	229	95	350	51	229	19	5	597	559	343	25	13
	2	60	226 ⁴	426	229	178	470	459	705	229	95	350	76	254	19	5	622	584	381	25	13
	2	60	240 ⁵	426	229	178	470	459	705	229	95	350	76	254	19	5	622	584	381	25	13
	4	2	148	361	89	70	175	133	286	-	-	-	-	-	19	-	363	325	229	89	5
	4	3	168	394	114	95	221	149	394	-	-	-	-	-	19	-	372	334	254	64	5
020-110	4	5	206	394	114	95	221	149	394	-	-	-	-	-	19	-	372	334	254	64	5
	4	7.5	240	394	133	108	260	187	441	-	-	-	-	-	19	-	423	385	260	44	5
	4	5	206	394	114	95	221	149	394	-	-	-	-	-	18	-	372	334	254	64	5
	4	7.5	228	394	133	108	260	187	441	-	-	-	-	-	18	-	423	385	260	44	5
	4	10	252	394	133	108	260	187	441	-	-	-	-	-	18	-	423	385	260	44	5
	4	15	262	394	159	127	327	244	495	-	-	-	-	-	18	-	514	476	273	19	10
	4	7.5	236	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	311	95	5
	4	10	258	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	311	95	5
	4	15	290	446	159	127	327	244	495	-	-	-	-	-	17	-	521	483	324	70	5
	4	20	318	446	159	127	327	244	495	-	-	-	-	-	17	-	521	483	324	70	5
020-135	4	25	340-336	481	178	140	371	333	594	-	-	-	-	-	17	-	552	514	330	51	8
	2	7.5	116	394	133	108	260	187	441	222	92	287	19	178	16	10	423	385	260	44	5
	2	10	126	394	133	108	260	187	441	222	92	287	19	178	16	10	423	385	260	44	5
	2	15	144	435	159	127	327	244	495	222	92	287	19	178	16	10	514	476	273	19	10
	2	20	160	435	159	127	327	244	495	222	92	287	19	178	16	10	514	476	273	19	10
	2	25	168	392	178	140	371	333	552	229	95	312	44	203	16	5	565	527	305	25	13
	2	30	172	392	178	140	371	333	552	229	95	312	44	203	16	5	565	527	305	25	13
	4	1	118	361	89	70	175	133	286	-	-	-	-	-	16	-	338	299	210	70	5
	4	1.5	134	361	89	70	175	133	286	-	-	-	-	-	16	-	338	299	210	70	5
	4	2	148	361	89	70	175	133	286	-	-	-	-	-	16	-	338	299	210	70	5
025-070	4	3	168	394	114	95	221	149	394	222	92	287	19	178	16	10	372	334	254	64	5
	4	5	172	394	114	95	221	149	394	222	92	287	19	178	16	10	372	334	254	64	5
	2	25	152	403	178	140	371	333	552	-	-	-	-	-	24	-	565	527	305	25	13
	2	30	160	403	178	140	371	333	552	-	-	-	-	-	24	-	565	527	305	25	13
	2	40	182	426	203	159	419	359	641	267	114	380	25	229	24	13	597	559	343	25	13
	2	50	198	426	203	159	419	359	641	267	114	380	25	229	24	13	597	559	343	25	13
	2	60	214	426	229	178	470	459	705	267	114	405	51	254	24	5	622	584	381	25	13
	2	75	238 ⁴	426	229	178	470	459	705	267	114	405	51	254	24	5	622	584	381	25	13
	2	75	242 ⁵	426	229	178	470	459	705	267	114	405	51	254	24	5	622	584	381	25	13
	025-095	4	3	152	394	114	95	221	149	394	-	-	-	-	-	24	-	372	334	279	89
4		5	182	394	114	95	221	149	394	-	-	-	-	-	24	-	372	334	279	89	5
4		7.5	214	394	133	108	260	187	441	-	-	-	-	-	24	-	423	385	286	70	5
4		10	242	394	133	108	260	187	441	-	-	-	-	-	24	-	423	385	286	70	5
6		1	154	361	89	70	175	133	286	-	-	-	-	-	24	-	368	330	254	114	5
6		1.5	182	394	114	95	221	149	394	-	-	-	-	-	24	-	372	334	279	89	5
6		2	208	394	114	95	221	149	394	-	-	-	-	-	24	-	372	334	279	89	5
6		3	242	394	133	108	260	187	441	-	-	-	-	-	24	-	423	385	286	70	5

		Dimensions for pumps with TEFC motor and support rails [mm]																			
Pump size	Pole P2 [hp]	Actual impeller size [mm]	TEFC motor							Support rail under pump							Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
025-110	4	7.5	218	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	286	70	5
	4	10	240	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	286	70	5
	4	15	280	446	159	127	327	244	495	-	-	-	-	-	17	-	508	470	298	44	5
	6	2	214	446	114	95	221	149	394	-	-	-	-	-	17	-	372	334	279	89	5
	6	3	244	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	286	70	5
	6	5	280	446	133	108	260	187	441	-	-	-	-	-	17	-	423	385	286	70	5
030-070	2	15	128	435	159	127	327	244	495	222	92	287	19	178	18	10	514	476	273	19	10
	2	20	142	435	159	127	327	244	495	222	92	287	19	178	18	10	514	476	273	19	10
	2	25	148	392	178	140	371	333	552	229	95	312	44	203	18	5	565	527	305	25	13
	2	30	160	392	178	140	371	333	552	229	95	312	44	203	18	5	565	527	305	25	13
	2	40	174	415	203	159	419	359	641	229	95	312	70	229	18	5	597	559	343	25	13
	4	1.5	120	361	89	70	175	133	286	-	-	-	-	-	18	-	338	299	210	70	5
	4	2	132	361	89	70	175	133	286	-	-	-	-	-	18	-	338	299	210	70	5
	4	3	148	394	114	95	221	149	394	222	92	287	19	178	18	10	372	334	254	64	5
	4	5	174	394	114	95	221	149	394	222	92	287	19	178	18	10	372	334	254	64	5
	030-095	2	40	155	471	203	159	419	359	641	267	114	415	25	229	21	13	597	559	343	25
2		50	165	471	203	159	419	359	641	267	114	415	25	229	21	13	597	559	343	25	13
2		60	175	471	229	178	470	459	705	267	114	440	51	254	21	5	622	584	381	25	13
2		75	187	471	229	178	470	459	705	267	114	440	51	254	21	5	622	584	381	25	13
2		100	205	471	254	203	541	491	787	254	108	440	76	279	21	5	699	660	432	25	13
2		125	225	484	279	229	616	576	930	254	108	415	102	305	21	5	749	711	483	25	13
4		5	155	440	114	95	221	149	394	-	-	-	-	-	21	-	372	334	279	89	5
4		7.5	171	440	133	108	260	187	441	-	-	-	-	-	21	-	423	385	286	70	5
4		10	191	440	133	108	260	187	441	-	-	-	-	-	21	-	423	385	286	70	5
4		15	225	440	159	127	327	244	495	-	-	-	-	-	21	-	508	470	298	44	5
030-110	6	1.5	153	440	114	95	221	149	394	-	-	-	-	-	21	-	372	334	279	89	5
	6	2	167	440	114	95	221	149	394	-	-	-	-	-	21	-	372	334	279	89	5
	6	3	191	440	133	108	260	187	441	-	-	-	-	-	21	-	423	385	286	70	5
	6	5	225	440	133	108	260	187	441	-	-	-	-	-	21	-	423	385	286	70	5
	4	10	216-208	446	133	108	260	187	441	-	-	-	-	-	19	-	423	385	286	70	5
	4	15	248-240	446	159	127	327	244	495	-	-	-	-	-	19	-	508	470	298	44	5
030-135	4	20	278-270	446	159	127	327	244	495	-	-	-	-	-	19	-	508	470	298	44	5
	6	3	218-210	446	133	108	260	187	441	-	-	-	-	-	19	-	423	385	286	70	5
	6	5	266-258	446	133	108	260	187	441	-	-	-	-	-	19	-	423	385	286	70	5
	6	7.5	278-270	446	159	127	327	244	495	-	-	-	-	-	19	-	508	470	298	44	5
	4	15	228	446	159	127	327	244	495	-	-	-	-	-	14	-	533	495	349	95	5
	4	20	252	446	159	127	327	244	495	-	-	-	-	-	14	-	533	495	349	95	5
030-135	4	25	270	481	178	140	371	333	594	-	-	-	-	-	14	-	565	527	356	76	8
	4	30	286	481	178	140	371	333	594	-	-	-	-	-	14	-	565	527	356	76	8
	4	40	328	505	203	159	419	359	641	-	-	-	-	-	14	-	591	552	368	51	8
	6	5	228	446	133	108	260	187	441	-	-	-	-	-	14	-	445	406	337	121	5
	6	7.5	268	446	159	127	327	244	495	-	-	-	-	-	14	-	533	495	349	95	5
	6	10	298	446	159	127	327	244	495	-	-	-	-	-	14	-	533	495	349	95	5
	6	15	328	481	178	140	371	333	594	-	-	-	-	-	14	-	565	527	356	76	8

		Dimensions for pumps with TEFC motor and support rails [mm]																			
Pump size	Pole P2 [hp]	Actual impeller size [mm]	TEFC motor							Support rail under pump							Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
040-070	2	20	130	461	159	127	327	244	495	222	92	355	25	203	17	13	508	470	298	44	5
	2	25	140	418	178	140	371	333	552	222	92	355	25	203	17	13	565	527	305	25	13
	2	30	146	418	178	140	371	333	552	222	92	355	25	203	17	13	565	527	305	25	13
	2	40	160	441	203	159	419	359	641	229	95	380	51	229	17	5	597	559	343	25	13
	2	50	172	441	203	159	419	359	641	229	95	380	51	229	17	5	597	559	343	25	13
	4	2	130-110	387	89	70	175	133	286	-	-	-	-	-	17	-	363	325	229	89	5
	4	3	138	420	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5
	4	5	160	420	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5
	4	7.5	174	420	133	108	260	187	441	-	-	-	-	-	17	-	423	385	260	44	5
	6	0.75	130-122	387	89	70	175	133	286	-	-	-	-	-	17	-	363	325	229	89	5
	6	1	140	387	89	70	175	133	286	-	-	-	-	-	17	-	363	325	229	89	5
	6	1.5	156	420	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5
6	2	174	420	114	95	221	149	394	-	-	-	-	-	17	-	372	334	254	64	5	
040-095	2	60	164	484	229	178	470	459	705	267	114	415	25	254	25	13	622	584	381	25	13
	2	75	176	484	229	178	470	459	705	267	114	415	25	254	25	13	622	584	381	25	13
	2	100	196	484	254	203	541	491	787	267	114	440	51	279	25	5	699	660	432	25	13
	2	125	212	497	279	229	616	576	930	254	108	440	76	305	25	5	749	711	483	25	13
	4	7.5	162	452	133	108	260	187	441	-	-	-	-	-	25	-	423	385	311	95	5
	4	10	180	452	133	108	260	187	441	-	-	-	-	-	25	-	423	385	311	95	5
	4	15	212	452	159	127	327	244	495	-	-	-	-	-	25	-	521	483	324	70	5
	4	20	238	452	159	127	327	244	495	-	-	-	-	-	25	-	521	483	324	70	5
	6	2	160	452	114	95	221	149	394	-	-	-	-	-	25	-	387	349	305	114	5
	6	3	180	452	133	108	260	187	441	-	-	-	-	-	25	-	423	385	311	95	5
	6	5	228	452	133	108	260	187	441	-	-	-	-	-	25	-	423	385	311	95	5
	6	7.5	238	452	159	127	327	244	495	-	-	-	-	-	25	-	521	483	324	70	5
040-110	4	15	206	459	159	127	327	244	495	-	-	-	-	-	21	-	521	483	324	70	5
	4	20	222	459	159	127	327	244	495	-	-	-	-	-	21	-	521	483	324	70	5
	4	25	240	494	178	140	371	333	594	-	-	-	-	-	21	-	552	514	330	51	8
	4	30	256	494	178	140	371	333	594	-	-	-	-	-	21	-	552	514	330	51	8
	6	3	182	459	133	108	260	187	441	-	-	-	-	-	21	-	423	385	311	95	5
	6	5	212	459	133	108	260	187	441	-	-	-	-	-	21	-	423	385	311	95	5
	6	7.5	238	459	159	127	327	244	495	-	-	-	-	-	21	-	521	483	324	70	5
	6	10	256	459	159	127	327	244	495	-	-	-	-	-	21	-	521	483	324	70	5
040-135	4	20	236	459	159	127	327	244	495	-	-	-	-	-	22	-	533	495	349	95	5
	4	25	260	494	178	140	371	333	594	-	-	-	-	-	22	-	565	527	356	76	8
	4	30	278	494	178	140	371	333	594	-	-	-	-	-	22	-	565	527	356	76	8
	4	40	300	518	203	159	419	359	641	-	-	-	-	-	22	-	591	552	368	51	8
	4	50	326	518	203	159	419	359	641	-	-	-	-	-	22	-	591	552	368	51	8
	6	5	222	459	133	108	260	187	441	-	-	-	-	-	22	-	445	406	337	121	5
	6	7.5	258	459	159	127	327	244	495	-	-	-	-	-	22	-	533	495	349	95	5
	6	10	284	459	159	127	327	244	495	-	-	-	-	-	22	-	533	495	349	95	5
6	15	320	494	178	140	371	333	594	-	-	-	-	-	22	-	565	527	356	76	8	

