



**Model: NDP-20BST**  
**Part # 851523**  
**Serial # 487505 and above**



Yamada America, Inc.  
 955 East Algonquin Rd  
 Arlington Heights, IL 60005  
 Phone: 847.631.9200  
 Fax: 847.631.9273  
 www.yamadapump.com

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Parts Breakdown

| Reference |                     |      |          |
|-----------|---------------------|------|----------|
| No.       | Description         | Q'ty | Part No. |
| 1         | O-ring              | 4    | 643036   |
| 2         | Valve Stopper       | 4    | 711701   |
| 3         | Ball                | 4    | 770736   |
| 4         | Valve Seat          | 4    | 711705   |
| 5         | O-ring              | 4    | 771131   |
| 6         | Diaphragm           | 2    | 771083   |
| 7         | N/A                 | -    | -        |
| 7T        | Center Disk         | 2    | 709456   |
| 8         | N/A                 | -    | -        |
| 9         | Out Chamber         | 2    | 711693   |
| 10        | Nut                 | 2    | 682263   |
| 11        | Coned Disk Spring   | 2    | 682730   |
| 12        | O-ring              | 2    | 640151   |
| 13        | Bolt                | 8    | 621159   |
| 13 washer | Wave Washer         | 8    | 631936   |
| 14        | Bolt                | 12   | 621151   |
| 13 washer | Wave Washer         | 12   | 631936   |
| 15        | Body Assembly       | 1    | 803247   |
| 16        | Center Rod          | 1    | 709163   |
| 18        | Cushion             | 2    | 771054   |
| 19        | Manifold            | 2    | 831270   |
| 20        | Valve Body Assembly | 1    | 802362   |
| 21        | Bolt                | 6    | 682265   |
| 22        | Ball Valve          | 1    | 686019   |
| 24        | Gasket              | 1    | 771056   |
| 25        | Silencer            | 1    | 804697   |
| 26        | Bolt                | 4    | 611148   |
| 27        | Nut with Flange     | 4    | 682276   |
| 28        | Pump Base           | 2    | 709157   |
| 29        | Cushion             | 4    | 770551   |
| 30T       | Center Disk         | 2    | 709326   |
| 31T       | O-ring              | 4    | 643013   |

| Body Assembly - 803247 |                   |      |          |
|------------------------|-------------------|------|----------|
| Reference              |                   |      |          |
| No.                    | Description       | Q'ty | Part No. |
| 15-1                   | Air Chamber       | 2    | 715937   |
| 15-2                   | Pilot Valve Assy. | 2    | 802360   |
| 15-3                   | Gasket            | 2    | 771057   |
| 15-4                   | O-ring            | 2    | 640009   |
| 15-5                   | Valve Seat        | 2    | 771945   |
| 15-6                   | Spring            | 2    | 708666   |
| 15-7                   | Body              | 1    | 709812   |
| 15-8                   | O-ring            | 2    | 685276   |
| 15-9                   | Throat Bearing    | 2    | 772703   |
| 15-10                  | Packing           | 2    | 685414   |
| 15-11                  | Flat Head Bolt    | 8    | 682486   |

| Repair Kits                     |                   |      |          |
|---------------------------------|-------------------|------|----------|
| K20-MT-1 Liquid Side Repair Kit |                   |      |          |
| No.                             | Description       | Q'ty | Part No. |
| 1                               | O-ring            | 4    | 643036   |
| 3                               | Ball              | 4    | 770736   |
| 5                               | O-ring            | 2    | 771131   |
| 6                               | Diaphragm         | 2    | 771083   |
| 12                              | O-ring            | 2    | 640151   |
| 31                              | O-ring            | 4    | 643013   |
| K225-AM Air Side Repair Kit     |                   |      |          |
| 18                              | Cushion           | 2    | 771054   |
| 24                              | Gasket            | 1    | 771056   |
| 15-2                            | Pilot Valve Assy. | 2    | 802360   |
| 15-3                            | Gasket            | 2    | 771057   |
| 15-4                            | O-ring            | 2    | 640009   |
| 15-5                            | Valve Seat        | 2    | 771945   |
| 15-6                            | Spring            | 2    | 708666   |
| 15-8                            | O-ring            | 2    | 685276   |
| 15-9                            | Throat Bearing    | 2    | 772703   |
| 15-10                           | Packing           | 2    | 685414   |
| 20-2                            | O-ring            | 1    | 640005   |
| 20-4                            | Packing           | 1    | 771241   |
| 20-6-seal                       | Seal Ring         | 5    | 771053   |
| 20-8                            | Gasket            | 2    | 771240   |
| 20-11-*1                        | O-ring            | 6    | 771080   |
| 20-13                           | Cushion           | 1    | 771914   |

| Air Valve Body Assembly - 802362 |                     |      |          |
|----------------------------------|---------------------|------|----------|
| Reference                        |                     |      |          |
| No.                              | Description         | Q'ty | Part No. |
| 20-1                             | Reset Button        | 1    | 709161   |
| 20-2                             | O-ring              | 1    | 640005   |
| 20-3                             | Bolt                | 4    | 682704   |
| 20-4                             | Packing             | 1    | 771241   |
| 20-5                             | Plain Washer        | 1    | 715961   |
| 20-6                             | C Spool Valve Assy. | 1    | 802400   |
| 20-6-seal                        | Seal Ring           | 5    | 771053   |
| 20-7                             | Cap                 | 1    | 710221   |
| 20-8                             | Gasket              | 2    | 771240   |
| 20-10                            | Valve Body          | 1    | 711639   |
| 20-11                            | Sleeve Assembly     | 1    | 803931   |
| 20-11-*1                         | O-ring              | 6    | 771080   |
| 20-13                            | Cushion             | 1    | 771914   |
| 20-15                            | Cap                 | 1    | 709305   |
| 20-16                            | Bolt                | 4    | 682262   |