		Dimensions for pumps with TEFC motor and support rails [mm]																			
Pump size	Pole P2 [hp]	Actual impeller size [mm]	TEFC motor							Support rail under pump							Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
040-150	4	50	314	547	203	159	419	359	641	-	-	-	-	-	23	-	616	578	394	76	8
	4	60	332	547	229	178	470	459	702	-	-	-	-	-	23	-	622	584	406	51	8
	4	75	356	547	229	178	470	459	705	-	-	-	-	-	23	-	622	584	406	51	8
	4	100	388	585	254	203	541	491	787	-	-	-	-	-	23	-	699	660	432	25	13
	4	125	410	636	279	229	616	576	930	292	127	500	25	305	23	13	749	711	483	25	13
	4	150	426	636	279	229	616	576	930	292	127	500	25	305	23	13	749	711	483	25	13
	6	15	314	530	178	140	371	333	594	-	-	-	-	-	23	-	578	540	381	102	8
	6	20	342	530	178	140	371	333	594	-	-	-	-	-	23	-	578	540	381	102	8
	6	25	370	547	203	159	419	359	641	-	-	-	-	-	23	-	616	578	394	76	8
	6	30	390	547	203	159	419	359	641	-	-	-	-	-	23	-	616	578	394	76	8
	6	40	424	547	229	178	470	459	702	-	-	-	-	-	23	-	622	584	406	51	8
050-070	2	25	142-11 4	418	178	140	371	333	552	-	-	-	-	-	18	-	565	527	305	25	13
	2	30	152-1 24	418	178	140	371	333	552	-	-	-	-	-	18	-	565	527	305	25	13
	2	40	154	441	203	159	419	359	641	267	114	380	25	229	18	13	597	559	343	25	13
	2	50	164	441	203	159	419	359	641	267	114	380	25	229	18	13	597	559	343	25	13
	2	60	172	441	229	178	470	459	705	267	114	405	51	254	18	5	622	584	381	25	13
	2	75	176	441	229	178	616	459	705	267	114	405	51	254	18	5	622	584	381	25	13
	4	3	138-11 0	420	114	95	221	149	394	-	-	-	-	-	18	-	372	334	279	89	5
	4	5	154	420	114	95	616	149	394	-	-	-	-	-	18	-	372	334	279	89	5
	4	7.5	168	420	133	108	260	187	441	-	-	-	-	-	18	-	423	385	286	70	5
	4	10	176	420	133	108	260	187	441	-	-	-	-	-	18	-	423	385	286	70	5
	6	0.75	134-1 06	387	89	70	175	133	286	-	-	-	-	-	18	-	368	330	254	114	5
	6	1	150-1 06	387	89	70	175	133	286	-	-	-	-	-	18	-	368	330	254	114	5
	6	1.5	154	420	114	95	221	149	394	-	-	-	-	-	18	-	372	334	279	89	5
	6	2	168	420	114	95	616	149	394	-	-	-	-	-	18	-	372	334	279	89	5
6	3	176	420	133	108	260	187	441	-	-	-	-	-	18	-	423	385	286	70	5	
050-095	4	10	174-1 54	504	133	108	260	187	441	-	-	-	-	-	29	-	445	406	337	121	5
	4	15	188	504	159	127	327	244	495	-	-	-	-	-	29	-	533	495	349	95	5
	4	20	208	504	159	127	327	244	495	-	-	-	-	-	29	-	533	495	349	95	5
	4	25	222	517	178	140	371	333	594	-	-	-	-	-	29	-	565	527	356	76	8
	4	30	232	517	178	140	371	333	594	-	-	-	-	-	29	-	565	527	356	76	8
	6	3	174-1 54	504	133	108	260	187	441	-	-	-	-	-	29	-	445	406	356	76	5
	6	5	196	504	133	108	260	187	441	-	-	-	-	-	29	-	445	406	337	121	5
	6	7.5	222	504	159	127	327	244	495	-	-	-	-	-	29	-	533	495	349	95	5
	6	10	232	504	159	127	327	244	495	-	-	-	-	-	29	-	533	495	349	95	5
	6	15	270	494	178	140	371	333	594	-	-	-	-	-	24	-	565	527	356	76	8
050-110	4	20	212	459	159	127	327	244	495	-	-	-	-	-	24	-	533	495	349	95	5
	4	25	230	494	178	140	371	333	594	-	-	-	-	-	24	-	565	527	356	76	8
	4	30	244	494	178	140	371	333	594	-	-	-	-	-	24	-	565	527	356	76	8
	4	40	270	518	203	159	419	359	641	-	-	-	-	-	24	-	591	552	368	51	8
	6	5	206	459	133	108	260	187	441	-	-	-	-	-	24	-	445	406	337	121	5
	6	7.5	226	459	159	127	327	244	495	-	-	-	-	-	24	-	533	495	349	95	5
	6	10	254	459	159	127	327	244	495	-	-	-	-	-	24	-	533	495	349	95	5
	6	15	270	494	178	140	371	333	594	-	-	-	-	-	24	-	565	527	356	76	8

		Dimensions for pumps with TEFC motor and support rails [mm]																				
Pump size	Pole P2 [hp]	Actual impeller size [mm]	TEFC motor							Support rail under pump							Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
050-135	4	25	225	530	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
	4	30	241	530	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
	4	40	269	547	203	159	419	359	641	-	-	-	-	-	22	-	616	578	394	76	8	
	4	50	287	547	203	159	419	359	641	-	-	-	-	-	22	-	616	578	394	76	8	
	4	60	305	547	229	178	470	459	702	-	-	-	-	-	22	-	622	584	406	51	8	
	4	75	333-329	547	229	178	470	459	705	-	-	-	-	-	22	-	622	584	406	51	8	
	6	10	249	515	159	127	327	244	495	-	-	-	-	-	22	-	546	508	375	121	5	
	6	15	287	530	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
	6	20	317	530	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
	050-150	4	75	298	547	229	178	470	459	705	-	-	-	-	-	25	-	641	603	445	89	8
4		100	330	585	254	203	541	491	787	-	-	-	-	-	25	-	686	648	470	64	12	
4		125	358	636	279	229	616	576	930	-	-	-	-	-	25	-	940	902	495	38	8	
4		150	380	636	279	229	616	576	930	-	-	-	-	-	25	-	940	902	495	38	8	
6		25	312	547	203	159	419	359	641	-	-	-	-	-	25	-	603	565	432	114	8	
6		30	334	547	203	159	419	359	641	-	-	-	-	-	25	-	603	565	432	114	8	
6		40	368	547	229	178	470	459	702	-	-	-	-	-	25	-	641	603	445	89	8	
6		50	396	547	229	178	470	459	705	-	-	-	-	-	25	-	641	603	445	89	8	
6		60	410	585	254	203	541	491	787	-	-	-	-	-	25	-	686	648	470	64	12	
060-095		4	15	186	523	159	127	327	244	495	-	-	-	-	-	18	-	546	508	375	121	5
	4	20	202	523	159	127	327	244	495	-	-	-	-	-	18	-	546	508	375	121	5	
	4	25	214	536	178	140	371	333	594	-	-	-	-	-	18	-	578	540	381	102	8	
	4	30	226	536	178	140	371	333	594	-	-	-	-	-	18	-	578	540	381	102	8	
	4	40	242	552	203	159	419	359	641	-	-	-	-	-	18	-	616	578	394	76	8	
	6	5	192	523	133	108	260	187	441	-	-	-	-	-	18	-	445	406	362	146	5	
	6	7.5	216	523	159	127	327	244	495	-	-	-	-	-	18	-	546	508	375	121	5	
	6	10	234	523	159	127	327	244	495	-	-	-	-	-	18	-	546	508	375	121	5	
	6	15	242	536	178	140	371	333	594	-	-	-	-	-	18	-	578	540	381	102	8	
	060-110	4	30	223	549	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8
4		40	243	566	203	159	419	359	641	-	-	-	-	-	22	-	616	578	394	76	8	
4		50	259	566	203	159	419	359	641	-	-	-	-	-	22	-	616	578	394	76	8	
4		60	273	566	229	178	470	459	702	-	-	-	-	-	22	-	622	584	406	51	8	
6		7.5	213	534	159	127	327	244	495	-	-	-	-	-	22	-	546	508	375	121	5	
6		10	233	534	159	127	327	244	495	-	-	-	-	-	22	-	546	508	375	121	5	
6		15	259	549	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
6		20	273	549	178	140	371	333	594	-	-	-	-	-	22	-	578	540	381	102	8	
060-135		4	40	235	566	203	159	419	359	641	-	-	-	-	-	24	-	616	578	394	76	8
		4	50	253	566	203	159	419	359	641	-	-	-	-	-	24	-	616	578	394	76	8
	4	60	263	566	229	178	470	459	702	-	-	-	-	-	24	-	622	584	406	51	8	
	4	75	285	566	229	178	470	459	705	-	-	-	-	-	24	-	622	584	406	51	8	
	4	100	311	604	254	203	541	491	787	-	-	-	-	-	24	-	699	660	432	25	13	
	4	125	328-324	655	279	229	616	576	930	292	127	550	25	305	24	13	749	711	483	25	13	
	6	10	221	534	159	127	327	244	495	-	-	-	-	-	24	-	546	508	375	121	5	
	6	15	249	549	178	140	371	333	594	-	-	-	-	-	24	-	578	540	381	102	8	
	6	20	273	549	178	140	371	333	594	-	-	-	-	-	24	-	578	540	381	102	8	
	6	25	293	566	203	159	419	359	641	-	-	-	-	-	24	-	616	578	394	76	8	
6	30	317-313	566	203	159	419	359	641	-	-	-	-	-	24	-	616	578	394	76	8		

		Dimensions for pumps with TEFC motor and support rails [mm]																				
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	TEFC motor						Support rail under pump						Support rail under motor						
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
060-150	4	125	304	651		279	229	616	576	930	-	-	-	-	-	24	-	940	902	495	38	8
	4	150	326	651		279	229	616	576	930	-	-	-	-	-	24	-	940	902	495	38	8
	4	200	376	651		279	229	616	576	1143	-	-	-	-	-	24	-	940	902	495	38	8
	6	40	316	626		229	178	470	459	702	-	-	-	-	-	24	-	641	603	445	89	8
	6	50	348	626		229	178	470	459	705	-	-	-	-	-	24	-	641	603	445	89	8
	6	60	378	626		254	203	541	491	787	-	-	-	-	-	24	-	686	648	470	64	12
	6	75	408	626		254	203	541	491	787	-	-	-	-	-	24	-	686	648	470	64	12
	6	100	430	651		279	229	616	576	930	-	-	-	-	-	24	-	940	902	495	38	8
080-135	4	60	250	566		229	178	470	459	702	-	-	-	-	-	28	-	622	584	476	121	8
	4	75	262	566		229	178	470	459	705	-	-	-	-	-	28	-	622	584	476	121	8
	4	100	286	604		254	203	541	491	787	-	-	-	-	-	28	-	667	629	502	95	8
	4	125	302	655		279	229	616	576	930	-	-	-	-	-	28	-	806	768	527	70	12
	4	150	320	655		279	229	616	576	930	-	-	-	-	-	28	-	806	768	527	70	12
	6	15	236	549		178	140	371	333	594	-	-	-	-	-	28	-	578	540	451	171	8
	6	20	258	549		178	140	371	333	594	-	-	-	-	-	28	-	578	540	451	171	8
	6	25	274	566		203	159	419	359	641	-	-	-	-	-	28	-	616	578	464	146	8
	6	30	286	566		203	159	419	359	641	-	-	-	-	-	28	-	616	578	464	146	8
	6	40	312	566		229	178	470	459	702	-	-	-	-	-	28	-	622	584	476	121	8
080-150	6	50	334	566		229	178	470	459	705	-	-	-	-	-	28	-	622	584	476	121	8
	4	125	310	676		279	229	616	576	930	-	-	-	-	-	28	-	959	921	578	121	12
	4	150	330	676		279	229	616	576	930	-	-	-	-	-	28	-	959	921	578	121	12
	4	200	362	676		279	229	616	576	1143	-	-	-	-	-	28	-	959	921	578	121	12
	6	40	320	651		229	178	470	459	702	-	-	-	-	-	28	-	654	616	527	171	12
	6	50	342	651		229	178	470	459	705	-	-	-	-	-	28	-	654	616	527	171	12
	6	60	362	651		254	203	541	491	787	-	-	-	-	-	28	-	699	660	552	146	12
	6	75	396	651		254	203	541	491	787	-	-	-	-	-	28	-	699	660	552	146	12
100-150	4	150	317	676		279	229	616	576	930	-	-	-	-	-	24	-	953	914	578	121	12
	4	200	347	666		279	229	616	576	930	-	-	-	-	-	24	-	953	914	629	171	12
	6	50	329	666		279	229	616	576	1143	-	-	-	-	-	24	-	648	610	629	171	12
	6	60	351	641		229	178	470	459	705	-	-	-	-	-	24	-	699	660	578	222	8
	6	75	379	641		254	203	541	491	787	-	-	-	-	-	24	-	699	660	603	197	12
	6	100	415	641		254	203	541	491	787	-	-	-	-	-	24	-	953	914	603	197	12

Dimensions for pumps with ODP motors and support rails

Dimensions in inch.

		Dimensions for pumps with ODP motors and support rails [inch]																				
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump							Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
012-070	2	3	4.69	13.34	10.29	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.63	0.50	13.29	11.79	8.25	2.75	0.20
	2	5 ¹	5.47	14.64	10.29	4.5	3.75	8.69	5.88	13.25	7.75	3.13	11.42	1.75	7.00	0.63	0.20	13.75	12.25	10.00	2.50	0.20
	2	7.5	6.10	14.64	11.17	4.5	3.75	8.69	5.88	13.25	7.75	3.13	11.42	1.75	7.00	0.63	0.20	13.75	12.25	10.00	2.50	0.20
	2	10 ²	6.65	14.64	11.17	5.25	4.25	10.25	7.38	18.13	7.75	3.13	11.42	1.75	7.00	0.63	0.20	16.66	15.16	10.25	1.75	0.20
	2	15	6.97	14.64	10.74	5.25	4.25	10.25	7.38	18.13	7.75	3.13	11.42	1.75	7.00	0.63	0.20	16.66	15.16	10.25	1.75	0.20
	4	0.5 ³	5.16	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.63	0.50	13.29	11.79	8.25	2.75	0.20
	4	0.75 ³	5.71	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.63	0.50	13.29	11.79	8.25	2.75	0.20
	4	1	6.10	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.63	0.50	13.29	11.79	8.25	2.75	0.20
015-070	4	1.5	6.97	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.63	0.50	13.29	11.79	8.25	2.75	0.20
	2	5	4.49	14.64	10.29	4.5	3.75	8.69	5.88	13.25	7.75	3.13	11.42	1.75	7.00	0.51	0.20	13.75	12.25	10.00	2.50	0.20
	2	7.5	5.04	14.64	11.17	4.5	3.75	8.69	5.88	13.25	7.75	3.13	11.42	1.75	7.00	0.51	0.20	13.75	12.25	10.00	2.50	0.20
	2	10	5.59	14.64	11.17	5.25	4.25	10.25	7.38	18.13	7.75	3.13	11.42	1.75	7.00	0.51	0.20	16.66	15.16	10.25	1.75	0.20
	2	15	6.30	14.64	10.74	5.25	4.25	10.25	7.38	18.13	7.75	3.13	11.42	1.75	7.00	0.51	0.20	16.66	15.16	10.25	1.75	0.20
	2	20	6.93	14.64	10.74	6.25	5	12.88	9.63	20	7.75	3.13	11.42	1.75	7.00	0.51	0.20	20.25	18.75	10.75	0.75	0.38
	4	0.75 ³	4.65	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.51	0.50	13.29	11.79	8.25	2.75	0.20
	4	1	5.12	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.51	0.50	13.29	11.79	8.25	2.75	0.20
	4	1.5	5.91	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.51	0.50	13.29	11.79	8.25	2.75	0.20
	4	2	6.54	13.34	8.31	3.5	2.75	6.88	5.25	12.25	7.75	3.13	10.43	1.00	6.25	0.51	0.50	13.29	11.79	8.25	2.75	0.20
015-090	4	3	6.93	14.64	10.29	4.5	3.75	8.69	5.88	13.25	7.75	3.13	11.42	1.75	7.00	0.51	0.20	13.75	12.25	10.00	2.50	0.20
	2	15	7.09	15.52	12.61	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.20
	2	20	7.80	17.13	12.61	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.67	0.50	20.00	18.50	11.75	1.75	0.20
	2	25	8.27	17.13	10.17	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.67	0.50	20.00	18.50	11.75	1.75	0.20
	2	30	8.82	15.44	10.17	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	2	40	9.84	15.44	11.38	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	4	1.5	6.69	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	4	2	7.24	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	4	3	8.11	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	4	5	9.84	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
015-095	2	15	6.46	15.52	12.61	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.20
	2	20	7.01	17.13	12.61	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.67	0.50	20.00	18.50	11.75	1.75	0.20
	2	25	7.48	17.13	10.17	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.67	0.50	20.00	18.50	11.75	1.75	0.20
	2	30	7.87	15.44	10.17	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	2	40	8.82	15.44	11.38	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	2	50	9.69	16.34	11.38	8	6.25	16.5	14.13	23	9.00	3.75	13.78	2.00	9.00	0.67	0.20	23.50	22.00	13.50	1.00	0.50
	4	2	6.54	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	4	3	7.32	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	4	5	8.82	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	4	7.5	9.84	15.52	12.44	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.20

		Dimensions for pumps with ODP motors and support rails [inch]																			
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump						Support rail under motor				
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
020-095	2 15	5.75	15.93	13.02	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.75	-	16.66	15.16	10.25	1.75	0.20
	2 20	6.3 0	17.54	13.02	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.75	0.50	20.00	18.50	11.75	1.75	0.20
	2 25	6.77	17.54	10.58	6.25	5	12.88	9.63	20	8.75	3.63	12.80	1.00	8.00	0.75	0.50	20.00	18.50	11.75	1.75	0.20
	2 30	7.17	15.85	10.58	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.75	0.50	22.25	20.75	12.00	1.00	0.50
	2 40	8.03	15.85	11.80	7	5.5	14.63	13.13	21.5	8.75	3.63	12.80	1.00	8.00	0.75	0.50	22.25	20.75	12.00	1.00	0.50
	2 50	8.58	16.76	11.80	8	6.25	16.5	14.13	23	9.00	3.75	13.78	2.00	9.00	0.75	0.20	23.50	22.00	13.50	1.00	0.50
	2 60	8.90 ⁴	16.76	12.30	8	6.25	16.5	14.13	23	9.00	3.75	13.78	2.00	9.00	0.75	0.20	23.50	22.00	13.50	1.00	0.50
	2 60	9.45 ⁵	16.76	12.30	8	6.25	16.5	14.13	23	9.00	3.75	13.78	2.00	9.00	0.75	0.20	23.50	22.00	13.50	1.00	0.50
	4 2	5.83	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.75	-	14.29	12.79	9.00	3.50	0.20
	4 3	6.61	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.75	-	14.66	13.16	10.00	2.50	0.20
4 5	8.11	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.75	-	14.66	13.16	10.00	2.50	0.20	
4 7.5	9.45	15.52	12.44	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.75	-	16.66	15.16	10.25	1.75	0.20	
020-110	4 5	8.11	15.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.71	-	14.66	13.16	10.00	2.50	0.20
	4 7.5	8.98	15.52	12.44	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	16.66	15.16	10.25	1.75	0.20
	4 10	9.92	15.52	12.44	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	16.66	15.16	10.25	1.75	0.20
	4 15	10.31	15.52	12.01	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	20.25	18.75	10.75	0.75	0.38
020-135	4 7.5	9.29	17.56	13.48	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	12.25	3.75	0.20
	4 10	10.16	17.56	13.48	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	12.25	3.75	0.20
	4 15	11.42	17.56	13.80	6.25	5	12.88	9.63	20	-	-	-	-	-	0.67	-	20.50	19.00	12.75	2.75	0.20
	4 20	12.52	17.56	13.80	6.25	5	12.88	9.63	20	-	-	-	-	-	0.67	-	20.50	19.00	12.75	2.75	0.20
4 25	13.39-1 3.23	18.94	15.06	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.67	-	21.75	20.25	13.00	2.00	0.31	
025-070	2 7.5	4.57	15.52	10.68	4.5	3.75	8.69	5.88	13.25	8.75	3.63	11.30	0.75	7.00	0.63	0.38	14.66	13.16	10.00	2.50	0.20
	2 10	4.96	15.52	10.68	5.25	4.25	10.25	7.38	18.13	8.75	3.63	11.30	0.75	7.00	0.63	0.38	16.66	15.16	10.25	1.75	0.20
	2 15	5.67	15.52	10.25	5.25	4.25	10.25	7.38	18.13	8.75	3.63	11.30	0.75	7.00	0.63	0.38	16.66	15.16	10.25	1.75	0.20
	2 20	6.3 0	17.13	10.25	6.25	5	12.88	9.63	20	8.75	3.63	11.30	0.75	7.00	0.63	0.38	20.25	18.75	10.75	0.75	0.38
	2 25	6.61	17.13	10.05	6.25	5	12.88	9.63	20	8.75	3.63	11.30	0.75	7.00	0.63	0.38	20.25	18.75	10.75	0.75	0.38
	2 30	6.77	15.44	10.05	7	5.5	14.63	13.13	21.5	9.00	3.75	12.28	1.75	8.00	0.63	0.20	22.25	20.75	12.00	1.00	0.50
	4 1	4.65	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.20
	4 1.5	5.28	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.20
	4 2	5.83	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.63	-	13.29	11.79	8.25	2.75	0.20
	4 3	6.61	15.52	9.80	4.5	3.75	8.69	5.88	13.25	8.75	3.63	11.30	0.75	7.00	0.63	0.38	14.66	13.16	10.00	2.50	0.20
4 5	6.77	15.52	9.80	4.5	3.75	8.69	5.88	13.25	8.75	3.63	11.30	0.75	7.00	0.63	0.38	14.66	13.16	10.00	2.50	0.20	
025-095	2 25	5.98	17.54	11.92	6.25	5	12.88	9.63	20	-	-	-	-	-	0.94	-	20.00	18.5	11.75	1.75	0.20
	2 30	6.3 0	15.85	11.92	7	5.5	14.63	13.13	21.5	-	-	-	-	-	0.94	-	22.25	20.75	12.00	1.00	0.50
	2 40	7.17	15.85	11.05	7	5.5	14.63	13.13	21.5	-	-	-	-	-	0.94	-	22.25	20.75	12.00	1.00	0.50
	2 50	7.8 0	16.76	11.05	8	6.25	16.5	14.13	23	10.50	4.50	14.96	1.00	9.00	0.94	0.50	23.50	22.00	13.50	1.00	0.50
	2 60	8.43	16.76	11.55	8	6.25	16.5	14.13	23	10.50	4.50	14.96	1.00	9.00	0.94	0.50	23.50	22.00	13.50	1.00	0.50
	2 75	9.37 ⁴	16.76	11.55	9	7	18.5	18.06	25	10.50	4.50	15.94	2.00	10.00	0.94	0.20	24.50	23.00	15.00	1.00	0.50
	2 75	9.53 ⁵	16.76	11.55	9	7	18.5	18.06	25	10.50	4.50	15.94	2.00	10.00	0.94	0.20	24.50	23.00	15.00	1.00	0.50
	4 3	5.98	15.52	11.15	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.94	-	14.66	13.16	11.00	3.50	0.20
	4 5	7.17	15.52	11.15	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.94	-	14.66	13.16	11.00	3.50	0.20
	4 7.5	8.43	15.52	12.03	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.94	-	16.66	15.16	11.25	2.75	0.20
4 10	9.53	15.52	12.03	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.94	-	16.66	15.16	11.25	2.75	0.20	
6 1	6.06	14.22	9.16	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.94	-	14.50	13.00	10.00	4.50	0.20	
6 1.5	7.17	15.52	11.15	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.94	-	14.66	13.16	11.00	3.50	0.20	
6 2	8.19	15.52	11.15	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.94	-	14.66	13.16	11.00	3.50	0.20	
6 3	9.53	15.52	12.03	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.94	-	16.66	15.16	11.25	2.75	0.20	

		Dimensions for pumps with ODP motors and support rails [inch]																				
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
025-110	4	7.5	8.58	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.20
	4	10	9.45	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.20
	4	15	11.02	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.67	-	20.00	18.50	11.75	1.75	0.20
	6	2	8.43	17.56	12.11	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	11.00	3.50	0.20
	6	3	9.61	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.20
	6	5	11.02	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	11.25	2.75	0.20
030-070	2	15	5.04	15.52	10.25	5.25	4.25	10.25	7.38	18.13	8.75	3.63	11.30	0.75	7.00	0.71	0.38	16.66	15.16	10.25	1.75	0.20
	2	20	5.59	17.13	10.25	6.25	5	12.88	9.63	20	8.75	3.63	11.30	0.75	7.00	0.71	0.38	20.25	18.75	10.75	0.75	0.38
	2	25	5.83	17.13	10.05	6.25	5	12.88	9.63	20	8.75	3.63	11.30	0.75	7.00	0.71	0.38	20.25	18.75	10.75	0.75	0.38
	2	30	6.30	15.44	10.05	7	5.5	14.63	13.13	21.5	9.00	3.75	12.28	1.75	8.00	0.71	0.20	22.25	20.75	12.00	1.00	0.50
	2	40	6.85	15.44	11.38	7	5.5	14.63	13.13	21.5	9.00	3.75	12.28	1.75	8.00	0.71	0.20	22.25	20.75	12.00	1.00	0.50
	4	1.5	4.72	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.71	-	13.29	11.79	8.25	2.75	0.20
030-095	4	2	5.20	14.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.71	-	13.29	11.79	8.25	2.75	0.20
	4	3	5.83	15.52	9.80	4.5	3.75	8.69	5.88	13.25	8.75	3.63	11.30	0.75	7.00	0.71	0.38	14.66	13.16	10.00	2.50	0.20
	4	5	6.85	15.52	9.80	4.5	3.75	8.69	5.88	13.25	8.75	3.63	11.30	0.75	7.00	0.71	0.38	14.66	13.16	10.00	2.50	0.20
	2	40	6.10	17.64	11.83	7	5.5	14.63	13.13	21.5	-	-	-	-	-	0.83	-	22.25	20.75	12.00	1.00	0.50
	2	50	6.50	18.54	11.83	8	6.25	16.5	14.13	23	10.50	4.50	16.34	1.00	9.00	0.83	0.50	23.50	22.00	13.50	1.00	0.50
	2	60	6.89	18.54	12.33	8	6.25	16.5	14.13	23	10.50	4.50	16.34	1.00	9.00	0.83	0.50	23.50	22.00	13.50	1.00	0.50
	2	75	7.36	18.54	12.33	9	7	18.5	18.06	25	10.50	4.50	17.32	2.00	10.00	0.83	0.20	24.50	23.00	15.00	1.00	0.50
	2	100	8.07	18.54	13.33	9	7	18.5	18.06	25	10.50	4.50	17.32	2.00	10.00	0.83	0.20	24.50	23.00	15.00	1.00	0.50
	2	125	8.86	18.54	13.51	10	8	21.31	19.31	27.75	10.00	4.25	17.32	3.00	11.00	0.83	0.20	27.50	26.00	17.00	1.00	0.50
	4	5	6.10	17.3	11.85	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.83	-	14.66	13.16	11.00	3.50	0.20
	4	7.5	6.73	17.3	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.20
	4	10	7.52	17.3	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.20
030-110	4	15	8.86	17.3	13.05	6.25	5	12.88	9.63	20	-	-	-	-	-	0.83	-	20.00	18.50	11.75	1.75	0.20
	6	1.5	6.02	17.3	11.85	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.83	-	14.66	13.16	11.00	3.50	0.20
	6	2	6.57	17.3	11.85	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.83	-	14.66	13.16	11.00	3.50	0.20
	6	3	7.52	17.3	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.20
	6	5	8.86	17.3	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	11.25	2.75	0.20
	4	10	8.50-8.19	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.20
030-135	4	15	9.76-9.45	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.75	-	20.00	18.50	11.75	1.75	0.20
	4	20	10.94-10.63	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.75	-	20.00	18.50	11.75	1.75	0.20
	6	3	8.58-8.27	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.20
	6	5	10.47-10.16	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.75	-	16.66	15.16	11.25	2.75	0.20
	6	7.5	10.94-10.63	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.75	-	20.00	18.50	11.75	1.75	0.20
030-135	4	15	8.98	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.55	-	21.00	19.50	13.75	3.75	0.20
	4	20	9.92	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.55	-	21.00	19.50	13.75	3.75	0.20
	4	25	10.63	18.94	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.55	-	22.25	20.75	14.00	3.00	0.31
	4	30	11.26	18.94	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.55	-	22.25	20.75	14.00	3.00	0.31
	4	40	12.91	19.88	15.95	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.55	-	23.25	21.75	14.50	2.00	0.31
	6	5	8.98	17.56	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.55	-	17.50	16.00	13.25	4.75	0.20
	6	7.5	10.55	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.55	-	21.00	19.50	13.75	3.75	0.20
	6	10	11.73	17.56	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.55	-	21.00	19.50	13.75	3.75	0.20
6	15	12.91	18.94	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.55	-	22.25	20.75	14.00	3.00	0.31	

Dimensions for pumps with ODP motors and support rails [inch]																						
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump						Support rail under motor					
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1	
			040-070	2	20	5.12	18.13	12.61	6.25	5	12.88	9.63	20	8.75	3.63	13.98	1.00	8.00	0.67	0.50	20.00	18.50
	2	25	5.51	18.13	10.17	6.25	5	12.88	9.63	20	8.75	3.63	13.98	1.00	8.00	0.67	0.50	20.00	18.50	11.75	1.75	0.20
	2	30	5.75	16.44	10.17	7	5.5	14.63	13.13	21.5	8.75	3.63	13.98	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	2	40	6.30	16.44	11.38	7	5.5	14.63	13.13	21.5	8.75	3.63	13.98	1.00	8.00	0.67	0.50	22.25	20.75	12.00	1.00	0.50
	2	50	6.77	17.34	11.38	8	6.25	16.5	14.13	23	9.00	3.75	14.96	2.00	9.00	0.67	0.20	23.50	22.00	13.50	1.00	0.50
	4	2	5.12-4.33	15.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	4	3	5.43	16.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	4	5	6.30	16.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	4	7.5	6.85	16.52	12.44	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.67	-	16.66	15.16	10.25	1.75	0.20
	6	0.75	5.12-4.80	15.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	6	1	5.51	15.22	9.58	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.67	-	14.29	12.79	9.00	3.50	0.20
	6	1.5	6.14	16.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	6	2	6.85	16.52	11.56	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.67	-	14.66	13.16	10.00	2.50	0.20
	2	60	6.46	19.04	12.33	8	6.25	16.5	14.13	23	-	-	-	-	-	0.98	-	23.50	22.00	13.50	1.00	0.50
	2	75	6.93	19.04	12.33	9	7	18.5	18.06	25	10.50	4.50	16.34	1.00	10.00	0.98	0.50	24.50	23.00	15.00	1.00	0.50
	2	100	7.72	19.04	13.08	9	7	18.5	18.06	25	10.50	4.50	16.34	1.00	10.00	0.98	0.50	24.50	23.00	15.00	1.00	0.50
	2	125	8.35	19.04	13.51	10	8	21.31	19.31	27.75	10.50	4.50	17.32	2.00	11.00	0.98	0.20	27.50	26.00	17.00	1.00	0.50
	4	7.5	6.38	17.8	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.20
	4	10	7.09	17.8	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.20
	4	15	8.35	17.8	13.05	6.25	5	12.88	9.63	20	-	-	-	-	-	0.98	-	20.50	19.00	12.75	2.75	0.20
	4	20	9.37	17.8	13.05	6.25	5	12.88	9.63	20	-	-	-	-	-	0.98	-	20.50	19.00	12.75	2.75	0.20
	6	2	6.30	17.8	11.85	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.98	-	15.25	13.75	12.00	4.50	0.20
	6	3	7.09	17.8	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.20
	6	5	8.98	17.8	12.73	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.98	-	16.66	15.16	12.25	3.75	0.20
	6	7.5	9.37	17.8	13.05	6.25	5	12.88	9.63	20	-	-	-	-	-	0.98	-	20.50	19.00	12.75	2.75	0.20
	4	15	8.11	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.83	-	20.50	19.00	12.75	2.75	0.20
	4	20	8.74	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.83	-	20.50	19.00	12.75	2.75	0.20
	4	25	9.45	19.44	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.83	-	21.75	20.25	13.00	2.00	0.31
	4	30	10.08	19.44	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.83	-	21.75	20.25	13.00	2.00	0.31
	6	3	7.17	18.06	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	12.25	3.75	0.20
	6	5	8.35	18.06	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.83	-	16.66	15.16	12.25	3.75	0.20
	6	7.5	9.37	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.83	-	20.50	19.00	12.75	2.75	0.20
	6	10	10.08	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.83	-	20.50	19.00	12.75	2.75	0.20
	4	20	9.29	18.06	13.38	6.25	5	12.88	9.63	20	-	-	-	-	-	0.87	-	21.00	19.50	13.75	3.75	0.20
	4	25	10.24	19.44	14.64	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.25	20.75	14.00	3.00	0.31
	4	30	10.94	19.44	14.64	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.25	20.75	14.00	3.00	0.31
	4	40	11.81	20.38	16.02	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.87	-	23.25	21.75	14.50	2.00	0.31
	4	50	12.83	20.38	16.02	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.87	-	23.25	21.75	14.50	2.00	0.31
	6	5	8.74	18.06	13.07	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.87	-	17.50	16.00	13.25	4.75	0.20
	6	7.5	10.16	18.06	13.38	6.25	5	12.88	9.63	20	-	-	-	-	-	0.87	-	21.00	19.50	13.75	3.75	0.20
	6	10	11.18	18.06	13.38	6.25	5	12.88	9.63	20	-	-	-	-	-	0.87	-	21.00	19.50	13.75	3.75	0.20
	6	15	12.60	19.44	14.64	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.25	20.75	14.00	3.00	0.31

		Dimensions for pumps with ODP motors and support rails [inch]																					
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump						Support rail under motor						
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1		
040-150	4	50	12.36	21.52	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.91	-	24.25	22.75	15.50	3.00	0.31	
	4	60	13.07	21.52	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.91	-	24.50	23.00	16.00	2.00	0.31	
	4	75	14.02	21.52	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.91	-	24.50	23.00	16.00	2.00	0.31	
	4	100	15.28	23.02	18.61	10	8	21.31	19.31	30.75	-	-	-	-	-	0.91	-	27.50	26.00	17.00	1.00	0.50	
	4	125	16.14	23.02	18.23	10	8	21.31	19.31	30.75	-	-	-	-	-	0.91	-	27.50	26.00	17.00	1.00	0.50	
	4	150	16.77	25.03	18.23	11	9	24.24	22.68	31.63	11.50	5.00	19.69	1.00	12.00	0.91	0.50	29.50	28.00	19.00	1.00	0.50	
	6	15	12.36	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.91	-	22.75	21.25	15.00	4.00	0.31	
	6	20	13.46	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.91	-	22.75	21.25	15.00	4.00	0.31	
	6	25	14.57	21.52	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.91	-	24.25	22.75	15.50	3.00	0.31	
	6	30	15.35	21.52	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.91	-	24.25	22.75	15.50	3.00	0.31	
	6	40	16.69	21.52	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.91	-	24.50	23.00	16.00	2.00	0.31	
050-070	2	25	5.59-4.49	18.13	11.44	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	20.00	18.50	11.75	1.75	0.20	
	2	30	5.98-4.88	16.44	11.44	7	5.5	14.63	13.13	21.5	-	-	-	-	-	0.71	-	22.25	20.75	12.00	1.00	0.50	
	2	40	6.06	16.44	10.63	7	5.5	14.63	13.13	21.5	-	-	-	-	-	0.71	-	22.25	20.75	12.00	1.00	0.50	
	2	50	6.46	17.34	10.63	8	6.25	16.5	14.13	23	10.50	4.50	14.96	1.00	9.00	0.71	0.50	23.50	22.00	13.50	1.00	0.50	
	2	60	6.77	17.34	11.13	8	6.25	16.5	14.13	23	10.50	4.50	14.96	1.00	9.00	0.71	0.50	23.50	22.00	13.50	1.00	0.50	
	2	75	6.93	17.34	11.13	9	7	18.5	18.06	25	10.50	4.50	15.94	2.00	10.00	0.71	0.20	24.50	23.00	15.00	1.00	0.50	
	4	3	5.43-4.33	16.52	11.07	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.71	-	14.66	13.16	11.00	3.50	0.20	
	4	5	6.06	16.52	11.07	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.71	-	14.66	13.16	11.00	3.50	0.20	
	4	7.5	6.61	16.52	11.95	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.20	
	4	10	6.93	16.52	11.95	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.20	
	6	0.75	5.28-4.17	15.22	9.09	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.71	-	14.50	13.00	10.00	4.50	0.20	
6	1	5.91-4.17	15.22	9.09	3.5	2.75	6.88	5.25	12.25	-	-	-	-	-	0.71	-	14.50	13.00	10.00	4.50	0.20		
6	1.5	6.06	16.52	11.07	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.71	-	14.66	13.16	11.00	3.50	0.20		
6	2	6.61	16.52	11.07	4.5	3.75	8.69	5.88	13.25	-	-	-	-	-	0.71	-	14.66	13.16	11.00	3.50	0.20		
6	3	6.93	16.52	11.95	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	16.66	15.16	11.25	2.75	0.20		
050-095	4	10	6.85-6.06	19.83	14.76	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	1.14	-	17.50	16.00	13.25	4.75	0.20	
	4	15	7.40	19.83	15.08	6.25	5	12.88	9.63	20	-	-	-	-	-	1.14	-	21.00	19.50	13.75	3.75	0.20	
	4	20	8.19	19.83	15.08	6.25	5	12.88	9.63	20	-	-	-	-	-	1.14	-	21.00	19.50	13.75	3.75	0.20	
	4	25	8.74	20.34	15.47	7	5.5	14.63	13.13	21.63	-	-	-	-	-	1.14	-	22.25	20.75	14.00	3.00	0.31	
	4	30	9.13	20.34	15.47	7	5.5	14.63	13.13	21.63	-	-	-	-	-	1.14	-	22.25	20.75	14.00	3.00	0.31	
	6	3	6.85-6.06	19.83	14.76	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	1.14	-	17.50	16.00	14.00	3.00	0.20	
	6	5	7.72	19.83	14.76	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	1.14	-	17.50	16.00	13.25	4.75	0.20	
	6	7.5	8.74	19.83	15.08	6.25	5	12.88	9.63	20	-	-	-	-	-	1.14	-	21.00	19.50	13.75	3.75	0.20	
	6	10	9.13	19.83	15.08	6.25	5	12.88	9.63	20	-	-	-	-	-	1.14	-	21.00	19.50	13.75	3.75	0.20	
	050-110	4	20	8.35	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.94	-	21.00	19.50	13.75	3.75	0.20
		4	25	9.06	19.44	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.94	-	22.25	20.75	14.00	3.00	0.31
4		30	9.61	19.44	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.94	-	22.25	20.75	14.00	3.00	0.31	
4		40	10.63	20.38	15.95	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.94	-	23.25	21.75	14.50	2.00	0.31	
6		5	8.11	18.06	12.99	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.94	-	17.50	16.00	13.25	4.75	0.20	
6		7.5	8.90	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.94	-	21.00	19.50	13.75	3.75	0.20	
6		10	10.00	18.06	13.31	6.25	5	12.88	9.63	20	-	-	-	-	-	0.94	-	21.00	19.50	13.75	3.75	0.20	
6	15	10.63	19.44	14.57	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.94	-	22.25	20.75	14.00	3.00	0.31		

		Dimensions for pumps with ODP motors and support rails [inch]																					
Pump size	Pole P2 [hp]	Actual impeller size [inch]	ODP motor								Support rail under pump						Support rail under motor						
			L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1		
050-135	4	25	8.86	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.75	21.25	15.00	4.00	0.31	
	4	30	9.49	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.75	21.25	15.00	4.00	0.31	
	4	40	10.59	21.52	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.87	-	24.25	22.75	15.50	3.00	0.31	
	4	50	11.3 0	21.52	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.87	-	24.25	22.75	15.50	3.00	0.31	
	4	60	12.01	21.52	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.87	-	24.50	23.00	16.00	2.00	0.31	
	4	75	13.11-1 2.95	21.52	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.87	-	24.50	23.00	16.00	2.00	0.31	
	6	10	9.8 0	20.26	14.91	6.25	5	12.88	9.63	20	-	-	-	-	-	0.87	-	21.50	20.00	14.75	4.75	0.20	
	6	15	11.3 0	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.75	21.25	15.00	4.00	0.31	
	6	20	12.48	20.85	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.87	-	22.75	21.25	15.00	4.00	0.31	
	4	75	11.73	21.52	17.18	9	7	18.5	18.06	24.88	-	-	-	-	-	0.98	-	25.25	23.75	17.50	3.50	0.31	
050-150	4	100	12.99	23.02	19.08	10	8	21.31	19.31	30.75	-	-	-	-	-	0.98	-	27.00	25.50	18.50	2.50	0.47	
	4	125	14.09	23.02	20.16	10	8	21.31	19.31	30.75	-	-	-	-	-	0.98	-	27.00	25.50	18.50	2.50	0.47	
	4	150	14.96	25.03	20.16	11	9	24.24	22.68	31.63	-	-	-	-	-	0.98	-	37.00	35.50	19.50	1.50	0.31	
	6	25	12.28	21.52	16.55	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.98	-	23.75	22.25	17.00	4.50	0.31	
	6	30	13.15	21.52	16.55	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.98	-	23.75	22.25	17.00	4.50	0.31	
	6	40	14.49	21.52	17.18	9	7	18.5	18.06	24.88	-	-	-	-	-	0.98	-	25.25	23.75	17.50	3.50	0.31	
	6	50	15.59	21.52	17.18	9	7	18.5	18.06	24.88	-	-	-	-	-	0.98	-	25.25	23.75	17.50	3.50	0.31	
	6	60	16.14	23.02	19.08	10	8	21.31	19.31	30.75	-	-	-	-	-	0.98	-	27.00	25.50	18.50	2.50	0.47	
	060-095	4	15	7.32	20.58	14.48	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	21.50	20.00	14.75	4.75	0.20
		4	20	7.95	20.58	14.48	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	21.50	20.00	14.75	4.75	0.20
4		25	8.43	21.09	14.87	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.71	-	22.75	21.25	15.00	4.00	0.31	
4		30	8.9 0	21.09	14.87	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.71	-	22.75	21.25	15.00	4.00	0.31	
4		40	9.53	21.72	15.94	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.71	-	24.25	22.75	15.50	3.00	0.31	
6		5	7.56	20.58	14.17	5.25	4.25	10.25	7.38	18.13	-	-	-	-	-	0.71	-	17.50	16.00	14.25	5.75	0.20	
6		7.5	8.5 0	20.58	14.48	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	21.50	20.00	14.75	4.75	0.20	
6		10	9.21	20.58	14.48	6.25	5	12.88	9.63	20	-	-	-	-	-	0.71	-	21.50	20.00	14.75	4.75	0.20	
6		15	9.53	21.09	14.87	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.71	-	22.75	21.25	15.00	4.00	0.31	
060-110		4	30	8.78	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.85	-	22.75	21.25	15.00	4.00	0.31
	4	40	9.57	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.85	-	24.25	22.75	15.50	3.00	0.31	
	4	50	10.2 0	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.85	-	24.25	22.75	15.50	3.00	0.31	
	4	60	10.75	22.27	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.85	-	24.50	23.00	16.00	2.00	0.31	
	6	7.5	8.39	21.01	14.91	6.25	5	12.88	9.63	20	-	-	-	-	-	0.85	-	21.50	20.00	14.75	4.75	0.20	
	6	10	9.17	21.01	14.91	6.25	5	12.88	9.63	20	-	-	-	-	-	0.85	-	21.50	20.00	14.75	4.75	0.20	
	6	15	10.2 0	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.85	-	22.75	21.25	15.00	4.00	0.31	
	6	20	10.75	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.85	-	22.75	21.25	15.00	4.00	0.31	
	060-135	4	40	9.25	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.94	-	24.25	22.75	15.50	3.00	0.31
		4	50	9.96	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.94	-	24.25	22.75	15.50	3.00	0.31
4		60	10.35	22.27	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.94	-	24.50	23.00	16.00	2.00	0.31	
4		75	11.22	22.27	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	0.94	-	24.50	23.00	16.00	2.00	0.31	
4		100	12.24	23.77	18.61	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.50	26.00	17.00	1.00	0.50	
4		125	12.91-1 2.76	23.77	18.23	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.50	26.00	17.00	1.00	0.50	
6		10	8.7 0	21.01	14.91	6.25	5	12.88	9.63	20	-	-	-	-	-	0.94	-	21.50	20.00	14.75	4.75	0.20	
6		15	9.8 0	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.94	-	22.75	21.25	15.00	4.00	0.31	
6		20	10.75	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	0.94	-	22.75	21.25	15.00	4.00	0.31	
6		25	11.54	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.94	-	24.25	22.75	15.50	3.00	0.31	
6	30	12.48-1 2.32	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	0.94	-	24.25	22.75	15.50	3.00	0.31		

Dimensions for pumps with ODP motors and support rails [inch]																						
Pump size	Pole	P2 [hp]	Actual impeller size [inch]	ODP motor							Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
060-150	4	125	11.97	24.64	20.00	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.00	25.50	18.50	2.50	0.47
	4	150	12.83	25.62	20.00	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.00	35.50	19.50	1.50	0.31
	4	200	14.8 0	25.62	20.00	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.00	35.50	19.50	1.50	0.31
	4	250	15.83	25.62	19.55	11	9	24.24	22.68	39.75	-	-	-	-	-	0.94	-	37.00	35.50	19.50	1.50	0.31
	6	40	12.44	24.64	19.55	9	7	18.5	18.06	24.88	-	-	-	-	-	0.94	-	25.25	23.75	17.50	3.50	0.31
	6	50	13.7 0	24.64	19.95	9	7	18.5	18.06	24.88	-	-	-	-	-	0.94	-	25.25	23.75	17.50	3.50	0.31
	6	60	14.88	24.64	19.95	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.00	25.50	18.50	2.50	0.47
	6	75	16.06	24.64	20.00	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.00	25.50	18.50	2.50	0.47
	6	100	16.93	25.62	17.12	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.00	35.50	19.50	1.50	0.31
	080-135	4	60	9.84	22.27	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	24.50	23.00	18.75	4.75
4		75	10.31	22.27	19.24	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	24.50	23.00	18.75	4.75	0.31
4		100	11.26	23.77	20.00	10	8	21.31	19.31	30.75	-	-	-	-	-	1.10	-	26.25	24.75	19.75	3.75	0.31
4		125	11.89	23.77	20.00	10	8	21.31	19.31	30.75	-	-	-	-	-	1.10	-	26.25	24.75	19.75	3.75	0.31
4		150	12.6 0	25.78	15.38	11	9	24.24	22.68	31.63	-	-	-	-	-	1.10	-	31.75	30.25	20.75	2.75	0.47
6		15	9.29	21.6	15.38	7	5.5	14.63	13.13	21.63	-	-	-	-	-	1.10	-	22.75	21.25	17.75	6.75	0.31
6		20	10.16	21.6	16.49	7	5.5	14.63	13.13	21.63	-	-	-	-	-	1.10	-	22.75	21.25	17.75	6.75	0.31
6		25	10.79	22.27	16.49	8	6.25	16.5	14.13	23.75	-	-	-	-	-	1.10	-	24.25	22.75	18.25	5.75	0.31
6		30	11.26	22.27	17.12	8	6.25	16.5	14.13	23.75	-	-	-	-	-	1.10	-	24.25	22.75	18.25	5.75	0.31
6		40	12.28	22.27	17.12	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	24.50	23.00	18.75	4.75	0.31
080-150	6	50	13.15	22.27	19.84	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	24.50	23.00	18.75	4.75	0.31
	4	125	12.2 0	25.64	19.84	10	8	21.31	19.31	30.75	-	-	-	-	-	1.10	-	27.50	26.00	21.75	5.75	0.47
	4	150	12.99	26.62	19.84	11	9	24.24	22.68	31.63	-	-	-	-	-	1.10	-	37.75	36.25	22.75	4.75	0.47
	4	200	14.25	26.62	19.33	11	9	24.24	22.68	31.63	-	-	-	-	-	1.10	-	37.75	36.25	22.75	4.75	0.47
	4	250	15.59	26.62	19.33	11	9	24.24	22.68	39.75	-	-	-	-	-	1.10	-	37.75	36.25	22.75	4.75	0.47
	6	40	12.6 0	25.64	19.95	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	25.75	24.25	20.75	6.75	0.47
	6	50	13.46	25.64	19.95	9	7	18.5	18.06	24.88	-	-	-	-	-	1.10	-	25.75	24.25	20.75	6.75	0.47
	6	60	14.25	25.64	20.19	10	8	21.31	19.31	30.75	-	-	-	-	-	1.10	-	27.50	26.00	21.75	5.75	0.47
	6	75	15.59	25.64	20.19	10	8	21.31	19.31	30.75	-	-	-	-	-	1.10	-	27.50	26.00	21.75	5.75	0.47
	100-150	4	150	12.48	26.62	19.84	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.50	36.00	22.75	4.75
4		200	13.66	26.22	20.31	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.50	36.00	24.75	6.75	0.47
4		250	14.76	26.22	20.31	11	9	24.24	22.68	31.63	-	-	-	-	-	0.94	-	37.50	36.00	24.75	6.75	0.47
6		50	12.95	26.22	20.19	11	9	24.24	22.68	39.75	-	-	-	-	-	0.94	-	25.50	24.00	24.75	6.75	0.47
6		60	13.82	25.24	0	9	7	18.5	18.06	24.88	-	-	-	-	-	0.94	-	27.50	26.00	22.75	8.75	0.31
6		75	14.92	25.24	0	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	27.50	26.00	23.75	7.75	0.47
6		100	16.34	25.24	0	10	8	21.31	19.31	30.75	-	-	-	-	-	0.94	-	37.50	36.00	23.75	7.75	0.47

¹ A 7.5 hp motor is used for this power rating.

² A 15 hp motor is used for this power rating.

³ A 1 hp motor is used for this power rating.

⁴ Low pressure (Class 125) pump.

⁵ High pressure (Class 300) pump.

Dimensions in mm.

		Dimensions for pumps with ODP motor and support rails [mm]																				
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor						
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
012-070	2	3	119	339		89	70	175	133	311	197	79	265	25	159	16	13	338	299	210	70	5
	2	5 ¹	139	372		114	95	221	149	337	197	79	290	44	178	16	5	349	311	254	64	5
	2	7.5	155	372		114	95	221	149	337	197	79	290	44	178	16	5	349	311	254	64	5
	2	10 ²	169	372		133	108	260	187	460	197	79	290	44	178	16	5	423	385	260	44	5
	2	15	177	372		133	108	260	187	460	197	79	290	44	178	16	5	423	385	260	44	5
	4	0.5 ³	131	339		89	70	175	133	311	197	79	265	25	159	16	13	338	299	210	70	5
	4	0.75 ³	145	339		89	70	175	133	311	197	79	265	25	159	16	13	338	299	210	70	5
	4	1	155	339		89	70	175	133	311	197	79	265	25	159	16	13	338	299	210	70	5
015-070	4	1.5	177	339		89	70	175	133	311	197	79	265	25	159	16	13	338	299	210	70	5
	2	5	114	372		114	95	221	149	337	197	79	290	44	178	13	5	349	311	254	64	5
	2	7.5	128	372		114	95	221	149	337	197	79	290	44	178	13	5	349	311	254	64	5
	2	10	142	372		133	108	260	187	460	197	79	290	44	178	13	5	423	385	260	44	5
	2	15	160	372		133	108	260	187	460	197	79	290	44	178	13	5	423	385	260	44	5
	2	20	176	372		159	127	327	244	508	197	79	290	44	178	13	5	514	476	273	19	10
	4	0.75 ³	118	339		89	70	175	133	311	197	79	265	25	159	13	13	338	299	210	70	5
	4	1	130	339		89	70	175	133	311	197	79	265	25	159	13	13	338	299	210	70	5
015-090	4	1.5	150	339		89	70	175	133	311	197	79	265	25	159	13	13	338	299	210	70	5
	4	2	166	339		89	70	175	133	311	197	79	265	25	159	13	13	338	299	210	70	5
	4	3	176	372		114	95	221	149	337	197	79	290	44	178	13	5	349	311	254	64	5
	2	15	180	394		133	108	260	187	460	-	-	-	-	-	17	-	423	385	260	44	5
	2	20	198	435		159	127	327	244	508	222	92	325	25	203	17	13	508	470	298	44	5
	2	25	210	435		159	127	327	244	508	222	92	325	25	203	17	13	508	470	298	44	5
	2	30	224	392		178	140	371	333	546	222	92	325	25	203	17	13	565	527	305	25	13
	2	40	250	392		178	140	371	333	546	222	92	325	25	203	17	13	565	527	305	25	13
015-095	4	1.5	170	361		89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	4	2	184	361		89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	4	3	206	394		114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	4	5	250	394		114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	2	15	164	394		133	108	260	187	460	-	-	-	-	-	17	-	423	385	260	44	5
	2	20	178	435		159	127	327	244	508	222	92	325	25	203	17	13	508	470	298	44	5
	2	25	190	435		159	127	327	244	508	222	92	325	25	203	17	13	508	470	298	44	5
	2	30	200	392		178	140	371	333	546	222	92	325	25	203	17	13	565	527	305	25	13
015-095	2	40	224	392		178	140	371	333	546	222	92	325	25	203	17	13	565	527	305	25	13
	2	50	246	415		203	159	419	359	584	229	95	350	51	229	17	5	597	559	343	25	13
	4	2	166	361		89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	4	3	186	394		114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	4	5	224	394		114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	4	7.5	250	394		133	108	260	187	460	-	-	-	-	-	17	-	423	385	260	44	5

		Dimensions for pumps with ODP motor and support rails [mm]																			
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6
020-095	2	15	146	405	133	108	260	187	460	-	-	-	-	-	19	-	423	385	260	44	5
	2	20	160	446	159	127	327	244	508	222	92	325	25	203	19	13	508	470	298	44	5
	2	25	172	446	159	127	327	244	508	222	92	325	25	203	19	13	508	470	298	44	5
	2	30	182	403	178	140	371	333	546	222	92	325	25	203	19	13	565	527	305	25	13
	2	40	204	403	178	140	371	333	546	222	92	325	25	203	19	13	565	527	305	25	13
	2	50	218	426	203	159	419	359	584	229	95	350	51	229	19	5	597	559	343	25	13
	2	60	226 ⁴	426	203	159	419	359	584	229	95	350	51	229	19	5	597	559	343	25	13
	2	60	240 ⁵	426	203	159	419	359	584	229	95	350	51	229	19	5	597	559	343	25	13
	4	2	148	361	89	70	175	133	311	-	-	-	-	-	19	-	363	325	229	89	5
	4	3	168	394	114	95	221	149	337	-	-	-	-	-	19	-	372	334	254	64	5
020-110	4	5	206	394	114	95	221	149	337	-	-	-	-	-	19	-	372	334	254	64	5
	4	7.5	240	394	133	108	260	187	460	-	-	-	-	-	19	-	423	385	260	44	5
	4	10	252	394	133	108	260	187	460	-	-	-	-	-	18	-	423	385	260	44	5
	4	15	262	394	159	127	327	244	508	-	-	-	-	-	18	-	514	476	273	19	10
	4	7.5	236	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	311	95	5
	4	10	258	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	311	95	5
	4	15	290	446	159	127	327	244	508	-	-	-	-	-	17	-	521	483	324	70	5
	4	20	318	446	159	127	327	244	508	-	-	-	-	-	17	-	521	483	324	70	5
	4	25	340-336	481	178	140	371	333	549	-	-	-	-	-	17	-	552	514	330	51	8
	025-070	2	7.5	116	394	114	95	221	149	337	222	92	287	19	178	16	10	372	334	254	64
2		10	126	394	133	108	260	187	460	222	92	287	19	178	16	10	423	385	260	44	5
2		15	144	394	133	108	260	187	460	222	92	287	19	178	16	10	423	385	260	44	5
2		20	160	435	159	127	327	244	508	222	92	287	19	178	16	10	514	476	273	19	10
2		25	168	435	159	127	327	244	508	222	92	287	19	178	16	10	514	476	273	19	10
2		30	172	392	178	140	371	333	546	229	95	312	44	203	16	5	565	527	305	25	13
4		1	118	361	89	70	175	133	311	-	-	-	-	-	16	-	338	299	210	70	5
4		1.5	134	361	89	70	175	133	311	-	-	-	-	-	16	-	338	299	210	70	5
4		2	148	361	89	70	175	133	311	-	-	-	-	-	16	-	338	299	210	70	5
4		3	168	394	114	95	221	149	337	222	92	287	19	178	16	10	372	334	254	64	5
025-095	4	5	172	394	114	95	221	149	337	222	92	287	19	178	16	10	372	334	254	64	5
	2	25	152	446	159	127	327	244	508	-	-	-	-	-	24	-	508	470	298	44	5
	2	30	160	403	178	140	371	333	546	-	-	-	-	-	24	-	565	527	305	25	13
	2	40	182	403	178	140	371	333	546	-	-	-	-	-	24	-	565	527	305	25	13
	2	50	198	426	203	159	419	359	584	267	114	380	25	229	24	13	597	559	343	25	13
	2	60	214	426	203	159	419	359	584	267	114	380	25	229	24	13	597	559	343	25	13
	2	75	238 ⁴	426	229	178	470	459	635	267	114	405	51	254	24	5	622	584	381	25	13
	2	75	242 ⁵	426	229	178	470	459	635	267	114	405	51	254	24	5	622	584	381	25	13
	4	3	152	394	114	95	221	149	337	-	-	-	-	-	24	-	372	334	279	89	5
	4	5	182	394	114	95	221	149	337	-	-	-	-	-	24	-	372	334	279	89	5
025-095	4	7.5	214	394	133	108	260	187	460	-	-	-	-	-	24	-	423	385	286	70	5
	4	10	242	394	133	108	260	187	460	-	-	-	-	-	24	-	423	385	286	70	5
	6	1	154	361	89	70	175	133	311	-	-	-	-	-	24	-	368	330	254	114	5
	6	1.5	182	394	114	95	221	149	337	-	-	-	-	-	24	-	372	334	279	89	5
	6	2	208	394	114	95	221	149	337	-	-	-	-	-	24	-	372	334	279	89	5
	6	3	242	394	133	108	260	187	460	-	-	-	-	-	24	-	423	385	286	70	5

		Dimensions for pumps with ODP motor and support rails [mm]																			
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6
025-110	4	7.5	218	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	286	70	5
	4	10	240	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	286	70	5
	4	15	280	446	159	127	327	244	508	-	-	-	-	-	17	-	508	470	298	44	5
	6	2	214	446	114	95	221	149	337	-	-	-	-	-	17	-	372	334	279	89	5
	6	3	244	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	286	70	5
	6	5	280	446	133	108	260	187	460	-	-	-	-	-	17	-	423	385	286	70	5
030-070	2	15	128	394	133	108	260	187	460	222	92	287	19	178	18	10	423	385	260	44	5
	2	20	142	435	159	127	327	244	508	222	92	287	19	178	18	10	514	476	273	19	10
	2	25	148	435	159	127	327	244	508	222	92	287	19	178	18	10	514	476	273	19	10
	2	30	160	392	178	140	371	333	546	229	95	312	44	203	18	5	565	527	305	25	13
	2	40	174	392	178	140	371	333	546	229	95	312	44	203	18	5	565	527	305	25	13
	4	1.5	120	361	89	70	175	133	311	-	-	-	-	-	18	-	338	299	210	70	5
	4	2	132	361	89	70	175	133	311	-	-	-	-	-	18	-	338	299	210	70	5
	4	3	148	394	114	95	221	149	337	222	92	287	19	178	18	10	372	334	254	64	5
	4	5	174	394	114	95	221	149	337	222	92	287	19	178	18	10	372	334	254	64	5
	030-095	2	40	155	448	178	140	371	333	546	-	-	-	-	-	21	-	565	527	305	25
2		50	165	471	203	159	419	359	584	267	114	415	25	229	21	13	597	559	343	25	13
2		60	175	471	203	159	419	359	584	267	114	415	25	229	21	13	597	559	343	25	13
2		75	187	471	229	178	470	459	635	267	114	440	51	254	21	5	622	584	381	25	13
2		100	205	471	229	178	470	459	635	267	114	440	51	254	21	5	622	584	381	25	13
2		125	225	471	254	203	541	491	705	254	108	440	76	279	21	5	699	660	432	25	13
4		5	155	440	114	95	221	149	337	-	-	-	-	-	21	-	372	334	279	89	5
4		7.5	171	440	133	108	260	187	460	-	-	-	-	-	21	-	423	385	286	70	5
4		10	191	440	133	108	260	187	460	-	-	-	-	-	21	-	423	385	286	70	5
4		15	225	440	159	127	327	244	508	-	-	-	-	-	21	-	508	470	298	44	5
6		1.5	153	440	114	95	221	149	337	-	-	-	-	-	21	-	372	334	279	89	5
6		2	167	440	114	95	221	149	337	-	-	-	-	-	21	-	372	334	279	89	5
6	3	191	440	133	108	260	187	460	-	-	-	-	-	21	-	423	385	286	70	5	
6	5	225	440	133	108	260	187	460	-	-	-	-	-	21	-	423	385	286	70	5	
030-110	4	10	216-208	446	133	108	260	187	460	-	-	-	-	-	19	-	423	385	286	70	5
	4	15	248-240	446	159	127	327	244	508	-	-	-	-	-	19	-	508	470	298	44	5
	4	20	278-270	446	159	127	327	244	508	-	-	-	-	-	19	-	508	470	298	44	5
	6	3	218-210	446	133	108	260	187	460	-	-	-	-	-	19	-	423	385	286	70	5
	6	5	266-258	446	133	108	260	187	460	-	-	-	-	-	19	-	423	385	286	70	5
	6	7.5	278-270	446	159	127	327	244	508	-	-	-	-	-	19	-	508	470	298	44	5
030-135	4	15	228	446	159	127	327	244	508	-	-	-	-	-	14	-	533	495	349	95	5
	4	20	252	446	159	127	327	244	508	-	-	-	-	-	14	-	533	495	349	95	5
	4	25	270	481	178	140	371	333	549	-	-	-	-	-	14	-	565	527	356	76	8
	4	30	286	481	178	140	371	333	549	-	-	-	-	-	14	-	565	527	356	76	8
	4	40	328	505	203	159	419	359	603	-	-	-	-	-	14	-	591	552	368	51	8
	6	5	228	446	133	108	260	187	460	-	-	-	-	-	14	-	445	406	337	121	5
	6	7.5	268	446	159	127	327	244	508	-	-	-	-	-	14	-	533	495	349	95	5
	6	10	298	446	159	127	327	244	508	-	-	-	-	-	14	-	533	495	349	95	5
	6	15	328	481	178	140	371	333	549	-	-	-	-	-	14	-	565	527	356	76	8

Dimensions for pumps with ODP motor and support rails [mm]																					
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6
040-070	2	20	130	461	159	127	327	244	508	222	92	355	25	203	17	13	508	470	298	44	5
	2	25	140	461	159	127	327	244	508	222	92	355	25	203	17	13	508	470	298	44	5
	2	30	146	418	178	140	371	333	546	222	92	355	25	203	17	13	565	527	305	25	13
	2	40	160	418	178	140	371	333	546	222	92	355	25	203	17	13	565	527	305	25	13
	2	50	172	441	203	159	419	359	584	229	95	380	51	229	17	5	597	559	343	25	13
	4	2	130-1 10	387	89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	4	3	138	420	114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	4	5	160	420	114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
	4	7.5	174	420	133	108	260	187	460	-	-	-	-	-	17	-	423	385	260	44	5
	6	0.75	130-1 22	387	89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	6	1	140	387	89	70	175	133	311	-	-	-	-	-	17	-	363	325	229	89	5
	6	1.5	156	420	114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5
6	2	174	420	114	95	221	149	337	-	-	-	-	-	17	-	372	334	254	64	5	
040-095	2	60	164	484	203	159	419	359	584	-	-	-	-	-	25	-	597	559	343	25	13
	2	75	176	484	229	178	470	459	635	267	114	415	25	254	25	13	622	584	381	25	13
	2	100	196	484	229	178	470	459	635	267	114	415	25	254	25	13	622	584	381	25	13
	2	125	212	484	254	203	541	491	705	267	114	440	51	279	25	5	699	660	432	25	13
	4	7.5	162	452	133	108	260	187	460	-	-	-	-	-	25	-	423	385	311	95	5
	4	10	180	452	133	108	260	187	460	-	-	-	-	-	25	-	423	385	311	95	5
	4	15	212	452	159	127	327	244	508	-	-	-	-	-	25	-	521	483	324	70	5
	4	20	238	452	159	127	327	244	508	-	-	-	-	-	25	-	521	483	324	70	5
	6	2	160	452	114	95	221	149	337	-	-	-	-	-	25	-	387	349	305	114	5
	6	3	180	452	133	108	260	187	460	-	-	-	-	-	25	-	423	385	311	95	5
	6	5	228	452	133	108	260	187	460	-	-	-	-	-	25	-	423	385	311	95	5
	6	7.5	238	452	159	127	327	244	508	-	-	-	-	-	25	-	521	483	324	70	5
040-110	4	15	206	459	159	127	327	244	508	-	-	-	-	-	21	-	521	483	324	70	5
	4	20	222	459	159	127	327	244	508	-	-	-	-	-	21	-	521	483	324	70	5
	4	25	240	494	178	140	371	333	549	-	-	-	-	-	21	-	552	514	330	51	8
	4	30	256	494	178	140	371	333	549	-	-	-	-	-	21	-	552	514	330	51	8
	6	3	182	459	133	108	260	187	460	-	-	-	-	-	21	-	423	385	311	95	5
	6	5	212	459	133	108	260	187	460	-	-	-	-	-	21	-	423	385	311	95	5
	6	7.5	238	459	159	127	327	244	508	-	-	-	-	-	21	-	521	483	324	70	5
	6	10	256	459	159	127	327	244	508	-	-	-	-	-	21	-	521	483	324	70	5
040-135	4	20	236	459	159	127	327	244	508	-	-	-	-	-	22	-	533	495	349	95	5
	4	25	260	494	178	140	371	333	549	-	-	-	-	-	22	-	565	527	356	76	8
	4	30	278	494	178	140	371	333	549	-	-	-	-	-	22	-	565	527	356	76	8
	4	40	300	518	203	159	419	359	603	-	-	-	-	-	22	-	591	552	368	51	8
	4	50	326	518	203	159	419	359	603	-	-	-	-	-	22	-	591	552	368	51	8
	6	5	222	459	133	108	260	187	460	-	-	-	-	-	22	-	445	406	337	121	5
	6	7.5	258	459	159	127	327	244	508	-	-	-	-	-	22	-	533	495	349	95	5
	6	10	284	459	159	127	327	244	508	-	-	-	-	-	22	-	533	495	349	95	5
6	15	320	494	178	140	371	333	549	-	-	-	-	-	22	-	565	527	356	76	8	

		Dimensions for pumps with ODP motor and support rails [mm]																			
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor					
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6
040-150	4	50	314	547	203	159	419	359	603	-	-	-	-	-	23	-	616	578	394	76	8
	4	60	332	547	229	178	470	459	632	-	-	-	-	-	23	-	622	584	406	51	8
	4	75	356	547	229	178	470	459	632	-	-	-	-	-	23	-	622	584	406	51	8
	4	100	388	585	254	203	541	491	781	-	-	-	-	-	23	-	699	660	432	25	13
	4	125	410	585	254	203	541	491	781	-	-	-	-	-	23	-	699	660	432	25	13
	4	150	426	636	279	229	616	576	803	292	127	500	25	305	23	13	749	711	483	25	13
	6	15	314	530	178	140	371	333	549	-	-	-	-	-	23	-	578	540	381	102	8
	6	20	342	530	178	140	371	333	549	-	-	-	-	-	23	-	578	540	381	102	8
	6	25	370	547	203	159	419	359	603	-	-	-	-	-	23	-	616	578	394	76	8
	6	30	390	547	203	159	419	359	603	-	-	-	-	-	23	-	616	578	394	76	8
	6	40	424	547	229	178	470	459	632	-	-	-	-	-	23	-	622	584	406	51	8
050-070	2	25	142-1 14	461	159	127	327	244	508	-	-	-	-	-	18	-	508	470	298	44	5
	2	30	152-1 24	418	178	140	371	333	546	-	-	-	-	-	18	-	565	527	305	25	13
	2	40	154	418	178	140	371	333	546	-	-	-	-	-	18	-	565	527	305	25	13
	2	50	164	441	203	159	419	359	584	267	114	380	25	229	18	13	597	559	343	25	13
	2	60	172	441	203	159	419	359	584	267	114	380	25	229	18	13	597	559	343	25	13
	2	75	176	441	229	178	470	459	635	267	114	405	51	254	18	5	622	584	381	25	13
	4	3	138-1 10	420	114	95	221	149	337	-	-	-	-	-	18	-	372	334	279	89	5
	4	5	154	420	114	95	221	149	337	-	-	-	-	-	18	-	372	334	279	89	5
	4	7.5	168	420	133	108	260	187	460	-	-	-	-	-	18	-	423	385	286	70	5
	4	10	176	420	133	108	260	187	460	-	-	-	-	-	18	-	423	385	286	70	5
	6	0.75	134-1 06	387	89	70	175	133	311	-	-	-	-	-	18	-	368	330	254	114	5
	6	1	150-1 06	387	89	70	175	133	311	-	-	-	-	-	18	-	368	330	254	114	5
	6	1.5	154	420	114	95	221	149	337	-	-	-	-	-	18	-	372	334	279	89	5
6	2	168	420	114	95	221	149	337	-	-	-	-	-	18	-	372	334	279	89	5	
6	3	176	420	133	108	260	187	460	-	-	-	-	-	18	-	423	385	286	70	5	
050-095	4	10	174-1 54	504	133	108	260	187	460	-	-	-	-	-	29	-	445	406	337	121	5
	4	15	188	504	159	127	327	244	508	-	-	-	-	-	29	-	533	495	349	95	5
	4	20	208	504	159	127	327	244	508	-	-	-	-	-	29	-	533	495	349	95	5
	4	25	222	517	178	140	371	333	549	-	-	-	-	-	29	-	565	527	356	76	8
	4	30	232	517	178	140	371	333	549	-	-	-	-	-	29	-	565	527	356	76	8
	6	3	174-1 54	504	133	108	260	187	460	-	-	-	-	-	29	-	445	406	356	76	5
	6	5	196	504	133	108	260	187	460	-	-	-	-	-	29	-	445	406	337	121	5
	6	7.5	222	504	159	127	327	244	508	-	-	-	-	-	29	-	533	495	349	95	5
	6	10	232	504	159	127	327	244	508	-	-	-	-	-	29	-	533	495	349	95	5
050-110	4	20	212	459	159	127	327	244	508	-	-	-	-	-	24	-	533	495	349	95	5
	4	25	230	494	178	140	371	333	549	-	-	-	-	-	24	-	565	527	356	76	8
	4	30	244	494	178	140	371	333	549	-	-	-	-	-	24	-	565	527	356	76	8
	4	40	270	518	203	159	419	359	603	-	-	-	-	-	24	-	591	552	368	51	8
	6	5	206	459	133	108	260	187	460	-	-	-	-	-	24	-	445	406	337	121	5
	6	7.5	226	459	159	127	327	244	508	-	-	-	-	-	24	-	533	495	349	95	5
	6	10	254	459	159	127	327	244	508	-	-	-	-	-	24	-	533	495	349	95	5
	6	15	270	494	178	140	371	333	549	-	-	-	-	-	24	-	565	527	356	76	8

Dimensions for pumps with ODP motor and support rails [mm]																						
Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor						Support rail under pump						Support rail under motor						
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
050-135	4	25	225	530	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
	4	30	241	530	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
	4	40	269	547	203	159	419	359	603	-	-	-	-	-	22	-	616	578	394	76	8	
	4	50	287	547	203	159	419	359	603	-	-	-	-	-	22	-	616	578	394	76	8	
	4	60	305	547	229	178	470	459	632	-	-	-	-	-	22	-	622	584	406	51	8	
	4	75	333-329	547	229	178	470	459	632	-	-	-	-	-	22	-	622	584	406	51	8	
	6	10	249	515	159	127	327	244	508	-	-	-	-	-	22	-	546	508	375	121	5	
	6	15	287	530	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
	6	20	317	530	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
	050-150	4	75	298	547	229	178	470	459	632	-	-	-	-	-	25	-	641	603	445	89	8
4		100	330	585	254	203	541	491	781	-	-	-	-	-	25	-	686	648	470	64	12	
4		125	358	585	254	203	541	491	781	-	-	-	-	-	25	-	686	648	470	64	12	
4		150	380	636	279	229	616	576	803	-	-	-	-	-	25	-	940	902	495	38	8	
6		25	312	547	203	159	419	359	603	-	-	-	-	-	25	-	603	565	432	114	8	
6		30	334	547	203	159	419	359	603	-	-	-	-	-	25	-	603	565	432	114	8	
6		40	368	547	229	178	470	459	632	-	-	-	-	-	25	-	641	603	445	89	8	
6		50	396	547	229	178	470	459	632	-	-	-	-	-	25	-	641	603	445	89	8	
6		60	410	585	254	203	541	491	781	-	-	-	-	-	25	-	686	648	470	64	12	
060-095		4	15	186	523	159	127	327	244	508	-	-	-	-	-	18	-	546	508	375	121	5
	4	20	202	523	159	127	327	244	508	-	-	-	-	-	18	-	546	508	375	121	5	
	4	25	214	536	178	140	371	333	549	-	-	-	-	-	18	-	578	540	381	102	8	
	4	30	226	536	178	140	371	333	549	-	-	-	-	-	18	-	578	540	381	102	8	
	4	40	242	552	203	159	419	359	603	-	-	-	-	-	18	-	616	578	394	76	8	
	6	5	192	523	133	108	260	187	460	-	-	-	-	-	18	-	445	406	362	146	5	
	6	7.5	216	523	159	127	327	244	508	-	-	-	-	-	18	-	546	508	375	121	5	
	6	10	234	523	159	127	327	244	508	-	-	-	-	-	18	-	546	508	375	121	5	
	6	15	242	536	178	140	371	333	549	-	-	-	-	-	18	-	578	540	381	102	8	
	060-110	4	30	223	549	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8
4		40	243	566	203	159	419	359	603	-	-	-	-	-	22	-	616	578	394	76	8	
4		50	259	566	203	159	419	359	603	-	-	-	-	-	22	-	616	578	394	76	8	
4		60	273	566	229	178	470	459	632	-	-	-	-	-	22	-	622	584	406	51	8	
6		7.5	213	534	159	127	327	244	508	-	-	-	-	-	22	-	546	508	375	121	5	
6		10	233	534	159	127	327	244	508	-	-	-	-	-	22	-	546	508	375	121	5	
6		15	259	549	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
6		20	273	549	178	140	371	333	549	-	-	-	-	-	22	-	578	540	381	102	8	
060-135		4	40	235	566	203	159	419	359	603	-	-	-	-	-	24	-	616	578	394	76	8
		4	50	253	566	203	159	419	359	603	-	-	-	-	-	24	-	540	578	394	76	8
	4	60	263	566	229	178	470	459	632	-	-	-	-	-	24	-	622	584	406	51	8	
	4	75	285	566	229	178	470	459	632	-	-	-	-	-	24	-	622	584	406	51	8	
	4	100	311	604	254	203	541	491	781	-	-	-	-	-	24	-	699	660	432	25	13	
	4	125	328-324	604	254	203	541	491	781	-	-	-	-	-	24	-	699	660	432	25	13	
	6	10	221	534	159	127	327	244	508	-	-	-	-	-	24	-	546	508	375	121	5	
	6	15	249	549	178	140	371	333	549	-	-	-	-	-	24	-	578	540	381	102	8	
	6	20	273	549	178	140	371	333	549	-	-	-	-	-	24	-	578	540	381	102	8	
	6	25	293	566	203	159	419	359	603	-	-	-	-	-	24	-	616	578	394	76	8	
6	30	317-313	566	203	159	419	359	603	-	-	-	-	-	24	-	616	578	394	76	8		

Dimensions for pumps with ODP motor and support rails [mm]

Pump size	Pole	P2 [hp]	Actual impeller size [mm]	ODP motor								Support rail under pump						Support rail under motor				
				L	Q	D	E	T	AB	AG	L7	L8	B7	H5	H7	HG2	HG3	L4	L6	B4	H6	HG1
060-150	4	125	304	626	254	203	541	491	781	-	-	-	-	-	24	-	686	648	470	64	12	
	4	150	326	651	279	229	616	576	803	-	-	-	-	-	24	-	940	902	495	38	8	
	4	200	376	651	279	229	616	576	803	-	-	-	-	-	24	-	940	902	495	38	8	
	4	250	402	651	279	229	616	576	1010	-	-	-	-	-	24	-	940	902	495	38	8	
	6	40	316	626	229	178	470	459	632	-	-	-	-	-	24	-	641	603	445	89	8	
	6	50	348	626	229	178	470	459	632	-	-	-	-	-	24	-	641	603	445	89	8	
	6	60	378	626	254	203	541	491	781	-	-	-	-	-	24	-	686	648	470	64	12	
	6	75	408	626	254	203	541	491	781	-	-	-	-	-	24	-	686	648	470	64	12	
	6	100	430	651	279	229	616	576	803	-	-	-	-	-	24	-	940	902	495	38	8	
	080-135	4	60	250	566	229	178	470	459	632	-	-	-	-	-	28	-	622	584	476	121	8
4		75	262	566	229	178	470	459	632	-	-	-	-	-	28	-	622	584	476	121	8	
4		100	286	604	254	203	541	491	781	-	-	-	-	-	28	-	667	629	502	95	8	
4		125	302	604	254	203	541	491	781	-	-	-	-	-	28	-	667	629	502	95	8	
4		150	320	655	279	229	616	576	803	-	-	-	-	-	28	-	806	768	527	70	12	
6		15	236	549	178	140	371	333	549	-	-	-	-	-	28	-	578	540	451	171	8	
6		20	258	549	178	140	371	333	549	-	-	-	-	-	28	-	578	540	451	171	8	
6		25	274	566	203	159	419	359	603	-	-	-	-	-	28	-	616	578	464	146	8	
6		30	286	566	203	159	419	359	603	-	-	-	-	-	28	-	616	578	464	146	8	
6		40	312	566	229	178	470	459	632	-	-	-	-	-	28	-	622	584	476	121	8	
080-150	4	125	310	651	254	203	541	491	781	-	-	-	-	-	28	-	699	660	552	146	12	
	4	150	330	676	279	229	616	576	803	-	-	-	-	-	28	-	959	921	578	121	12	
	4	200	362	676	279	229	616	576	803	-	-	-	-	-	28	-	959	921	578	121	12	
	4	250	396	676	279	229	616	576	1010	-	-	-	-	-	28	-	959	921	578	121	12	
	6	40	320	651	229	178	470	459	632	-	-	-	-	-	28	-	654	616	527	171	12	
	6	50	342	651	229	178	470	459	632	-	-	-	-	-	28	-	654	616	527	171	12	
	6	60	362	651	254	203	541	491	781	-	-	-	-	-	28	-	699	660	552	146	12	
	6	75	396	651	254	203	541	491	781	-	-	-	-	-	28	-	699	660	552	146	12	
	100-150	4	150	317	676	279	229	616	576	803	-	-	-	-	-	24	-	953	914	578	121	12
		4	200	347	666	279	229	616	576	803	-	-	-	-	-	24	-	953	914	629	171	12
4		250	375	666	279	229	616	576	803	-	-	-	-	-	24	-	953	914	629	171	12	
6		50	329	666	279	229	616	576	1010	-	-	-	-	-	24	-	648	610	629	171	12	
6		60	351	641	229	178	470	459	632	-	-	-	-	-	24	-	699	660	578	222	8	
6		75	379	641	254	203	541	491	781	-	-	-	-	-	24	-	699	660	603	197	12	
6		100	415	641	254	203	541	491	781	-	-	-	-	-	24	-	953	914	603	197	12	

Dimensional drawings and technical data

Dimension for service

Pump size	X [inch]	X [mm]
012-070	5	127
015-070	5	127
015-090	5	127
015-095	5	127
020-095	5	127
020-110	5	127
020-135	6	152.4
025-070	5	127
025-095	5	127
025-110	5	127
030-070	5	127
030-095	6	152.4
030-110	5	127
030-135	6	152.4
040-070	5	127
040-095	6	152.4
040-110	6	152.4
040-135	6	152.4
040-150	9	228.6
050-070	5	127
050-095	6	152.4
050-110	6	152.4
050-135	7	177.8
050-150	9	228.6
060-095	6	152.4
060-110	7	177.8
060-135	9	228.6
060-150	9	228.6
080-135	9	228.6
080-150	9	228.6
100-150	9	228.6

17. Pump Energy Index (PEI)

Pump Energy Index (PEI) was established by the U.S. Department of Energy (DOE) and adopted by Canada as the standard metric used to evaluate pump efficiency. The value is the ratio of the pump efficiency rating (PER) divided by the calculated minimally compliant PER (PER_{STD}) for the pump type. This provides a representation of a pump's actual performance compared to the minimal standard performance required by regulation. The lower the PEI value, the more efficient a pump is at the tested operating points.

PER is determined by defined testing parameters required by the DOE. This includes testing a particular pump model at its best efficiency point (BEP).

For PEI values there are two different versions:

- PEI_{CL} (constant load): Applies to a bare-shaft pump, and a pump sold with a motor
- PEI_{VL} (variable load): Applies to pumps sold with a motor and controller (such as VFD, VSD)

The DOE has set the maximum PEI value as 1.00. Any pump, pump and motor, or pump, motor and controller that exceeds a PEI value of 1.00 can no longer be manufactured after January 26, 2020.

PEI is a generalized efficiency value. PEI cannot be used to determine the efficiency of a pump in a specific application.

NBSE pumps with speed-controlled motors

Medium speed, 4000 RPM

Pump size	Impeller diameter [inch]	Power size [HP]	Voltage [V]	PEI value
012-070	4.69	3	3x200-240	0.43
	5.00	5		0.43
	5.47	7.5		0.43
	6.10	7.5		0.43
	4.69	3	3x440-480	0.41
	5.00	5		0.41
	5.47	7.5		0.41
	6.10	7.5		0.41
	6.42	10		0.41
	6.65	15		0.41
015-070	4.49	5	3x200-240	0.47
	5.04	7.5		0.47
	4.49	5	3x440-480	0.42
	5.04	7.5		0.42
	5.59	10		0.42
025-070	4.57	7.5	3x200-240	0.48
	4.57	7.5	3x440-480	0.47
	4.96	10		0.47
	5.67	15		0.47
030-070	5.04	15	3x440-480	0.48

Low speed, 2200 RPM

Pump size	Impeller diameter [inch]	Power size [HP]	Voltage [V]	PEI value
015-070	6.93	3	3x440-480	0.44
015-090	8.11	3	3x440-480	0.43
	9.84	5		0.37
015-095	8.82	5	3x440-480	0.40
	9.84	7.5		0.40
020-095	8.11	5	3x440-480	0.41
	9.45	7.5		0.39
020-110	9.92	10	3x440-480	0.40
025-070	6.61	3	3x440-480	0.41
	6.77	5		0.42
025-095	5.98	3	3x440-480	0.42
	7.17	5		0.44
	8.43	7.5		0.42
	9.53	10		0.41
030-070	5.83	3	3x440-480	0.43
	6.85	5		0.41
030-095	6.73	7.5	3x440-480	0.44
	7.52	10		0.43
040-070	5.43	3	3x440-480	0.42
	6.30	5		0.42
	6.85	7.5		0.42
	5.43	3		0.44
050-070	6.06	5	3x440-480	0.43
	6.61	7.5		0.44
	6.93	10		0.44
050-095	6.85	10	3x440-480	0.46

NBS pumps with fixed-speed motors

2-pole

Pump size	Max. Power [hp]	Max. impeller trim [inch]	PEI		
			Bare pump	Pump with motor	Pump with motor and CUE
012-070	15	6.97	0.92	0.92	0.51
015-070	20	6.93	0.90	0.90	0.47
015-090	40	9.84	0.88	0.88	0.43
015-095	50	9.69	0.87	0.87	0.43
020-095	60	9.45	0.89	0.89	0.61
025-070	30	6.77	0.91	0.91	0.47
025-095	75	9.53	0.92	0.92	0.60
030-070	40	6.85	0.92	0.92	0.46
030-095	125	8.86	0.93	0.93	0.60
040-070	50	6.77	0.93	0.93	0.46
040-095	125	8.35	0.96	0.96	0.62
050-070	75	6.93	0.94	0.94	0.63

4-pole

Pump size	Max. Power [hp]	Max. impeller trim [inch]	PEI		
			Bare pump	Pump with motor	Pump with motor and CUE
012-070	1.5	6.97	0.87	0.87	0.53
015-070	3	6.93	0.87	0.87	0.45
015-090	5	9.84	0.83	0.83	0.44
015-095	7.5	9.84	0.83	0.83	0.42
020-095	7.5	9.45	0.87	0.88	0.44
020-110	15	10.31	0.89	0.89	0.45
020-135	25	13.39-13.23	0.87	0.87	0.43
025-070	5	6.77	0.88	0.88	0.48
025-095	10	9.53	0.90	0.90	0.45
025-110	15	11.02	0.90	0.90	0.46
030-070	5	6.85	0.90	0.90	0.47
030-095	15	8.86	0.92	0.92	0.46
030-110	20	10.94-10.63	0.90	0.90	0.44
030-135	40	12.91	0.91	0.91	0.46
040-070	7.5	6.85	0.93	0.93	0.47
040-095	20	9.37	0.94	0.94	0.46
040-110	30	10.08	0.93	0.93	0.46
040-135	50	12.83	0.94	0.94	0.51
040-150	150	16.77	0.97	0.97	0.59
050-070	10	6.93	0.93	0.93	0.47
050-095	30	9.13	0.93	0.93	0.46
050-110	40	10.63	0.95	0.95	0.47
050-135	75	13.11-12.95	0.94	0.94	0.58
050-150	150	14.96	0.95	0.95	0.56
060-095	40	9.53	0.93	0.93	0.45
060-110	60	10.75	0.93	0.93	0.56
060-135	125	12.91-12.76	0.94	0.94	0.58
060-150	250	15.83	Out of DOE scope		
080-135	150	12.6	0.94	0.94	0.54
080-150	250	15.59	Out of DOE scope		
100-150	250	14.76	Out of DOE scope		

6-pole

6-pole pumps are out of DOE scope, PEI value is not available.

18. Motor data

Standard motor range

The table shows the standard motors currently available for NBS pumps.

IE class	Motor enclosure	Pole	P2 [hp (kW)]																			
			0.5 (0.37)	0.75 (0.55)	1 (0.75)	1.5 (1.1)	3 (2.2)	5 (3.7)	7.5 (5.5)	10 (7.5)	15 (11)	20 (15)	25 (18.5)	30 (22)	40 (30)	50 (37)	60 (45)	75 (55)	100 (75)	125 (90)	150 (110)	200 (150)
IE3	ODP ¹	2	-	-	-	-	•	•	•	•	•	•	•	•	•	•	•	•	•	-	-	-
IE3		4	• ²	• ²	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
IE3		6	-	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	-	-	-
IE3	TEFC ³	2	-	-	-	-	•	•	•	•	•	•	•	•	•	•	•	•	•	-	-	-
IE3		4	• ²	• ²	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	-
IE3		6	-	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	-	-	-

¹ ODP: Open drip proof.

² A 1 hp motor is used for these power ratings.

³ TEFC: Totally enclosed fan-cooled.

MLE motor range

The table below shows the frequency controlled MLE motors used in the NBSE pump range.

	IE class	Motor enclosure	P2 [hp (kW)]				
			3 (2.2)	5 (3)	7.5 (5.5)	10 (7.5)	15 (11)
Medium speed, 4000 RPM	IE5	TEFC	•	•	•	•	•
Low speed, 2200 RPM	IE5	TEFC	•	•	•	•	-

Electrical data, MLE motors


For electrical data of MLE motors, see the "MLE" data booklet. The data sheet is available in Grundfos Product Center on www.grundfos.com. For further information on Grundfos Product Center, see section Grundfos Product Center.

Related information

[21. Grundfos Product Center](#)

19. Accessories

Flow sensor

Grundfos vortex flow sensor, VFI ¹	Type	Flow range gal/min (m ³ /h)	Pipe connection	O-ring		Connection type		Product number	
				EPDM	FKM	Cast iron flange	Stainless steel flange		
 <ul style="list-style-type: none"> • Sensor tube with sensor • Sensor tube of 1.4408 and sensor of 1.4404 • 2 flanges • 5 m cable with M12 connection in one end • Quick guide 	VFI 1.3-25 DN32 020 E	5.7 - 110.1 (1.3 - 25)	1 ¼" DN 32	•		•		97686141	
	VFI 1.3-25 DN32 020 F				•		•		97686142
	VFI 1.3-25 DN32 020 E				•			•	97688297
	VFI 1.3-25 DN32 020 F					•			•
	VFI 2-40 DN40 020 E	8.8 - 176.1 (2-40)	1 ½" DN 40	•		•		97686143	
	VFI 2-40 DN40 020 F				•		•	97686144	
	VFI 2-40 DN40 020 E				•			•	97688299
	VFI 2-40 DN40 020 F					•			•
	VFI 3.2-64 DN50 020 E	8.8 - 281.8 (2-64)	2" DN 50	•		•		97686145	
	VFI 3.2-64 DN50 020 F					•	•	97686146	
	VFI 3.2-64 DN50 020 E				•			•	97688301
	VFI 3.2-64 DN50 020 F					•			•
	VFI 5.2-104 DN65 020 E	22.9 - 457.9 (5.2 - 104)	2 ½" DN 65	•		•		97686147	
	VFI 5.2-104 DN65 020 F					•	•	97686148	
	VFI 5.2-104 DN65 020 E				•			•	97688303
	VFI 5.2-104 DN65 020 F					•			•
	VFI 8-160 DN80 020 E	35.2 - 704.5 (8-160)	3" DN 80	•		•		97686149	
	VFI 8-160 DN80 020 F					•	•	97686150	
	VFI 8-160 DN80 020 E				•			•	97688305
	VFI 8-160 DN80 020 F					•			•
VFI 12-240 DN100 020 E	52.8 - 1056.7 (12-240)	4" DN 100	•		•		97686151		
VFI 12-240 DN100 020 F					•	•	97686152		
VFI 12-240 DN100 020 E				•			•	97688308	
VFI 12-240 DN100 020 F						•		•	97688309


¹ For more information about the VFI sensor, see the "Grundfos direct sensors" data booklet, publication number 97790189.


Pressure sensors

Grundfos offers a wide range of custom-built RPS and DPS sensors.

The RPS and DPS sensors can be customised depending on the application.

Therefore, contact Grundfos Direct Sensors™ when proceeding to selection.

Grundfos differential pressure sensor standard, DPS	Data sheet product number ¹	Pressure range [psi (bar)]
	97849781	0 - 8.7 (0 - 0.6)
	97849782	0 - 14.5 (0 - 1.0)
	97849783	0 - 23.2 (0 - 1.6)
	97849784	0 - 36.3 (0 - 2.5)
	97849785	0 - 58.0 (0 - 4.0)
	97849786	0 - 87.0 (0 - 6.0)

Relative Pressure sensor Standard, RPS	Data sheet product number ¹	Pressure range [psig (bar)]
	97892947	0 - 8.7 (0 - 0.6)
	97892946	0 - 14.5 (0 - 1.0)
	97892947	0 - 23.2 (0 - 1.6)
	97892948	0 - 36.3 (0 - 2.5)
	97892946	0 - 58.0 (0 - 4.0)
	97892950	0 - 87.0 (0 - 6.0)
	97892961	0 - 145.0 (0-10)
		0 - 232.0 (0-16)

¹ Enter the product number of the data sheet into Grundfos Product Center to view data for the sensor.

Note: Select the differential pressure sensor so that the maximum pressure of the sensor is higher than the maximum differential pressure of the pump.

External Grundfos sensors

Sensor interface, SI 001 PSU ¹	Description	Product number
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Grundfos Direct Sensors™, type SI 001 PSU, is an external power supply for the VFI, RPS, DPS and other transmitters that require 24 VDC supply voltage.
It is used when the cable between transmitter and controller is more than 30 meters long.

96915820

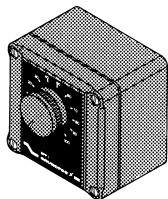
¹ For more information about the PSU sensor interface, see the Installation and operating instructions "SI 001 PSU - sensor interface", publication number 96944355, or Quick guide, publication number 96944356..

Danfoss pressure sensor kit	Pressure range PSI (bar)	Product number
<ul style="list-style-type: none"> • Connection: G 1/2 A (DIN 16288 - B6kt) • Electrical connection: Plug (DIN 43650) 	0 - 36.3 (0 - 2.5)	96478188
	0-58 (0-4)	91072075
	0-87 (0-6)	91072076
	0-145 (0-10)	91072077
	0-232 (0-16)	91072078
<ul style="list-style-type: none"> • Pressure sensor, type MBS 3000, with 2 m screened cable • Connection: G 1/4 A (DIN 16288 - B6kt) • 5 cable clips, black • Fitting instructions PT (00400212) 	0 - 36.3 (0 - 2.5)	405159
	0-58 (0-4)	405160
	0-87 (0-6)	405161
	0-145 (0-10)	405162
	0-232 (0-16)	405163

	Type	Supplier	Measuring range	Product number
Flowmeter	SITRANS F M MAGFLO MAG 5100 W	Siemens	4.4 - 22.0 gal/min (1") 1-5 m ³ /h (DN 25)	ID8285
Flowmeter	SITRANS F M MAGFLO MAG 5100 W	Siemens	13.2 - 44.0 gal/min (1 1/2") 3-10 m ³ /h (DN 40)	ID8286
Flowmeter	SITRANS F M MAGFLO MAG 5100 W	Siemens	26.4 - 132.1 gal/min (2 1/2") 6-30 m ³ /h (DN 65)	ID8287
Flowmeter	SITRANS F M MAGFLO MAG 5100 W	Siemens	88.1 - 330.2 gal/min (4") 20-75 m ³ /h (DN 100)	ID8288
Temperature sensor	TTA (0) 25	Carlo Gavazzi	32-77 °F 0-25 °C	96432591
Temperature sensor	TTA (-25) 25	Carlo Gavazzi	-13 to +77 °F -25 to +25 °C	96430194
Temperature sensor	TTA (50) 100	Carlo Gavazzi	122-212 °F 50-100 °C	96432592
Temperature sensor	TTA (0) 150	Carlo Gavazzi	32-302 °F 0-150 °C	96430195
Accessory for temperature sensor. All with 1/2 RG connection.	Protecting tube Ø9 x 50 mm	Carlo Gavazzi		96430201
	Protecting tube Ø9 x 100 mm	Carlo Gavazzi		96430202
	Cutting ring bush	Carlo Gavazzi		96430203
Temperature sensor, ambient temperature	WR 52	tmg (DK: Plesner)	-58 to + 122 °F -50 to +50 °C	ID8295
Differential temperature sensor	ETSD	Honsberg	32-68 °F 0-20 °C	96409362
Differential temperature sensor	ETSD	Honsberg	32-122 °F 0-50 °C	96409363

Note: All sensors have 4-20 mA output signal.

Potentiometer



Potentiometer for setpoint setting and start/stop of the pump.

Product	Product number
External potentiometer with cabinet for wall mounting	625468

Grundfos GO

Grundfos GO is used for wireless infrared or radio communication with the pumps.

Grundfos GO is implemented in NBSE using Mobile interface MI-301 which is described below.

MI 301

MI 301 is a module with built-in infrared and radio communication. Use MI 301 in conjunction with an Android or iOS-based smart devices with a Bluetooth connection. MI 301 has a rechargeable Li-ion battery and you must charge it separately.



MI 301

Supplied with the product:

- Grundfos MI 301
- sleeve
- battery charger
- quick guide.

Product numbers

Grundfos GO variant	Product number
Grundfos MI 301	98046408

Supported units

Make	Model	Operating system	MI 301
Apple	iPod touch 4G	iOS 5.0 or later	•
	iPhone 4, 4S		•
	iPod touch 5G	iOS 6.0 or later	•
	iPhone 5		•
HTC	Desire S	Android 2.3.3 or later	•
	Sensation		•
Samsung	Galaxy S II	Android 2.3.4 or later	•
	Galaxy Nexus		Android 4.0 or later
LG	Google Nexus 4	Android 4.2 or later	•

Note: Similar Android and iOS-based devices may work as well, but are not supported by Grundfos.

TM063890

CIU communication interface units



GRA6118

Grundfos CIU communication interface unit

The CIU units enable communication of operating data, such as measured values and setpoints, between E-pumps and a building management system. The CIU unit incorporates a 24-240 VAC/VDC power supply module and a CIM module. It can either be mounted on a DIN rail or on a wall.

We offer the following CIU units:

Description	Fieldbus protocol	Product number
CIU 100	LONWorks for pumps	96753735
CIU 150	PROFIBUS DP	96753081
CIU 200	Modbus RTU	96753082
CIU 260 *	Cellular	
CIU 280*	GRM	
CIU 300	BACnet MS/TP	96893769
CIU 500	Ethernet, BACnet IP	
CIU 500	Ethernet, Modbus TCP	
CIU 500	Ethernet, PROFINET IO	96753894
CIU 500	Ethernet, GRM IP	
CIU 500	Ethernet, EtherNet/IP	
CIU 900	CIU box without CIM	99448387
CIU 901	CIU box with IO 270 only	99448389

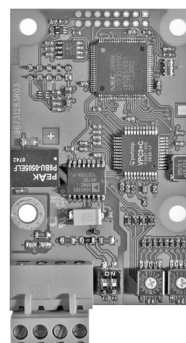
* Antenna not included. See section Antennas and battery.

For further information about data communication via CIU units and fieldbus protocols, see the CIU documentation available in Grundfos Product Center.

Related information

[Antennas and battery](#)

CIM communication interface modules



GRA6121

Grundfos CIM communication interface module

The CIM modules enable communication of operating data, such as measured values and setpoints, between E-pumps of 3-15 hp (2.2 - 11 kW) and a building management system. The CIM modules are add-on communication modules which are installed in the terminal box.

Note: CIM modules must be installed by authorized personnel.

We offer the following CIM modules:

Product	Description	Product number
CIM 100	LONWorks for pumps	96824797
CIM 110	LONWorks for multipump	96824798
CIM 150	PROFIBUS DP	96824793
CIM 200	Modbus RTU	96824796
CIM 260-EU*	3G/4G cellular	99439302
CIM 260-US*	3G/4G cellular	99439306
CIM 280 *	GRM	
CIM 280-EU*	GiC/GRM 3G/4G	99439724
CIM 280-US*	GiC/GRM 3G/4G	99439725
CIM 300	BACnet MS/TP	96893770
CIM 500	Ethernet, BACnet IP	
CIM 500	Ethernet, Modbus TCP	
CIM 500	Ethernet, PROFINET IO	98301408
CIM 500	Ethernet, GRM IP	
CIM 500	Ethernet, EtherNet/IP	

* Antenna not included. See section Antennas and battery.

For further information about data communication via CIM modules and fieldbus protocols, see the CIM documentation available in Grundfos Product Center.

Related information

[Antennas and battery](#)

Antennas and battery

Description	Product number
Antenna for roof for CIM/CIU 250/270	97631956
Antenna for desk for CIM/CIU 250/270	97631957
Antenna (rod) 3G/4G for CIM 260/280	99043061
Antenna (puc) 3G/4G for CIM 260/280	99518079
CIM 250 battery	99499908

EMC filter

EMC (electromagnetic compatibility to EN 61800-3)

Motor [hp (kW)]		Emission/immunity
2-pole	4-pole	
0.50 (0.37)	0.50 (0.37)	
0.74 (0.55)	0.74 (0.55)	
1.01 (0.75)	1.01 (0.75)	
1.48 (1.1)	1.48 (1.1)	Emission
2.01 (1.5)	2.01 (1.5)	Motors may be installed in residential areas (first environment), unrestricted distribution, corresponding to CISPR11, group 1, class B.
2.95 (2.2)	2.95 (2.2)	Immunity
4.02 (3.0)	4.02 (3.0)	Motors fulfill the requirements for both the first and second environment.
5.36 (4.0)	5.36 (4.0)	
10.06 (7.5)	-	
13.41 (10)	-	
-	10.06 (7.5)	Emission
-	13.41 (10)	The motors are category C3, corresponding to CISPR11, group 2, class A, and may be installed in industrial areas (second environment).
20.12 (15)	-	If equipped with an external Grundfos EMC filter, the motors are category C2, corresponding to CISPR11, group 1, class A, and may be installed in residential areas (first environment).



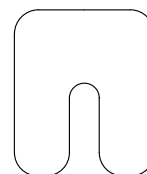
TM029198

EMC filter

The EMC filter for residential areas is available as a complete kit ready for installation.

Product	Product number
EMC filter 7.5 hp (5.5 kW) and 10 hp (7.5 kW), 4-pole	96041047
EMC filter 15 hp (11 kW)	96478309

Shims



TM043264

Shim

Shims to adjust motor height when aligning pump and motor.

Product	Product number
Small case (180 pcs)	96659156
Large case (360 pcs)	96659157

Each case contains three types of shims:

Type 1: 55 x 50 mm (2.17 x 1.97 in), 15 mm (0.59 in) slot.

Type 2: 75 x 70 mm (2.95 x 2.76 in), 23 mm (0.91 in) slot.

Type 3: 90 x 80 mm (3.54 x 3.15 in), 32 mm (1.26 in) slot.

Each type has ten of each of three sizes: 0.02; 0.028; 0.039 inch (0.5; 0.7; 1 mm).

A large case contains 20 of each of the above-mentioned shims. Refills can be found via service.

20. Service

Some pump parts will become worn over time and need to be replaced. These parts can be ordered as service kits.

Service recommendations

To avoid unnecessary downtime, we recommend that you stock certain service parts. These service parts should be ordered together with the pump.

Information about service kits and recommended service parts can be found in the service kit catalogue.

In Grundfos Product Center, you can also search for the "Service offerings" data booklet, which gives relevant information about service issues.

21. Grundfos Product Center

Online search and sizing tool to help you make the right choice.

From the international view, you can select your specific country to view the product range available to you.

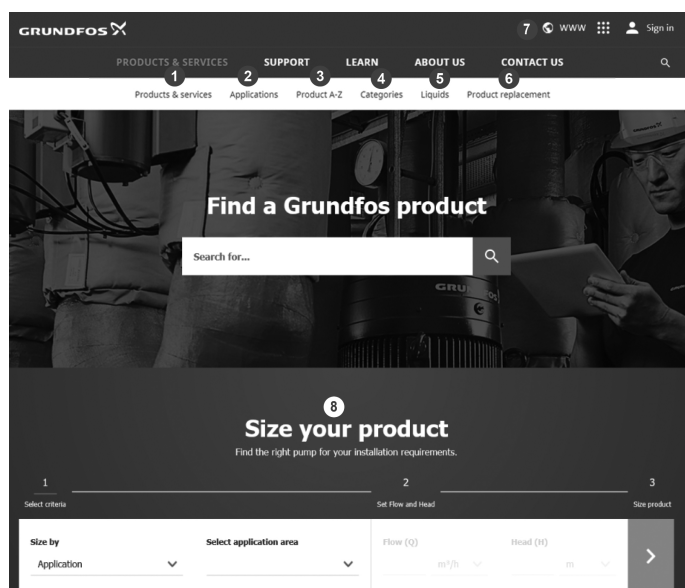
International view: <https://product-selection.grundfos.com>

All the information you need in one place

Performance curves, technical specifications, pictures, dimensional drawings, motor curves, wiring diagrams, spare parts, service kits, 3D drawings, documents, system parts. The Product Center displays any recent and saved items - including complete projects - right on the main page.

Downloads

On the product pages, you can download installation and operating instructions, data booklets, service instructions, etc., in PDF format.



When you select your country, you will see the menus below. Note that some menus may not be available depending on the country.

Example: <https://product-selection.grundfos.com/us>

Pos.	Description
1	Products & services enables you to find products and documents by typing a product number or name into the search field.
2	Applications enables you to choose an application to see how Grundfos can help you design and optimize your system.
3	Products A-Z enables you to look through a list of all the Grundfos products.
4	Categories enables you to look for a product category.
5	Liquids enables you to find pumps designed for aggressive, flammable or other special liquids.
6	Product replacement enables you to find a suitable replacement.
7	WWW enables you to select the country, which changes the language, the available product range and the structure of the website.
8	Sizing enables you to size a product based on your application and operating conditions.

22. Grundfos GO Remote

Mobile solution for professionals on the GO!

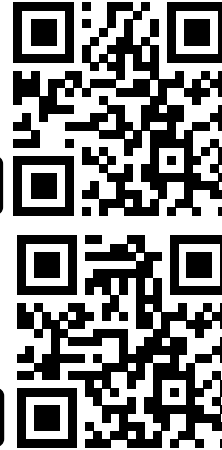
Grundfos GO Remote is the mobile tool box for professional users on the go. It is the most comprehensive platform for mobile pump control and

pump selection, including sizing, replacement and documentation. It offers intuitive, handheld assistance and access to Grundfos online tools, and it saves valuable time for reporting and data collection.



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